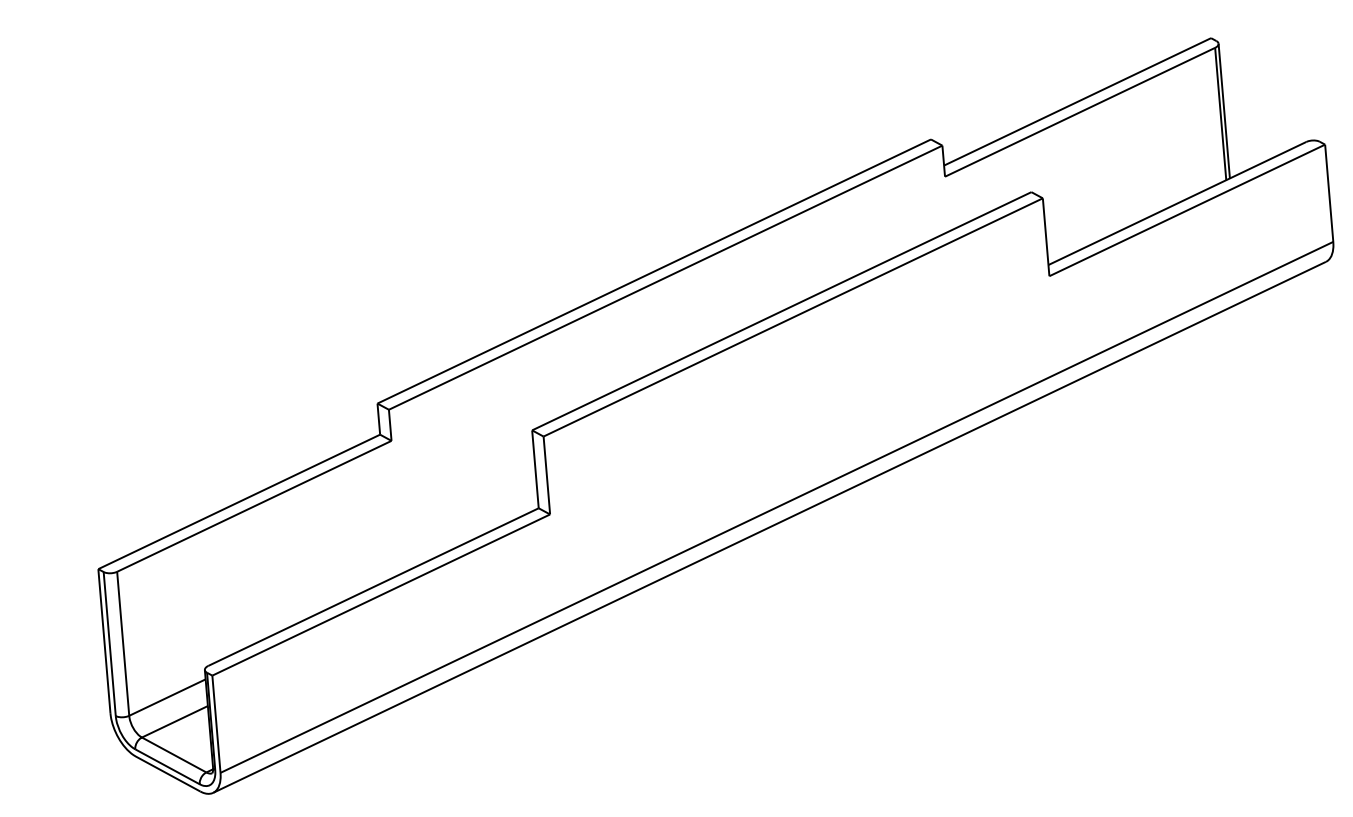
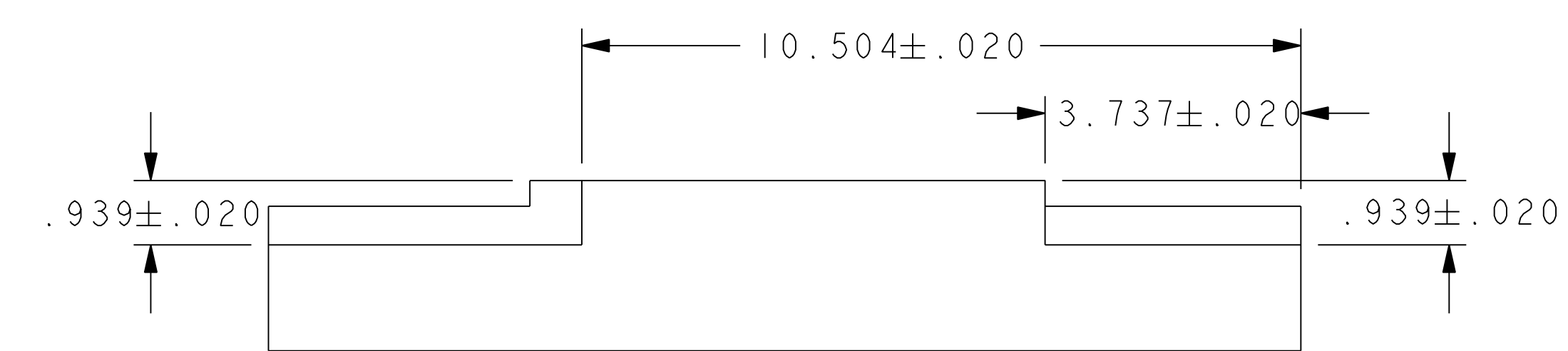
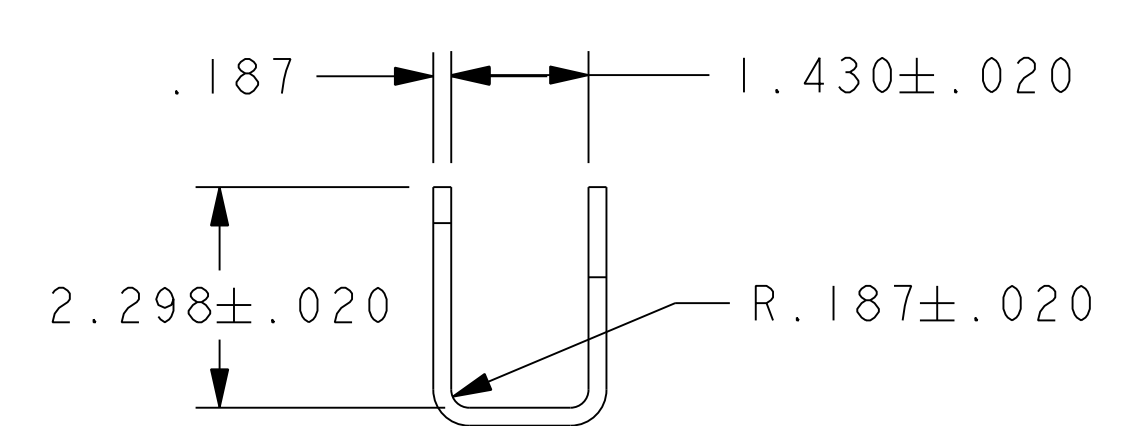
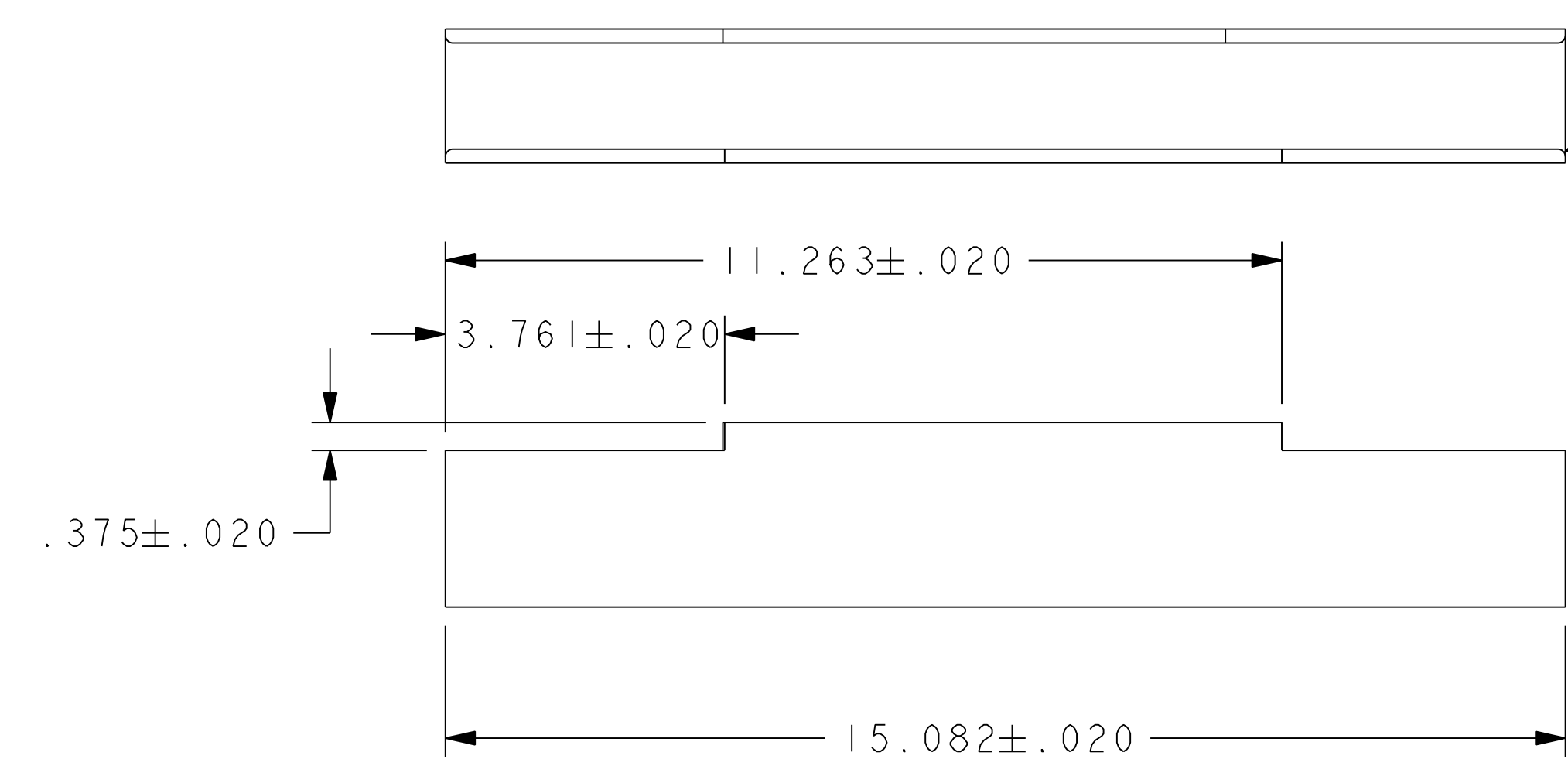
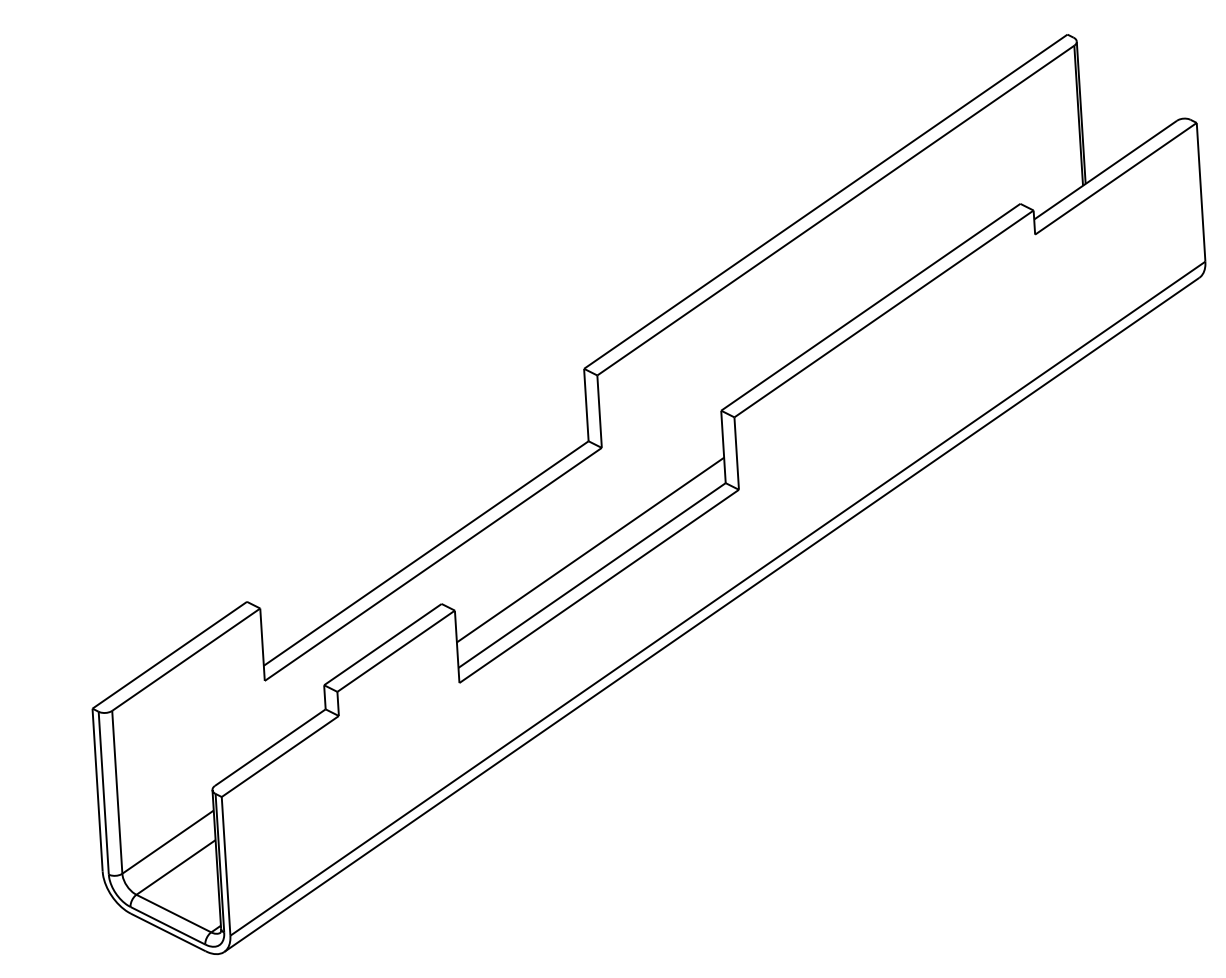
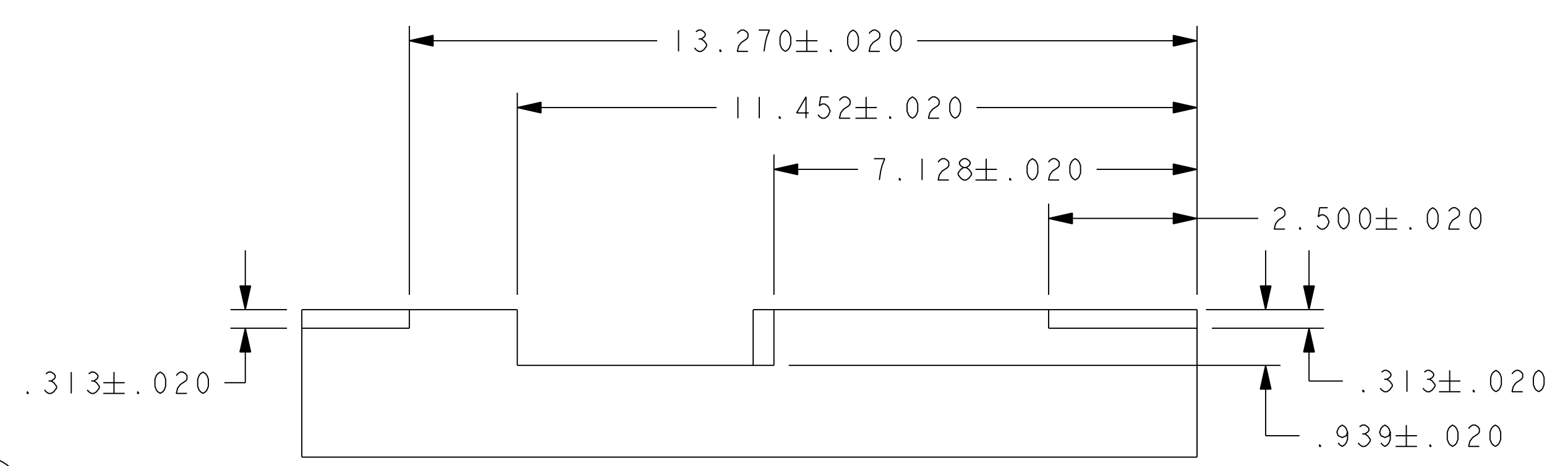
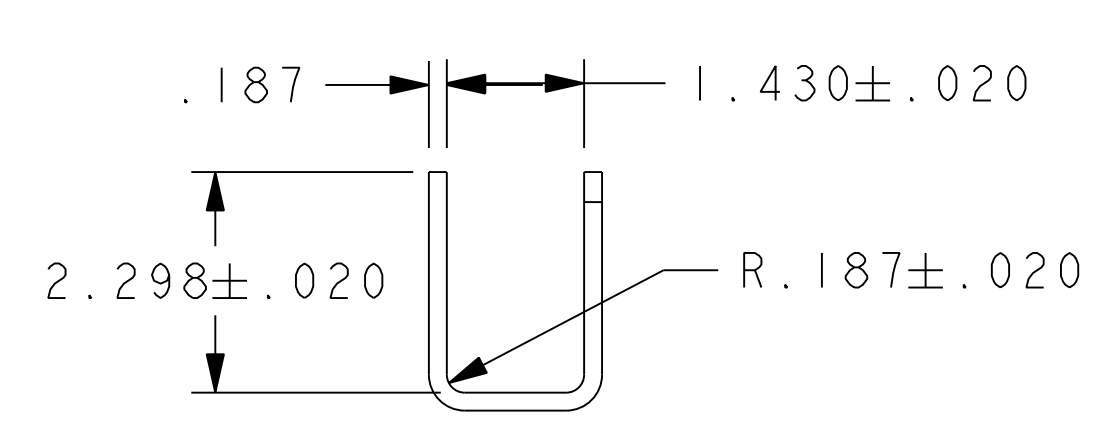
