
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-115 / MODULAR COIL, TYPE B

Drawing ID: SE141-115 Revision: 9
W/O Links: 1-Type:W: 65708/6.0 Sub: 1

Customer P.O.: S005242-F/Ln:6
Serial No./Qty: B6

Reported By: MIKE GRIFFITH
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Problem: Reference Drawing Sheet 3,
Zone F-7, the 4, 1"-8 holes are off location relative to datum -F- by .100. They are shifted towards datum -D-.

Zone C1, projection from section H-H. 1"-8 tapped hole located at bottom left in this view has excessive countersink.
Countersink measures 1.4" in diameter and .200" deep.

See attachment.

Proposed Disposition: Approvals:

MTM Proposes that deviations be accepted as-is.

Number of additional pages: 2 page attachment

Customer Disposition: ☒ **Use As Is** ☐ **Rework** ☐ **Repair** ☐ **Scrap** ☐ **Replace**

The countersink will not impair the usefulness of the tapped hole in Zone F-7.
The holes in Zone C mate to a coil positioning fixture that has been abandoned so they are no longer required. They may be used for lifting in the future but their deviation from nominal position will be of no consequence for that use.



Procurement Technical Representative

Responsible Line Manager

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____



NC21296 Attachment



