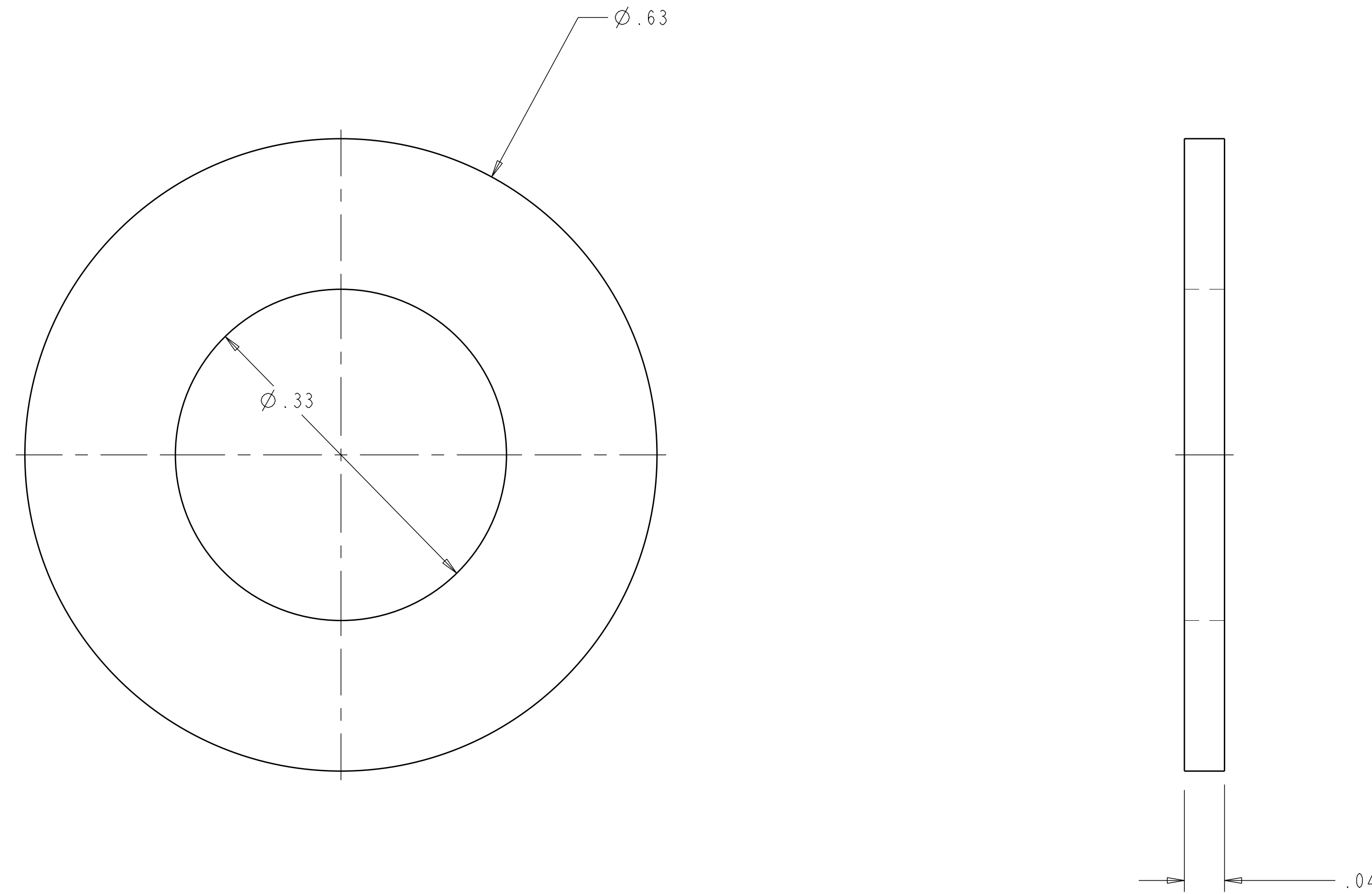


NOTES

1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES



**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting:

SE 123-049	AR	-1	TUBE RETAINER WASHER	316L SST	ASTM B103	I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY	PARTS LIST			

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED		DES PL GORANSON 11/05	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee			
TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW MT BROWN 11/05	UT-BATTELLE			
FRACTIONS ± .01		CHK M. J. COLE 12/05	PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT			
XX DECIMALS ± .005		DEPT :	VACUUM VESSEL HEATING/COOLING TUBE RETAINER WASHER			
ANGLES ± 0°15'		PE :	VERSION NO. 8			
BREAK SHARP EDGES OR MAX FINISH ± .025 UNLESS OTHERWISE SPECIFIED		PPPL DRFT J. SIEGEL 12/05	PLANT ORNL	BLDG 5700	FL 3	SHT 1 OF 1
REV		BY DATE CHK DEPT DATE PE REG DATE ORNL DOE DATE	RELEASE LEVEL Fabrication	SE123-056		CLASS U
REVISION OR ISSUE PURPOSE		REVISION APPROVAL	DRAWING APPROVALS		DATE	REV I