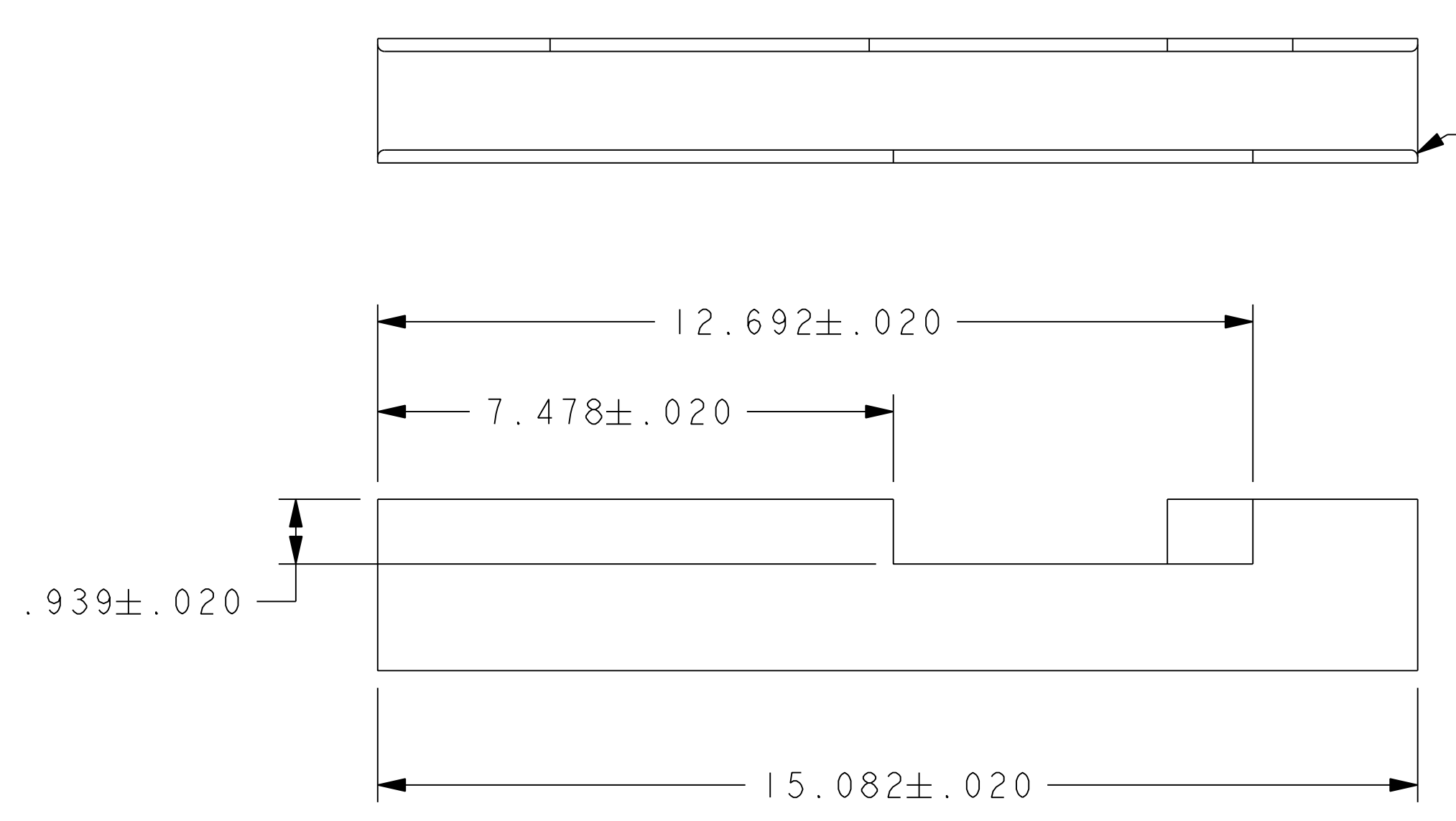


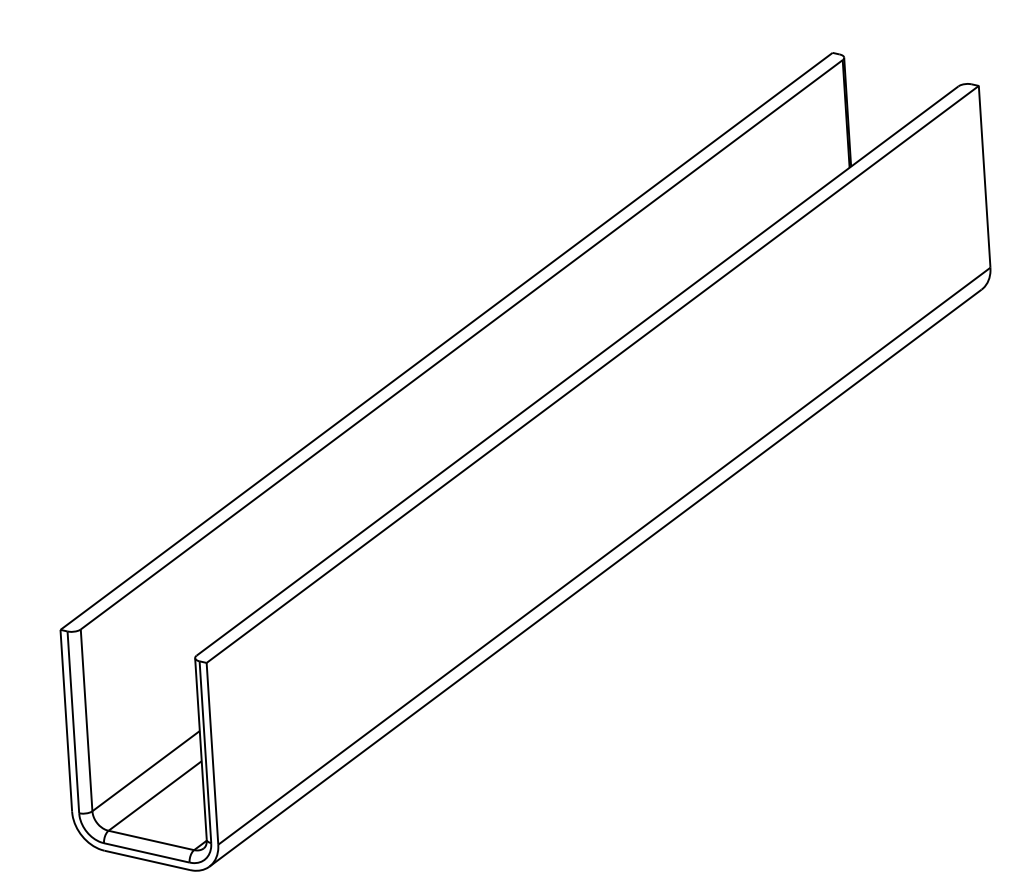
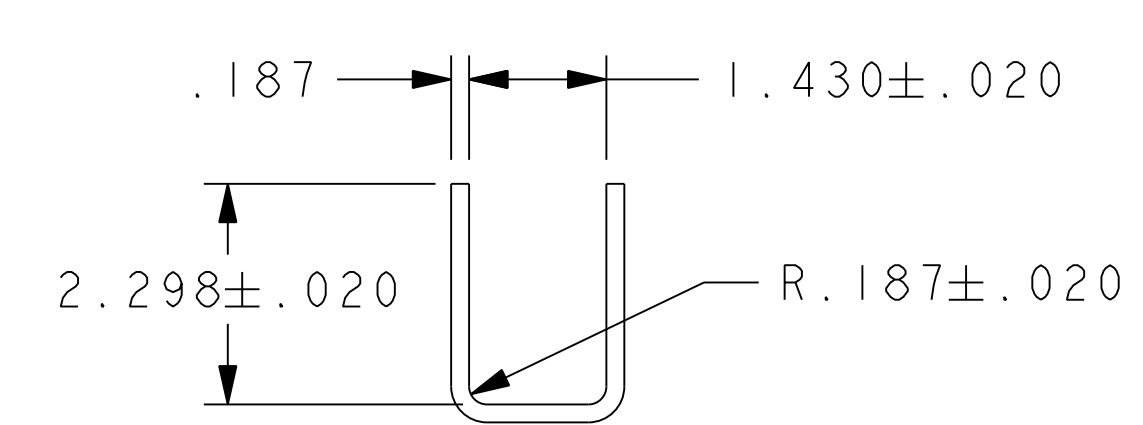
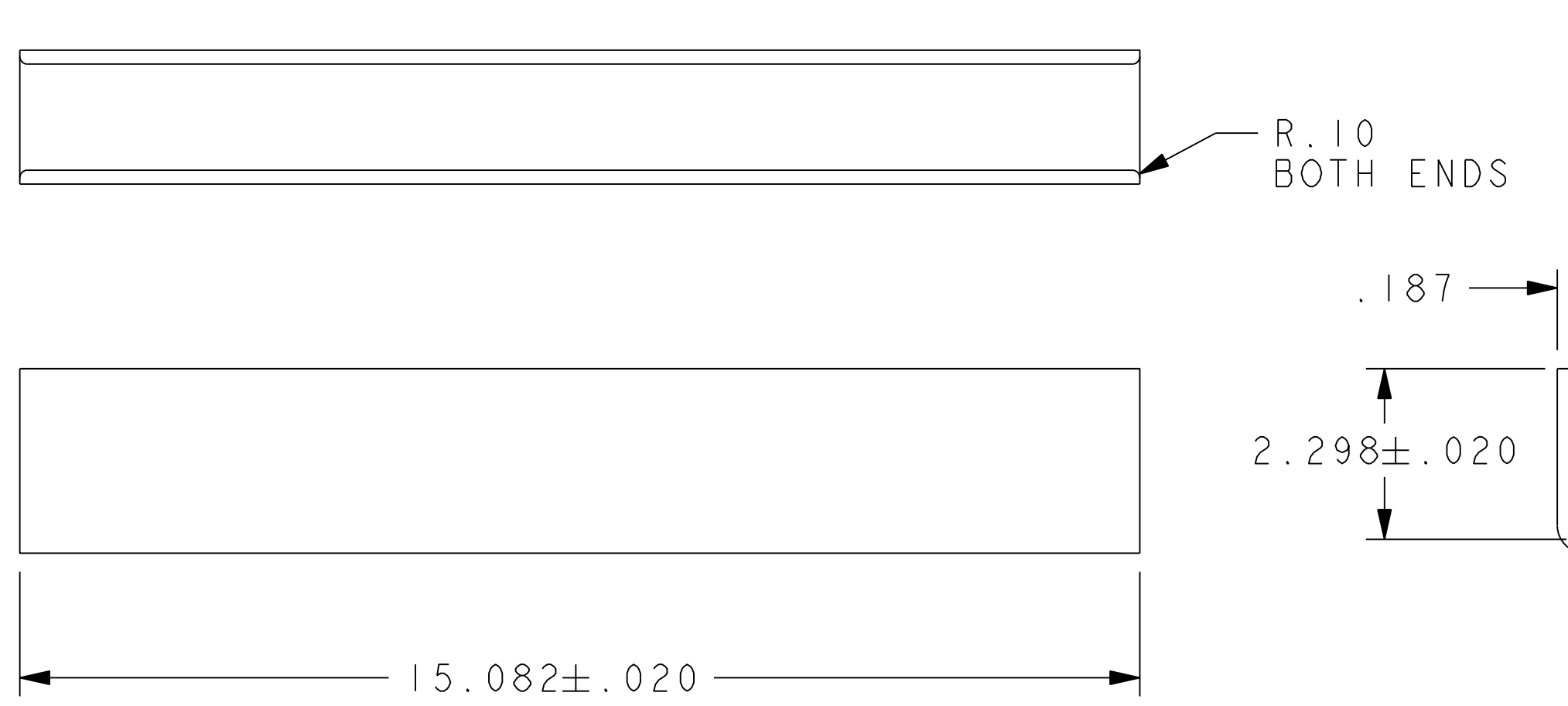
NO.	REVISION	BY	CH	SUP	APPROVED	DATE



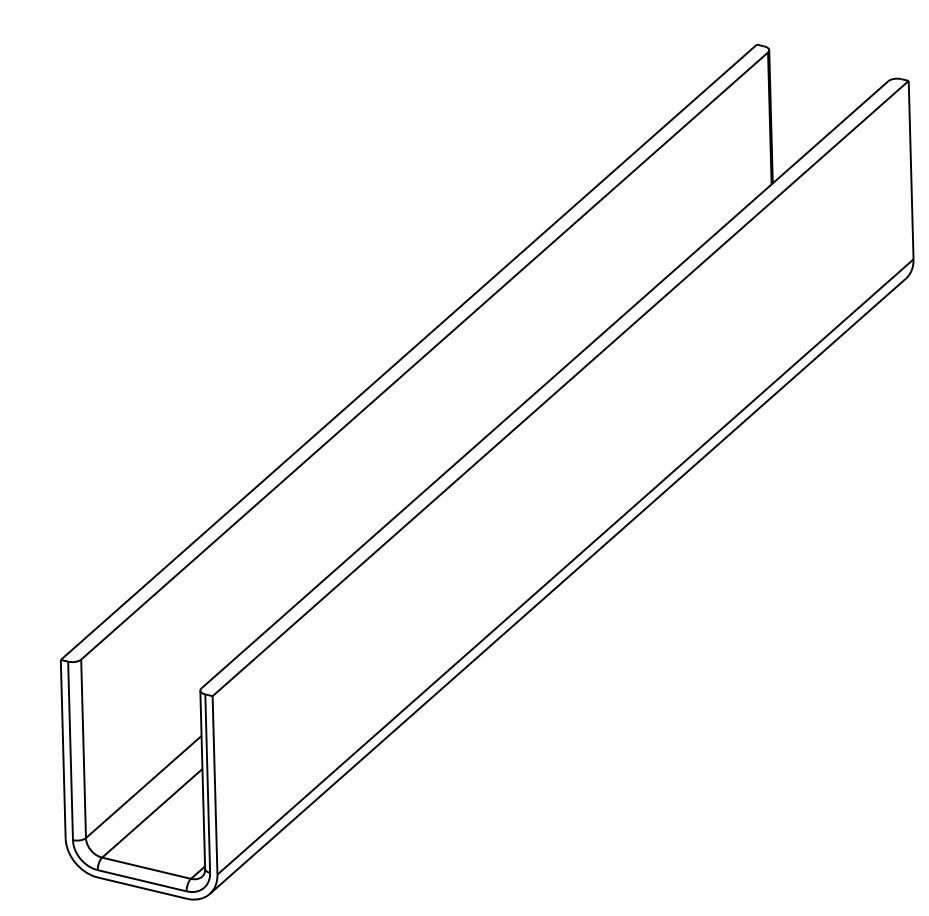
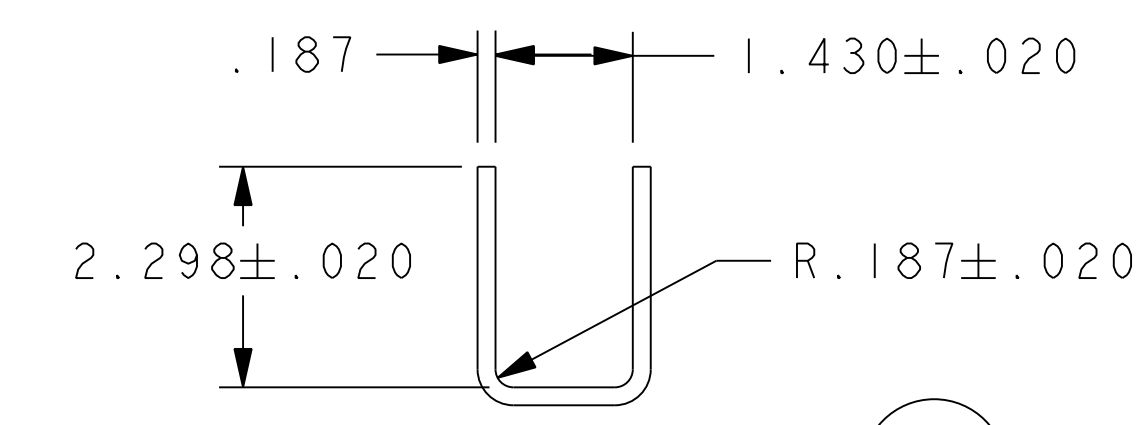
