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**Customer: ENERGY INDUSTRIES OF OHIO**

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**Part: SE141-103-1 / MOD COIL WINDING FORM ASSEMBLY**

Drawing ID: SE141-103  
W/O Links: 1-Type:W: 65707/6.0 Sub: 1

Revision: 3

Customer P.O.: S005242-F/Ln:6  
Serial No./Qty: C6

Reported By: MIKE GRIFFITH  
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Problem: An .018" shim will pass through one half of the 3/4" section of the T. All other gaps around the break are within specification.

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**Proposed Disposition:**

MTM proposes that gap be repaired using fiberglass filler as shown in attachment. After addition of filler the gap check is acceptable.

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Number of additional pages: 1 page attachment

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**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

The proposed disposition was reviewed by J. Chrzanowski – this is fix is acceptable because the added fiberglass cloth will be impregnated when the coil is vacuum-pressure impregnated.

Approved by:

Tech. Rep.

RLM

Major Tool Implemented By: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_



One side of the  $\frac{3}{4}$ " section of T accepted a .018" shim. The maximum allowable gap is .005". This area was repaired using fiberglass filler and now a .005" shim will not pass through this area.

