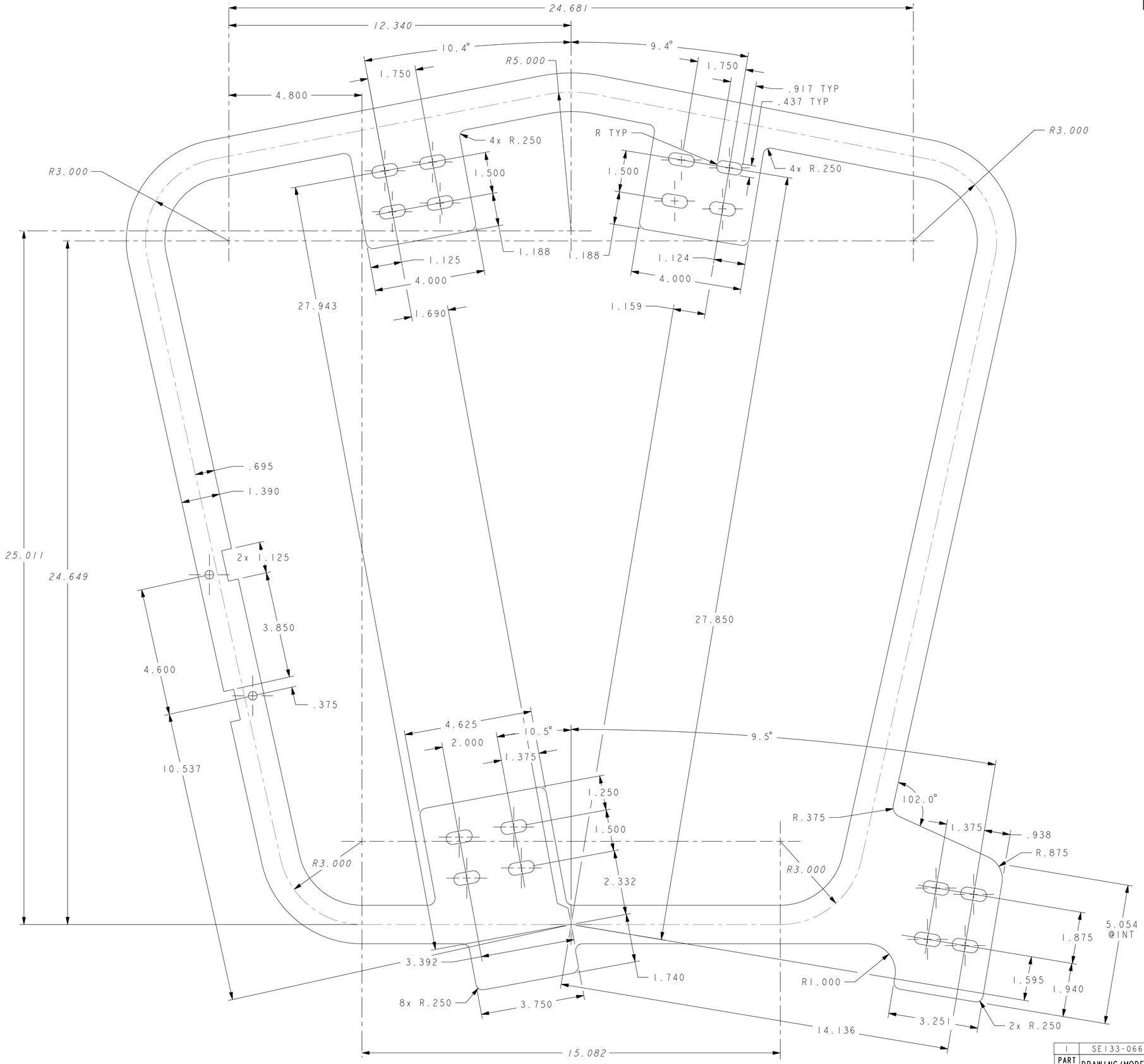
NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:
1. THREE DECMAL PLACE DIMENSIONS ARE ±.020 UNLESS OTHERWISE SPECIFIED (DISREGARD TOLERANCE BLOCK).
2. VENDOR TO CERTIFY THAT STOCK MATERIAL EXHIBITED MAGNETIC PERMEABILITY OF LESS THAN 1.02 Mu.
3. IF AFTER WORKING OR MACHINING PART HAS MAGNETIC PERMEABILITY GREATER THAN 1.02 Mu, THEN PART IS TO BE VACUUM HEAT TREATED AT 1100°C FOR 2.5 HRS TO BRING THE MAGNETIC PERMEABILITY BELOW 1.02 Mu.

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting: jerome siegel

PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REQD
1	SE133-066-1	TRIM COIL BASE SUPPORT	316 SS/STL	24

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT
Pro E DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES 125 BREAK SHARP EDGES .005/.020	STELLERATOR CORE TRIM COILS TRIM COIL BASE SUPPORT
NEXT ASSEMBLY	TOLERANCES NON-CUMULATIVE DECIMAL-INCH: .X +/-.100, .XX +/-.030, .XXX +/-.005, ANGULAR +/-0°-15' FRACTIONS: 0°-12° +/-1/16, 12°-72° +/-1/8, 72°-120° +/-1/4, OVER 120° +/-1/2	DSN: R. UPCAVAGE 6/11/08; CHK: M. KALISH 6/11/08; ENGR: M. KALISH 6/11/08; SUPV: J. SIEGEL 6/11/08; DRAWING NO: SE133-066-1; SHEET 1 OF 1; REV 0

WEIGHT 161.1 lbs

MODEL NAME SE133-066-1

WELDING ENGINEER

RELEASE LEVEL: Fabrication
DWG VERSION NO: 5

NCSX-SE133-066-1

NCSX_PART_FORMAT_E