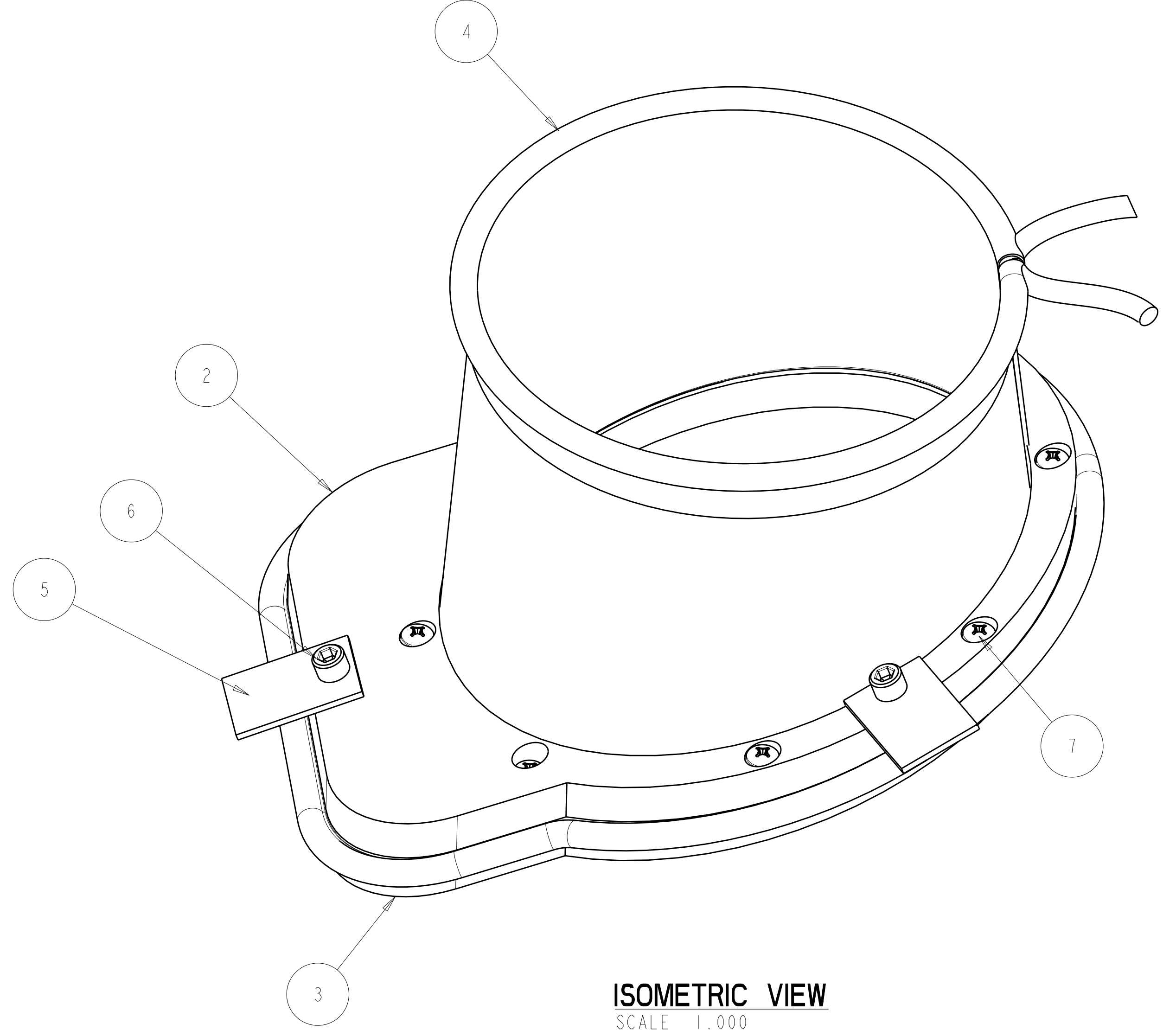
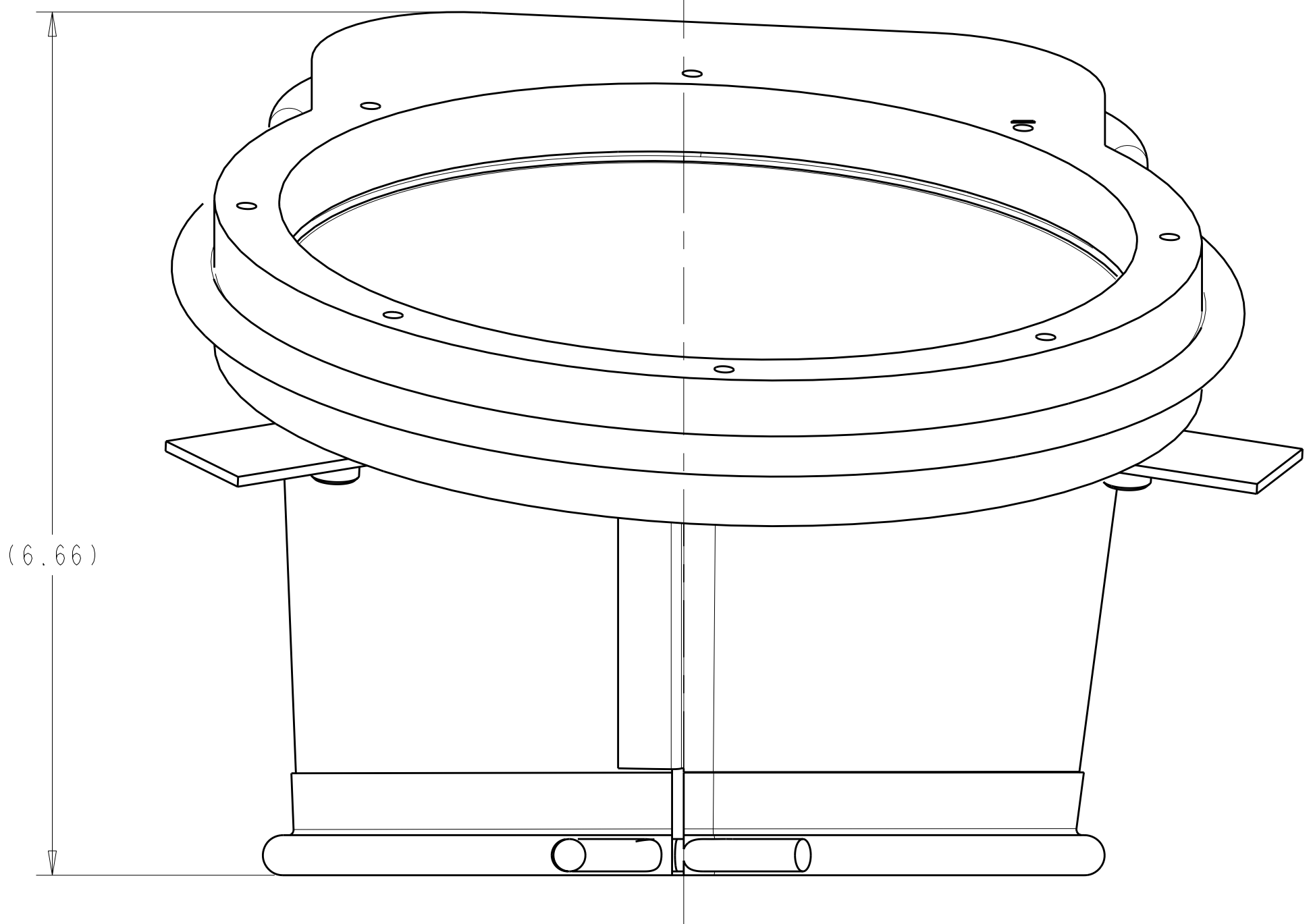
