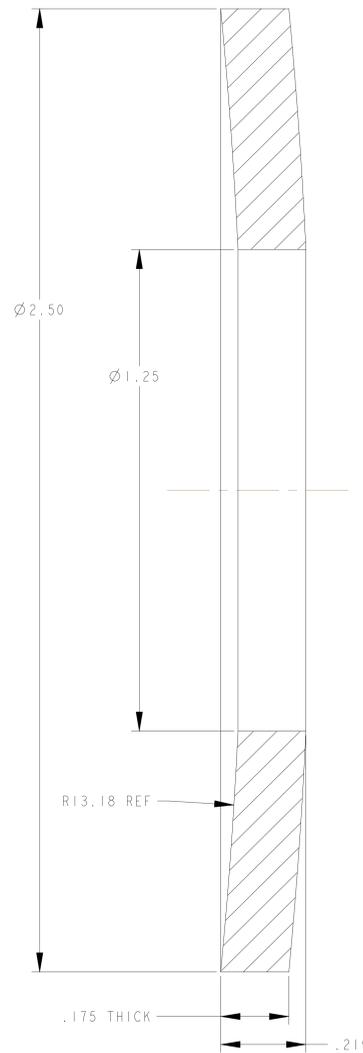


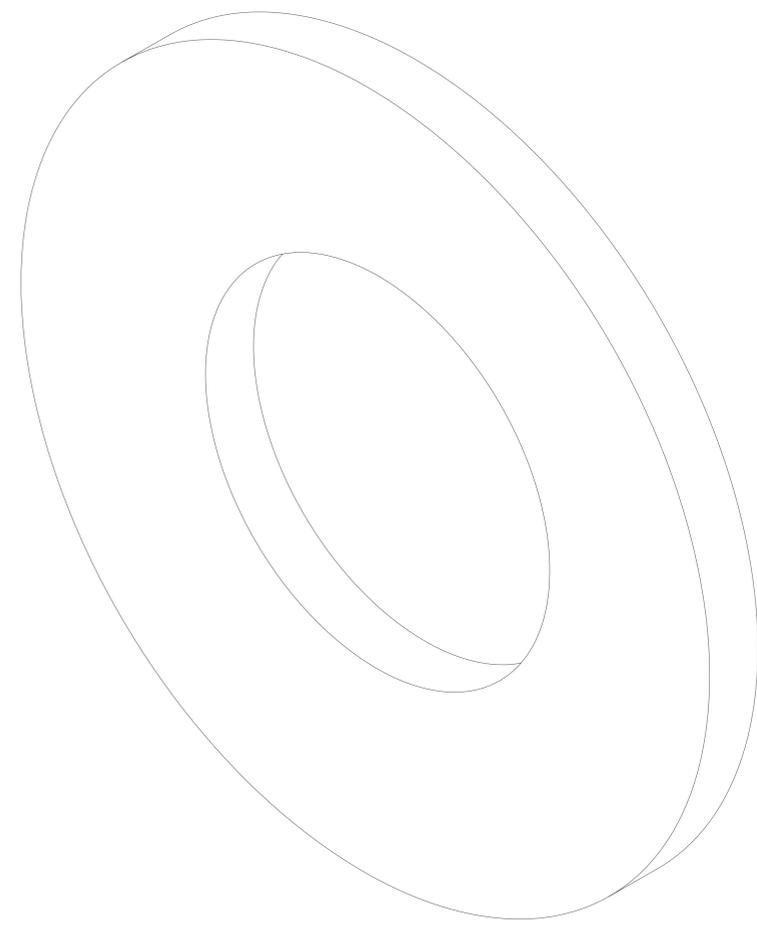
1  
SCALE 6.00

NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-079.PRT
5. APPROXIMATE WEIGHT= 0.11 LBS



SECTION A-A



SCALE 6.00

AR	-1	2.5 ODX 1.25 ID DISC SPRING FLAT LOAD = 7.149 LBS	INCONEL 718	KEY BELLEVILLE SIMILAR TO TYPE K2500-M-175	1
SE124-051					
CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
PARTS LIST					

RELEASED FOR  
FABRICATION / INSTALLATION  
PPPL Drafting

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

0	INITIAL RELEASE	GLL	11/07																	
REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE								
	REVISION OR ISSUE PURPOSE																			

SCALE NOTED	DES: PAUL GORANSON 08-02-04	UT-BATTELLE	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW: GARY LOVETT 08-02-04	NATIONAL COMPACT STELLARATOR EXPERIMENT	
FRACTIONS	CHK: MIKE COLE 0-06	WASHER, BELLEVILLE, 2.5 OD, 1.25 ID	
XX DECIMALS ±.01	SECT: :		
XXX DECIMALS ±.005	DEPT: :		
ANGLES ±0°15'	PE: D WILLIAMSON 0-06		
BREAK SHARP EDGES .06 MAX	CR: :		
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ: :		
	REG: :		
	PPPL DRFT J SIEGLE 0-06	VERSION NO. 6	PLANT X-10
		BLDG 5700	FL 3
		SHT OF 1	TYPE I
		CLASS S	U
		RELEASE LEVEL Fabrication	SE124-079
		REV 0	

SE124-079

A