

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY
PRO/ENGINEER FILE SE124-037.PRT
5. APPROXIMATE WEIGHT= 0.11 lbs



<div>SCALE NOTED</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div>FRACTIONS</div> <div>XX DECIMALS ±.01</div> <div>XXX DECIMALS ±.005</div> <div>ANGLES ±0° 15'</div> <div>DREAM SHARP EDGES .06 MAX</div> <div>FINISH SEE NOTES UNLESS OTHERWISE SPECIFIED</div>	DES	PAUL MILLER	08/17/04	UT-BATTELLE Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22255 UT-BATTELLE, LLC Oak Ridge, Tennessee PROJECT NAME							
	DRW	PAUL MILLER	08/17/04								
	CHK	J.M. RAY	04-07-05								
	SECT :	:	:	NATIONAL COMPACT STELLARATOR EXPERIMENT VERTICAL UPPER SUPPORT STUD DETAIL							
	DEPT :	:	:								
	PE :	:	:	VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
	CR :	:	:	5	X-10	5700	3	1	1		U
	TJ :	:	:	RELEASE LEVEL							REV
	REQ :	:	:	WIP							0
	PPPL QRT :	:	:	SEI24-037							
:	:	:									
DRAWING APPROVALS			DATE								

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