
Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
E-Mail: NKHFlowen@aol.com

Telephone: 216-496-2314
Fax: 216-328-2001

Part: /

Drawing ID: SE141-115 Revision: 9
W/O Links: 1-Type:W: 65708/4.0 Sub: 1

Customer P.O.: S005242-F/Ln:4
Serial No./Qty: B4

Reported By: MIKE GRIFFITH
E-Mail: mGriffith@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: Workorder: 65708/4.0 Sub:1 Op:132

Inspection Test #: 90 rejected: OUTER AS CAST SURFACES: {g|.5|A|C|B|}: -.074 TO .355
Inspection Test #: 100 rejected: : 2X .03 X 45` : .010 TO .040
Inspection Test #: 120 rejected: : 2X .03 X 45` : .01 TO .040
Inspection Test #: 130 rejected: 2X R.11: : .090 TO .110 ON E SIDE .090 TO .110 ON D SIDE
Inspection Test #: 150 rejected: MACHINED SURFACES
M TO M1: {g|.02|R|S|T|}: -.026 TO .014
Inspection Test #: 160 rejected: DATUM D SIDE
VERIFY SHELL INTERSECT CLEARANCE
USING GAGE MTMFX-3473: : AT HOLE 82 WILL NOT ACCEPT GAGE
Inspection Test #: 170 rejected: P TO M: {g|.2|R|S|T|}: -.018 TO .104
Inspection Test #: 190 rejected: MACHINED SURFACES
N TO N1: {g|.02|R|S|T|}: -.026 TO .024
Inspection Test #: 200 rejected: DATUM E SIDE
VERIFY SHELL INTERSECT CLEARANCE
USING GAGE MTMFX-3473: : AT HOLE 37 THRU 45, 50 THRU 57 AND AT 61 WILL NOT ACCEPT
GAGE
Inspection Test #: 210 rejected: Q TO N: {g|.2|R|S|T|}: .014 TO .102
Inspection Test #: 230 rejected: : 2X .06-.09 X 45` : .06/.120 X 45
Inspection Test #: 250 rejected: : 84X b.625 y .188: .622/.625 X .161/.208
Inspection Test #: 260 rejected: : {#|.06|R|S|T|}: .009 TO .083
Inspection Test #: 340 rejected: DATUM E: {f|.01|}: .021
Inspection Test #: 360 rejected: DATUM D: {f|.01|}: .017
Inspection Test #: 390 rejected: : 2X d2.50: 2.515/2.523
Inspection Test #: 510 rejected: : 14X
d1.885 ~ .003 THRU: 1.879/1.892
Inspection Test #: 540 rejected: : 10X
d1.885 ~ .003 THRU: 1.875/1.898
Inspection Test #: 720 rejected: 14X Ø1.375-6: {#|.06|N|A|E|}: .004 TO .064
Inspection Test #: 840 rejected: 2X .88/1.13: : 1.060 / 1.160
Inspection Test #: 1010 rejected: AS CAST SURFACES: {g|.5|A|B|C|}: -.286 TO .241
Inspection Test #: 1030 rejected: WING POCKET: {g|+0.0;-.12|A|B|C|}: -.086 TO .051

Proposed Disposition:

Propose to accept deviations as is.

Number of additional pages: 11 page IDC attachment

Customer Disposition: ☒ Use As Is ☐ Rework ☐ Repair ☐ Scrap ☐ Replace

The attached IDC list was reviewed by D. Williamson and T. Brown on 1/19. All were accepted as is, since they are similar in magnitude and trend to previous castings and are not an issue from either the assembly or operational points of view.

Major Tool & Machine, Inc.
1458 East 19th Street
Indianapolis, IN 46218-4289

MTM N/C: 21032

Page: 2
Date: 01/19/07
User ID: GRIFFITH

Accepted by:

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Tech. Rep.

RLM

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____

INSPECTION DATA CHECKLIST

B4

Workorder: 65708/4-0 Sub:1 Op:130

Revision:

