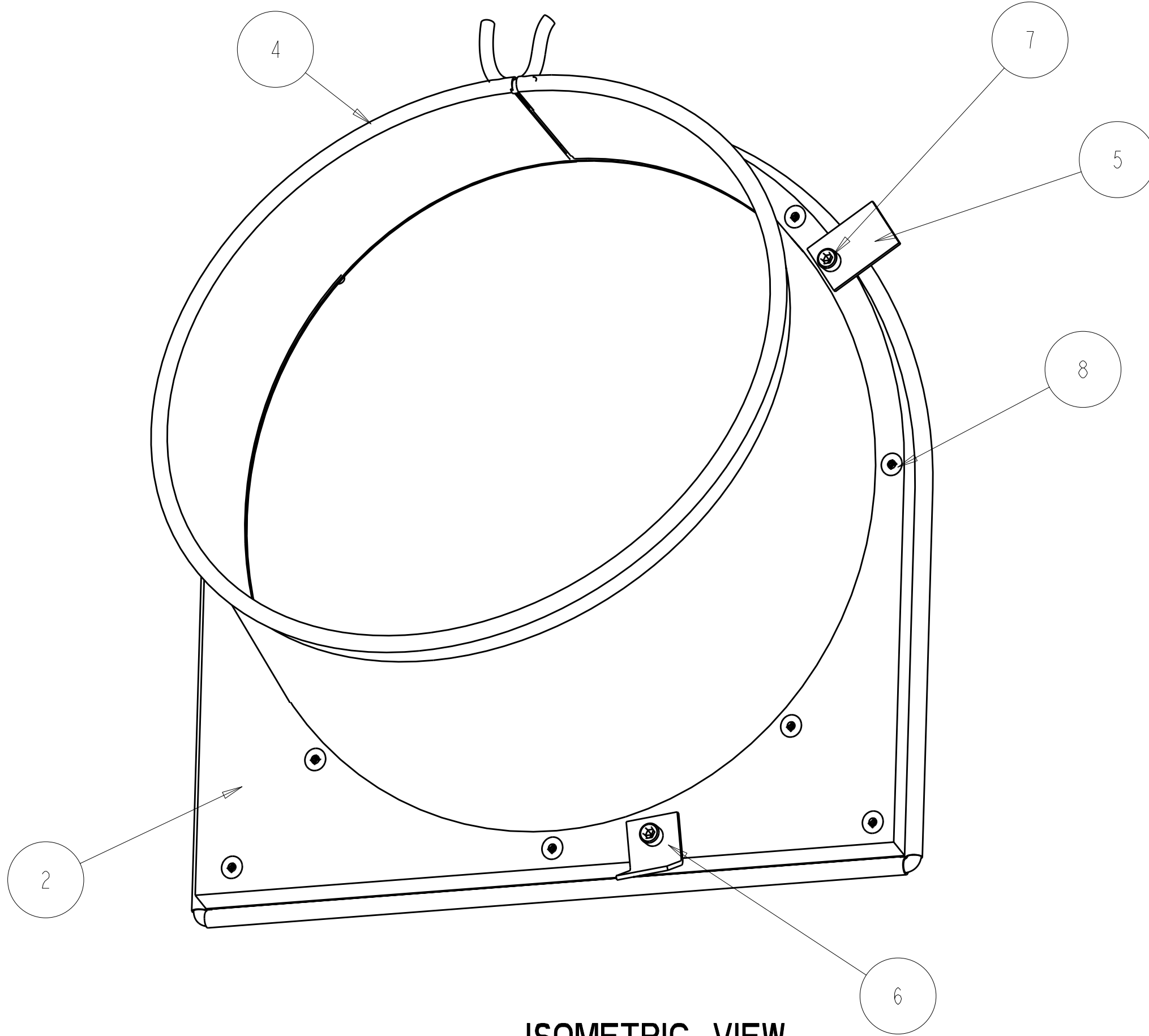
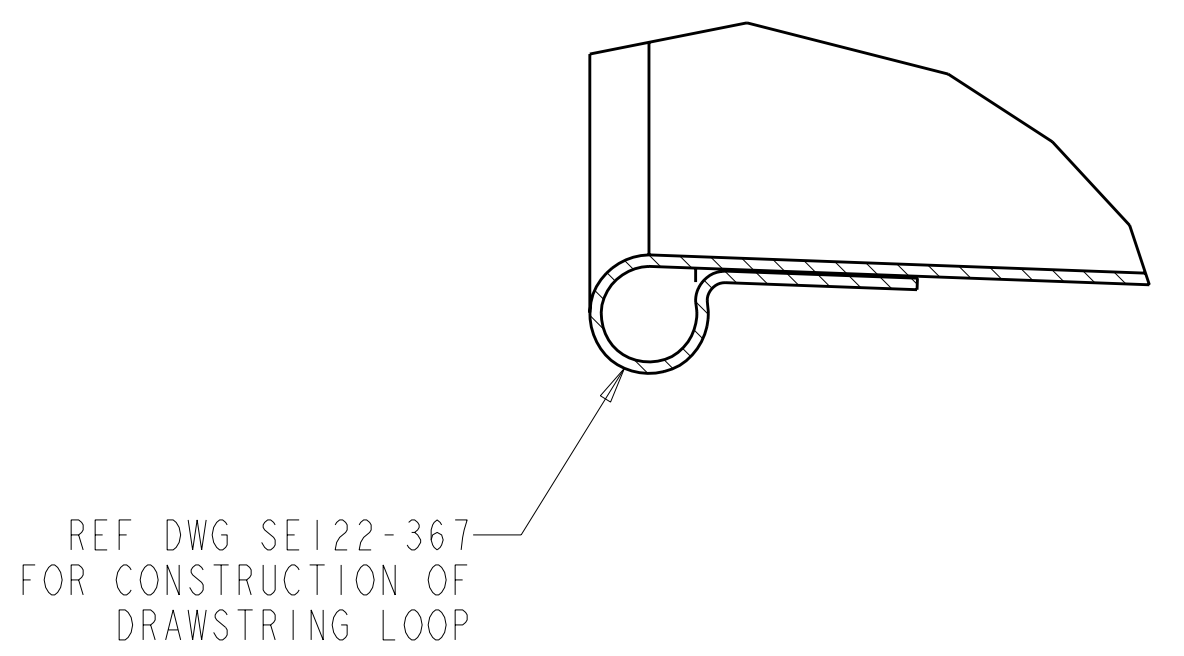


