

# SUPPLIER NONCONFORMANCE REPORT

Date 5/9/08

Number: 1161

Company: Vulcan Products Co.

PPPL PO# PE007970-W

Item Drawing/Part# SE185-311 Part 03

Job Description: NCSX FPA Station 3 Fixture

Hold Tag Applied? Yes

NONCONFORMING CONDITION (include requirement(s) violated):

Drawing calls for ASTM A36 material. Vulcan ordered A36 material with certification. The certification provided does not identify any standard other than "commercial quality" and lists no mechanical properties. The listed chemistry conforms to A36.

Reported By D. Barber - Vulcan

Date 5/9/08

RECOMMENDED DISPOSITION (include actions to prevent recurrence):

Use-As-Is ☐

Reject ☐

Disposition By:

Date

PPPL Concurrence

Cognizant Engineer (COG)

Date

PPPL Concurrence

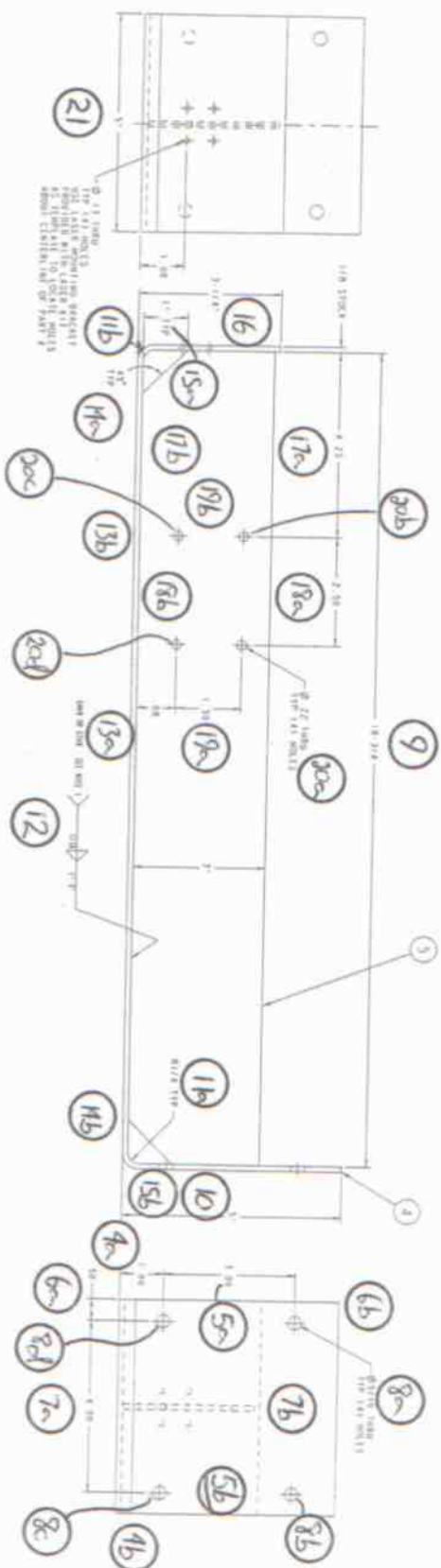
Responsible Line Manager (RLM)

Date

DISTRIBUTION

Dwg. No.		Rev.		P.O. No.		Rec No.		Qty. Rec'd		Date Prep		Date Comp.		%		Qty. Scrap	
SE185-311		0		P5007970-W				1		asbriky							
Part Name		Location		Vendor		Qty. Insp.		Prep By		Comp. By		Qty. RTU					
				CST		1		chb									
Work Order No.		Opr		Next Opr		Vendor Part No.		Qty. Rej.		Verif. By		Rework \$		Scrap \$		Qty. Acc.	
030391-007		Rev.		Prod.		SE185-03		1		chb							
ITEM		REQUIREMENT/INSPECTION RESULTS				CLASS		DISPOSITION/INSTRUCTIONS				DISP. APPROVAL DATE					
1.		Required material is 1/2" THK ASTM A36						VPC is submitting this report as a nonconformance.				INSPECTION					
		Material certifications do not show that material is certified to ASTM A36.						Would like to manufacture and ship with "as is" material				QUALITY ENGR.					
		1/2" x 5" FR										DESIGN ENGR.					
												PROCUREMENT					
												PLANNING					
												REWORK COMP. BY					
												MFG. INSP					
												RESPONSIBLE ORG.					
												<input type="checkbox"/> ENGINEERING <input type="checkbox"/> PLANNING <input type="checkbox"/> TOOL DESIGN <input type="checkbox"/> MACH SHOP <input type="checkbox"/> FAB SHOP <input type="checkbox"/> ASSEMBLY <input type="checkbox"/> INSPECTION <input type="checkbox"/> PROD. CONTROL <input type="checkbox"/> VENDOR <input type="checkbox"/> PROCUREMENT					
CAUSE AND CORRECTIVE ACTION																	
1. PO was written correct in ordering A36 Material.																	
2. Corrective Action to Supplier to:																	
a) Send material that is ordered per VPC PO.																	
b) Send Material Certs in a timely fashion.																	
RESP. ORG. SIGNATURE																	

*Paul Baker/5/18/18*



### 03 ASSEMBLY - VERTICAL LASER PEN MOUNTING BRACKET BELOW

VP: w/o 03091-007

[illegible]

J. Steelberg Supply, Inc. certifies materials are melted and manufactured in the USA unless specified as Import, Unknown, or left blank in the column "Originating Mill".

Same

J. Steelberg Supply, Inc.  
P.O. Box 366  
Payson UT 84651

Northwest Steel & Pipe  
P.O. Box 11247  
Tacoma WA 98411

J. Steelberg Delivery Number: 7520

Purchase Order Number 1213

Date of Shipment 10/3/2007

Heat Specification

Originating Mill

K0626 Commercial Quality

This report consolidates test reports or material contents per item as shown and held in our records. The chemistries and physicals when required, meet the specification as shown. Transition heats are specified as CQ material with N/A heat. Chemistry for transition heats are nominal and show only the data we have available. Buyer assumes all responsibility for end use and application of any materials herein.

Curt Paulson / Quality Assurance

Material Description

Qty / Thickness / Width / Length	Weight	Heat	Mat ID	Test ID	Yield	Tensile	% Elong 2"	% Elong 8"
2bd 1/8" 5" x 20' HRCQ Strip	4090#	K0626	365624					

Chemistries

Heat	C	MN	P	S	SI	CU	NI	CR	MO	SN	AL	N	V	B	TI	CB	AS	CA
K0626	.05	.37	.008	.006	.020	.17		.07			.025							

05/02/2008 08:53

AMY:

PAGE 03/03

07/19/2007 THU 13:04 FAX 2197878304 Beta Steel - Sales Dept.

0002/002

Jul 19, 2007 1:01:41 PM  
QDRPCHEMRBETA STEEL CORP.  
Chemistries Report

Page 1 of 1

Heat: K0626

Test Type: FHL		Test Method: AML		Test Sequence: 1			
C 0.05	MY 0.17	P 0.008	S 0.006	SI 0.02	CU 0.17	NI 0.06	CR 0.07
AL 0.025	NO 0.016	V 0.002	CB 0.004	N 0.009	B 0	CA 0.0018	BN 0.01
TI 0.001	SA 0.022						