



NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-039.PRT
5. APPROXIMATE WEIGHT= 0.02 lbs.

ISOMETRIC VIEW
SCALE 4.0

SECTION A-A

SCALE 4.0

next assy	AR	-1	VERTICAL LOWER SUPPORT INSULATING WASHER	G-11CR		I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	SE124-054		NEXT ASSEMBLY	PARTS LIST		

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

										SCALE NOTED		DES PAUL MILLER 08-17-04	UT-BATTELLE Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee									
										TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW PAUL MILLER 08-17-04										
												CHK J.M.RAY 04-07-05										
										FRACTIONS		SECT :	PROJECT NAME									
										XX DECIMALS ±.01		DEPT :	NATIONAL COMPACT STELLARATOR EXPERIMENT									
										XXX DECIMALS ±.005		PE :	VERTICAL LOWER SUPPORT									
										ANGLES ±0°15'		CR :	INSULATING WASHER									
										BREAK SHARP EDGES .06 MAX		PJ :	DETAIL									
										FINISH .125 UNLESS OTHERWISE SPECIFIED		REQ :										
												PPPL DRFT :										