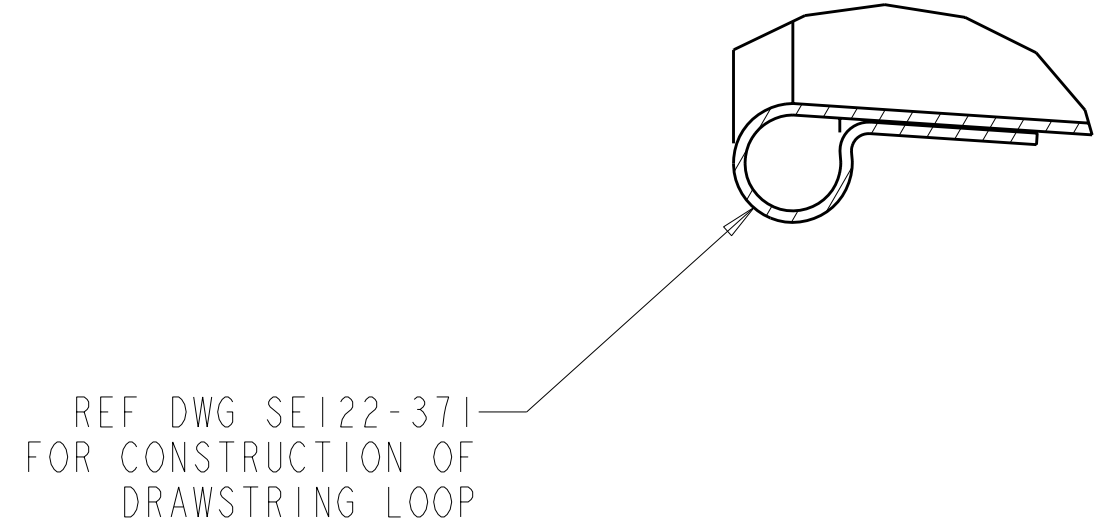


