

Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-115 / MODULAR COIL, TYPE B

Drawing ID: SE141-115 Revision: 8
W/O Links: 1-Type:W: 65708/1.0 Sub: 1

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: B1 & B2

Reported By: MIKE GRIFITH
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Problem: B1

- Location of Lead Block slots are shifted in two axes as much as .200".
- 3/8-16 UNC holes are off the same amount and in the same direction as the slots.
- Height of pad between the lead blocks is plus stock as much as .5".

B2

- Location of Lead Block slots are shifted in two axes as much as .200".
- 3/8-16 UNC holes will fit within the bounds of the pad and will not require the proposed rework approved under NC 20338.

Proposed Disposition:

Proposed Remedial Action:

B1

- Machine Lead Block slots per drawing requirements. Slots will be oversized but accepted as is.
- Machine pad face to within .100" of finish dimension. Weld 3/8-16 tapped holes solid.
- Face pad to finish and drill/tap holes on location per drawing.

B2

- Machine Lead Block slots per drawing requirements. Slots will be oversized but accepted as is.
- Drill and tap 3/8-16 holes.

Number of additional pages: None

Customer Disposition: Use As Is Rework Repair Scrap Replace

EIO's proposed disposition described above is accepted. This was discussed and agreed to in a teleconference on 9/15/06 at 10:30 AM (attendees: D. Williamson; J. Chrzanowski; L. Sutton; P. Heitzenroeder; M. Griffith; N. Horton; R. Sheppard).

Accepted by:

Tech. Rep.

RLM

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____