— LABEL PART NUMBER AND REVISION WITH PERMANENT INK

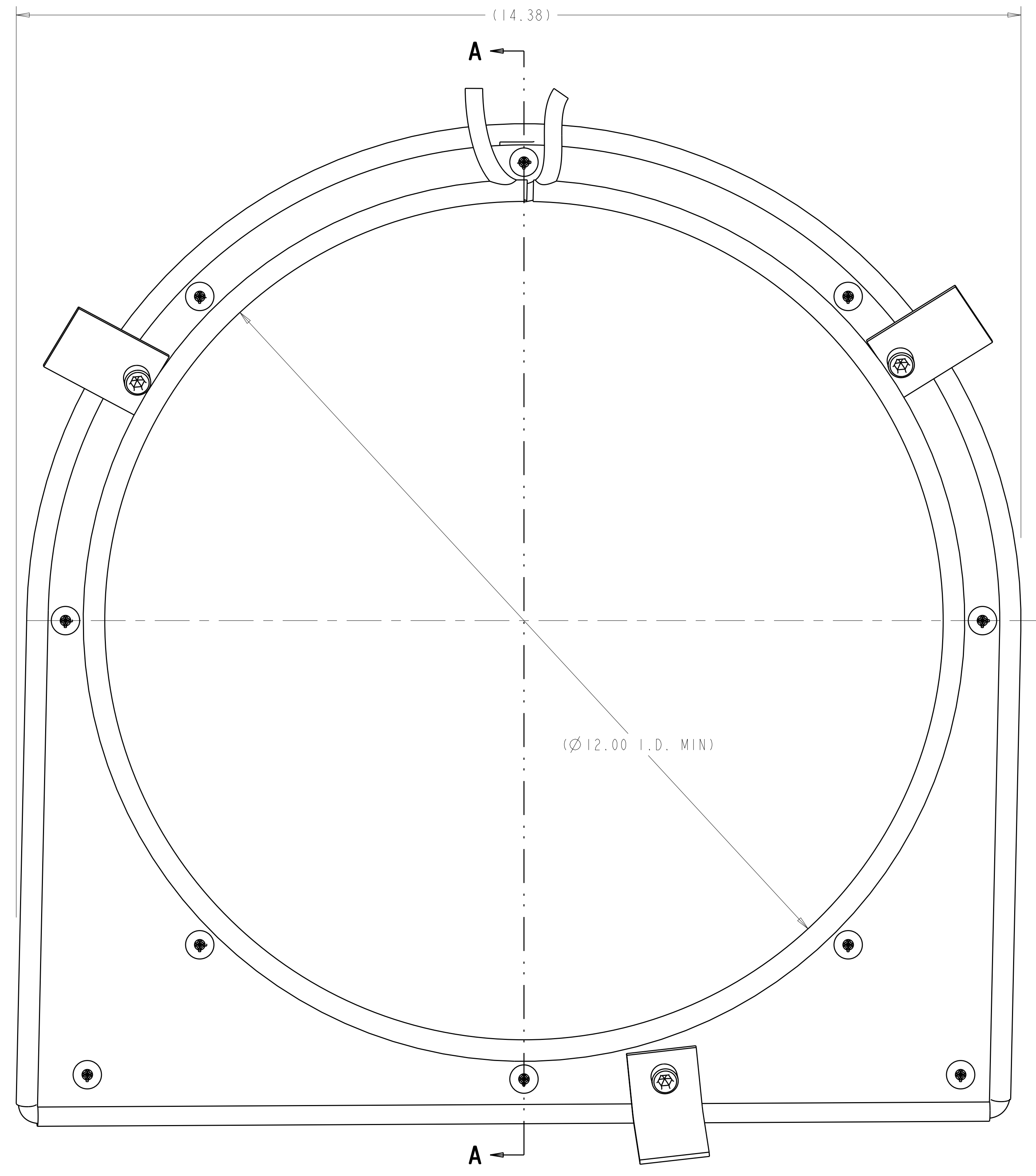


ISOMETRIC VIEW
