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**Customer: PRINCETON PLASMA PHYSICS LAB**

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**Part: /**

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1  
Serial No./Qty: VVSA # 1

Reported By: DOUG MCCORKLE  
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Problem: The port 5 a and b is out of positional tolerance.

The port 5a checks 1.190 position and the face runs out from -0.284 / -0.175.

The port 5b checks 0.408 position and the face runs out from -0.207 / -0.171.

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**Proposed Disposition:**

Corresponding point cloud inspection data uploaded to PPPL ftp site 04May2006.

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Number of additional pages: 0

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**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

**Technical Contact Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Buyer Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Major Tool Implemented By:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Nonconformance Report: NC 19773**

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The port 5a checks 1.190 position and the face runs out from -0.284 / -0.175.

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**Project Disposition:**

Accept as is

**Approvals:**

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Procurement Technical Representative

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Responsible Line Manager: