

Nonconformance Reports:

Major Tool NCs:

17157, 17288, 17287, 17286, 17240, 17237, 17233, 17167, 17314, 17342

Project Disposition:

Substitute Trinos flanges per Contract change order #1 S5243 c-o 1 dated 6/22/2005.

Approvals:

Mike Viola

Digitally signed by Mike Viola
DN: CN = Mike Viola, C = US
Reason: I have reviewed this document
Date: 2005.08.22 13:41:12 -0400

Procurement Technical Representative

Brad Nelson

Digitally signed by Brad Nelson
DN: cn=Brad Nelson, c=US, o=CRRL, ou=FED,
email=bradn@crri.gov
Date: 2005.08.22 13:59:29 -0400

Responsible Line Manager:

Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655
Fax: 609-243-3248

Part: FA06000133 / CF REDUCING NIPPLE, 6.00 TO 1.

Drawing ID: SE120-004

Revision: 1

Customer P.O.: S005243-F
Serial No./Qty: 33 Pieces

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: IDC REQUIRES A MAX OF 1.02 PERMEABILITY.
THE PART WAS MEASURING OVER 1.2, BUT LESS THAN 1.4
THE BOTTOM OF THE FLANGE CHECKS 1.2
THE TOP OF THE REDUCING NIPPLE PART CHECKS 1.05
THE TOP OF FLANGE AND SIDES PART CHECKS UP TO 1.1

Proposed Disposition:

CUSTOMER DISPOSITION REQUIRED

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____

Date: _____

Buyer Approval: _____

Title: _____

Date: _____

Major Tool Implemented By: _____

Title: _____

Date: _____