SCALE 0.500

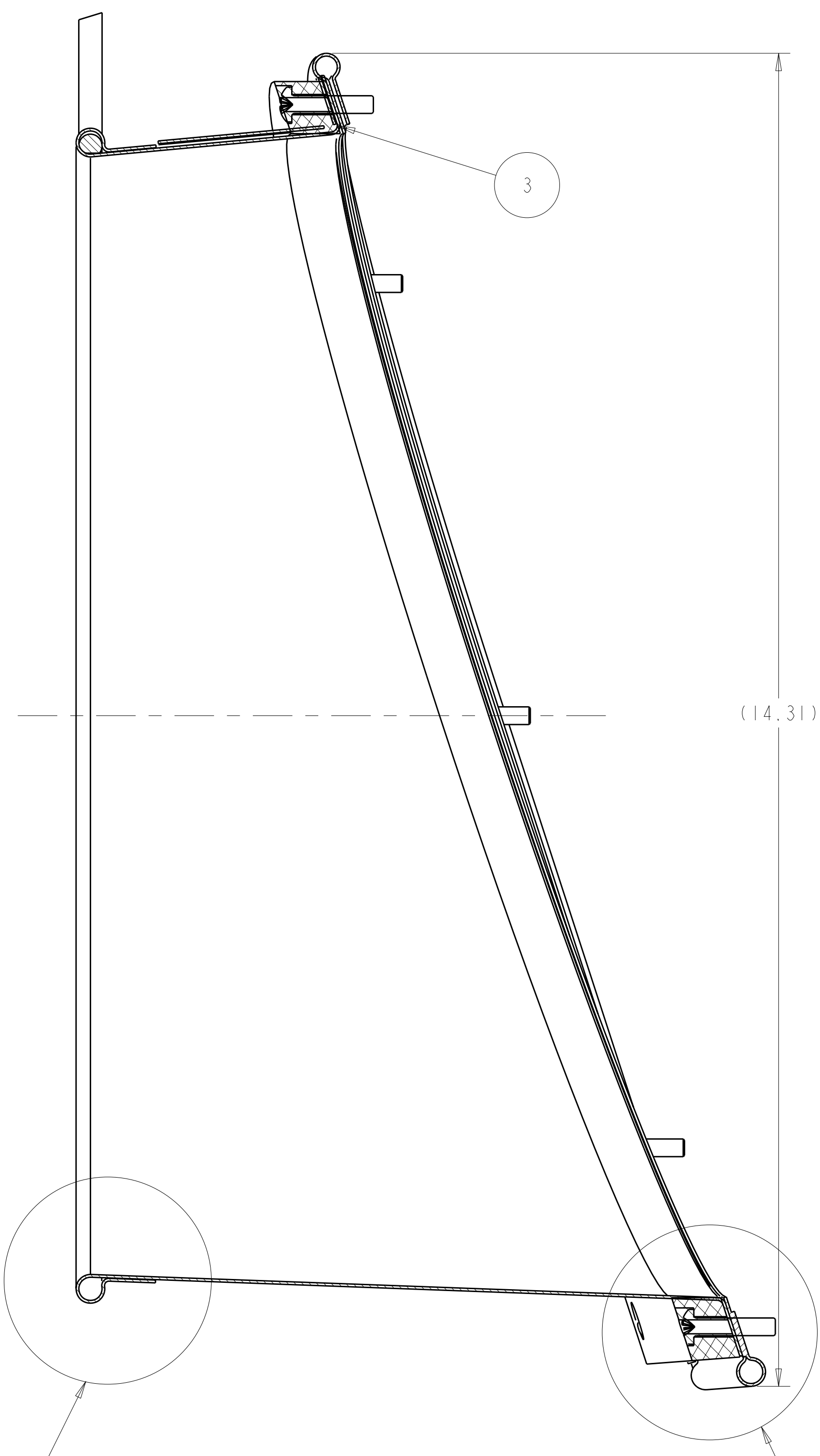
NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.



