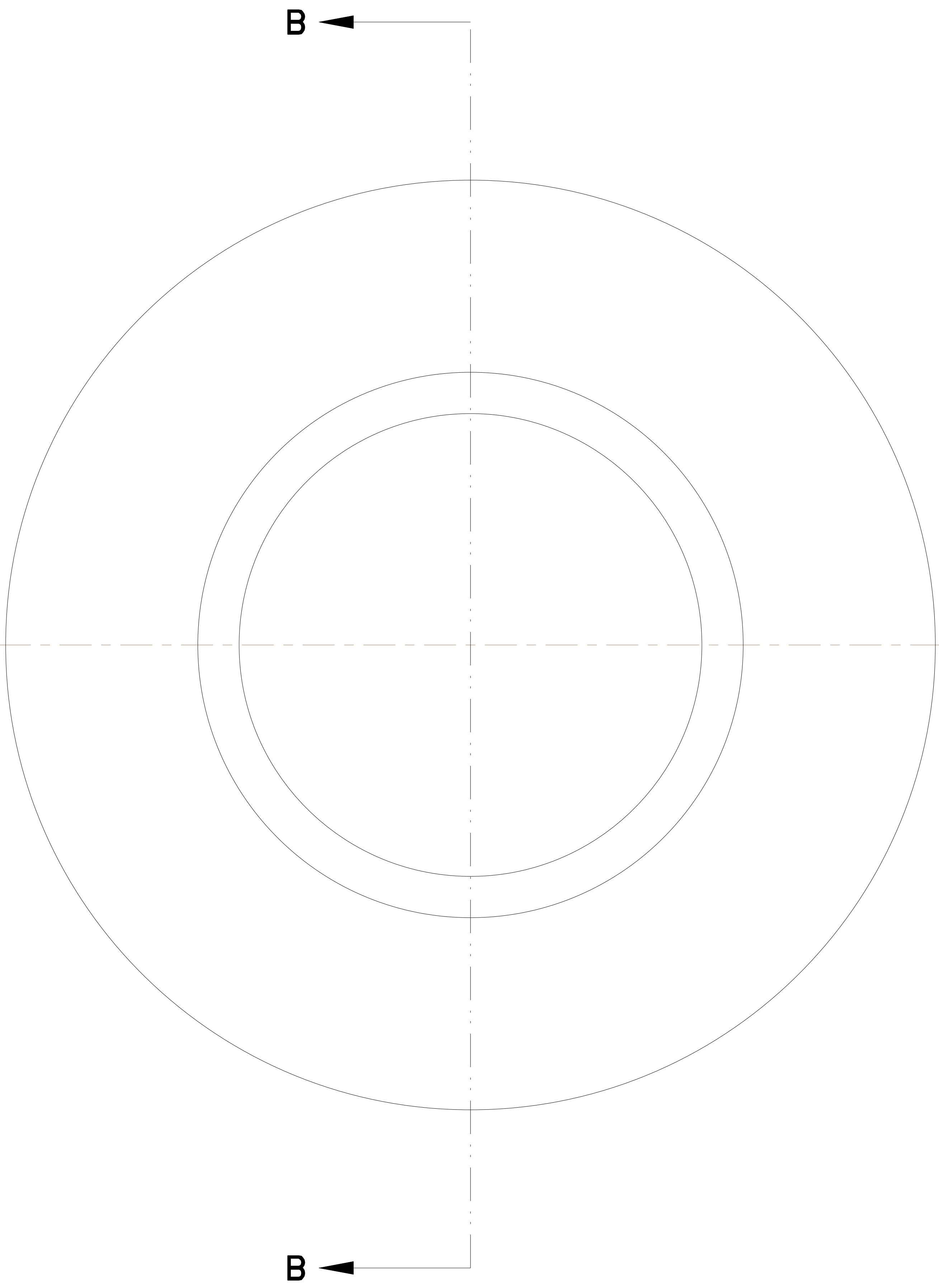
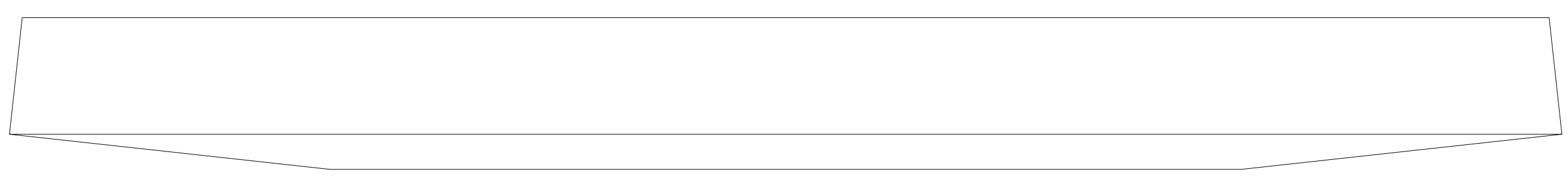