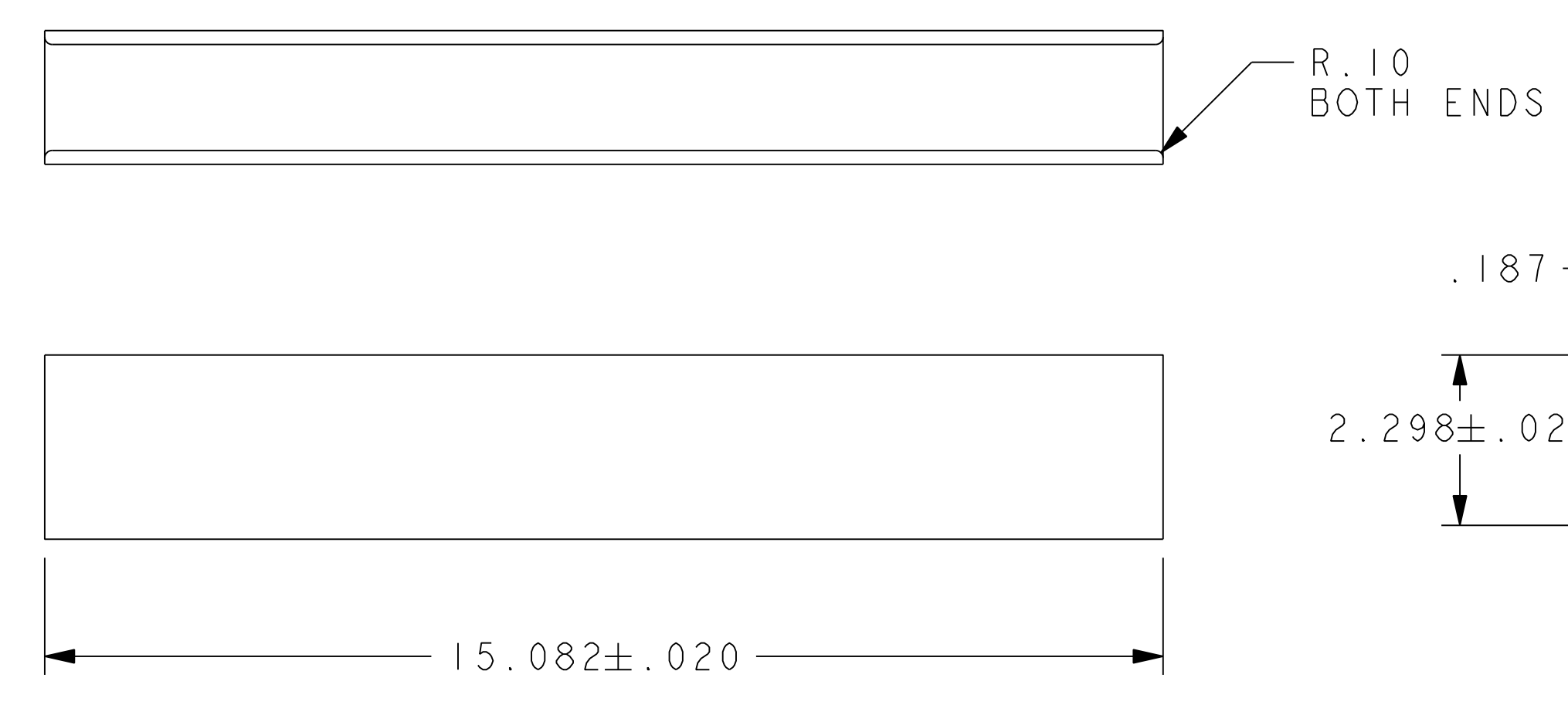
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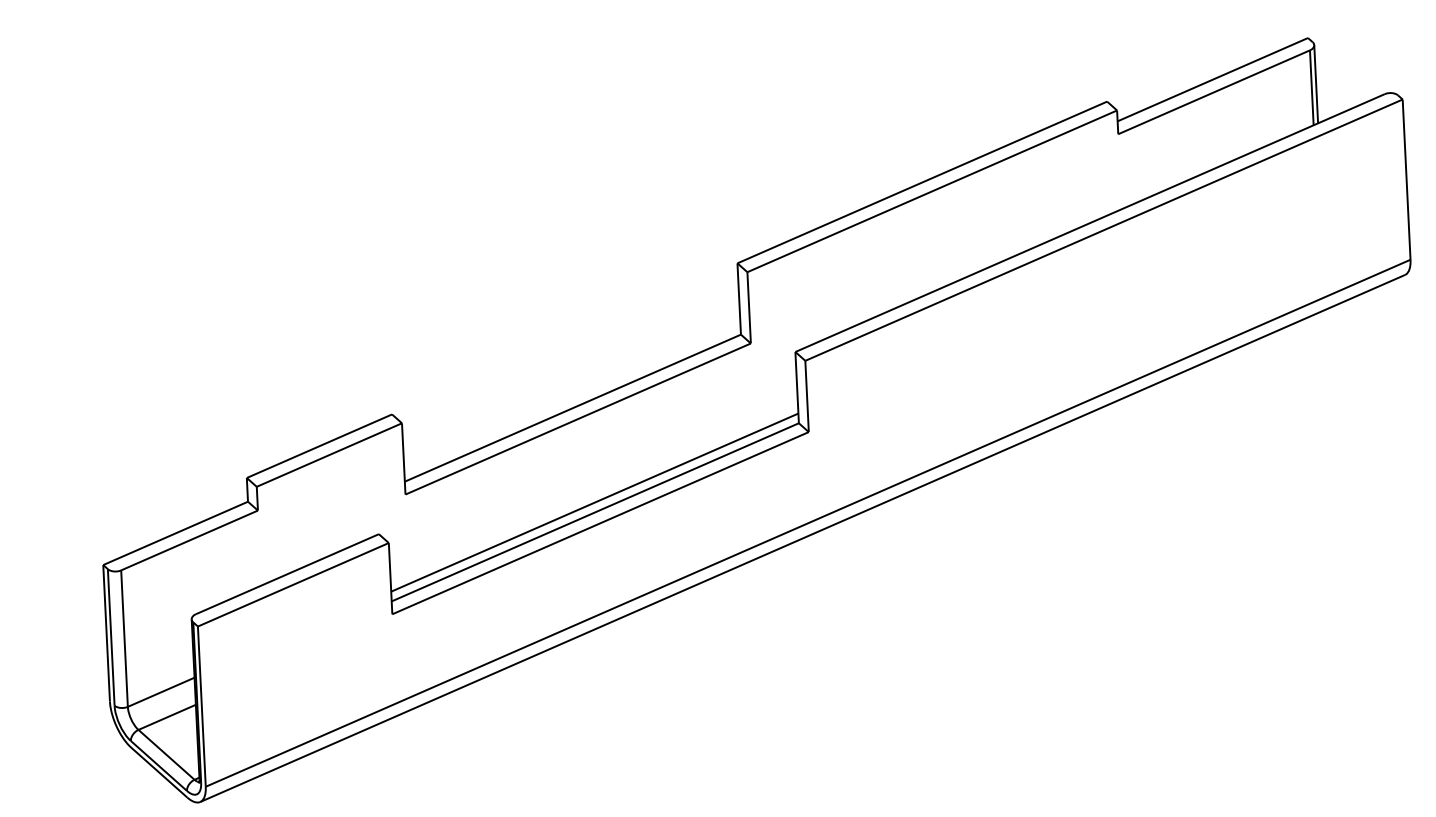
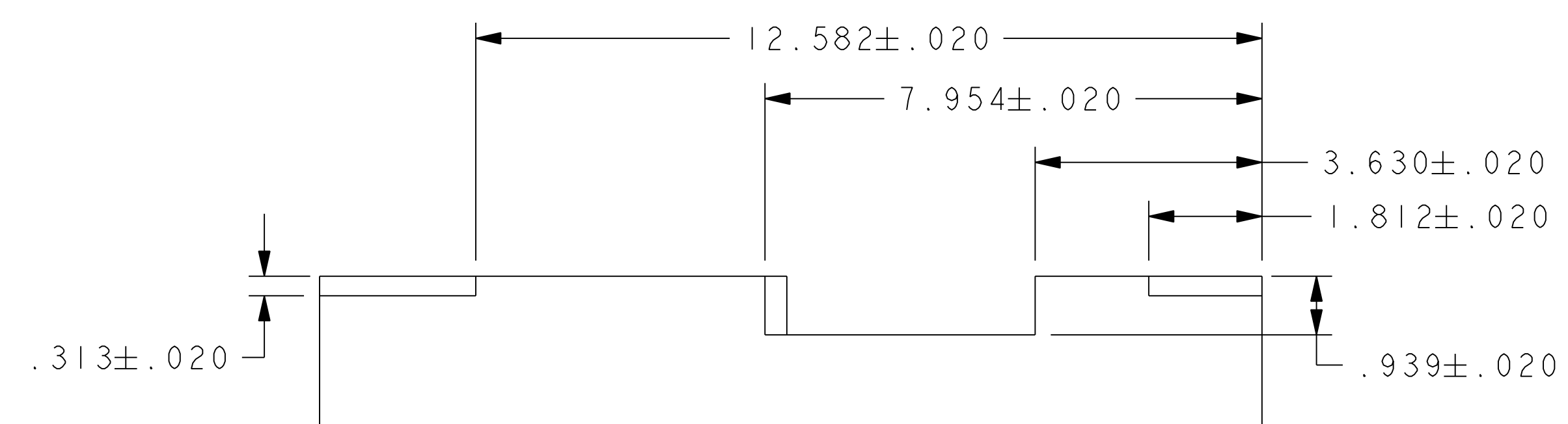
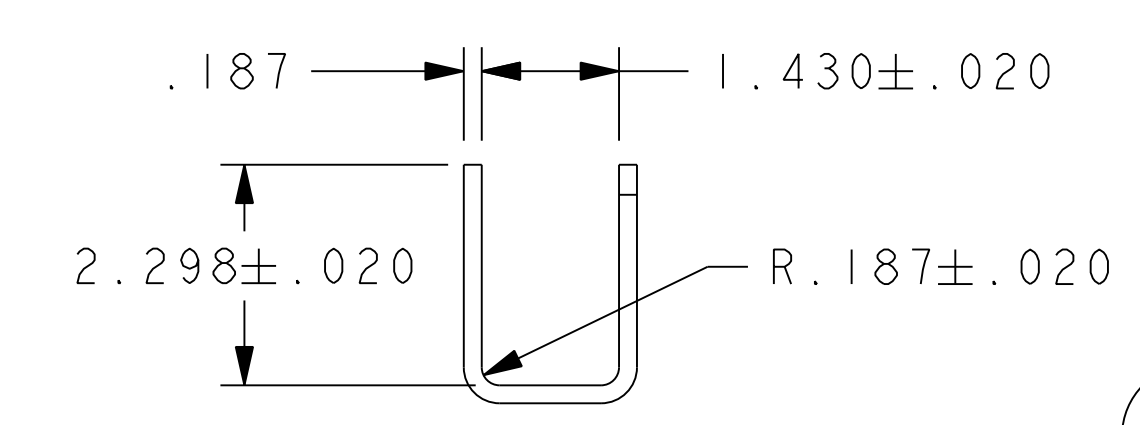
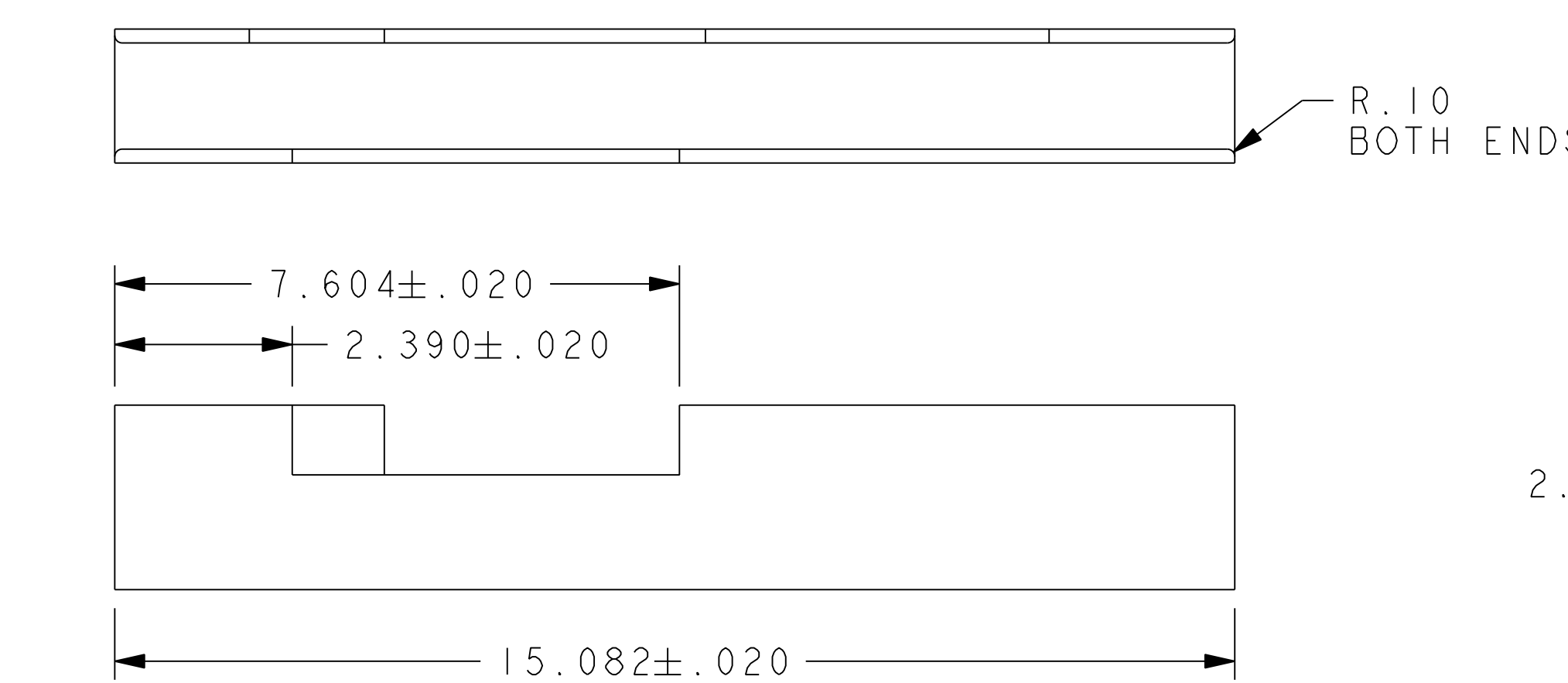
