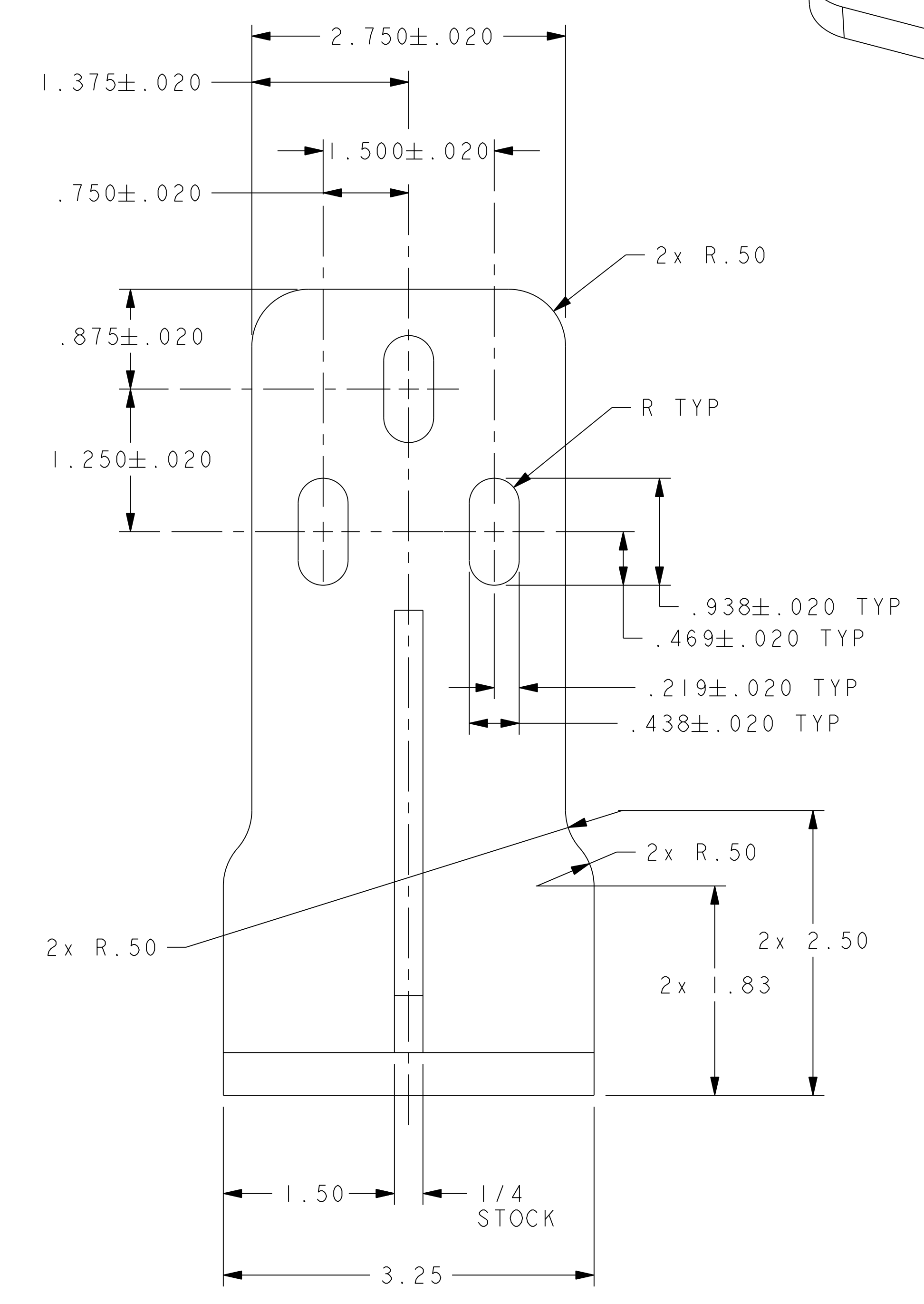
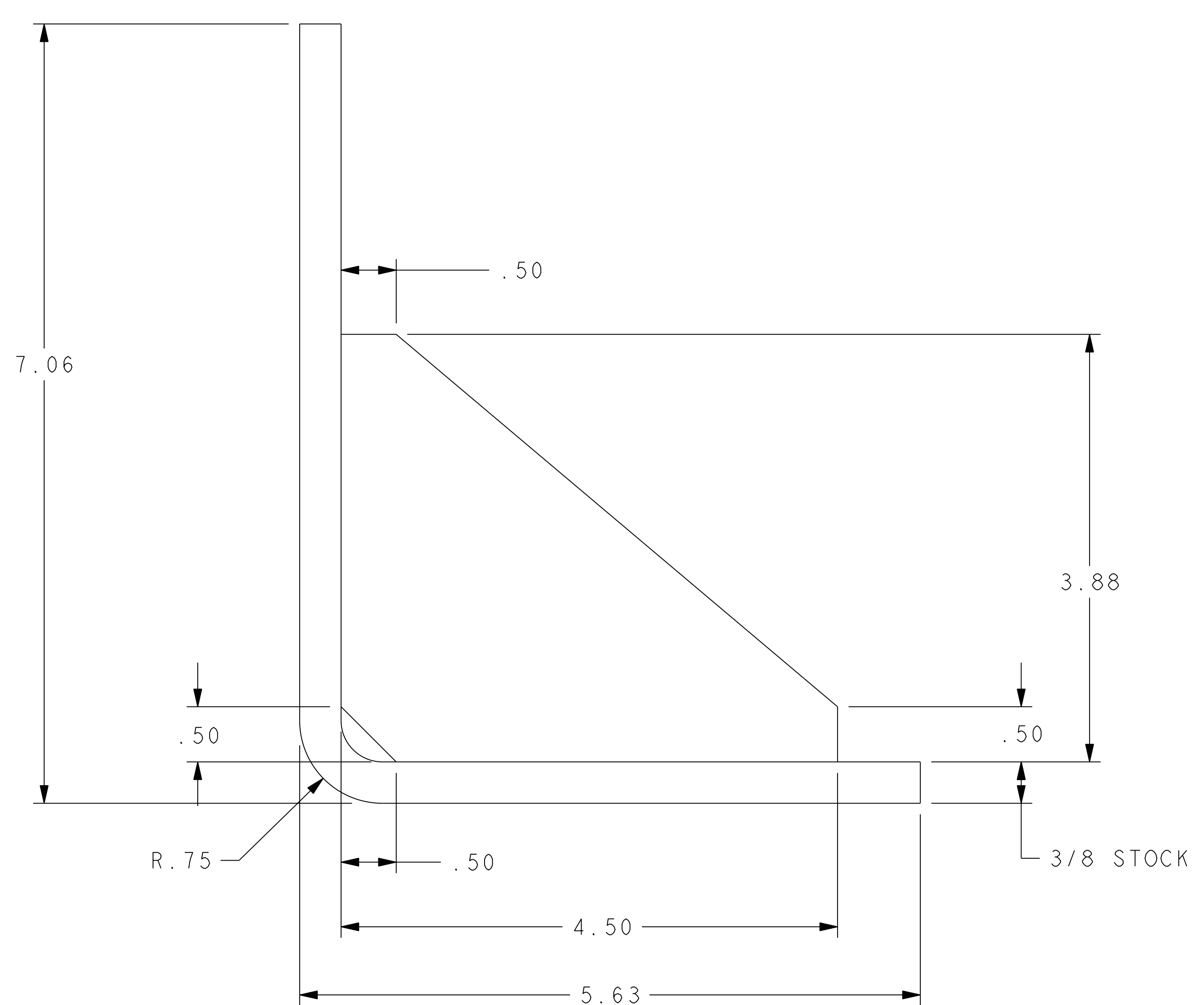
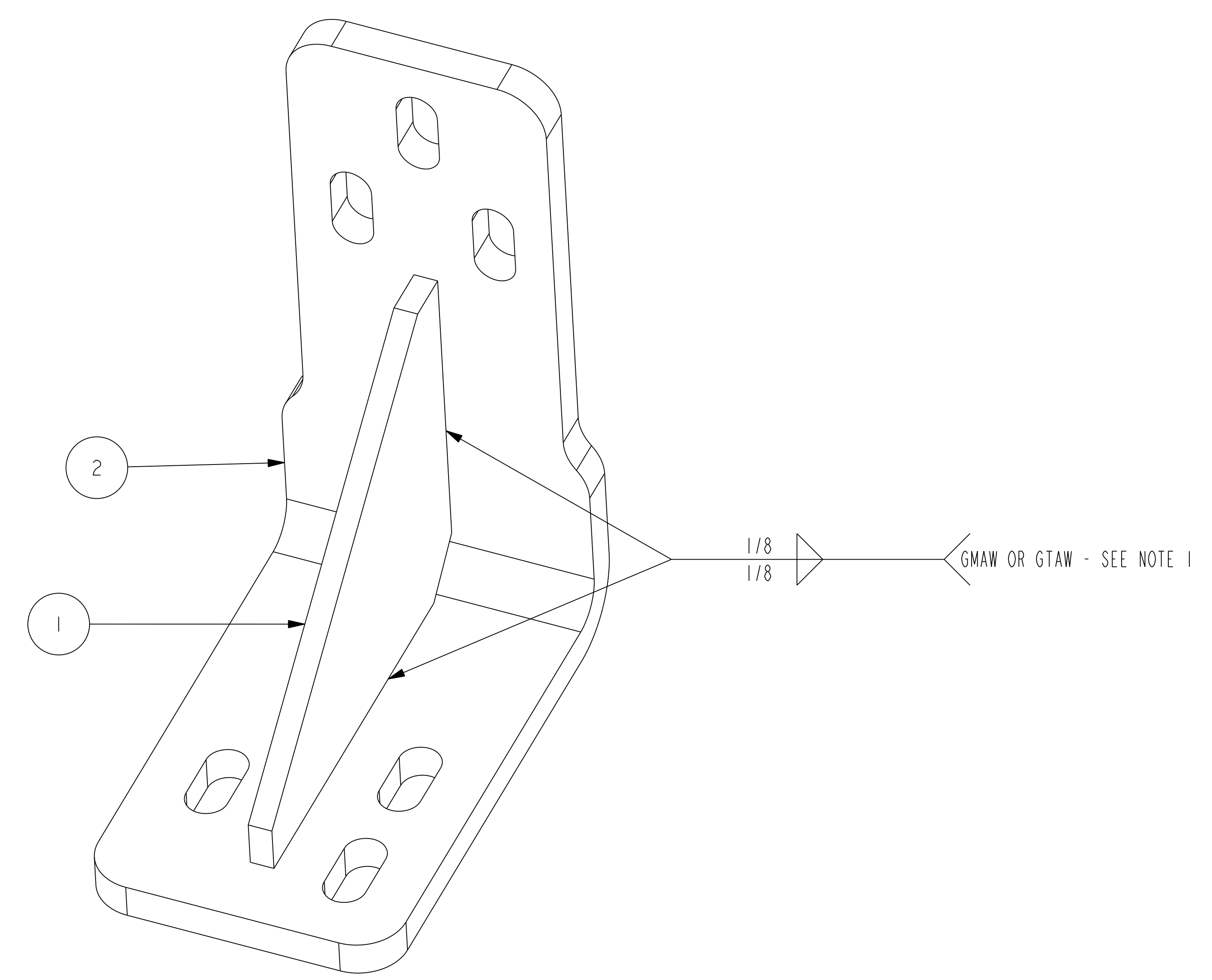
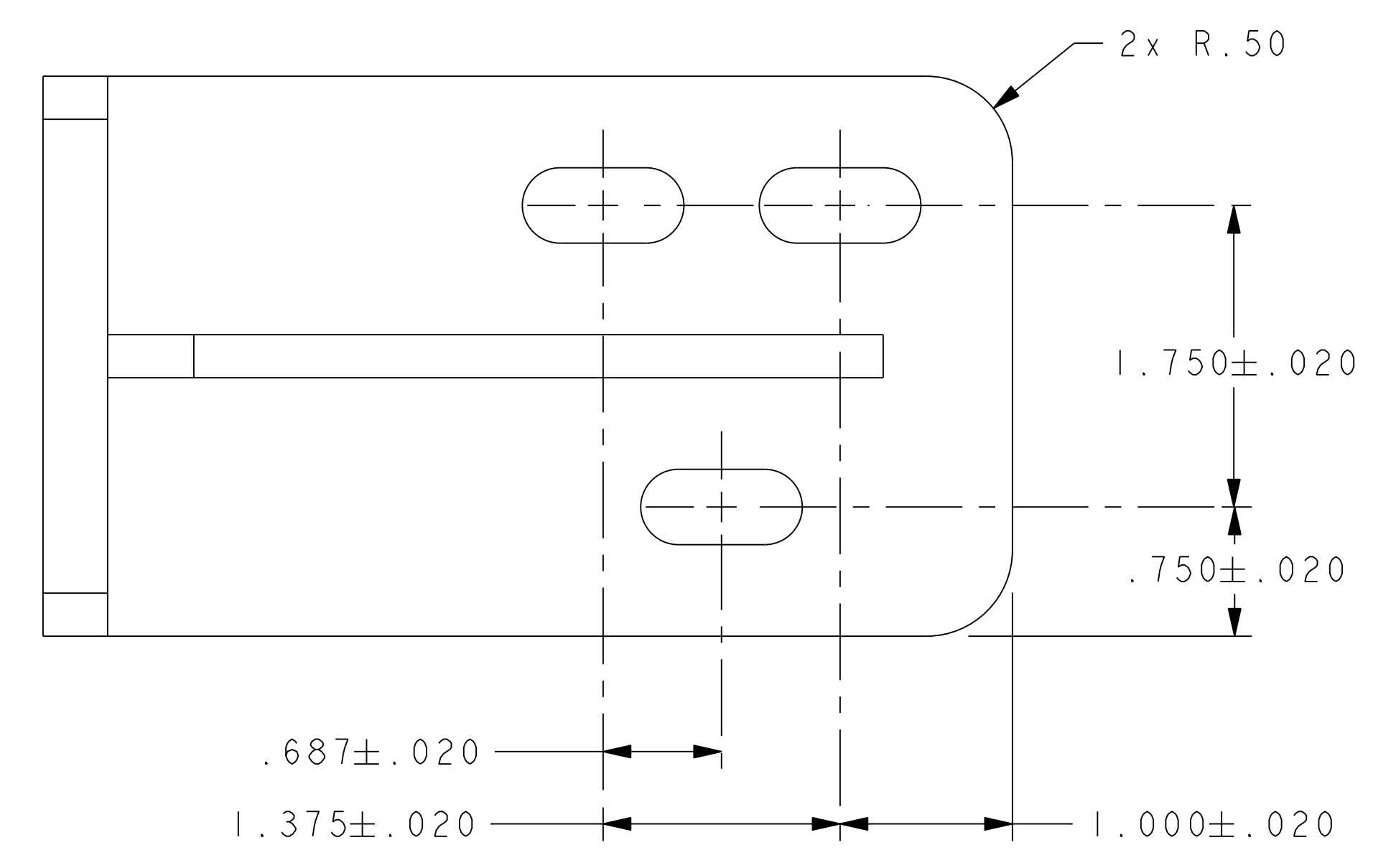


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



RELEASED FOR FABRICATION/INSTALLATION

NOTES:
 1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1 OR PPL PPPL PROCEDURE ENG-037. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 Section 6.
 2. MATERIAL: INCONEL 625, COLD ROLLED 20% REDUCTION, 110 KSI YIELD.

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
2	SE133-084-1	TRIM COIL #2 UPPER/LOWER LEFT MOUNTING BRACKET	INCONEL 625	1
1	SE133-076-2	TRIM COIL #2 UPPER/LOWER BRACKET GUSSET	INCONEL 625	1

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	STELLARATOR CORE TRIM COILS TRIM COIL #2 UPPER/LOWER MOUNTING BRACKET	
NEXT ASSEMBLY	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.005 .XXX ±.005 ANGULAR ±.0°-15°	DSN: R. UPCAVAGE 6/12/08 CHK: M. KALISH 6/12/08 ENGR: M. KALISH 6/12/08 SUPV: J. SIEGEL 6/12/08	DRAWING NO: SE133-084 SHEET 1 OF 1 REV 0.5

RELEASE LEVEL: Fabrication
 DWG VERSION NO: 7

NCSX-SE133-084