

Customer: PRINCETON PLASMA PHYSICS LAB

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Part: /

Drawing ID: SE121-001P

Revision: 0

Customer P.O.: S-04344-F/Ln:1
Serial No./Qty:

Reported By: DOUG MCCORKLE
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Problem: RADIOGRAPHIC INSPECTION REQUIREMENT ASME SECTION VIII, DIVISION 1, UW-51
PROCESSING DEFECTS NOTICED ON THE FILM DURING CUSTOMER VISIT. ROLLER MARKS WERE
OBSERVED ON THE FILM AT LEAST PARTIALLY OVER THE WELD IMAGE.

Proposed Disposition:

CONTINUE MANUFACTURING. ISSUE WILL BE SUBMITTED TO PRINCETON FOR DIRECTION. IF
RE-SHOOT IS DESIRED, PROVISIONS WILL BE ADDED INTO THE CURRENT MANUFACTURING
ROUTING IN A PRACTICAL LOCATION.

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

MTM's subcontracted RT Level II has determined that the marks in question do not interfere with the interpretation of the film (i.e. they can be differentiated from relevant indications).
See attached MTM document.

Phil Heitzenroeder

Technical Contact Approval: 2004.04.19 16:08:52 -04'00'

Title: NCSX Dep. Eng. Mgr. Date: 4/19/04

Buyer Approval: Phil Heitzenroeder
2004.04.19 16:09:22 -04'00'

Title: VV Tech. Rep. Date: 4/19/04

Major Tool Implemented By: _____

Title: _____ Date: _____