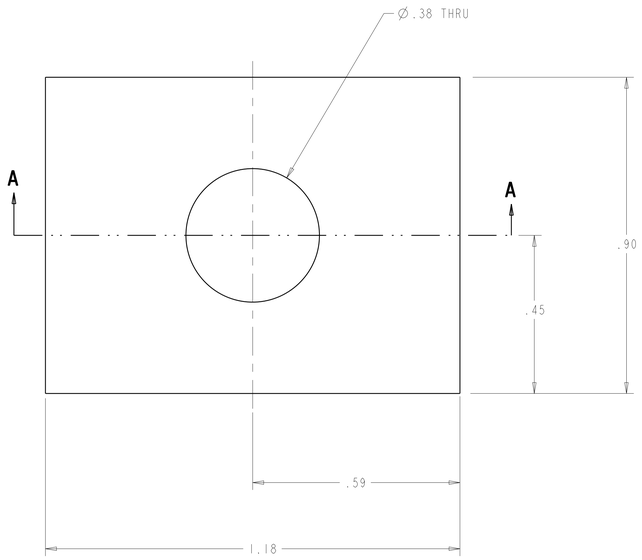
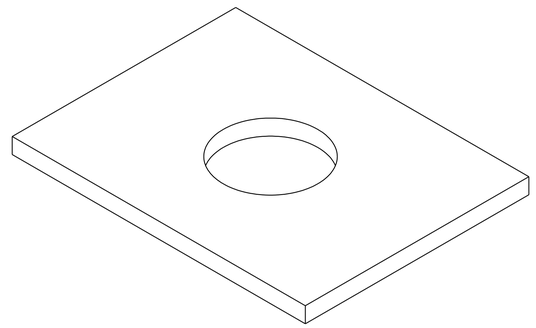
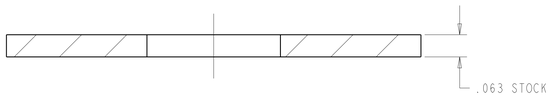
NOTES

1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.







SECTION A-A

-1 RECTANGULAR WASHER
SCALE 6.00

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting: ? Jerry Siegel 2007.03.12 08:13:09 -05'00'

AR		-1	RECTANGULAR WASHER	N06625 ANNEALED	ASTM B443	1
SE12-008	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	← NEXT ASSEMBLY		PARTS LIST			

SE123-046

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE, REF ECN NO. 5225	GWM	03/07									

REVISION OR ISSUE PURPOSE — REVISION APPROVAL

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS	:
XX DECIMALS	±.01
XXX DECIMALS	±.005
ANGLES	±0°15'
BREAK SHARP EDGES	.06 MAX
FINISH	125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS		DATE
DES	P GORANSON	03/07
DRW	G MCGINNIS	03/07
CHK		
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
PPPL DRFT	J SIEGEL	03/07
	:	:
	:	:

UT-BATTELLE
Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under
U.S. GOVERNMENT contract DE-AC05-000R22725
UT-BATTELLE, LLC Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

VACUUM VESSEL HEATING/COOLING RECTANGULAR WASHER

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	ORNL	5700	3	1	1	S	U

RELEASE LEVEL: Fabrication — SE123-046 — REV 0

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