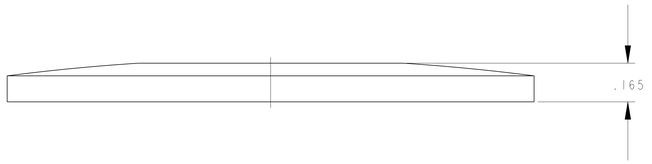
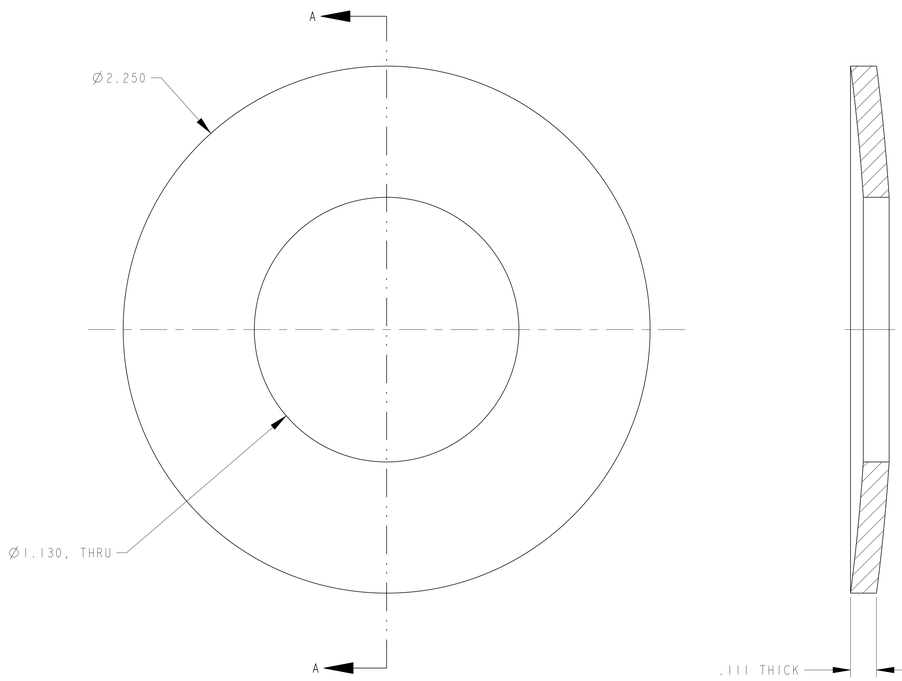
NEXT ASS'Y: | FINAL ASS'Y:

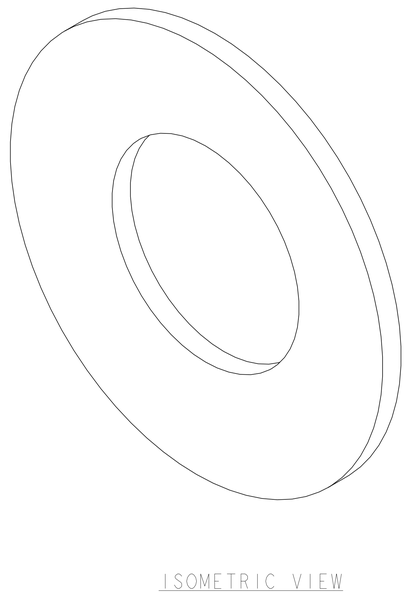
NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-056-2.PRT
5. APPROXIMATE WEIGHT= 0.097 LBS
6. APPROXIMATE FLAT LOAD= 2840 LBS
7. VENDOR ID#: KEY BELLEVILLE K-2250-L-111.
   KEY BELLEVILLES, INC.
   100 KEY LANE
   LEECHBURG, PA.15656-9531





SECTION A-A



ISOMETRIC VIEW

1 SCALE: 4.0

	AR		- 1	VERTICAL LOWER SUPPORT WASHER, BELLEVILLE	INCONEL 718		1
next assy	CAGE CODE		PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	SE124-054	←	NEXT ASSEMBLY	PARTS LIST			

SE124-056 B

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	GHJ	3/3/05									

REVISION OR ISSUE PURPOSE | REVISION APPROVAL

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS	:
XX DECIMALS	±.01
XXX DECIMALS	±.005
ANGLES	±0°15'
BREAK SHARP EDGES	.06 MAX
FINISH	125 UNLESS OTHERWISE SPECIFIED

DES	PAUL MILLER	08-17-04
DRW	PAUL MILLER	08-17-04
CHK	J.M.RAY	04-07-05
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
PPPL DEPT	:	:
	:	:
	:	:

DRAWING APPROVALS | DATE

UT-BATTELLE
Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under
U.S. GOVERNMENT contract DE-AC05-000R22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

VERTICAL LOWER SUPPORT WASHER, BELLEVILLE DETAIL

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
9	X-10	5700	3	1	1	S	U

RELEASE LEVEL: WIP | SE124-056 | REV 0

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