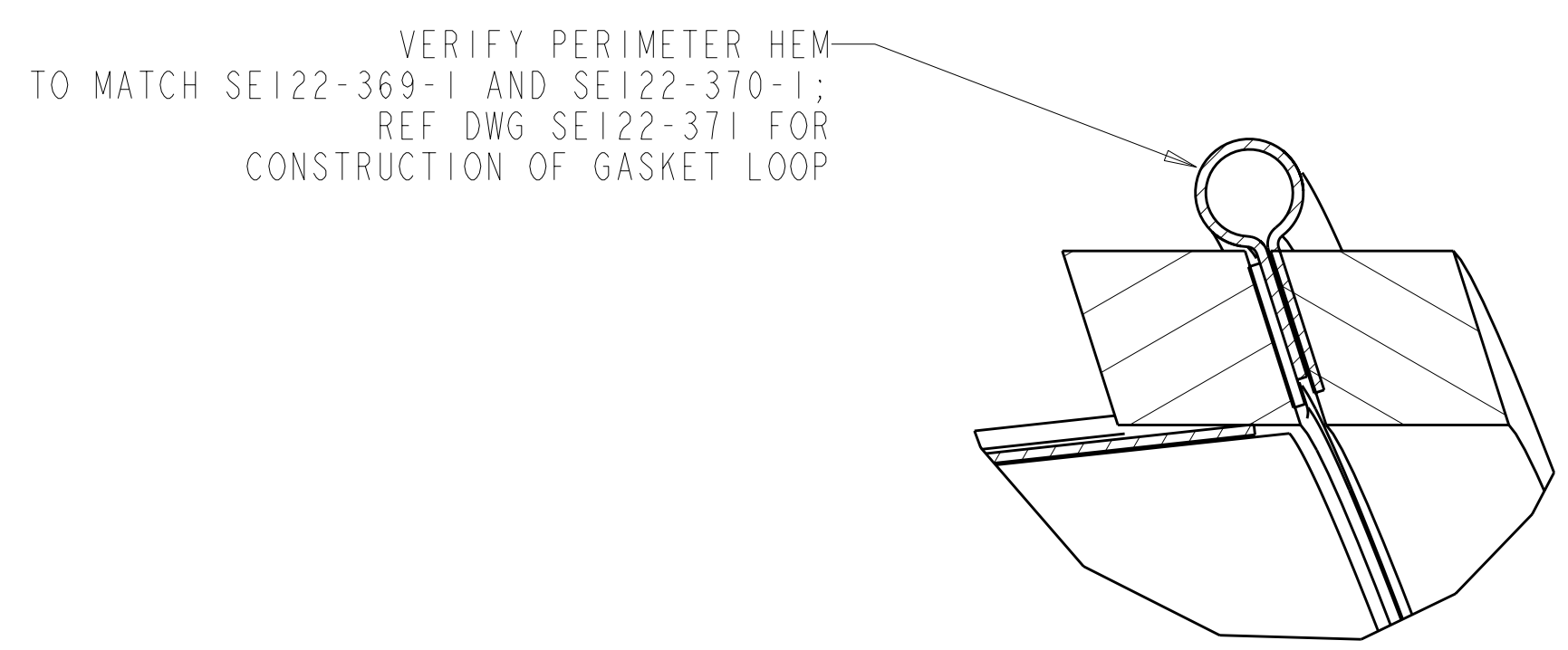
- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES.