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-102 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
2*	D2	Ø.001 - Ø.002 CHECK CLEARANCE OF ITEM 5 TO ITEM 6.		MFG		FEELER STOCK	LESS THAN .001"	242-M.G		
(10)								01-17-07		
*		THE GAP BETWEEN THE POLOIDAL BREAK BUSHINGS AND FLANGE SHALL BE LESS THAN .002"		MFG		FEELER STOCK	LESS THAN .001"	242-M.G		
(15)								01-17-07		
*		ENSURE THAT THE CUMULATIVE GAPS AT ANY SINGLE CROSS SECTION OF THE POLOIDAL FLANGE ELEMENTS IS LESS THAN .005".		MFG		FEELER STOCK	LESS THAN .001"	242-M.G		
(20)								01-17-07		
*		THE MAX. GAP AT THE POLOIDAL BREAK PERIMETER IS .015" AND CANNOT EXCEED 1/8" FROM THE EDGE.	FEELER GAGES	MFG		J-1203	ACCEPT	242-M.G		
(30)								01-17-07		
1*	F3	TORQUE ASSEMBLY TO 1500 +/- 30 FT-LBS PER DRAWING NOTE 15.	TORQUE MULTIPLIE	MFG		J-1240	1500 FT-LBS	242-M.G		
(40)								01-17-07		

Workorder: 65708/4-0 Sub:1 Op:132

Revision: 01/16/07 14:20

Part: SE141-115 - MODULAR COIL, TYPE B -

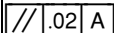
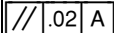
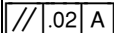
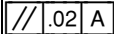
Drawing ID: SE141-115 Rev: 9			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
1*	C3	VERIFY PART MARKING: MAJOR TOOL		QA		VISUAL	SE141-115B4	503-B.HO		

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INSPECTION DATA CHECKLIST

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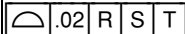
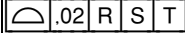
(10)		SE141-115 B(casting number) (weight) LBS.						01-17-07		*
1* (20)	C3	RECORD FINAL PART WEIGHT	SCALE	QA		J-1173	5360 LB	503-B.HO 01-17-07		A *
1* (30)	F3	NOTE 14 BACK SPOTFACE ALL THRU HOLES TO MINIMUM CLEAN UP.		QA		VISUAL	ACCEPT	503-B.HO 01-16-07		A *
1* (40)	E7		CMM	QA		00064	.0088	339-E.RO 01-19-07		A *
1* (50)	E6		CMM	QA		00064	.0088	339-E.RO 01-19-07		A *
1* (60)	B6		CMM	QA		00064	.0037	339-E.RO 01-19-07		A *
1* (70)	B5		CMM	QA		00064	.0037	339-E.RO 01-19-07		A *
1* (90)	D3	 OUTER AS CAST SURFACES	CMM	QA		00064	-.074 TO .355 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07		R *
2* (100)	G7	2X .03 X 45°	CALIPER	QA		J-707	.010 TO .040 [N/C:2 1032-Doc:NC21032]	533-B.CL 01-18-07		R *
2* (110)	G7	.40	CALIPER	QA		P-2056	ACCEPT	503-B.HO 01-18-07		A *
2* (120)	G7	2X .03 X 45°	CALIPER	QA		J-707	.01 TO .040 [N/C:21 032-Doc:NC21032]	533-B.CL 01-18-07		R *
2* (130)	G8	2X R.11	RADIUS GAGE	QA		R-25	.090 TO .110 ON E S IDE .090 TO .110 ON D SIDE [N/C:21032-D oc:NC21032]	533-B.CL 01-18-07		R *

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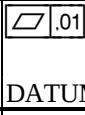
2* (140)	H7	2X .31	CALIPER	QA		P-2056	ACCEPT	503-B.HO 01-18-07			A *
2* (150)	H6	 .02 R S T MACHINED SURFACES M TO M1	CMM	QA		00064	-.026 TO .014 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07			R *
2* (160)	F5	DATUM D SIDE VERIFY SHELL INTERSECT CLEARANCE USING GAGE MTMFX-3473		QA		MTMFX-3473	AT HOLE 82 WILL NOT ACCEPT GAGE [N/C:21 032-Doc:NC21032]	503-B.HO 01-18-07			R *
2* (170)	E6	 .2 R S T P TO M	CMM	QA		00064	-.018 TO .104 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07			R *
2* (180)	H4	 .1 R S T MACHINED SURFACES M1 TO N1	CMM	QA		00064	-.019 TO .021	339-E.RO 01-19-07			A *
2* (190)	G3	 .02 R S T MACHINED SURFACES N TO N1	CMM	QA		00064	-.026 TO .024 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07			R *
2* (200)	F3	DATUM E SIDE VERIFY SHELL INTERSECT CLEARANCE USING GAGE MTMFX-3473		QA		MTMFX-3473	AT HOLE 37 THRU 45, 50 THRU 57 AND AT 6 1 WILL NOT ACCEPT G AGE [N/C:21032-Doc: NC21032]	503-B.HO 01-18-07			R *
2* (210)	F3	 .2 R S T Q TO N	CMM	QA		00064	.014 TO .102 [N/C:2 1032-Doc:NC21032]	339-E.RO 01-19-07			R *

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2* (230)	C5	2X .06-.09 X 45°	CALIPER	QA		J-707	.06/.120 X 45 [N/C: 21032-Doc:NC21032]	533-B.CL 01-18-07			R *
2* (240)	C4	84X .375-16 UNC ▽ .75	THREAD PLUG GAGE	QA		A-233	ACCEPT	503-B.HO 01-18-07			A *
2* (250)	C4	84X ▮.625 ▽ .188	CALIPER	QA		P-2056	.622/.625 X .161/.2 08 [N/C:21032-Doc:N C21032]	503-B.HO 01-18-07			R *
2* (260)	C4		CMM	QA		00064	.009 TO .083 [N/C:2 1032-Doc:NC21032]	339-E.RO 01-19-07			R *
3* (270)	G7	9.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
3* (280)	G7	4.50	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
3* (290)	G6	3.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
3* (300)	F7	1.50	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
3* (310)	F7	4X Ø1.0-8UNC ▽2.1	THREAD PLUG GAGE	QA		A-71	ACCEPT	503-B.HO 01-16-07			A *
3* (320)	G5	17.00 AT MOUNTING AREA	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
3* (330)	H2		PROFILOMETER	QA		J-1152	60	533-B.CL 01-17-07			A *
3* (340)	G1		CMM	QA		00064	.021 [N/C:21032-Doc :NC21032]	339-E.RO 01-19-07			R *
3*	G3	.25± .01 DATUM E	CMM	QA		00064	.24 TO .25	339-E.RO			A

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(350)							01-19-07		*
3*			CMM	QA	00064	.017 [N/C:21032-Doc :NC21032]	339-E.RO		R
(360)		DATUM D					01-19-07		*
3*	E2	.25± .01	CMM	QA	00064	.24 TO .25	339-E.RO		A
(370)		DATUM D					01-19-07		*
3*	E2		PROFILOMETER	QA	J-1152	90	533-B.CL		A
(380)		DATUM D					01-18-07		*
3*	F4	2X Ø2.50	CALIPER	QA	P-2056	2.515/2.523 [N/C:21 032-Doc:NC21032]	503-B.HO		R
(390)							01-16-07		*
3*	F4	4X Ø1.0 -8UNC ▽2.5	THREAD PLUG GAGE	QA	A-71	ACCEPT	503-B.HO		A
(400)							01-16-07		*
3*	F4		CALIPER	QA	J-707	1.72	503-B.HO		A
(410)		1.72					01-16-07		*
3*	D5	8X Ø1-8UNC ▽ 1.5	THREAD PLUG GAGE	QA	A-71	ACCEPT	503-B.HO		A
(420)							01-16-07		*
3*	B7	4X 1-8UNC ▽ 2.5	THREAD PLUG GAGE	QA	A-71	ACCEPT	503-B.HO		*
(430)							01-16-07		
3*	C1		CMM	QA	00064	REFER TO IGES	339-E.RO		A
(440)		1.50					01-19-07		*
3*	C1		CMM	QA	00064	REFER TO IGES	339-E.RO		A
(450)		3.00					01-19-07		*
3*	C1	4X Ø 1-8UNC ▽ 2.1	THREAD PLUG GAGE	QA	A-71	ACCEPT	503-B.HO		A
(460)			CALIPER		J-707		01-16-07		*
3*	C1		CMM	QA	00064	REFER TO IGES	339-E.RO		A
(470)		4.50					01-19-07		*
3*	B1		CMM	QA	00064	REFER TO IGES	339-E.RO		A
(480)		9.00					01-19-07		*
4*	H6	Ø1.375-6UNC THRU OR Ø1.375-6UNC X ▽1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA	A-375	ACCEPT	503-B.HO		A