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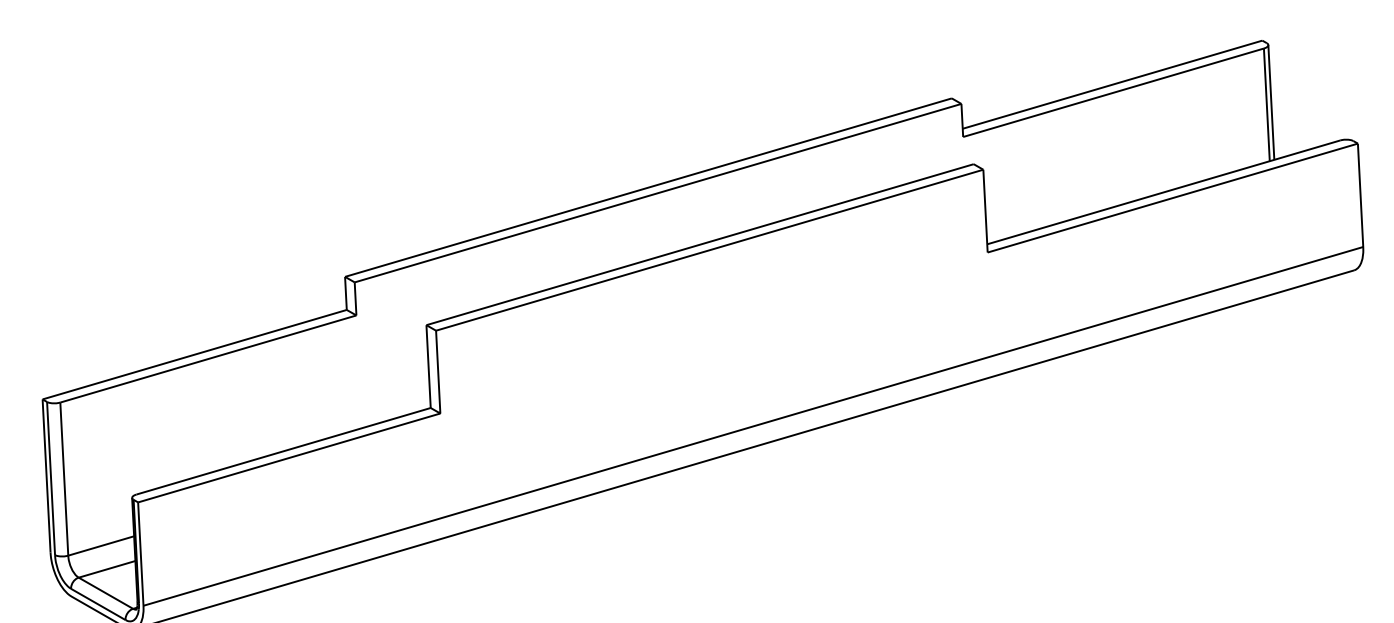
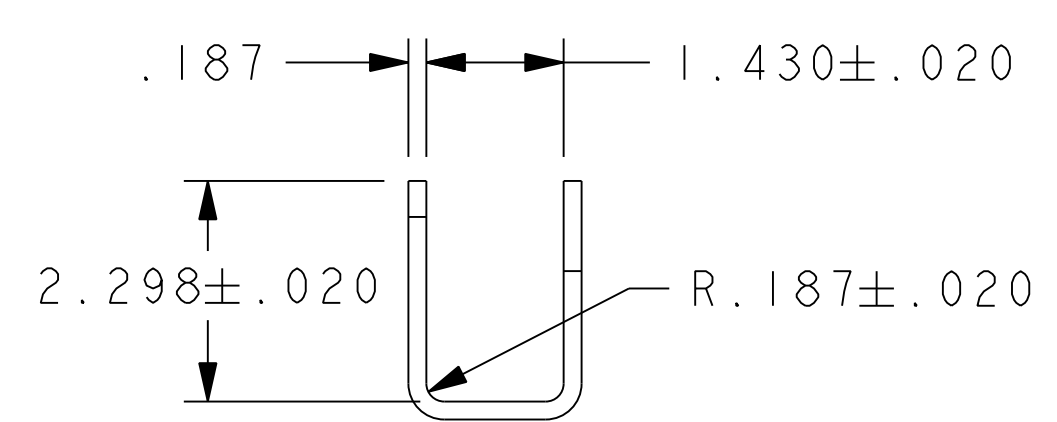
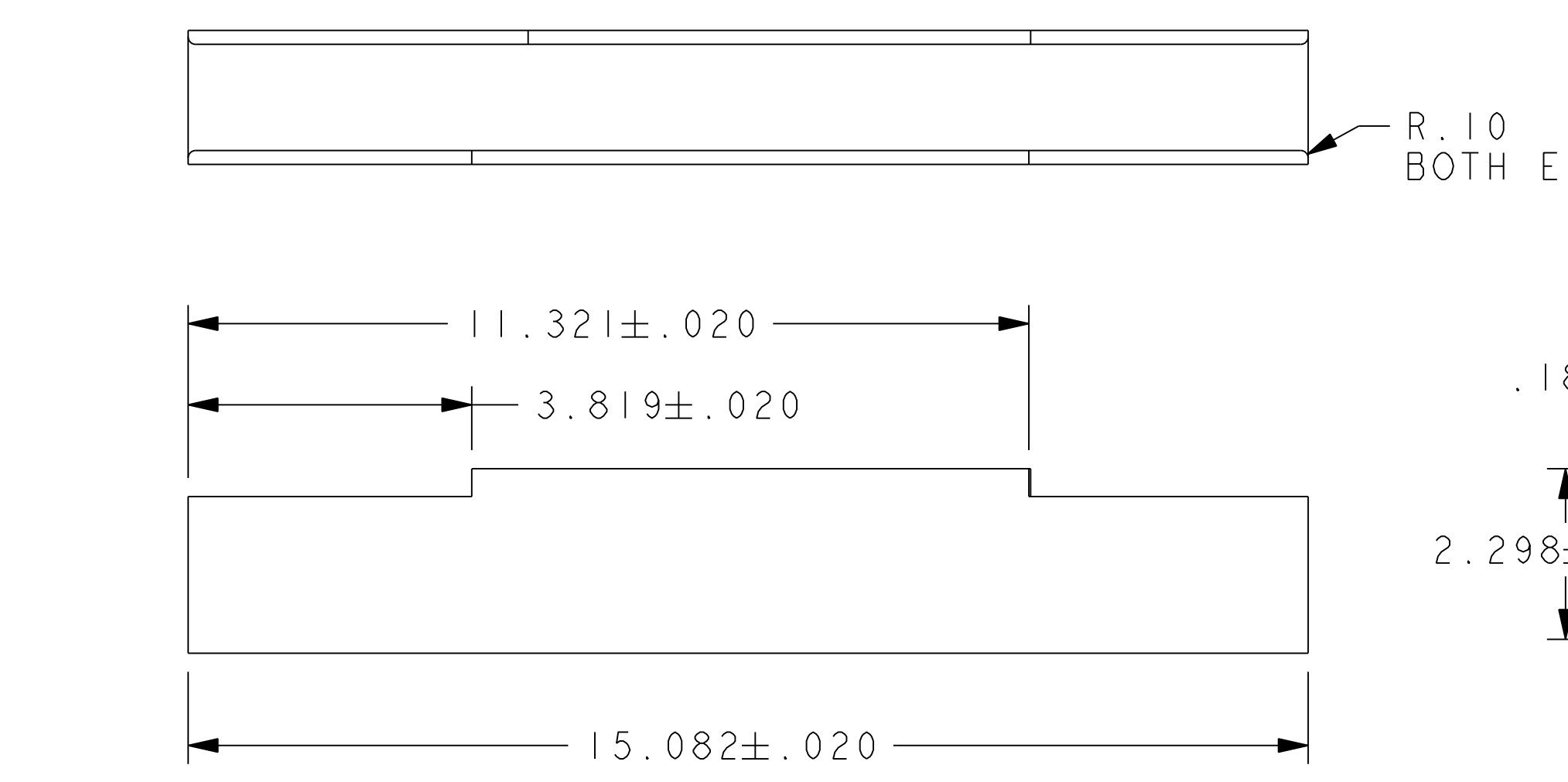
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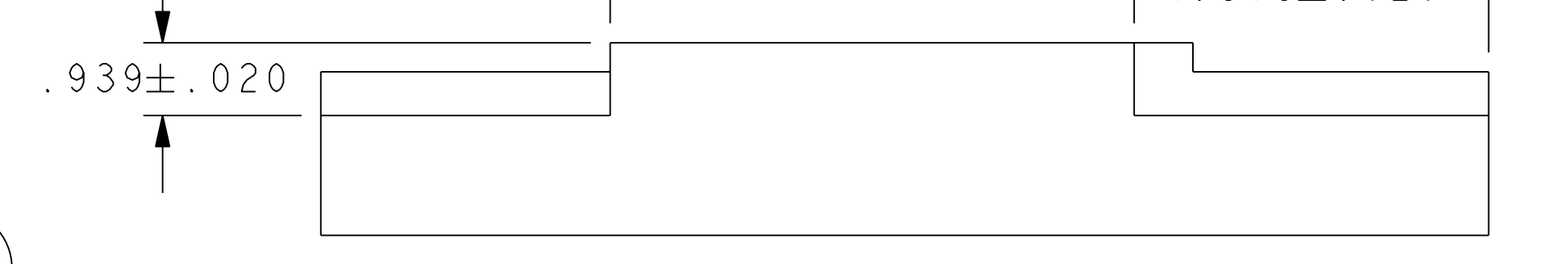
2D



2D