ISOMETRIC VIEW
SCALE 1.000

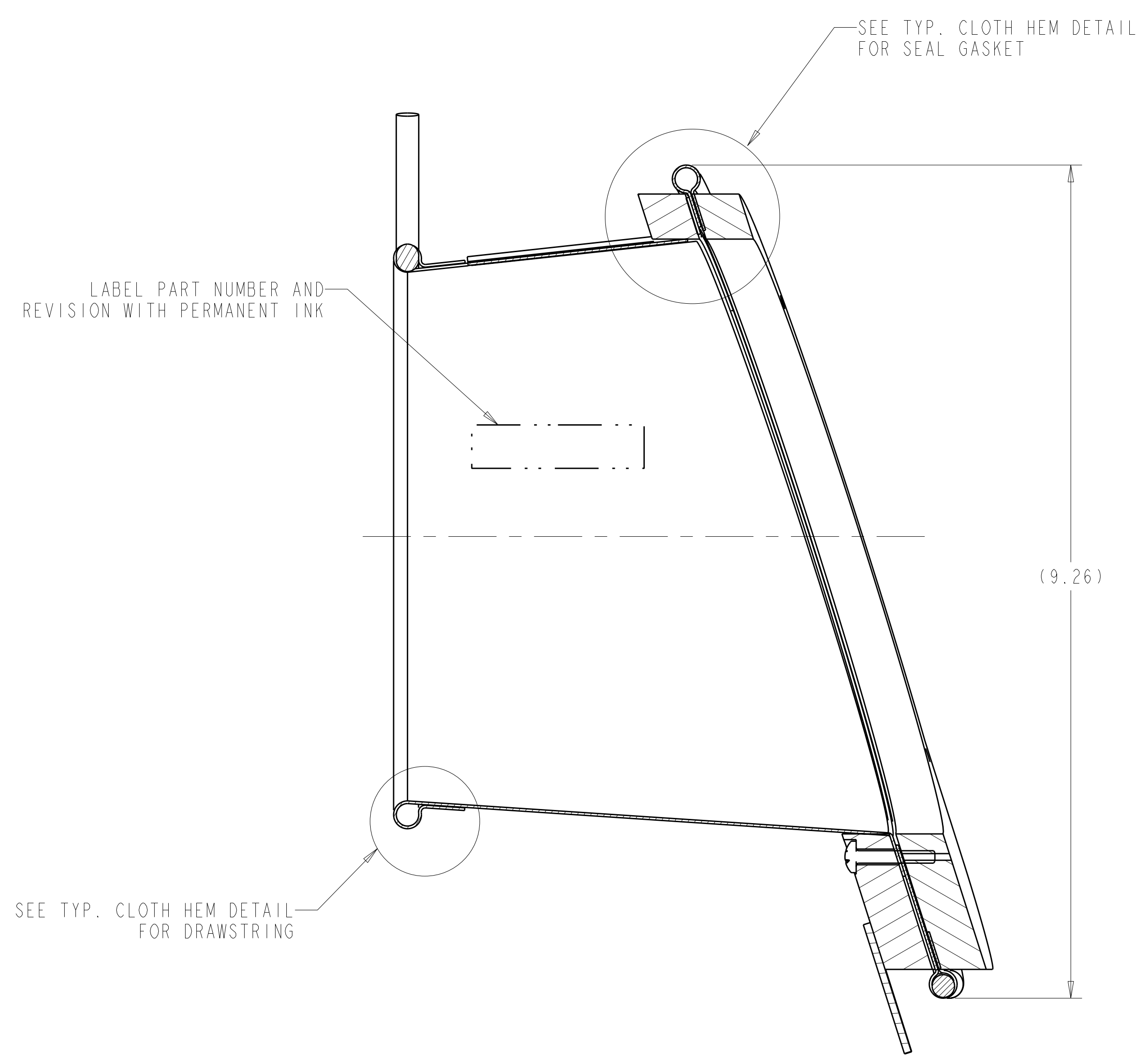
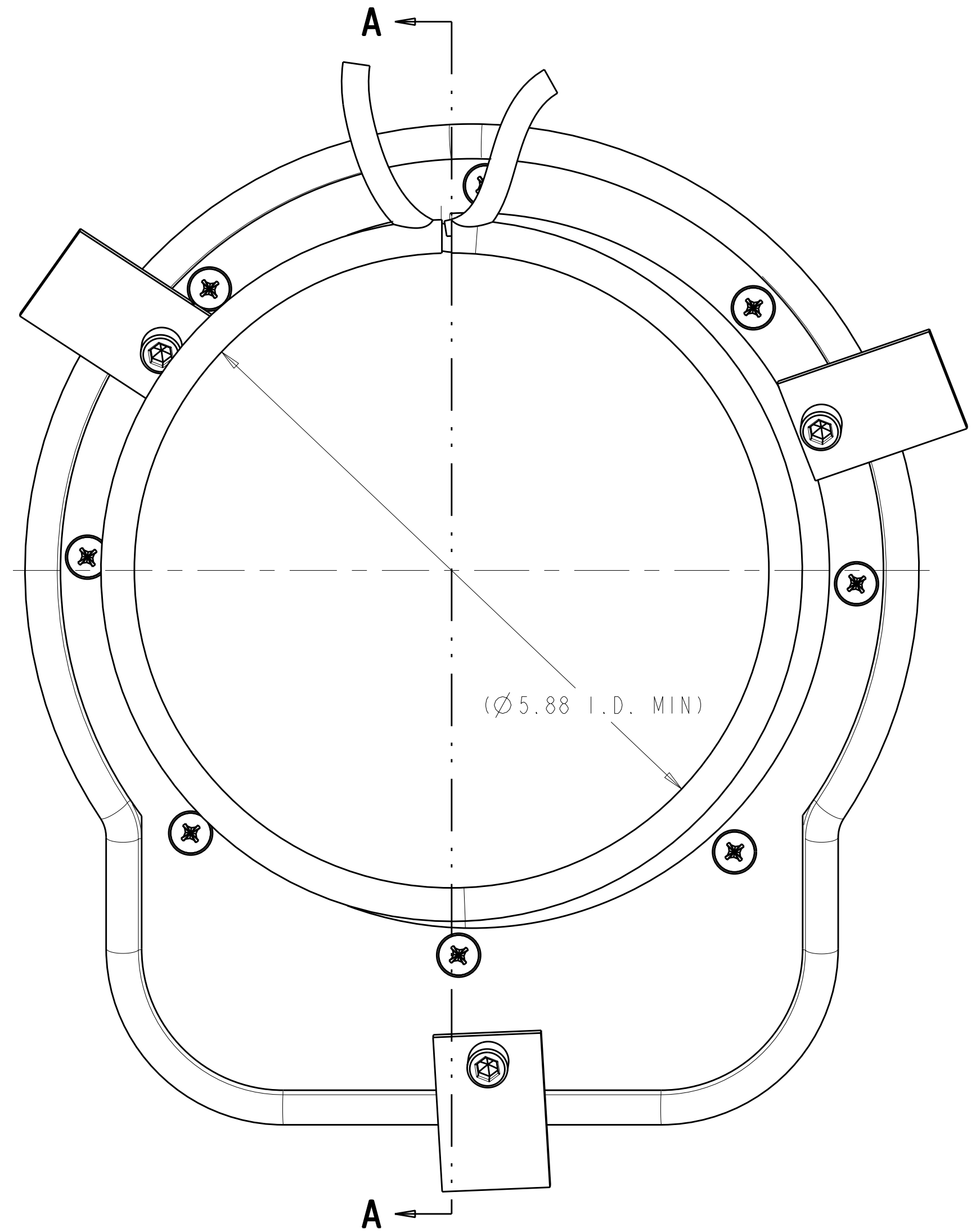


TYPICAL CLOTH HEM DETAIL
FOR DRAWSTRING
SCALE 2.00



TYPICAL CLOTH HEM DETAIL
FOR SEAL GASKET
SCALE 2.00

**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting:



SECTION A-A

1 PORT II WINDING FORM SEAL ASSEMBLY
SCALE 1.000

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
8	94070A247	#10-24 UNC X 1.00 LG PAN HEAD PHILLIPS MACHINE SCREW	BRASS	MCMASTER CARR P.O. BOX 740100 ATLANTA, GA 30374-0100 (404) 346-7000 WWW.MCMASTER.COM	7
3	93465A537	1/4-20 UNC X .50 LG SHCS			6
3	SE122-399-1	PORT II CLIP			5
1	SE122-371-1	PORT II WINDING FORM SEAL BOOT ASSEMBLY			4
1	SE122-370-1	PORT II WINDING FORM SEAL INNER PLATE			3
1	SE122-369-1	PORT II WINDING FORM SEAL OUTER PLATE			2
AR	-1	PORT II WINDING FORM SEAL ASSEMBLY			1

← NEXT ASSEMBLY PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	MTR	01/07	SP		01/07						

SCALE NOTED	DES P.L.GORANSON 01/07
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW M.T.BROWN 01/07
FRACTIONS	CHK S.PARSON 01/07
XX DECIMALS ±.01	DEPT :
XXX DECIMALS ±.005	FE :
ANGLES ±0°15'	CR :
BREAK SHARP EDGES OR MAX FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ :
	RD :
	REO :
	PPPL DRFT J.SIEGEL 01/07
	VERSION NO. 5
	PLANT ORNL
	BLDG 5700
	FL 3
	SHT 1
	OF 1
	TYPE A
	CLASS U
	REV 0

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NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT II WINDING FORM SEAL ASSEMBLY

SE122-368