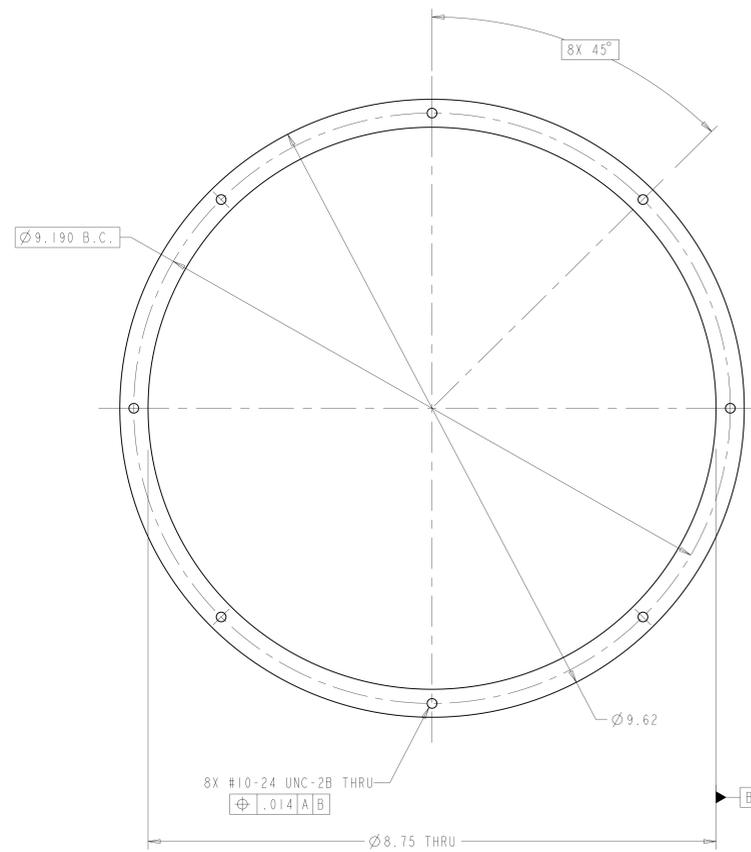
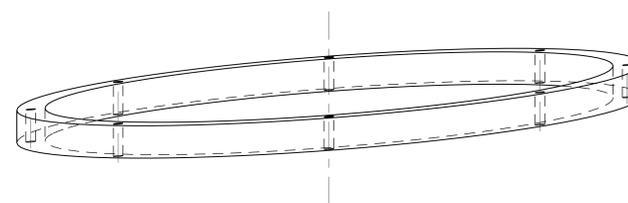
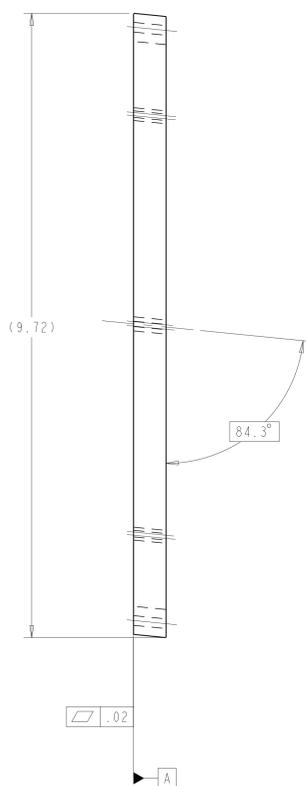


FLAT ORIENTATION



INSTALLED ORIENTATION

- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES.
 4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-346.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.

-1 PORT 5 WINDING FORM SEAL INNER PLATE 4

SCALE 1.000

**RELEASED FOR
FABRICATION / INSTALLATION**

PPPL Drafting:

4	AR	-1	PORT 5 WINDING FORM SEAL INNER PLATE	GAROLITE	G11	I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	SE122-346-1					
			NEXT ASSEMBLY	PARTS LIST		

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
REVISION OR ISSUE PURPOSE												
REVISION APPROVAL												

SCALE NOTED		DES P. L. GORANSON 01/07	U.T.-BATTELLE	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW R. A. HURD 01/07	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
FRACTIONS		CHK S. PARSON 01/07	PROJECT NAME	
XX DECIMALS ±.01		SECT :	NATIONAL COMPACT STELLARATOR EXPERIMENT	
XXX DECIMALS ±.005		DEPT :	PORT 5 WINDING FORM SEAL INNER PLATE	
ANGLES ±0°15'		PE :		
BREAK SHARP EDGES OR MAX		CR :		
FINISH .125 UNLESS OTHERWISE SPECIFIED		PJ :		
		REQ :		
		REO :		
		PPPL DRFT J. SIEGEL 01/07	VERSION NO.	PLANT
			4	ORNL
			BLDG	FL
			5700	3
			SHT	OF
			1	1
			TYPE	CLASS
				U
			RELEASE LEVEL	
			Fabrication	
			SE122-346	
			REV	
			0	

SE122-346