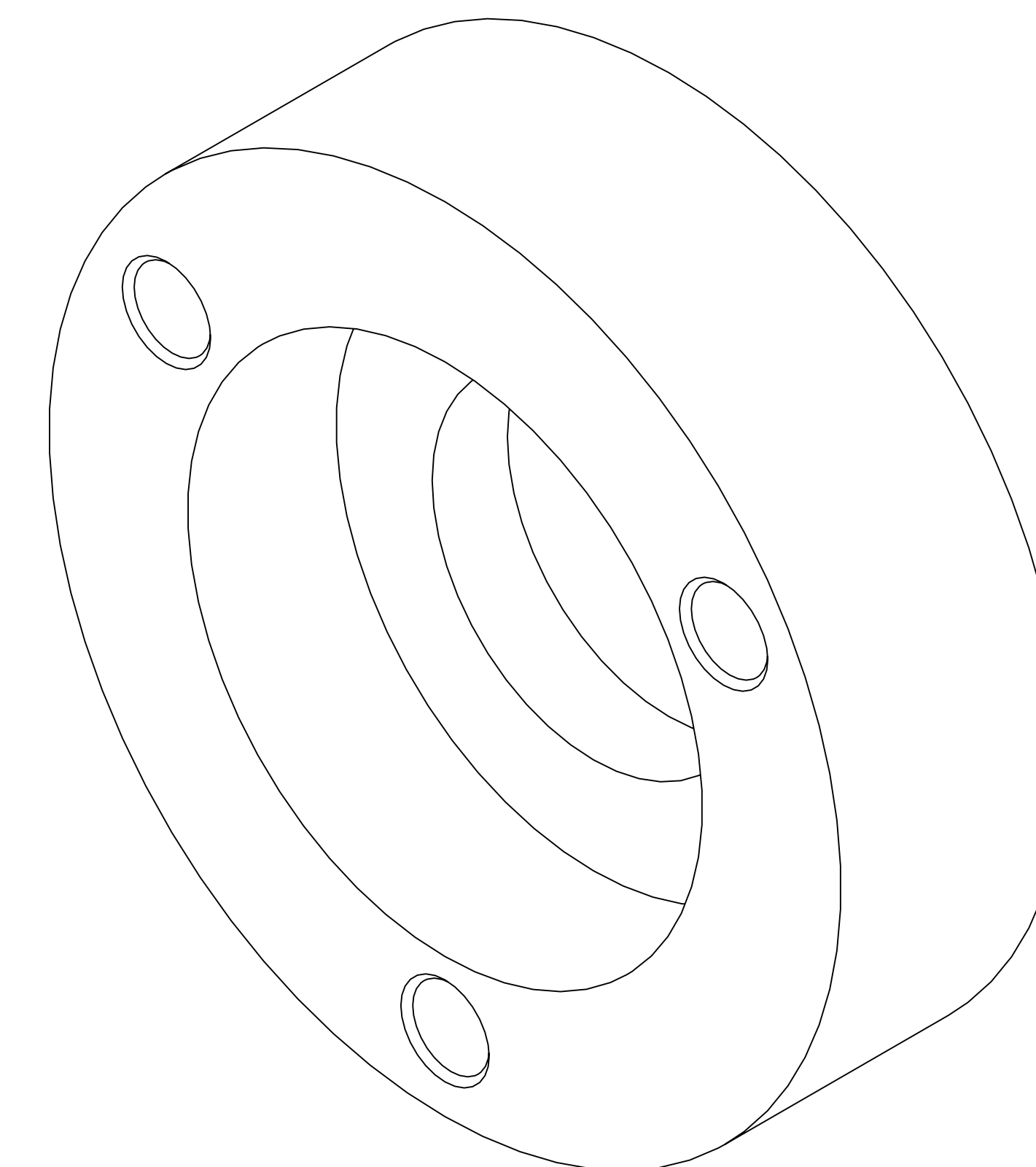
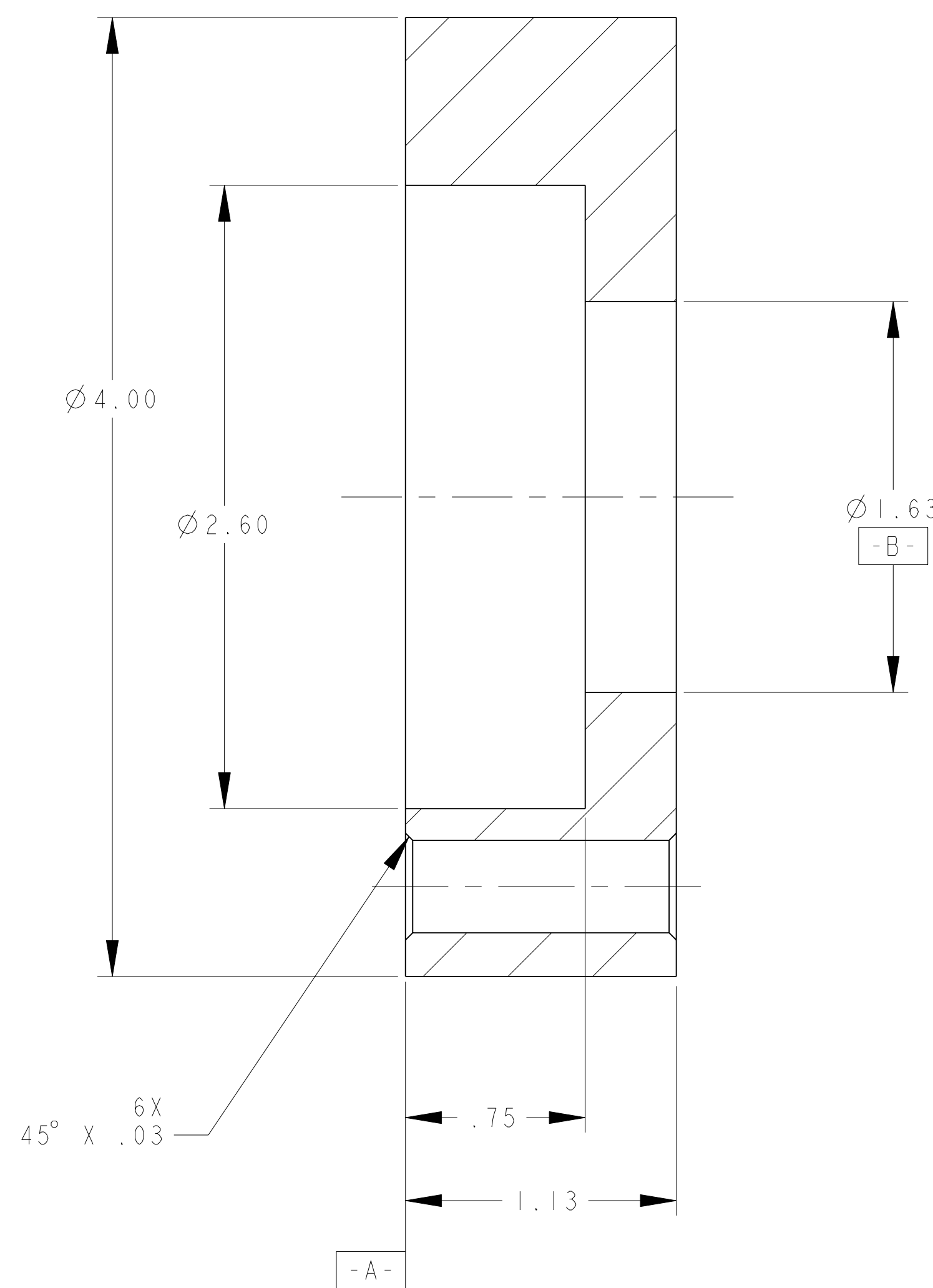
