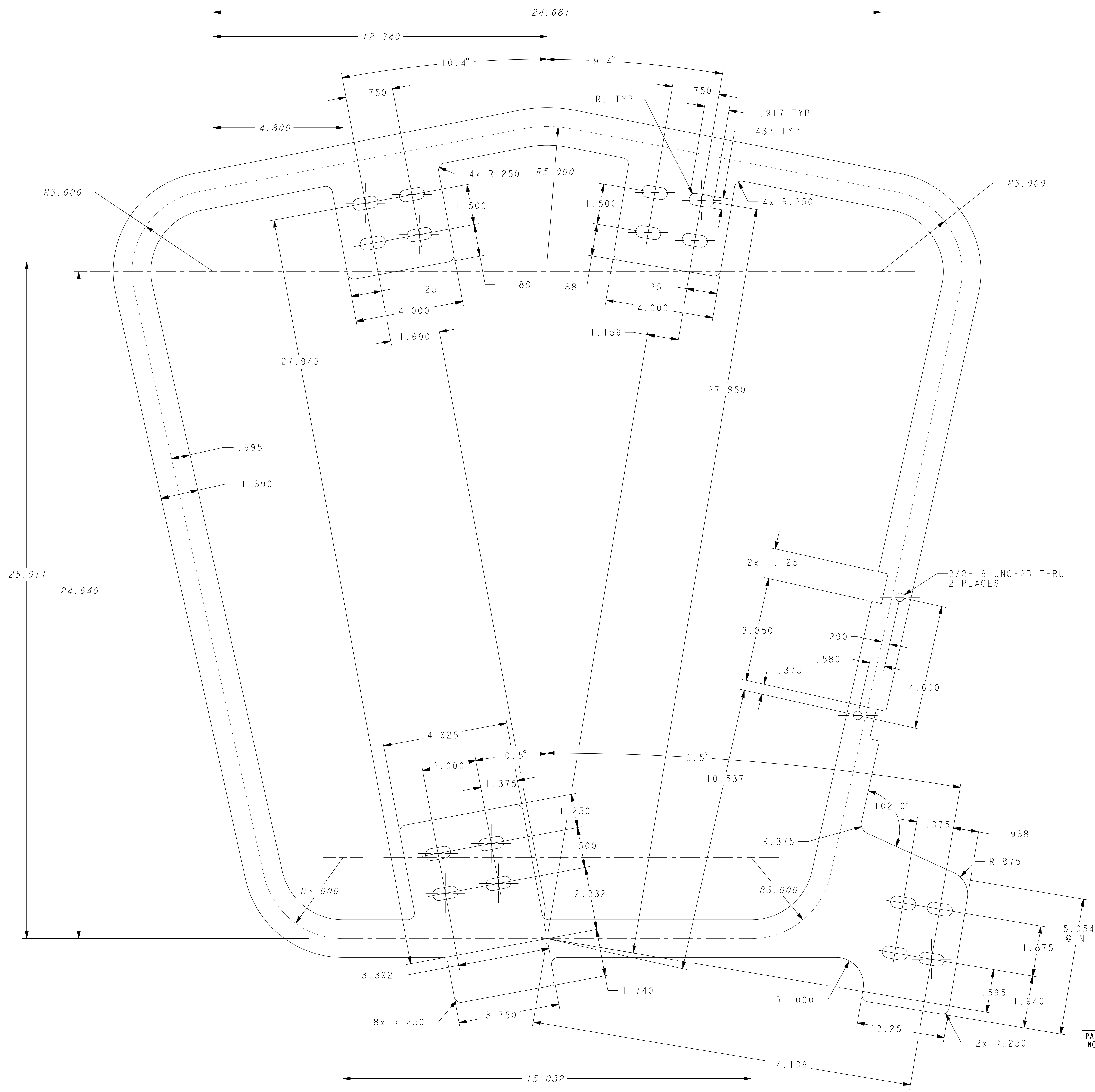


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



- NOTES:
- THREE DECIMAL PLACE DIMENSIONS ARE ± 0.020 UNLESS OTHERWISE SPECIFIED (DISREGARD TOLERANCE BLOCK).
 - VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 μ_0 .
 - IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 μ_0 , THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 μ_0 .

RELEASED FOR FABRICATION/INSTALLATION
PPPL Drawing

SEI33-065-1	TRIM COIL BASE SUPPORT	316 SS/STL	24
PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL QTY RECD
PARTS LIST			

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL BASE SUPPORT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX \pm .000 0°-12° \pm .124 .XX \pm .030 12°-12° \pm .176 .XX \pm .005 12°-120° \pm .174 ANGULAR \pm .0°-15° OVER 120° \pm .172	DSN: R. UPCAVAGE 6/11/08	DRAWING NO: SEI33-065-1
WEIGHT 161.1 lbs	MODEL NAME SEI33-065-1	CHK: M. KALISH 6/11/08	ENGR: M. KALISH 6/11/08
RELEASE LEVEL: Fabrication DWG VERSION NO: 18	WELDING ENGINEER	SUPV: J. SIEGEL 6/11/08	SHEET 1 OF 1 REV -

NCSX-SEI33-065-1