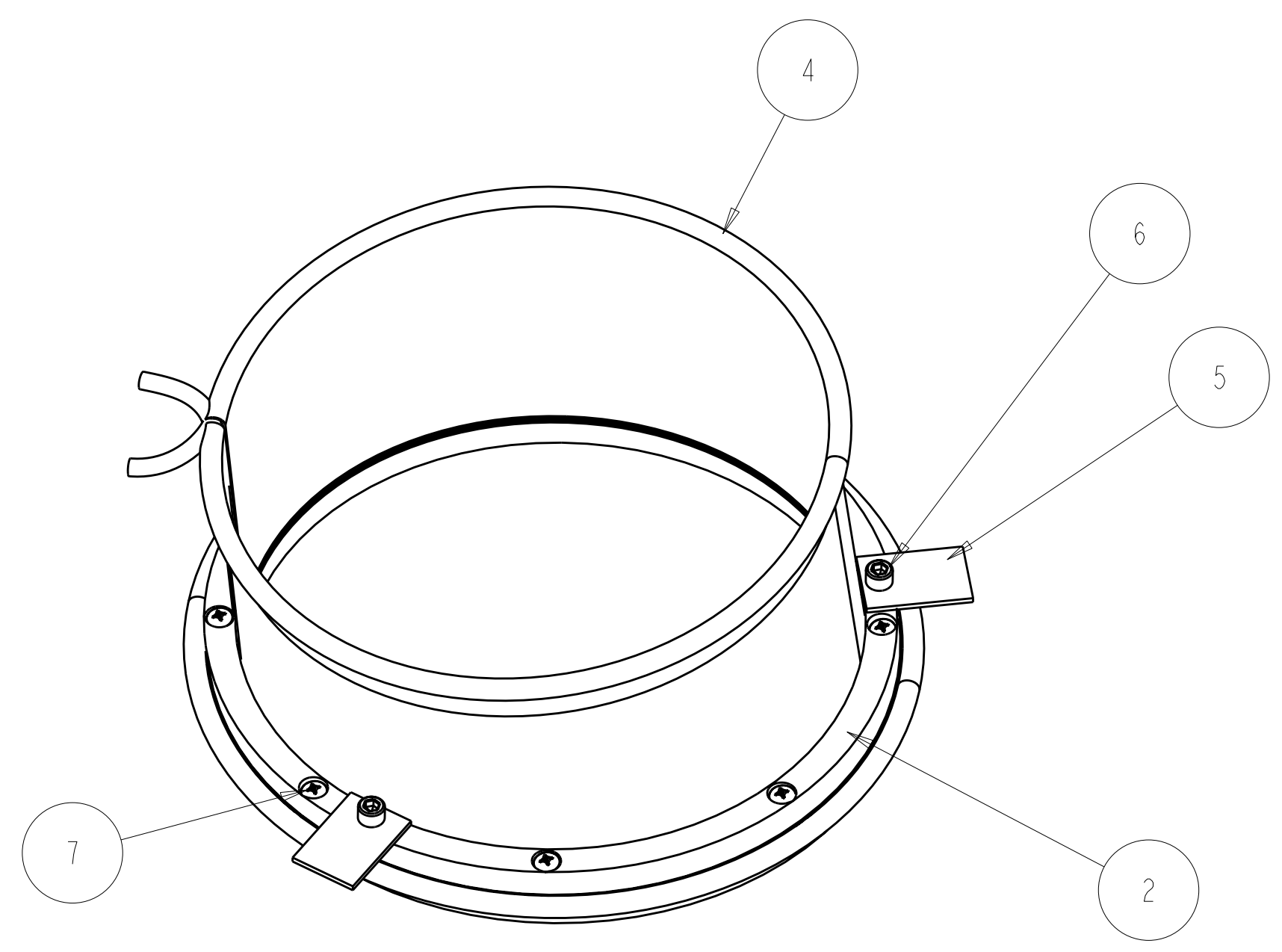
