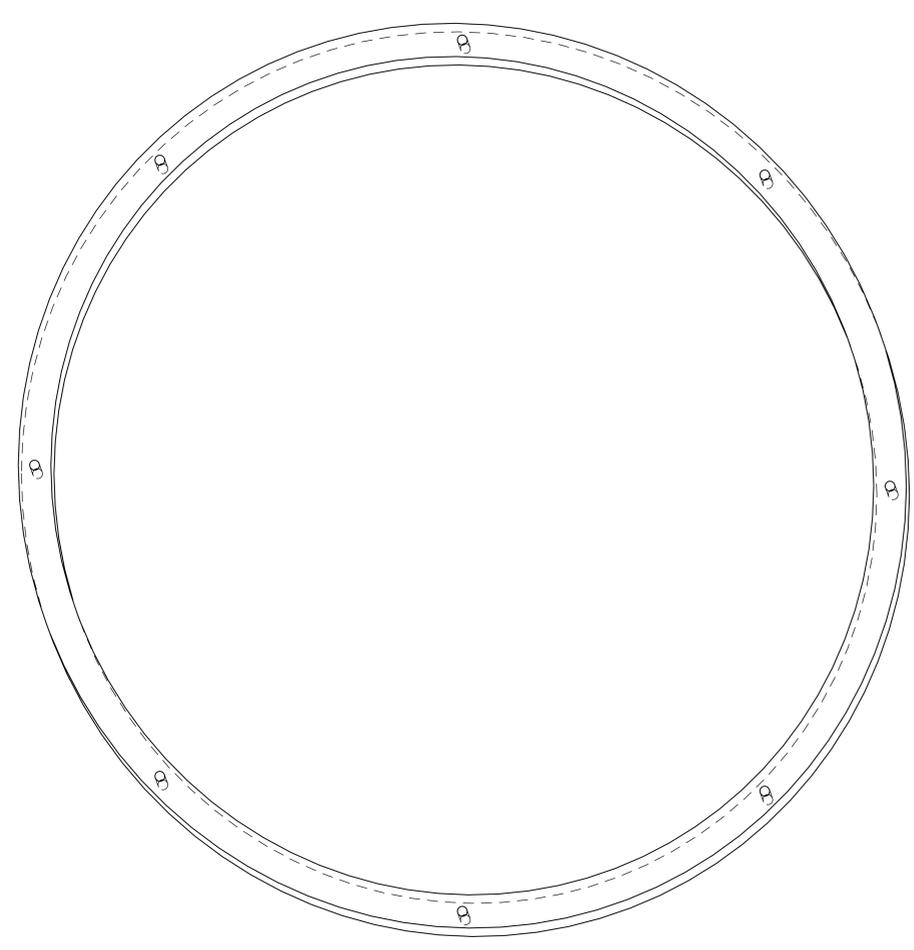
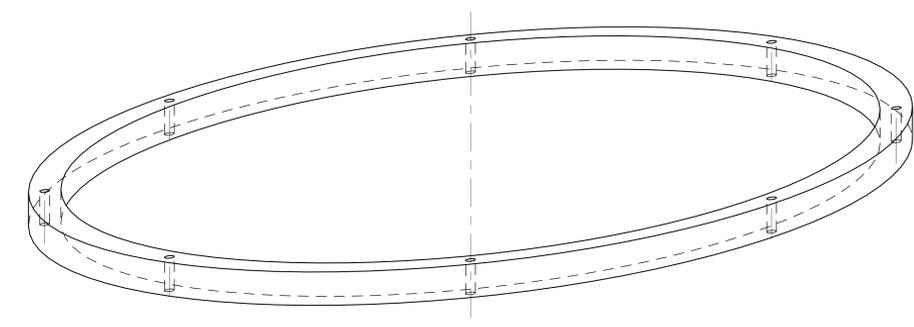
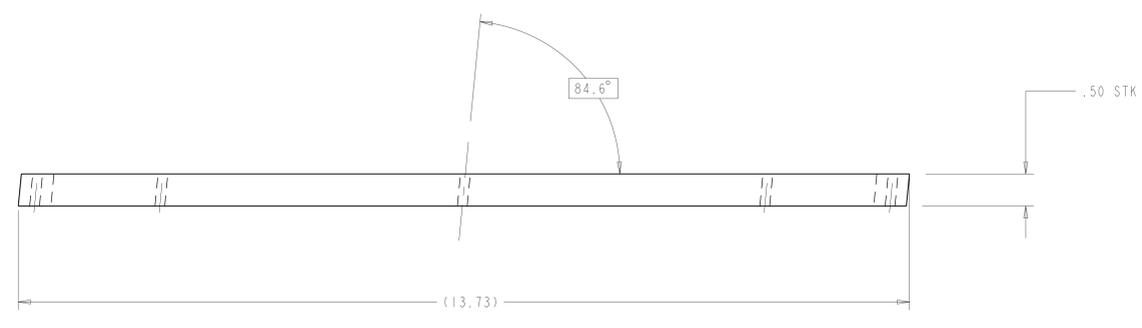
