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**Customer: PRINCETON PLASMA PHYSICS LAB**

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**Part: /**

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1  
Serial #: VVSA # 1

Reported By: DOUG MCCORKLE  
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Problem: The O.D. of flanges did not cleanup completely on either flange, have approximately 24" on one and 10" on other, 30 degrees and 10 degrees respectively.

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**Proposed Disposition:**

Customer disposition required. Photographs and point inspection data being provided via email.

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Number of additional pages: 0

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**Customer Disposition:**    ☐ Use As Is    ☐ Rework    ☐ Repair    ☐ Scrap    ☐ Replace

**Technical Contact Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Buyer Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Major Tool Implemented By:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

## Nonconformance Report: Major Tool NC19394

This is for SE120-004

### Problem:

The O.D. of flanges did not cleanup completely on either flange, have approximately 24" on one and 10" on other, 30 degrees and 10 degrees respectively.

Doug McCorkle

### Project Disposition:

[See NCR NC19391](#)

### Approvals:

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Procurement Technical Representative

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Responsible Line Manager:

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Project Quality Assurance: