
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: MCWF TYPE-C XRAY MA Revision:

Customer P.O.: S005242-F/Ln:4
Serial No./Qty: C4

Reported By: MIKE GRIFFITH
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Problem: Radiographically identified casting discontinuities (non-metallic and gas porosity) noted.
There are 3 rejections in shot 2-3.

.08" x .14"

.10" x .25"

.10" x .125"

Proposed Disposition:

PROPOSE TO USE AS IS.

Number of additional pages: 2

Customer Disposition: Use As Is Rework Repair Scrap Replace

Refer to the attached photos and reader sheets. These indications are inner regions of bolts 52 through 56. The stress in the areas of these defects are low enough that they can be accepted as is.

Approved by:

Technical representative

RLM

3/22/06

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C4

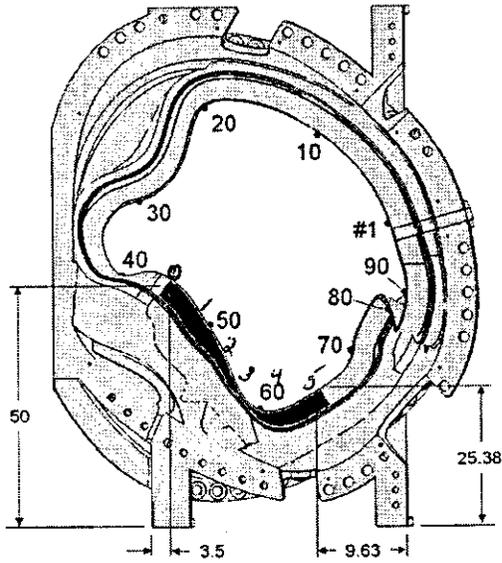
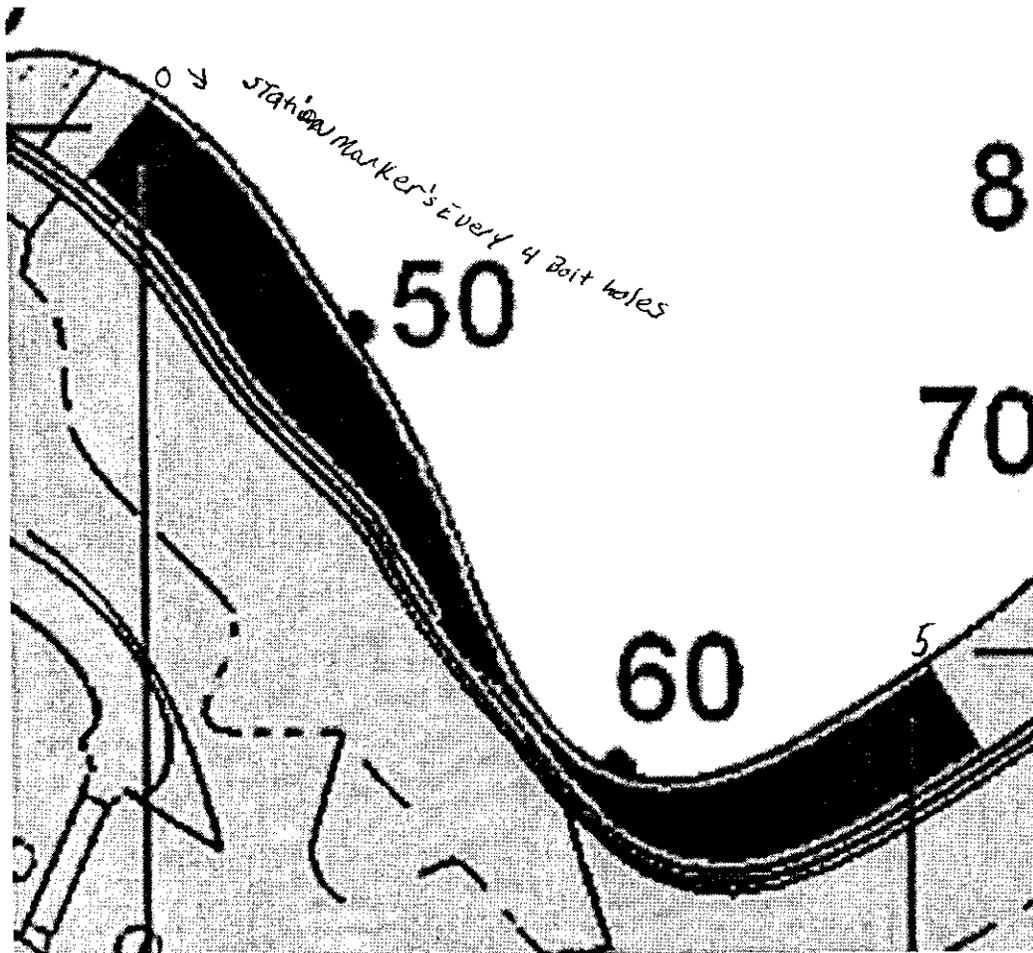


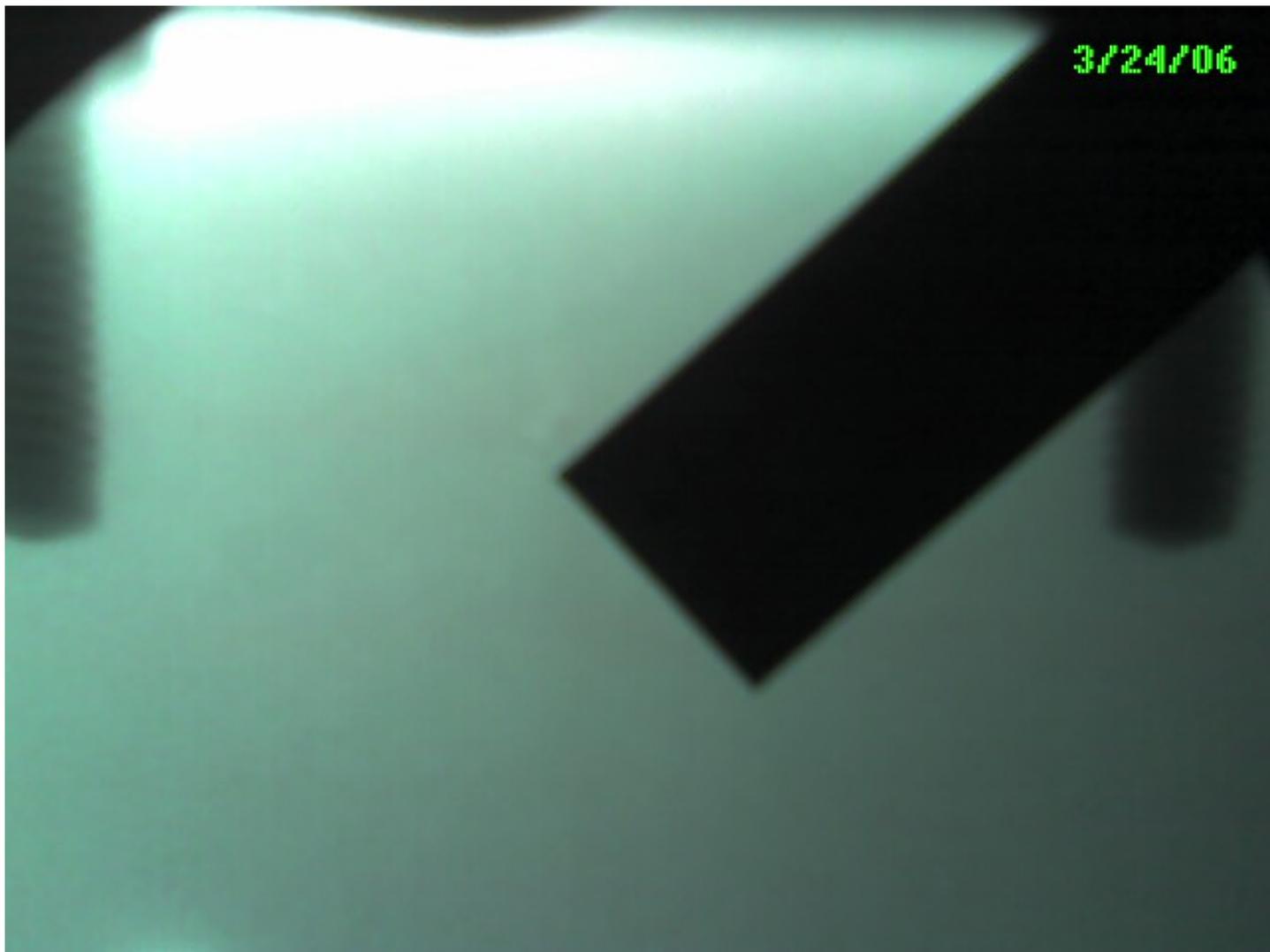
Figure 7-2 - High Stress Region Identification for Type-C MCWF



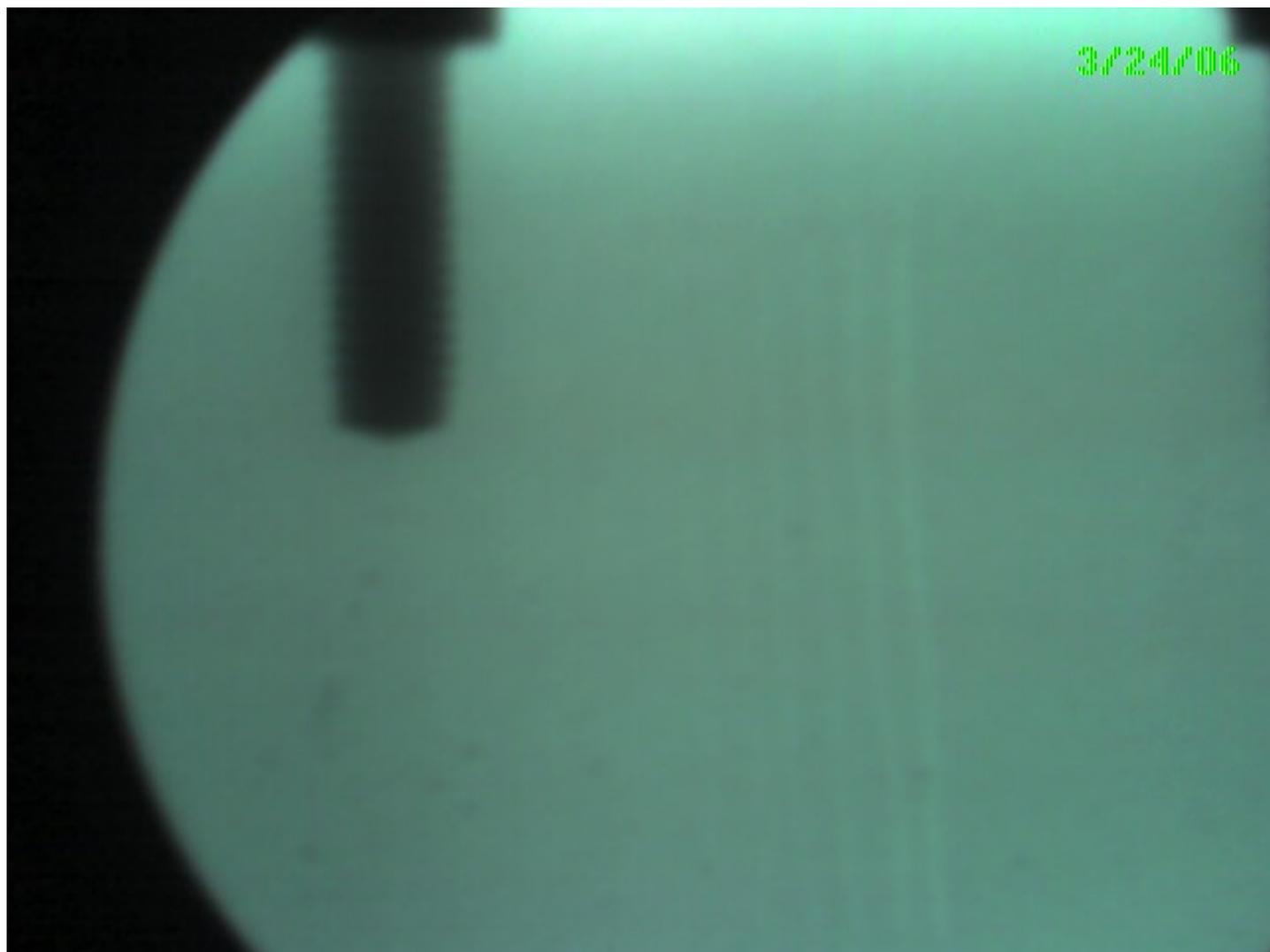
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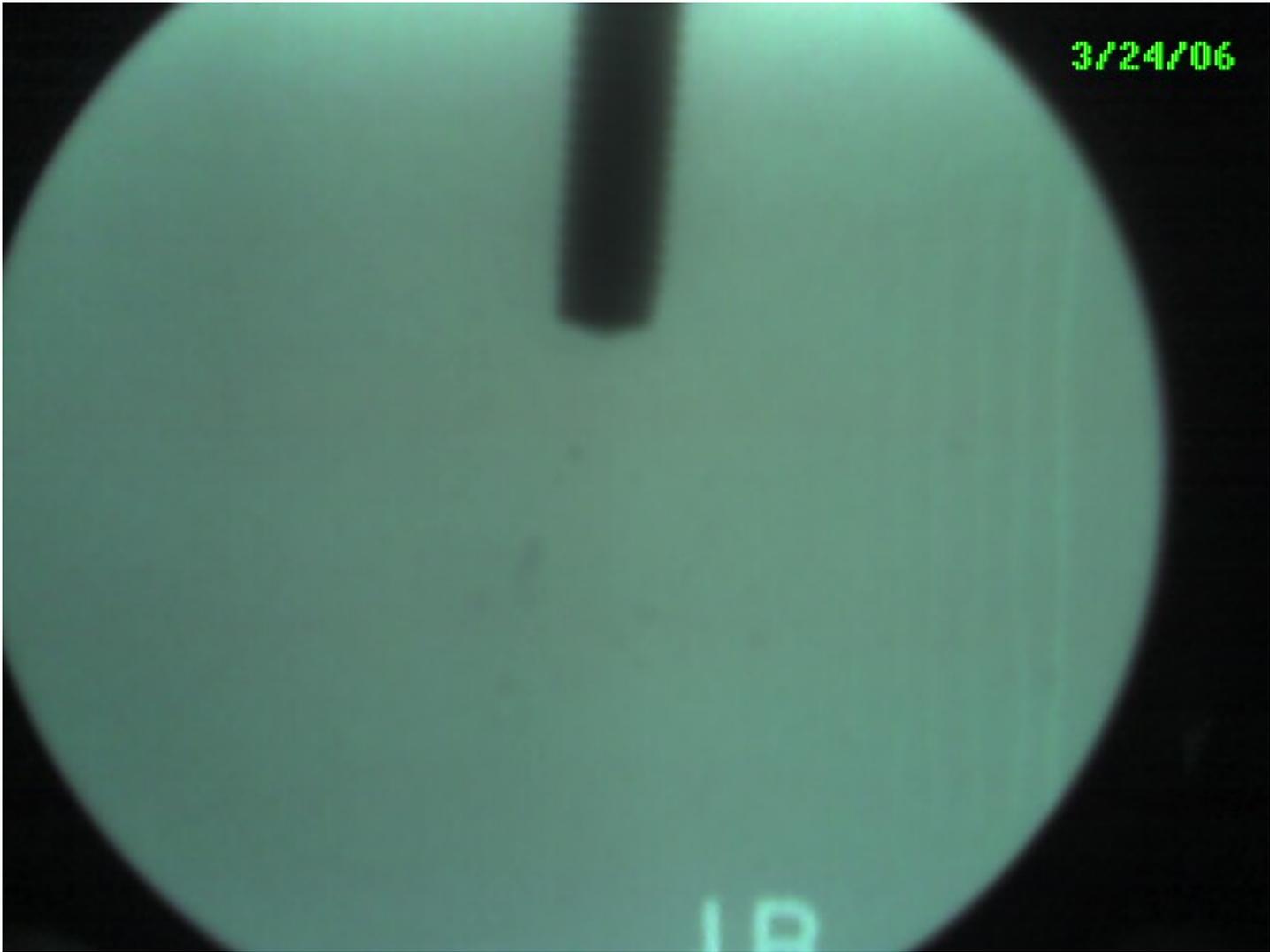
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Major Tool Implemented By: _____ Title: _____ Date: _____