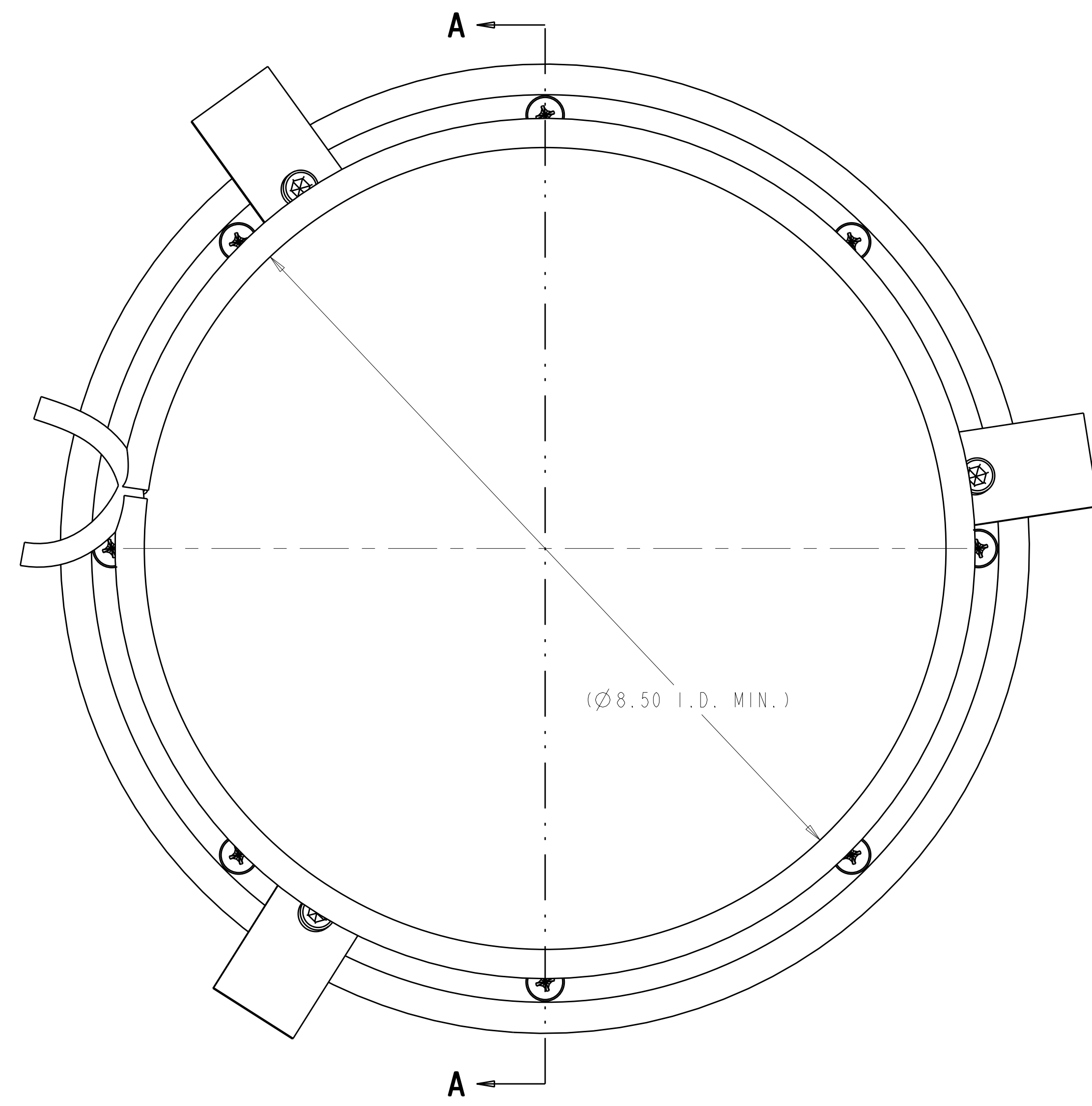