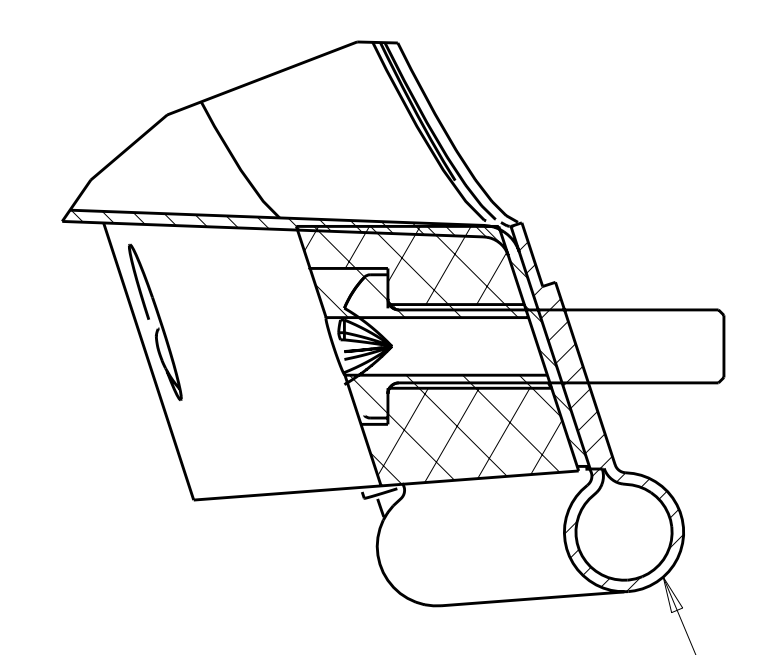
TYPICAL CLOTH HEM DETAIL FOR DRAWSTRING
SCALE 2.00



-1 PORT 10 WINDING FORM SEAL ASSEMBLY
SCALE 1.000



SECTION A-A



TYPICAL CLOTH HEM DETAIL FOR SEAL GASKET
SCALE 2.00

VERIFY PERIMETER HEM TO MATCH SE122-365-1; REF DWG SE122-367 FOR CONSTRUCTION OF OF GASKET LOOP

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
1												
2												
3												
4												
5												
6												
7												
8												

QTY	REV	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
10		94070A247	#10-24 UNC X 1.00 LG PAN HEAD PHILLIPS MACHINE SCREW		BRASS	MCMaster CARR P.O. BOX 740100 ATLANTA, GA 30374-0100 (404) 346-7000 WWW.MCMaster.COM	8
3		93465A537	1/4-20 UNC X .50 LG SHCS				7
1		SE122-399-2	PORT CLIP				6
2		SE122-399-1	PORT CLIP				5
1		SE122-367-1	PORT 10 WINDING FORM SEAL BOOT ASSEMBLY				4
1		SE122-366-1	PORT 10 WINDING FORM SEAL INNER PLATE				3
1		SE122-365-1	PORT 10 WINDING FORM SEAL OUTER PLATE				2
AR	X		-1	PORT 10 WINDING FORM SEAL ASSEMBLY			1

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED
TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS 1/16
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES OR MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

DES P. L. GORANSON 01/07
DRW R. A. HURD 01/07
CHK S. PARSON 01/07
SECT :
DEPT :
PE :
CR :
PJ :
RD :
PPPL DRFT J. SIEGEL 01/07
VERSION NO. 5
PLANT ORNL
BLDG 5700
FL 3
SHT 1
OF 1
TYPE I
CLASS A
U
REVISION 0

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee
PROJECT NAME
NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT 10 WINDING FORM SEAL ASSEMBLY

RELEASE LEVEL Fabrication
SE122-364