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INSPECTION DATA CHECKLIST

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(500)								01-16-07		*
4*	E6	14X Ø1.885 ± .003 THRU	DIAL BORE GAGE	QA		J-1400	1.879/1.892 [N/C:21 032-Doc:NC21032]	242-M.G		R
(510)								01-19-07		*
4*	E6	14X └┐Ø3.00 SPOTFACE BACKSIDE MINIMUM TO CLEAN UP	CALIPER	QA		P-2056	3.0	503-B.HO		A
(520)								01-16-07		*
4*	E6	Φ .06 M A D 14 X Ø1.885	CMM	QA		00064	.008 TO .024	339-E.RO		A
(530)								01-19-07		*
4*	D6	10X Ø1.885 ± .003 THRU	DIAL BORE GAGE	QA		J-1400	1.875/1.898 [N/C:21 032-Doc:NC21032]	503-B.HO		R
(540)								01-16-07		*
4*	D6	10X └┐Ø3.00 SPOTFACE BACKSIDE MINIMUM TO CLEAN UP	CALIPER	QA		P-2056	3.0	503-B.HO		A
(550)								01-16-07		*
4*	D6	Φ .06 M A D 10 X Ø1.885	CMM	QA		00064	.009 TO .028	339-E.RO		A
(560)								01-19-07		*
4*	C7	3X └┐Ø2.000 - 2.001 ▽ .990 - 1.000	DIAL BORE GAGE	QA		J-1400	2.0005 X .922/1.000	503-B.HO		A
(580)			CALIPER			P-2056		01-16-07		*
4*	C7	Φ Ø.06 M A D 3X Ø1.130	CMM	QA		00064	.009, .010, .013	339-E.RO		A
(590)								01-19-07		*
4*	D4	Ø1.375-6UNC THRU OR Ø1.375-6UNC X 1.5 MIN FOR FLANGE THK GREATER 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	503-B.HO		A
(600)								01-16-07		*
4*	D4	Φ .06 M A D Ø1.375-6UNC	CMM	QA		00064	.58	339-E.RO		A
(610)								01-19-07		*
4*	E2	10X .25-20UNC-2B	THREAD PLUG GAGE	QA		A-727	ACCEPT	503-B.HO		A
(620)								01-16-07		*

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4* (630)	E2	Ø.03 X 45° CHAMFER	CALIPER	QA		P-2056	.030 X 45	503-B.HO 01-16-07			A *
5* (640)	F7	12X .25-20UNC-2B	THREAD PLUG GAGE	QA		A-727	ACCEPT	503-B.HO 01-16-07			A *
5* (650)	F7	Ø.03 X 45° CHAMFER	CALIPER	QA		P-2056	.03 X 45	503-B.HO 01-16-07			A *
5* (660)	G6	3X 1.0	CALIPER	QA		P-2056	.998	503-B.HO 01-16-07			A *
5* (670)	G6	3X Ø3.00	CALIPER	QA		P-2056	3.004	503-B.HO 01-16-07			A *
5* (680)	G6	3X Ø1.50	CALIPER	QA		P-2056	1.504	503-B.HO 01-16-07			A *
5* (690)	E3	12XØ1.375-6UNC THRU OR Ø1.375-6UNC X ∇ 1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	503-B.HO 01-16-07			A *
5* (700)	E3	Φ .06 N A E 12X Ø1.375-6	CMM	QA		00064	.002 TO .028	339-E.RO 01-19-07			A *
5* (710)	D4	14XØ1.375-6UNC THRU OR Ø1.375-6UNC X ∇ 1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	503-B.HO 01-16-07			A *
5* (720)	D4	Φ .06 N A E 14X Ø1.375-6	CMM	QA		00064	.004 TO .064 [N/C:2 1032-Doc:NC21032]	339-E.RO 01-19-07			R *
5* (730)	E3	3X Ø1.885 $\pm$.003 THRU	DIAL BORE GAGE	QA		J-1400	1.882/1.888	503-B.HO 01-16-07			A *
5* (740)	E3	3X $\perp$ Ø3.00 SPOTFACE BACKSIDE MINIMUM CLEAN UP	CALIPER	QA		P-2056	ACCEPT	503-B.HO 01-16-07			A *
5* (750)	E3	Φ .06 N A E 3X Ø1.885	CMM	QA		00064	.016 TO .018	339-E.RO 01-19-07			A *

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INSPECTION DATA CHECKLIST

B4

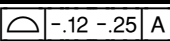
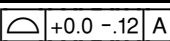
6* (760)	G7	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (770)	H7	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (780)	H6	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (790)	C6	6.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (800)	C6	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (810)	F6	4X Ø1.00	CALIPER	QA		P-2056	1.005	503-B.HO 01-16-07			A *
6* (820)	F7	6.50	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (830)	F6	2.00	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
6* (840)	H5	2X .88/1.13	CALIPER	QA		P-2056	1.060 / 1.160 [N/C: 21032-Doc:NC21032]	503-B.HO 01-16-07			R *
6* (850)	C5	2.250 ± .010	CALIPER	QA		P-2056	2.251	503-B.HO 01-17-07			A *
6* (860)	F4	.06 - .09 × 45°	CALIPER	QA		P-2056	.065 X45	503-B.HO 01-16-07			A *
7* (880)	C4	2X 1.56	CALIPER	QA		P-2056	1.560	503-B.HO 01-16-07			A *
7* (890)	C4	5.190	CALIPER	QA		P-2056	5.195	503-B.HO 01-16-07			A *
7* (900)	C3	6X .375-16UNC-2B TAP ▽ .75 .03 X 45° CHAMFER	THREAD PLUG GAGE	QA		A-443	ACCEPT	503-B.HO 01-16-07			A *
7* (910)	B3		CMM	QA		00064	REFER TO IGES	339-E.RO			A