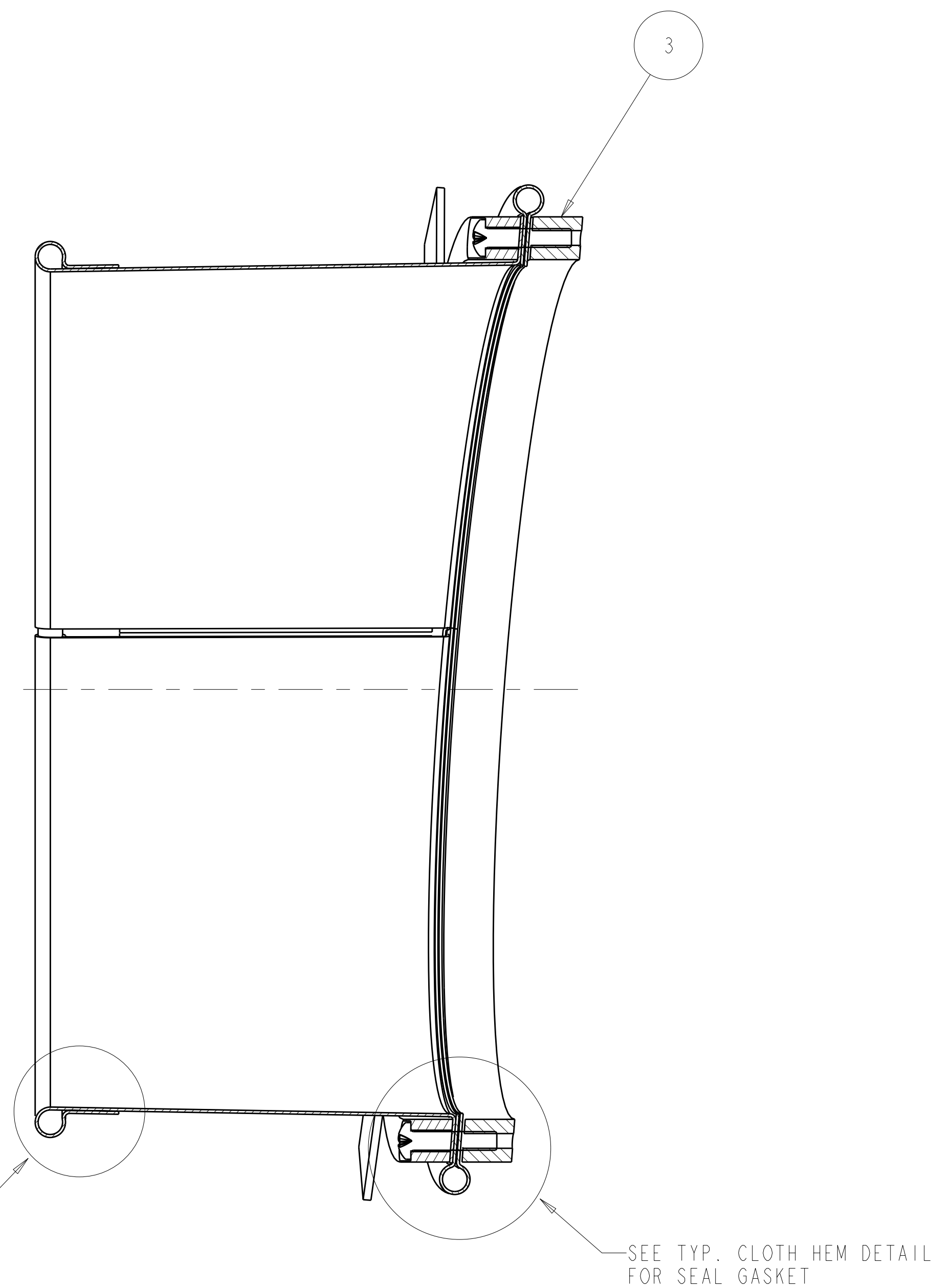
LABEL PART NUMBER AND REVISION WITH PERMANENT INK



ISOMETRIC VIEW
SCALE 0.500

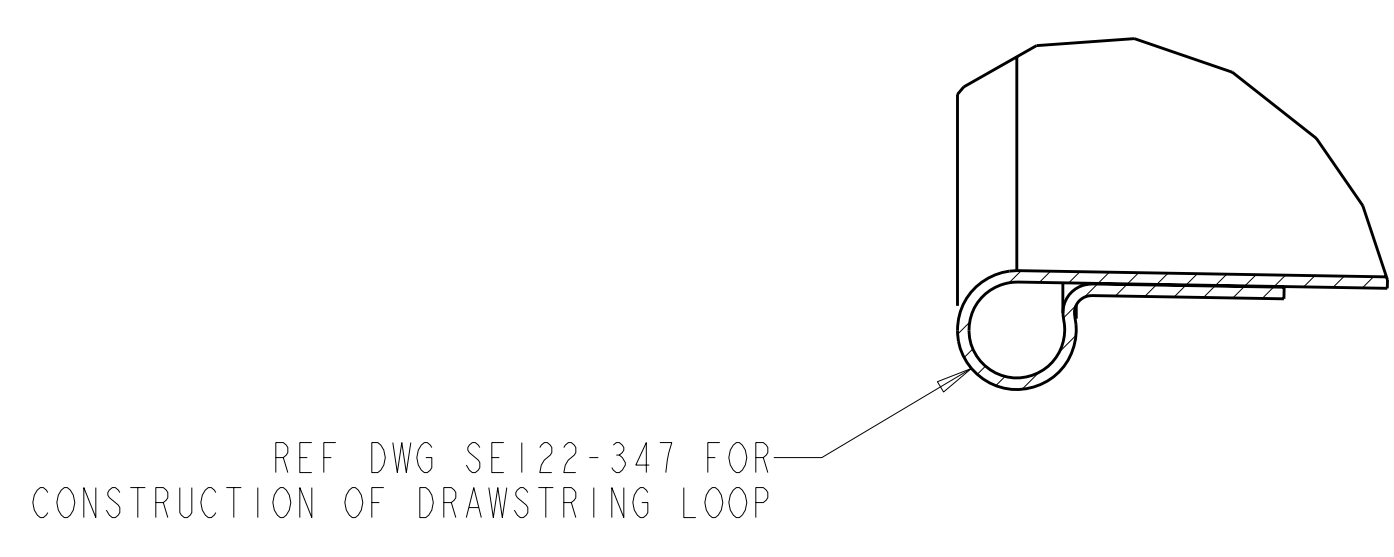


1 PORT 5 WINDING FORM SEAL ASSEMBLY
SCALE 1.000

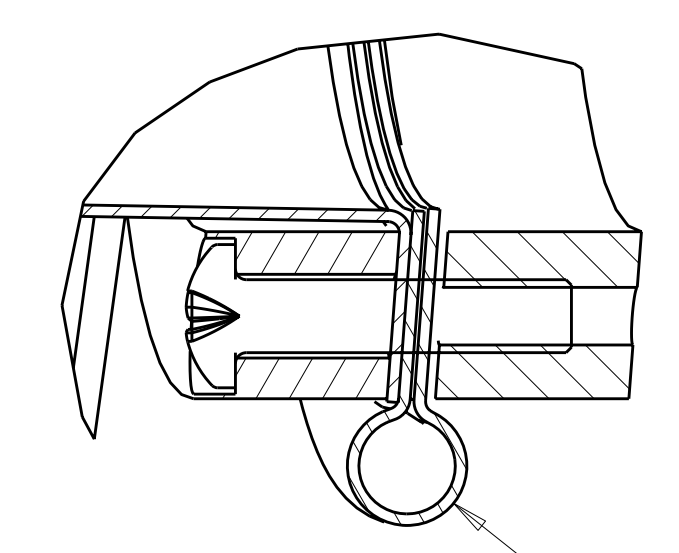


SECTION A-A

NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.



TYPICAL CLOTH HEM DETAIL FOR DRAWSTRING
SCALE 2.00



VERIFY PERIMETER HEM TO MATCH SE122-345-1 AND SE122-346-1; REF. DWG. SE122-347 FOR CONSTRUCTION OF GASKET LOOP

TYPICAL CLOTH HEM DETAIL FOR SEAL GASKET
SCALE 2.00

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
8	94070A247	#10-24 UNC X 1.00 LG PAN HEAD PHILLIPS MACHINE SCREW	BRASS	MCMASTER CARR P.O. BOX 740100 ATLANTA, GA 30374-0100 (404) 346-7000 WWW.MCMASTER.COM	7
3	93465A537	1/4-20 UNC X .50 LG SHCS			6
3	SE122-399-1	PORT CLIP			5
1	SE122-347-1	PORT 5 WINDING FORM SEAL BOOT ASSEMBLY			4
1	SE122-346-1	PORT 5 WINDING FORM SEAL INNER PLATE			3
1	SE122-345-1	PORT 5 WINDING FORM SEAL OUTER PLATE			2
AR	X	-1			1
SE122-004-1					

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						

SCALE NOTED	DES P. L. GORANSON 01/07	DRW R. A. HURD 01/07	CHK S. PARSON 01/07	SECT :	DEPT :	FRAC :	XXX DECIMALS ±.01	PE :	XXX DECIMALS ±.005	CR :	ANGLES ±0°15'	PJ :	BREAK SHARP EDGES OR MAX	REO :	FINISH :225 UNLESS OTHERWISE SPECIFIED	PPPL DRFTJ SIEGEL 01/07	VERSION NO. 6	PLANT ORNL	BLDG 5700	FL 3	SHT 1	OF 1	TYPE A	CLASS U
Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee UT-BATTELLE NATIONAL COMPACT STELLARATOR EXPERIMENT PORT 5 WINDING FORM SEAL ASSEMBLY RELEASE LEVEL Fabrication SE122-344 REV 0																								