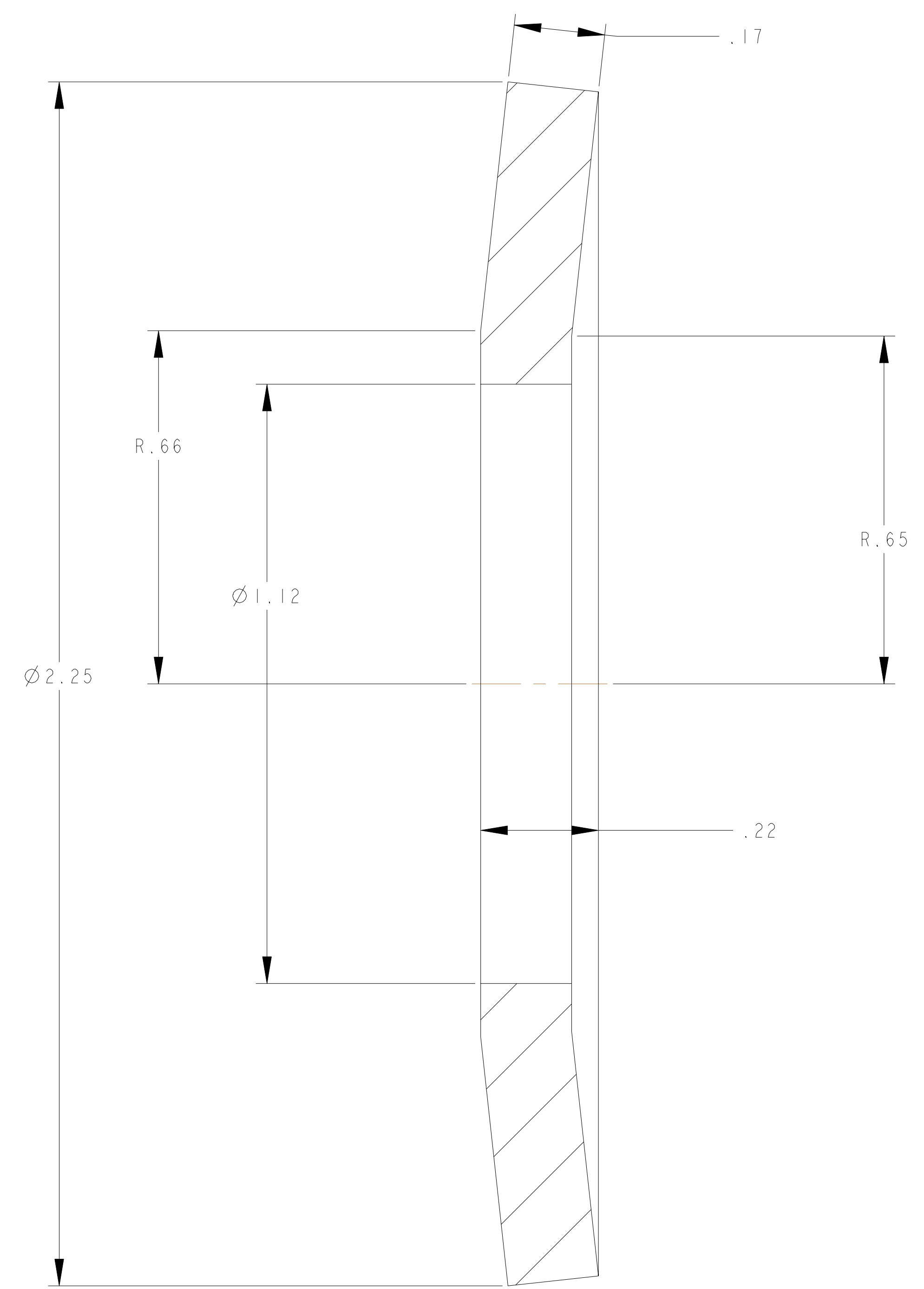


