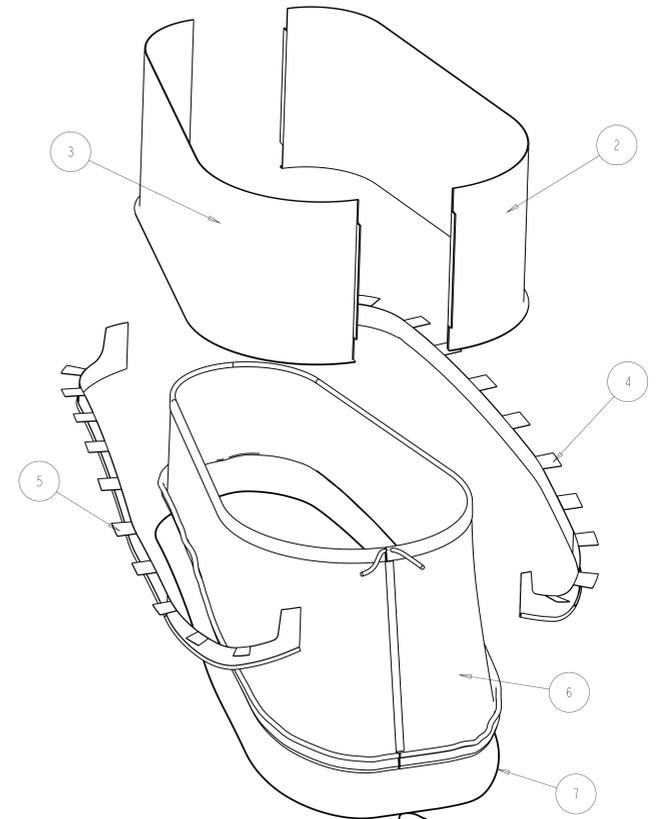
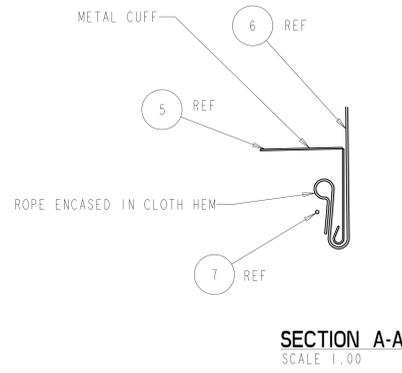
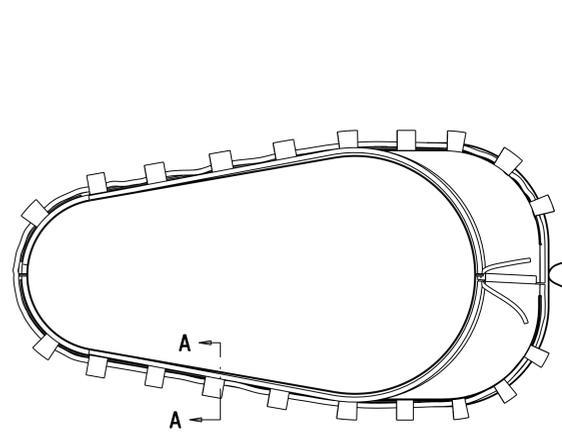
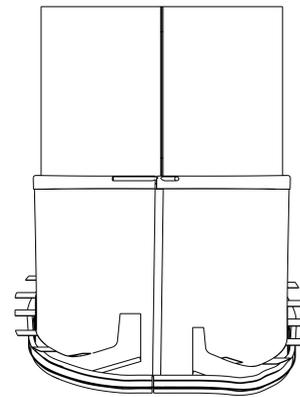
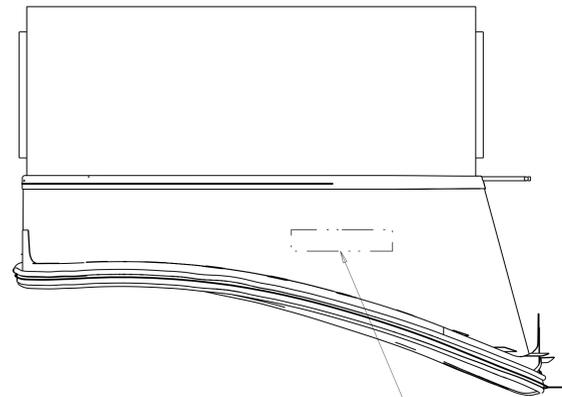
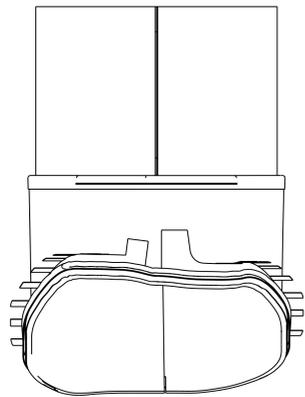


NOTES

1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.



EXPLODED ISOMETRIC VIEW



LABEL PART NUMBER AND REVISION USING PERMANENT INK

1 PORT 12 SEAL ASSEMBLY
 SCALE .25

RELEASED FOR FABRICATION / INSTALLATION
 PPPL Drafting:

AR	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		9270K16	.05 Ø WIRE	316L SST ANNEALED	MCMASTER CARR ATLANTA, GA 30374 404-346-7000 WWW.MCMASTER.COM	7
I		SE122-405	PORT 12 BOOT ASSEMBLY			6
I		SE122-404	PORT 12 SEAL CUFF RH			5
I		SE122-403	PORT 12 SEAL CUFF LH			4
I		SE122-402-2	PORT 12 SEAL SHIELD LH			3
I		SE122-402-1	PORT 12 SEAL SHIELD RH			2
AR		-1	PORT 12 SEAL ASSEMBLY			1

← NEXT ASSEMBLY

PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED		DES P GORANSON 01/07	U-TBATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 U-TBATTELLE, LLC, Oak Ridge, Tennessee	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW G MCGINNIS 01/07	NATIONAL COMPACT STELLARATOR EXPERIMENT		PORT 12 WINDING FORM SEAL ASSEMBLY	
FRACTIONS ±.01		CHK S PARSON 01/07	PPPL DRFT J SIEGEL 01/07		VERSION NO. 5	PLANT ORNL
XXX DECIMALS ±.005			DRAWING APPROVALS		BLDG 5700	FL 3
ANGLES ±0°15'					RELEASE LEVEL Fabrication	SHT 1
BREAK SHARP EDGES OR MAX FINISH .125 UNLESS OTHERWISE SPECIFIED					SE122-401	TYPE I
REV 0 ORIGINAL ISSUE		GM 01/07 SP 01/07				CLASS U
REV 1						REV 0