2E



NOTES:
 1. BREAK ALL SHARP CORNERS WITH A .020" MINIMUM RADIUS.
 2. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.
 3. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

RELEASED FOR FABRICATION/INSTALLATION
 PPL Drafting

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
2F	SE133-034-2F	CHANNEL SUPPORT CAP #2	316 SS/STL	6
2E	SE133-034-2E	CHANNEL SUPPORT CAP #2	316 SS/STL	6
2D	SE133-034-2D	CHANNEL SUPPORT CAP #2	316 SS/STL	6
2C	SE133-034-2C	CHANNEL SUPPORT CAP #2	316 SS/STL	6
2B	SE133-034-2A	CHANNEL SUPPORT CAP #2	316 SS/STL	6
2A	SE133-034-2A	CHANNEL SUPPORT CAP #2	316 SS/STL	6

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS CHANNEL SUPPORT CAP #2	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	TOLERANCES NON-CUMULATIVE	DSN: R. UPCA VAGE	6/10/08
NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS	CHK: M. KALISH	6/10/08	DRAWING NO:
WEIGHT 5.0 lbs	MODEL NAME SE133-034-2F	ENGR: T. BROWN	6/10/08	SE133-034-2
WELDING ENGINEER	ANGLAR**D*15*	SUPV: J. SIEGEL	6/10/08	SHEET 1 OF 1

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 22

NC SX-SE133-034-2

NC SX-PART-FORMAT.E