

MetalTek

Carondelet Division - CA / PA / RGA Database

Corrective Action

1251

Corrective Action Type FOR CASTING DISCONTINUITIES

Date 3/22/2005

CA Originator Ruud

Pattern Number: C-1 Coil

Description of Defect / Non-Conformance

Two major weld defects found following verification of weld repairs. Lack of fusion was found. These are repairs of existing weld deposits.

Root Cause

Defective weld.

Corrective Action

Excavate and repair.

Verification of Corrective Action

Radiography indicated part was properly repaired.

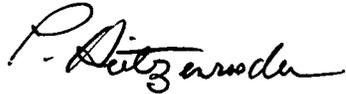
Actual Completion and File Date: 3-22-05

Signed: CA Ruud



CC: Barry Craig, Dean Berger, E.J. Kubick, R Suria, File

CONCUR: 

 3/26/05