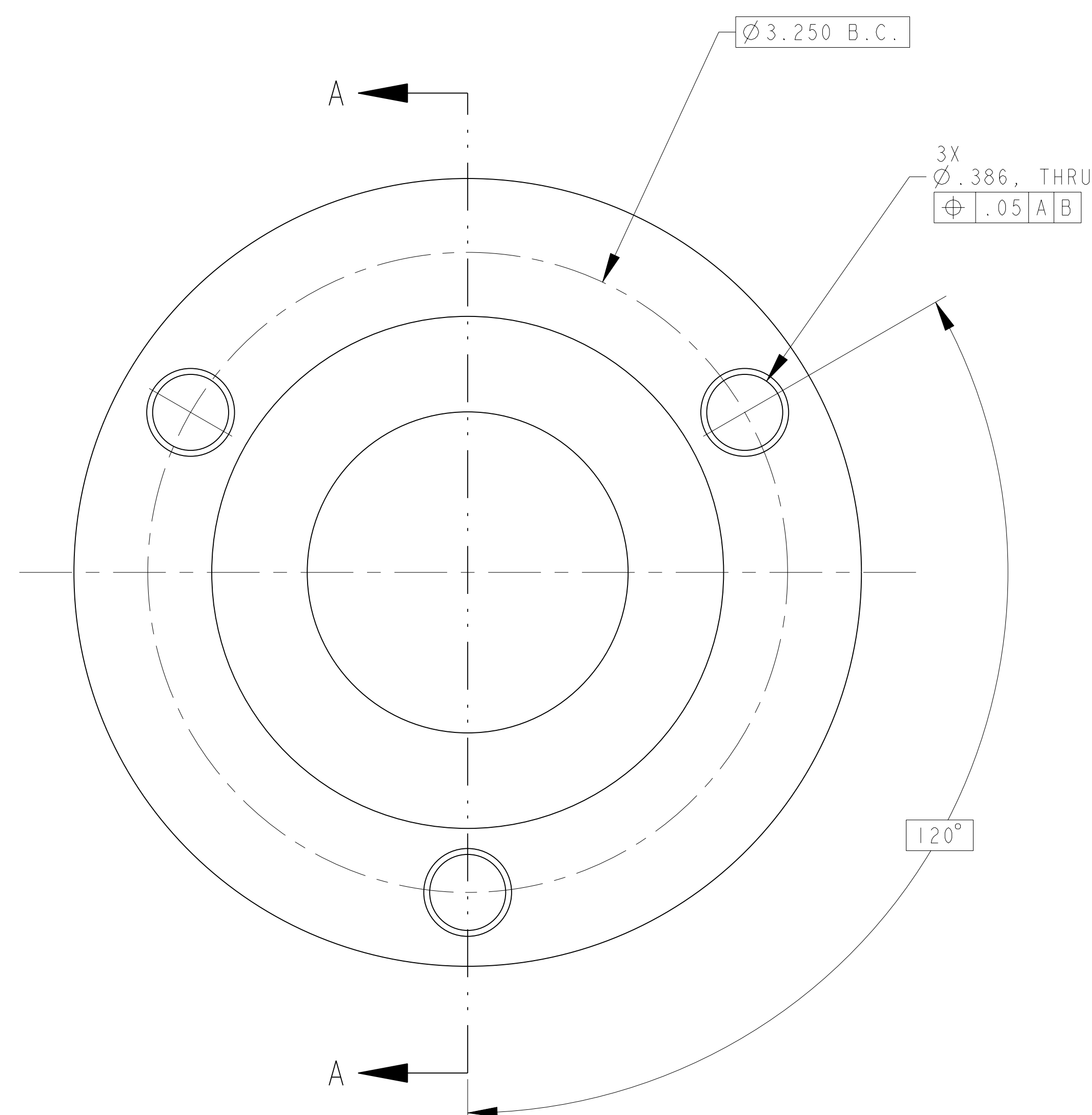


NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY
PRO/ENGINEER FILE SE124-036.PRT
5. APPROXIMATE WEIGHT= 2.62 lbs.



ISOMETRIC VIEW
SCALE 2.0

SECTION A-A



SCALE 2.0

AR	- 1	VERTICAL UPPER SUPPORT RETAINER RING	316 SST	ASTM A479	1
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE12A-051	← NEXT ASSEMBLY	PARTS LIST			

													SCALE NOTED TOLERANCES UNLESS OTHERWISE SPECIFIED		DES PAUL MILLER 08-17-04 DRW PAUL MILLER 08-17-04 CHR J. M. RAY 04-07-05		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR21725 UT-BATTELLE, Tennessee	
													SECT : DEPT : PE : CR : PJ : REG : PPL DFT : DRAWING APPROVALS : DATE :		UT-BATTELLE PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT VERTICAL UPPER SUPPORT RETAINER RING DETAIL		VERSION NO. 6 PLANT X-10 BLDG 5700 FL 3 SHT 1 TYPE I CLASS S U	
0 ORIGINAL ISSUE REV DESCRIPTION REVISION OR ISSUE PURPOSE													GHJ 3/3/05 BY DATE CHK DEPT DATE PE REQ DATE ORNL DOE DATE REVISION APPROVAL		RELEASE LEVEL WIP		SE124-036 REV 0	