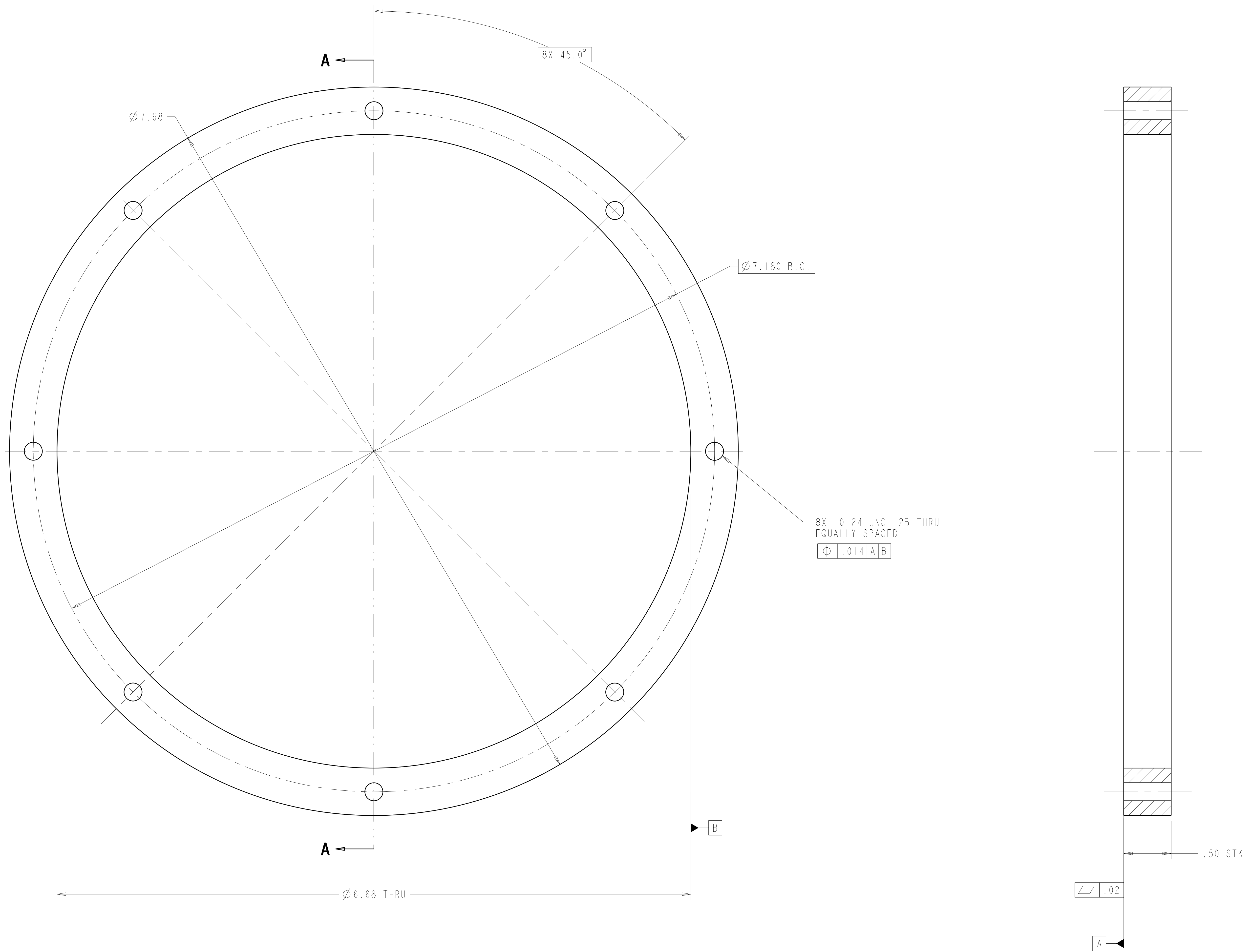


- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
  2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
  3. DIMENSIONS ARE IN INCHES
  4. PART TO BE MANUFACTURED FROM PROENGINEER DATA FILE SE122-390.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



**-1 SPACER PORT WINDING FORM SEAL INNER PLATE** [4]  
SCALE 2.000

**RELEASED FOR  
FABRICATION / INSTALLATION**  
PPPL Drafting:

4	AR	-1	SPACER PORT WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	I
SE122-390-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
			NEXT ASSEMBLY	PARTS LIST		

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

										SCALE NOTED		DES PL GORANSON 01/07		UO		Oak Ridge National Laboratory	
										TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW MT BROWN 01/07		UT-BATTELLE		managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee	
										FRACTIONS		CHK S PARSON 01/07		NATIONAL COMPACT STELLARATOR EXPERIMENT		PROJECT NAME	
										XX DECIMALS ±.01		SECT :		VERSION NO.		PLANT	
										XXX DECIMALS ±.005		DEPT :		3		5700	
										ANGLES ±0°15'		FE :		FL		SHT OF	
										BREAK SHARP EDGES OR MAX		CR :		3		1	
										FINISH .125 UNLESS OTHERWISE SPECIFIED		PJ :		TYPE		CLASS	
												REQ :		I		S	
												REV :		U		REV	
												PPPL DRFT J SIEGEL 01/07		RELEASE LEVEL		SE122-390	
												DRAWING APPROVALS		Fabrication		0	