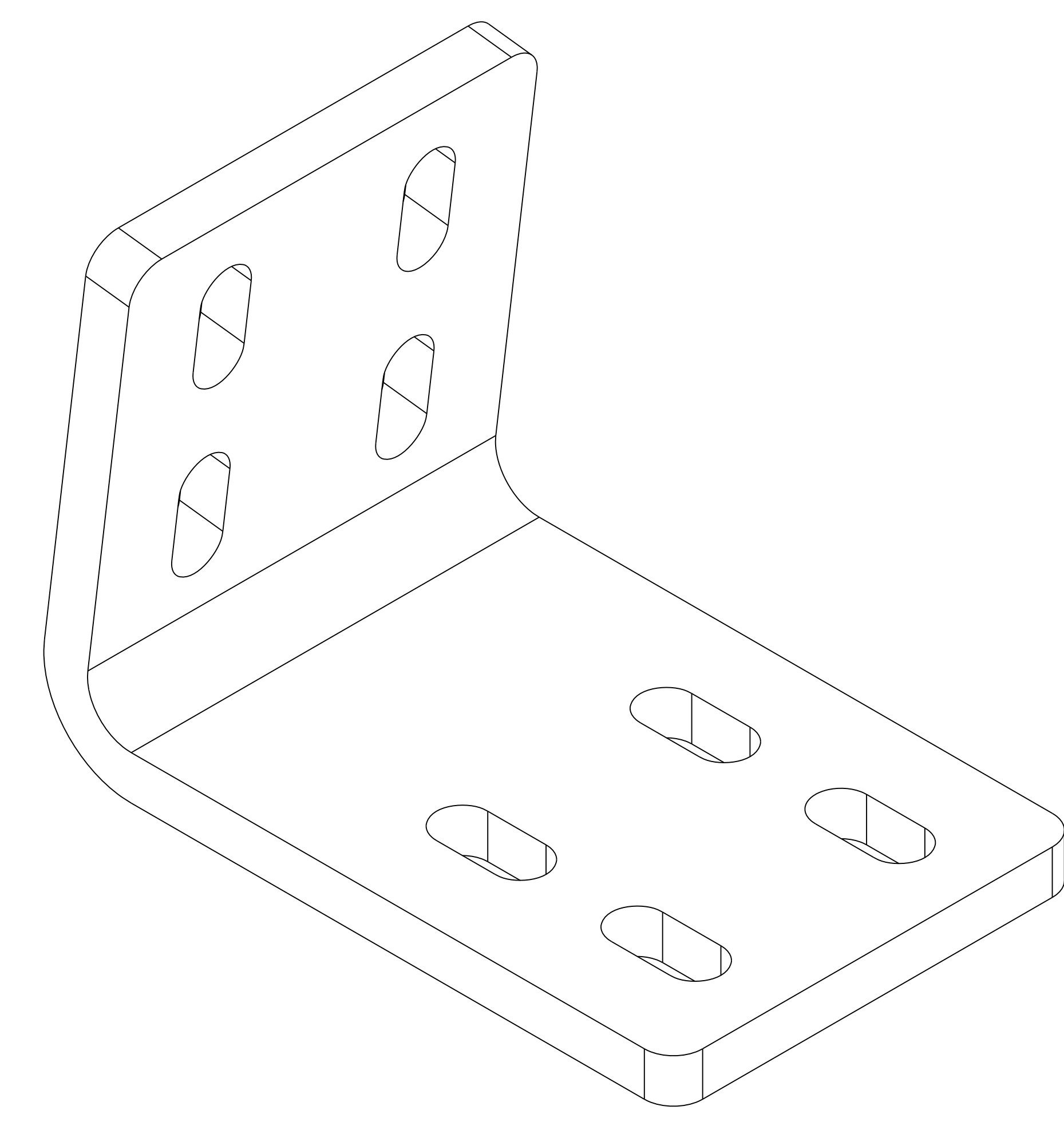
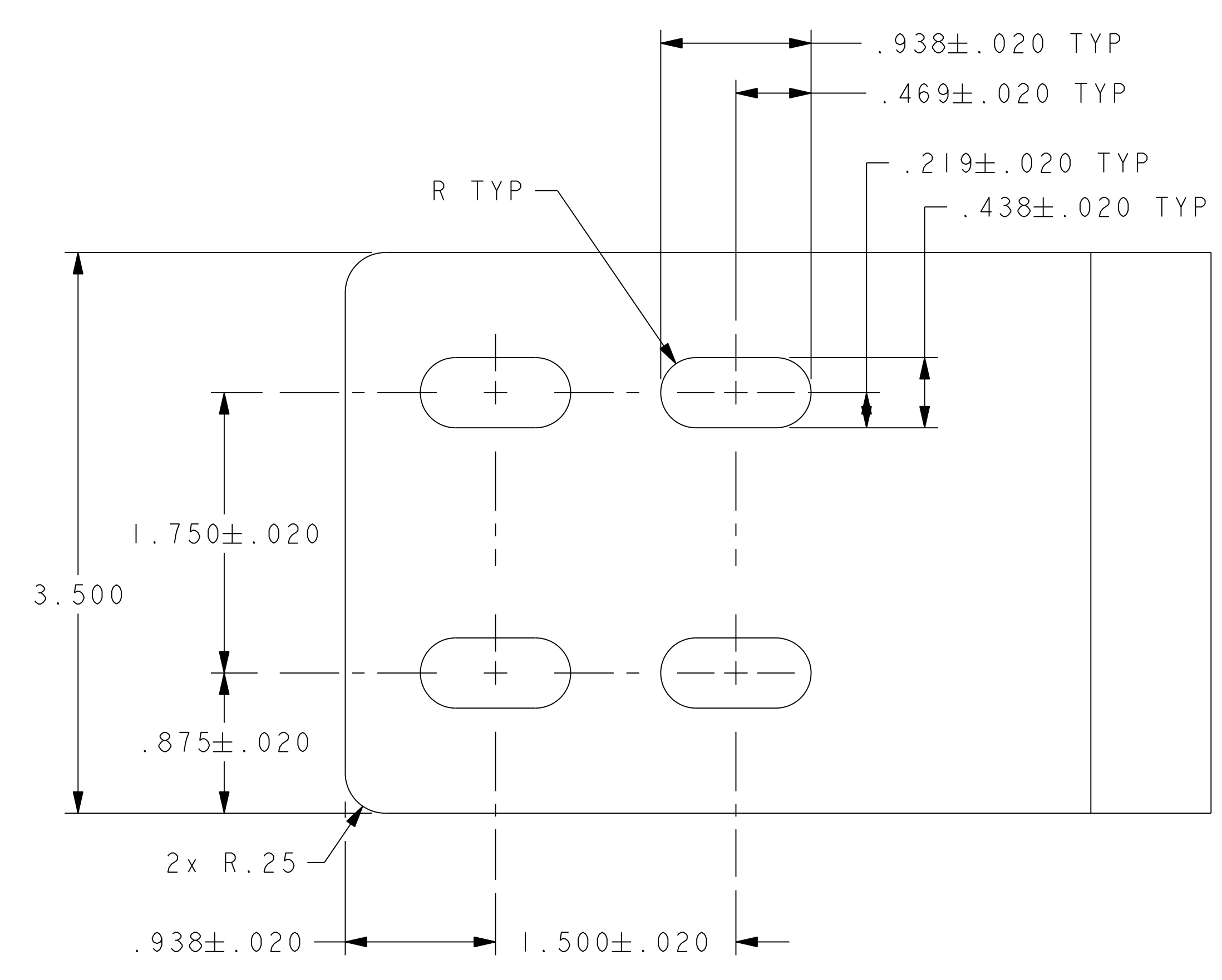
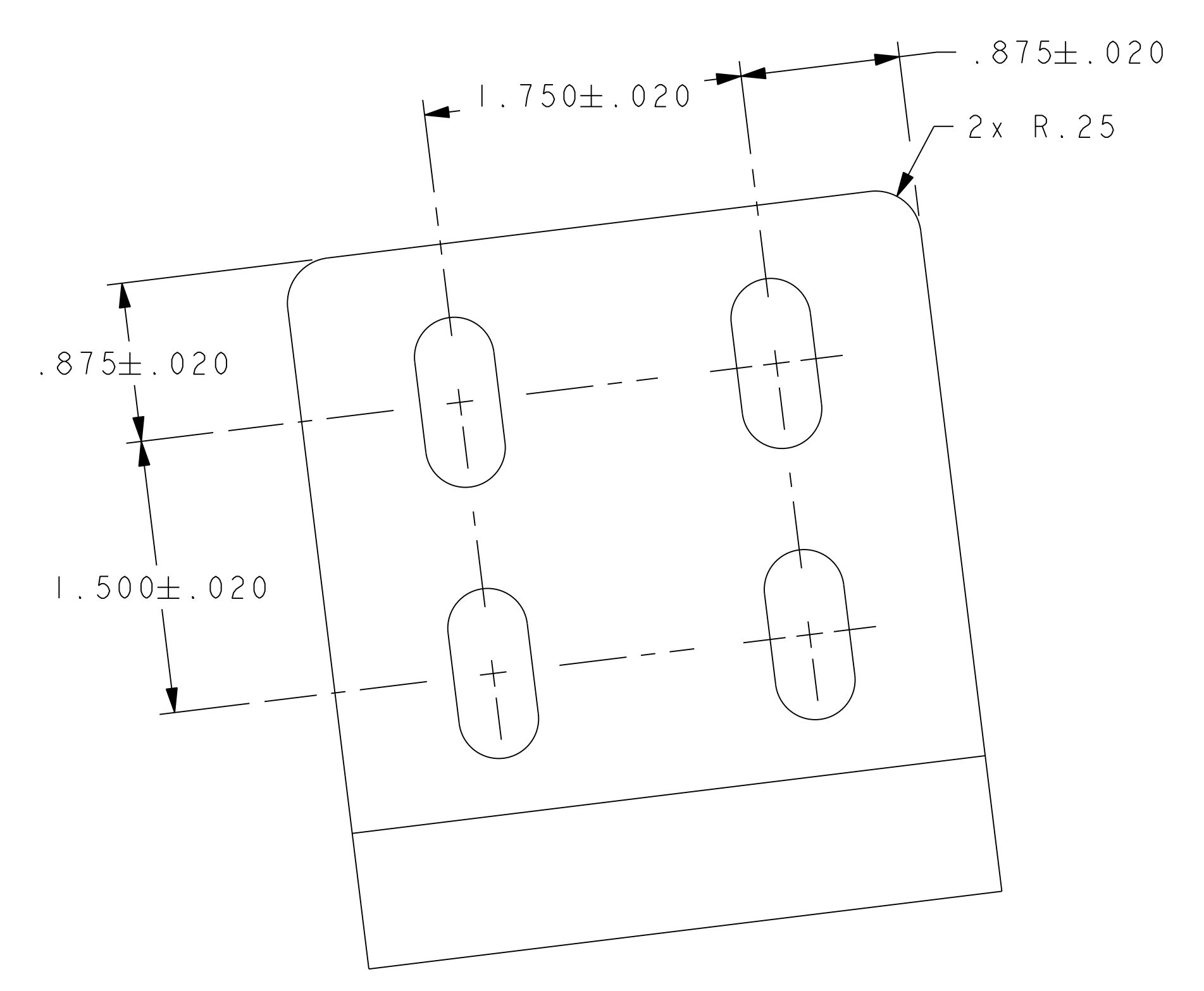
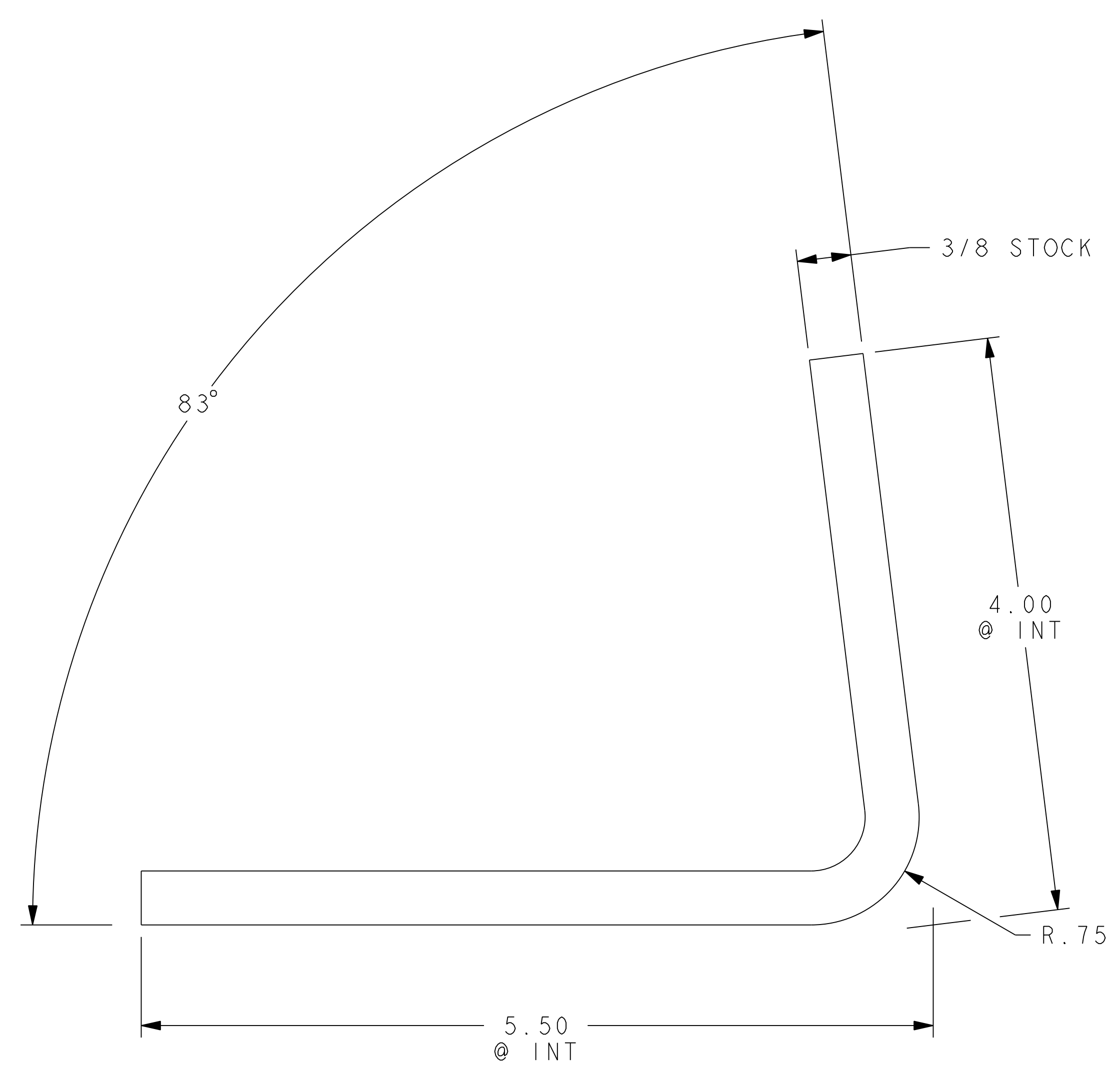


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES:
 1. MATERIAL: INCONEL 625, COLD ROLLED 20% REDUCTION, 110 KSI YIELD.

RELEASED FOR FABRICATION/INSTALLATION
 FPL Drawing

SEI33-081	TRIM COIL BRACKET #3 & #4, LOWER LEFT/RIGHT	INCONEL 625	
PART NO.	DRAWING/MODEL NO	NOMENCLATURE OR DESCRIPTION	MATERIAL
PARTS LIST			
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY
DO NOT VERIFY INFORMATION BY SCALING DRAWING		DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/ .020	NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE TRIM COILS TRIM COIL BRACKET #3 & #4
WEIGHT 3.0 lbs	MODEL NAME SEI33-081	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS XXX +/- .005 72°-120° +/- .124 ANGULAR +/- .0°-15° OVER 120° +/- .124	DSN: R. UPCAVAGE 6/12/08 CHK: M. KALISH 6/12/08 ENGR: M. KALISH 6/12/08 SUPV: J. SIEGEL 6/12/08
RELEASE LEVEL: Fabrication DWG VERSION NO: 10		WELDING ENGINEER	DRAWING NO: SEI33-081 SHEET 1 OF 1 REV 0.6

NCSX-SEI33-081