



- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
 4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-057.PRT
 5. APPROXIMATE WEIGHT= 0.06 lbs.

**RELEASED FOR
FABRICATION / INSTALLATION**
 PPPL Drafting:

AR	- 1	VERTICAL LOWER SUPPORT RETAINER WASHER	G-1ICR		
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SE124-054	← NEXT ASSEMBLY	PARTS LIST			

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	GHJ	3/3/05									

SCALE NOTED	DES PAUL MILLER	08-17-04
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW PAUL MILLER	08-17-04
FRACTIONS	CHK J.M. RAY	04-07-05
XX DECIMALS ±.01	DEPT :	
XXX DECIMALS ±.005	PE :	
ANGLES ±0°15'	CR :	
BREAK SHARP EDGES .04 MAX	PJ :	
FINISH UNLESS OTHERWISE SPECIFIED	REG :	
	PPPL DRFT :	
	DRAWING APPROVALS	DATE

UT-BATTELLE		Oak Ridge National Laboratory	
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725		UT-BATTELLE, LLC, Oak Ridge, Tennessee	
NATIONAL COMPACT STELLARATOR EXPERIMENT			
VERTICAL LOWER SUPPORT RETAINER WASHER DETAIL			
VERSION NO.	PLANT	BLDG	FL SHT OF TYPE CLASS
4	X-10	5700	3 1 S U
RELEASE LEVEL	Fabrication		
SE124-057			
REV 0			