

---

**Customer: PRINCETON PLASMA PHYSICS LAB**

Contact: Mike Viola  
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655  
Fax: 609-243-2021

**Part: /**

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1  
Serial No./Qty: VVSA # 1

Reported By: DOUG MCCORKLE  
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433  
Fax: 317-634-9420

Problem: The port 9 a and b is out of positional tolerance.

The port 9a checks 0.772 position and the face runs out from +0.065 / +0.097.

The port 9b checks 1.097 position and the face runs out from +0.050 / +0.127.

---

**Proposed Disposition:**

Corresponding point cloud inspection data uploaded to PPPL ftp site 04May2006.

---

Number of additional pages: 0

---

**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

**Technical Contact Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Buyer Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Major Tool Implemented By:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Nonconformance Report: NC 19770**

The port 9 a and b is out of positional tolerance.

The port 9a checks 0.772 position and the face runs out from +0.065 / +0.097.

The port 9b checks 1.097 position and the face runs out from +0.050 / +0.127.

**Project Disposition:**

Accept as is.

**Approvals:**

---

Procurement Technical Representative

---

Responsible Line Manager: