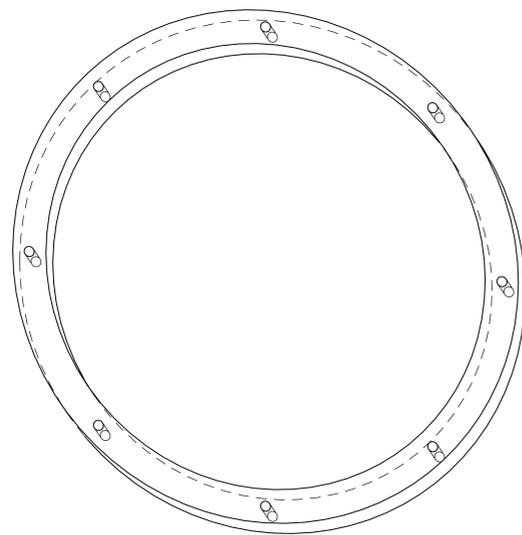
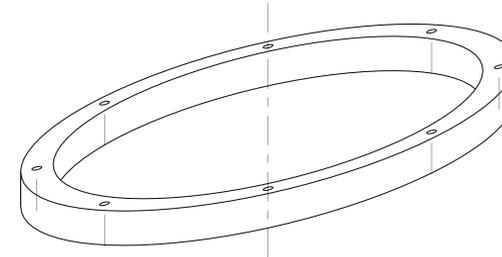
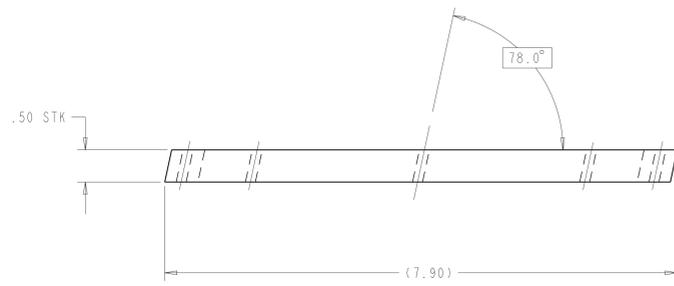
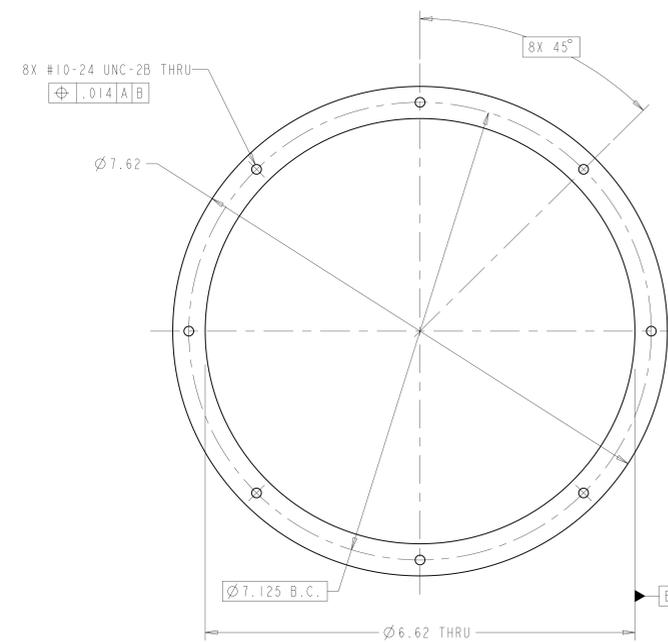
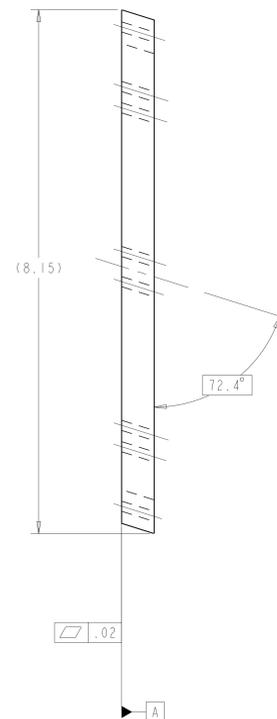


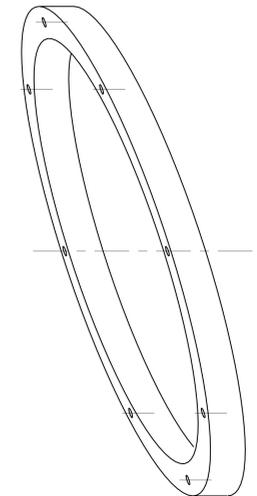
- NOTES
- DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 - INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 - DIMENSIONS ARE IN INCHES.
 - PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-374.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



FLAT ORIENTATION



INSTALLED ORIENTATION



-1 PORT 15 WINDING FORM SEAL INNER PLATE [4]

SCALE 1.000

AR	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
[4] AR	SE122-374-1	-1	PORT 15 WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	I
			NEXT ASSEMBLY	PARTS LIST		

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
REVISION OR ISSUE PURPOSE												
REVISION APPROVAL												

SCALE NOTED		DES	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED		P. L. GORANSON	01/07
FRACTIONS		R. A. HURD	01/07
XX DECIMALS ±.01		S. PARSON	01/07
XXX DECIMALS ±.005			
ANGLES ±0°15'			
BREAK SHARP EDGES OR MAX			
FINISH .125 UNLESS OTHERWISE SPECIFIED			

UT-BATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee	
PROJECT NAME			
NATIONAL COMPACT STELLARATOR EXPERIMENT			
PORT 15 WINDING FORM SEAL INNER PLATE			
VERSION NO.	PLANT	BLDG	FL
4	ORNL	5700	3
SH	OF	TYPE	CLASS
1	1	S	U
RELEASE LEVEL		SE122-374	
Fabrication		REV 0	