

Customer: PRINCETON PLASMA PHYSICS LAB

Contact: LARRY SUTTON

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Part: /

Drawing ID: SE120-004

Revision: 2D

Customer P.O.: S005243-F/Ln:2

Serial No./Qty:

Reported By: DOUG MCCORKLE

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Problem: The profile of the flange on half A checks -0.194 / +0.190 or 0.006 under low limit and 0.002 over high limit.

The profile of the flange on half B checks -0.248 / +0.117 or 0.059 under the low limit.

Proposed Disposition:

This information is being provided as a supplement to the recently submitted high resolution scan of the vessel ends. Because the installation and welding of the seal plates blocks the lasers line of sight, it should be considered the final profile condition in these areas. The final profile check will include all laser visible surfaces. The condition is slightly different that the previous submittal because the flanges were removed, prepped and reattached.

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ Date: _____

Buyer Approval: _____

Title: _____ Date: _____

Major Tool Implemented By: DOUG MCCORKLE

Title: PROJECT ENGINEER Date: 27 JUL 2006

REF. NCR 20175 FOR FINAL DIMENSIONS.

ONE 27 JUL 2006