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
  2. DIMENSIONS ARE IN INCHES
  3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
  4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-082.PRT
  5. APPROXIMATE WEIGHT= 0.11 LBS

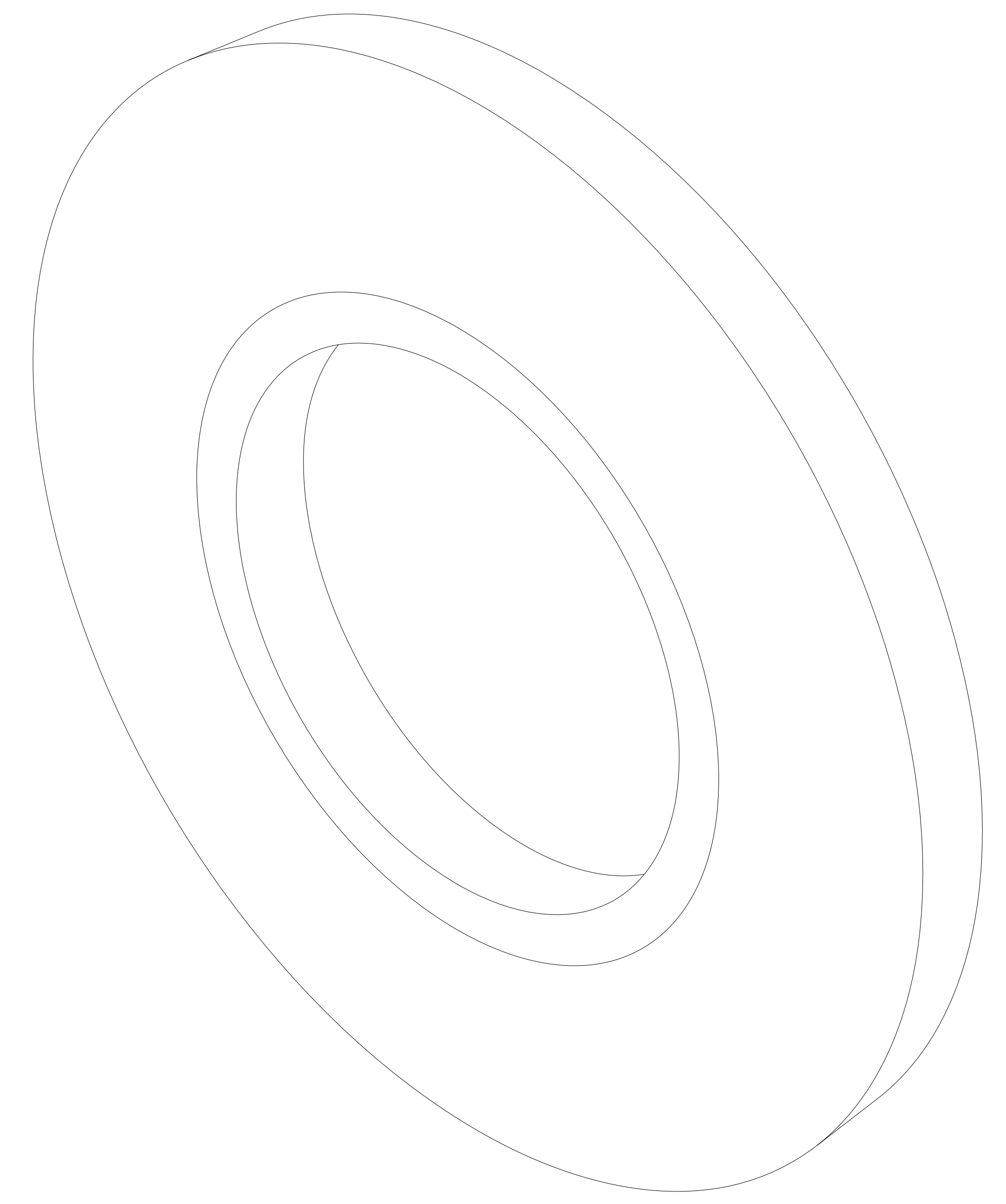


1

SCALE 6.00



SECTION B-B



SCALE 6.00

next assy	AR	-1	2.25 OD X 1.12 ID DISC SPRING FLAT LOAD = 8.753 LBS	INCONEL 718	KEY BELLEVILLE SIMILAR TO TYPE K2250-L-168	I
SE124-051	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST		

RELEASED FOR FABRICATION / INSTALLATION  
 PPPL Drafting

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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

0	INITIAL RELEASE	GLL	8-06	MJC	DEW															
REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE								
	REVISION OR ISSUE PURPOSE																			

SCALE	NOTED	DES	P GORANSON	07-18-06
		DRW	GARY LOVETT	07-18-06
		CHK	R MOON	0-06
		SECT		
		DEPT		
		PE	D WILLIAMSON	0-06
		CR		
		PJ		
		REQ		
		PPPL	DRFT J SIEGLE	0-06

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NATIONAL COMPACT STELLARATOR EXPERIMENT			
WASHER, BELLEVILLE			
VERSION NO.	PLANT	BLDG	FL SHT OF TYPE CLASS
6	X-10	5700	3 1 1 S U
RELEASE LEVEL	Fabrication		
	SE124-082		
	REV 0		