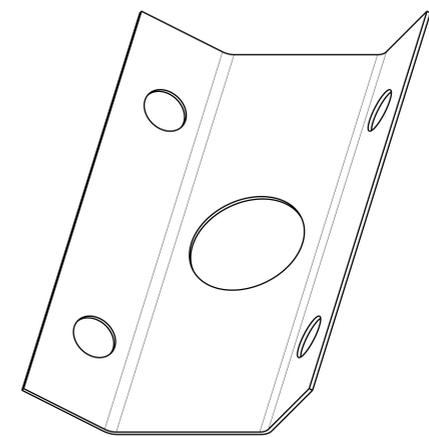
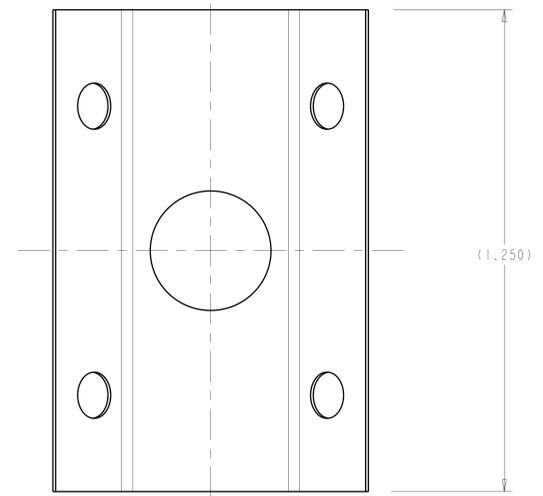
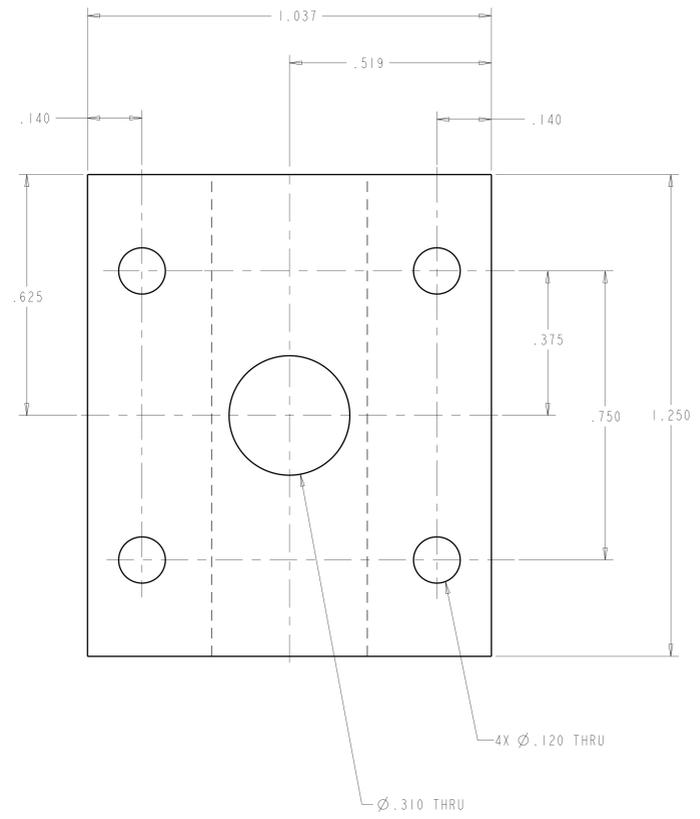
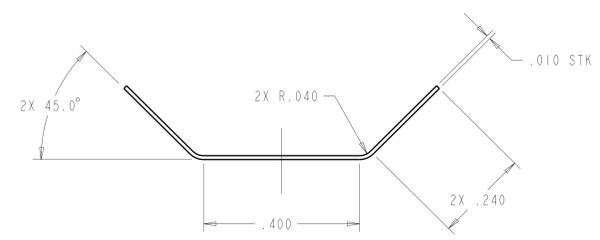


- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES



ISOMETRIC VIEW



FLAT PATTERN

-1 SADDLE RETAINER
SCALE 6.000

AR	SE123-058	-1	SADDLE RETAINER	316L SST	ASTM A240	I
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO	
	NEXT ASSEMBLY	PARTS LIST				

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL RELEASE	GWM	3-11-06									
	REVISION OR ISSUE PURPOSE											

SCALE NOTED		DES P GORANSON	3-17-06
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW G MCGINNIS	3-17-06
FRACTIONS		CHK	
XX DECIMALS	±.01	SECT	
XXX DECIMALS	±.005	DEPT	
ANGLES	±0°15'	PE	
BREAK SHARP EDGES OR MAX FINISH	±.025 UNLESS OTHERWISE SPECIFIED	CR	
		PJ	
		REQ	
		PPPL DRFT	
		VERSION NO.	0+
		PLANT	ORNL
		BLDG	5700
		FL	3
		SHT	1
		OF	1
		TYPE	IS
		CLASS	U
		REV	0

Oak Ridge National Laboratory
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UT-BATTELLE, LLC, Oak Ridge, Tennessee

UT-BATTELLE

PROJECT NAME
NATIONAL COMPACT STELLARATOR EXPERIMENT

VACUUM VESSEL HEATING/COOLING SADDLE RETAINER DETAIL

RELEASE LEVEL
SE123-057