
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-115 / MODULAR COIL, TYPE B

Drawing ID: SE141-102 Revision: 3
W/O Links: 1-Type:W: 65708/2.0 Sub: 0

Customer P.O.: S005242-F/Ln:2
Serial No./Qty: B2

Reported By: MIKE GRIFFITH
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Problem: 10 SEPARATE ITEMS WERE IDENTIFIED DURING THE FINAL VISUAL REVIEW OF THE PART. SEE ATTACHMENT FOR DETAILS.

Proposed Disposition:

PROPOSE TO ACCEPT DEVIATIONS AS IS.

Number of additional pages: 5 PAGE ATTACHMENT

Customer Disposition: Use As Is Rework Repair Scrap Replace

Major Tool Implemented By: _____ Title: _____ Date: _____

SE141-115 B2
NC20670 attachment

1. Tapped hole broke thru inner casting wall. This pad is located on sheet 3, zone C6 of the drawing.



2. Small tooling gouge on long leg of T on D side near hole 33. Gouge is approx. .120" x .08" and less than .010" deep.

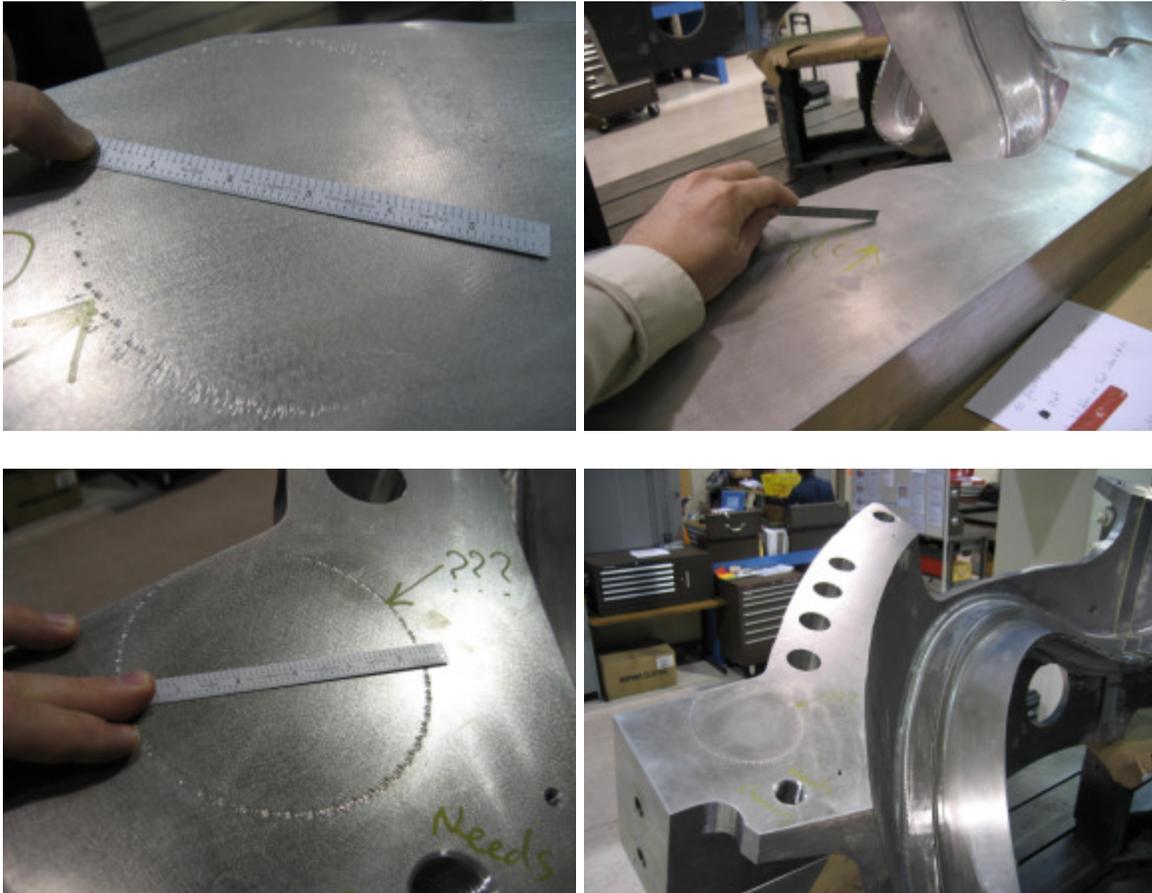


SE141-115 B2
NC20670 attachment

3. Tool gouge located on short leg of T on the D side between T holes 48 and 49. The gouge is approx. 3.5" in length and is .03" - .04" deep.



4. There are two areas on the D flange face that have chatter marks from the facing tool.



SE141-115 B2
NC20670 attachment

5. Gouges around the chamfer of the 1.885 thru hole located on D flange hole 1.

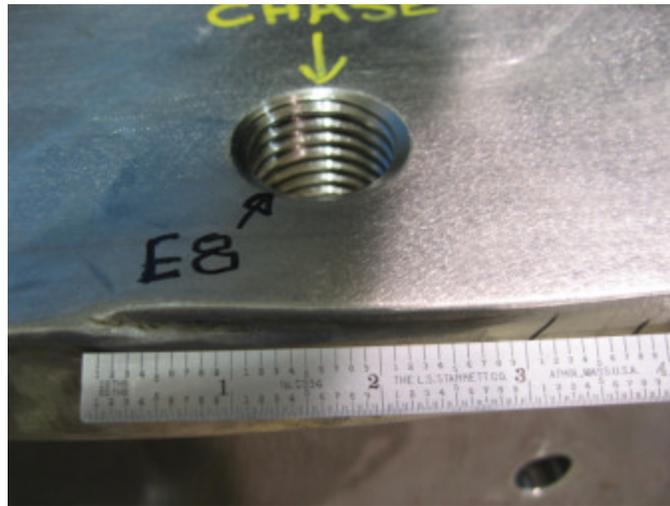


6. Groove in the 1.885 thru hole located at D flange hole 18. The groove is approx. .018" deep x .400" wide and is visible on 50% on the diameter.



SE141-115 B2
NC20670 attachment

7. Gouge on outer edge of E flange perimeter near hole #8.. Defective area has been blended smooth and all raised metal removed.



8. The pictures below are of the flange holes repaired under NC20449. There is no nonconforming condition to report but I felt this was worthy of documenting.



Mike Griffith

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10/25/2006



Major
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9. Small tooling gouges located on long and short legs near hole 95 on the E datum side of part. Largest defect is on long leg (.200" x .100" .010" deep).



10. Tool gouge located on short leg of T near hole 77 on E datum side.