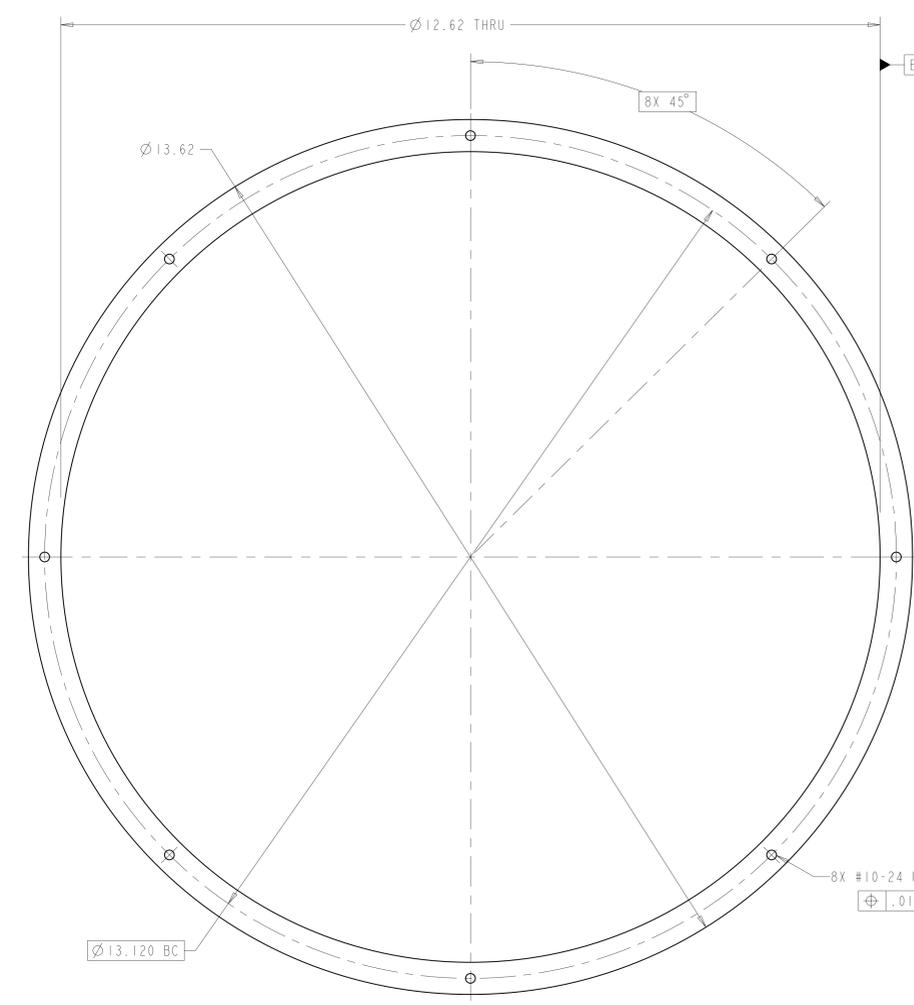
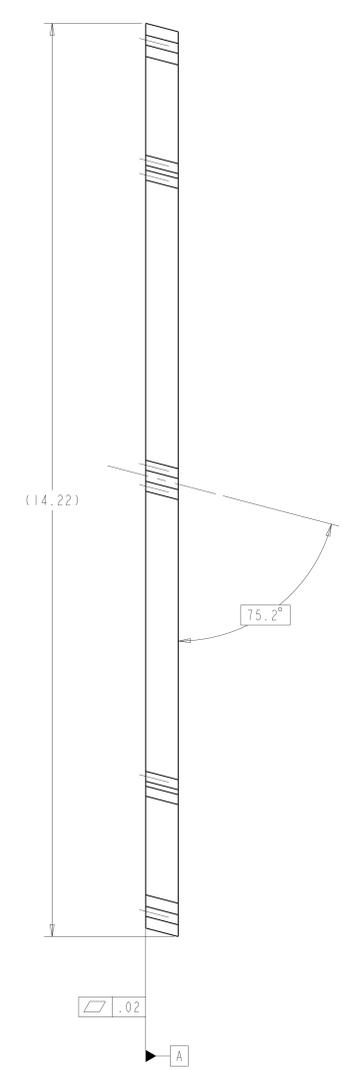


