



Corrective Action 1292
Carondelet Division - CA / PA / RGA Database
Corrective Action Type NCR
Date 6/1/2005 6-2-05 Rev *I chr*
CA Originator C. Ruud
Pattern Number: C-2 Coil

Description of Defect / Non-Conformance

104 defects requiring major welds were found during visual, LP and RT inspections.

Root Cause

Inherent to the manufacturing process.

Corrective Action Weld upgrade C1 casting. Welding will be performed following the approved procedure FOR WELDS <2" - WPS 10-SMAW-CF8MNMN MOD REV 1. FOR WELDS <8" - WPS 15-GMAW-CF8MNMN MOD REV 2.

Verification of Corrective Action

All repairs will be verified by the inspection method used to discover the original defect.

A handwritten signature in black ink, appearing to read "C. Ruud".

Signed: C. Ruud

CC: Roger Broman, Barry Craig, Joe Edwards, E.J. Kubick

Nonconformance Report: MetalTek CA 1292 Rev. 1

Project Disposition: Corrective action approved

Approvals

Procurement Technical Representative _____
Wayne Reiersen for Phil Heitzenroeder

Responsible Line Manager _____
Mike Cole for Brad Nelson