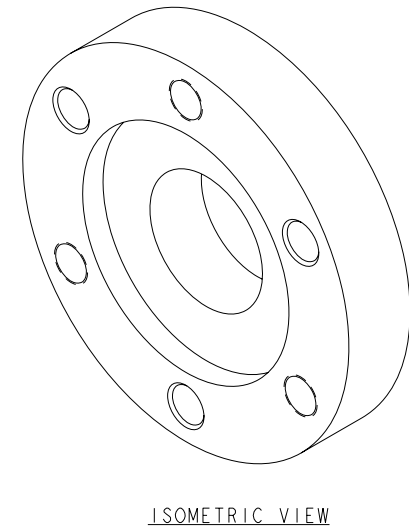
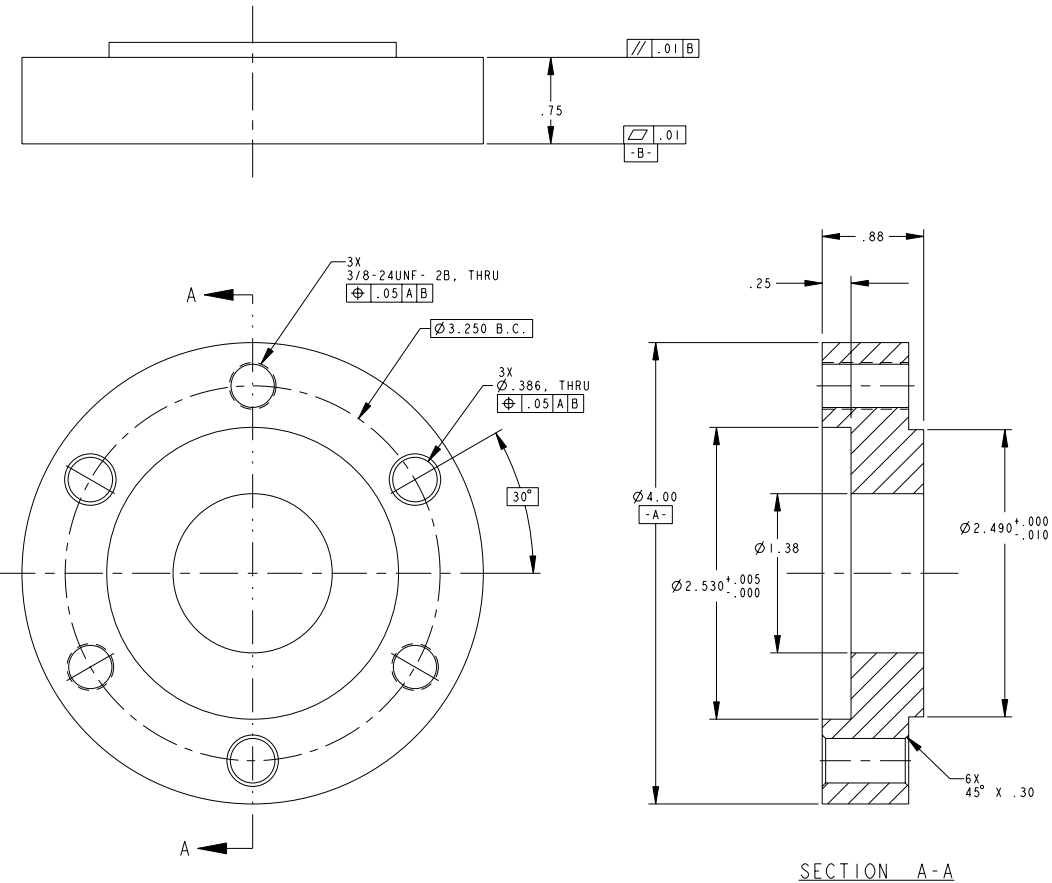


NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-065.PRT
5. APPROXIMATE WEIGHT= 3.12 lbs.



SCALE: 2.00

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	GHJ	3/3/05									

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	GHJ	3/3/05									

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE NOTED	DES PAUL MILLER 08-17-04	UT-BATTELLE	Oak Ridge National Laboratory
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW PAUL MILLER 08-17-04		managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee
FRACTIONS	SECT J.M. RAY 04-07-05		
XX DECIMALS ±.01	DEPT :		
XXX DECIMALS ±.005	PE :		
ANGLES ±0°15'	CR :		
BREAK SHARP EDGES .04 MAX	PJ :		
FINISH UNLESS OTHERWISE SPECIFIED	REG :		
	PPPL DRFT :		
	DATE :		
	DRAWING APPROVALS :		
	DATE :		

NATIONAL COMPACT STELLARATOR EXPERIMENT			
VERTICAL UPPER SUPPORT INSERT			
DETAIL			
VERSION NO.	PLANT	BLDG	FL
7	X-10	5700	3
RELEASE LEVEL	Fabrication		
SE124-065			
REV	0		