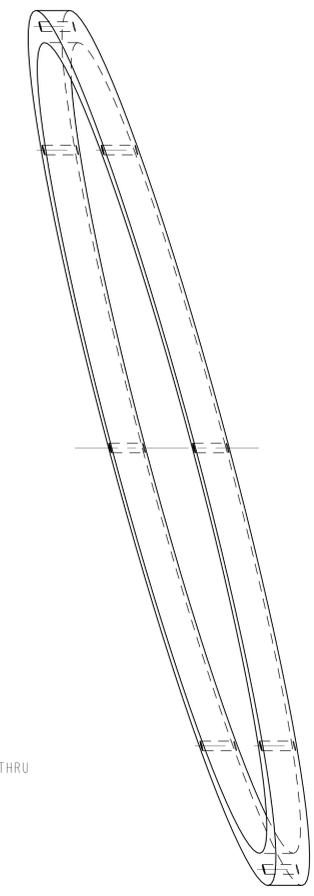
- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES.
 - 4 PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-350.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



FLAT ORIENTATION



INSTALLED ORIENTATION



-1 PORT 6 WINDING FORM SEAL INNER PLATE 4
SCALE 1:1000

4	AR	-1	PORT 6 WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	SE122-348-1					
			NEXT ASSEMBLY	PARTS LIST		

RELEASED FOR FABRICATION / INSTALLATION
 PPPL Drafting:

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
	REVISION OR ISSUE PURPOSE											

SCALE NOTED		DES	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED		P. L. GORANSON	01/07
FRACTIONS		R. A. HURD	01/07
XX DECIMALS	±.01	S. PARSON	01/07
XXX DECIMALS	±.005		
ANGLES	±0°15'		
BREAK SHARP EDGES OR MAX			
FINISH	.125 UNLESS OTHERWISE SPECIFIED	PPPL DRFT J SIEGEL	01/07

UT-BATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee	
PROJECT NAME			
NATIONAL COMPACT STELLARATOR EXPERIMENT			
PORT 6 WINDING FORM SEAL INNER PLATE			
VERSION NO.	PLANT	BLDG	FL
4	ORNL	5700	3
RELEASE LEVEL			
Fabrication			
SE122-350			
CLASS			
U			
REV			
0			