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(910)		3.75						01-19-07			*
7* (920)	B3	7.50	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
8* (930)	C5	4 X Ø1.0 THRU	CALIPER	QA		P-2056	1.005	503-B.HO 01-16-07			A *
9* (940)	C7	2X Ø.50 THRU	CALIPER	QA		P-2056	.505	503-B.HO 01-16-07			A *
9* (950)	F4	10.15	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
9* (960)	F4	1.63	CMM	QA		00064	REFER TO IGES	339-E.RO 01-19-07			A *
9* (970)	D4	Ø.25 ▽5.0 └┐Ø.625 ▽3.0	CALIPER	QA		P-2056	.253 X 5.0 .627 X 3 .0	503-B.HO 01-17-07			A *
9* (980)	E2	Ø.25 └┐Ø.625 DETAIL D	CALIPER	QA		P-2056	.253 .267	503-B.HO 01-17-07			A *
9* (990)	F2	4X Ø1.0 THRU	CALIPER	QA		P-2056	1.005	503-B.HO 01-16-07			A *
11* (1010)	E5	 .5 A B C AS CAST SURFACES	CMM	QA		00064	-.286 TO .241 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07			R *
11* (1020)	C8	 -.12 -.25 A B C WING SURFACES	CMM	QA		00064	-.13 TO -.249	242-M.G 01-19-07			A *
11* (1030)	D1	 +0.0 -.12 A B C WING POCKET	CMM	QA		00064	-.086 TO .051 [N/C: 21032-Doc:NC21032]	339-E.RO 01-19-07			R *
Drawing ID: ECN-5185 Rev: NONE			INSPECTION INSTRUCTIONS			RESULTS			INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2* (1040)		VERIFY 9.00" +/- .05" CLEARANCE	SCALE	QA		J-922	9.030	533-B.CL 01-18-07			A *

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INSPECTION DATA CHECKLIST

B4

*		VERIFY CLEARANCE ABOVE SPOTFACE 3" DIAMTER CYLINDER 3" HIGH 1/4" BLEND IN RADIUS WERE APPLICABLE.	CALIPER	QA		P-2056	ACCEPT	503-B.HO			A
(1050)								01-17-07			*

Workorder: 65708/4-0 Sub:1 Op:136

Revision:

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-115 Rev: 9			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		D A T U M - E - S I D E	MASTER GAGE	QA		J-1271	LESS THAN 1.02	503-B.HO			A
		MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.									
(10)								01-17-07			*
*		D A T U M - D - S I D E	MASTER GAGE	QA		J-1271	LESS THAN 1.02	503-B.HO			A
		MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.									
(20)								01-17-07			*

Workorder: 65708/4-0 Sub:1 Op:140

Revision:

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-102 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		<u>T E S T 1</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE MID-PLANE POLOIDAL BREAK SHIM AND THE WINDING FORM.	MULTIMETER	QA		J-1358	2.2 G OHMS	503-B.HO			A
(10)								01-18-07			*
*		<u>T E S T 2</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE	MULTIMETER	QA		J-1358	2.2 G OHMS	503-B.HO			A

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INSPECTION DATA CHECKLIST

B4

(20)	JUMPERED BOLTS AND JUMPERED MID-PLANE CASTING AND WINDING FORM.							01-18-07		*
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Workorder: 65708/4-0 Sub:11 Op:30

Revision:

Part: SE141-139 - SHORT BEARING PLATE TYPE "B" -

Drawing ID: SE141-139 Rev: 1			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
1*	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN 1.02μ.	MASTER GAGE	QA		J-1270	LESS THAN 1.02	854-R.UP		
(10)								07-09-06		*

Workorder: 65708/4-0 Sub:12 Op:30

Revision: 07/09/06 15:50

Part: SE141-140 - LONG BEARING PLATE TYPE "B" -

Drawing ID: SE141-140 Rev: 1			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
1*	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN 1.02μ.	MASTER GAGE	QA		J-1165	LESS THAN 1.02	854-R.UP		
(10)								07-16-06		*

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