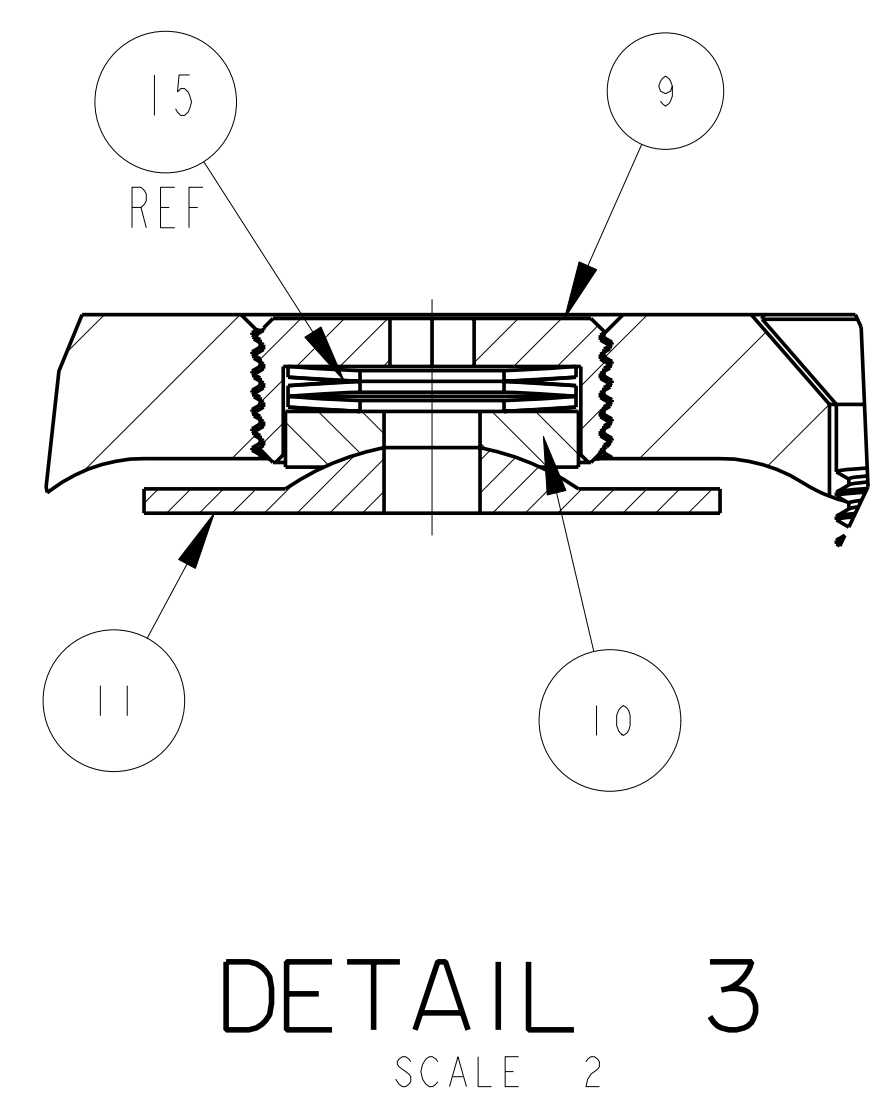
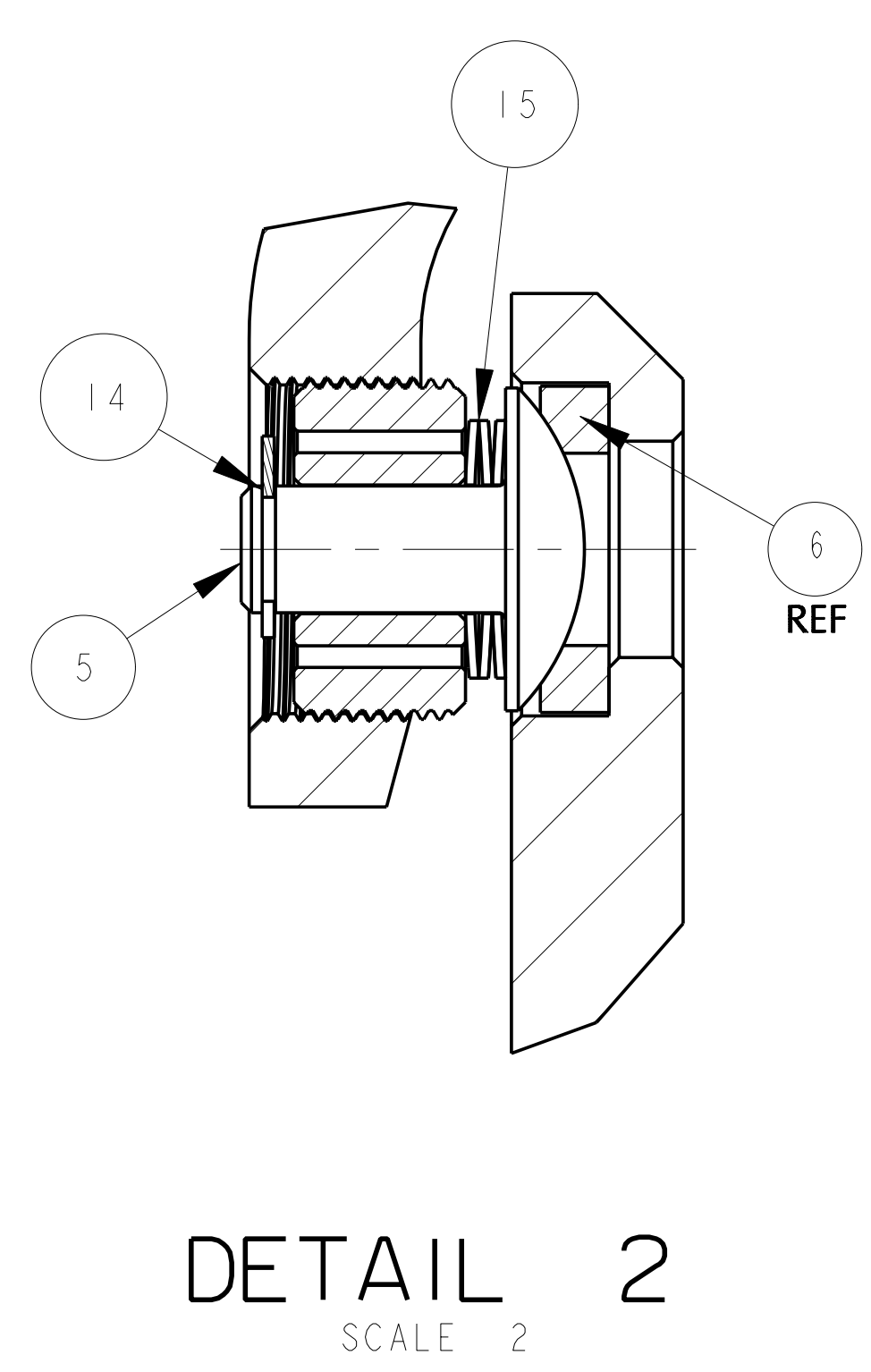
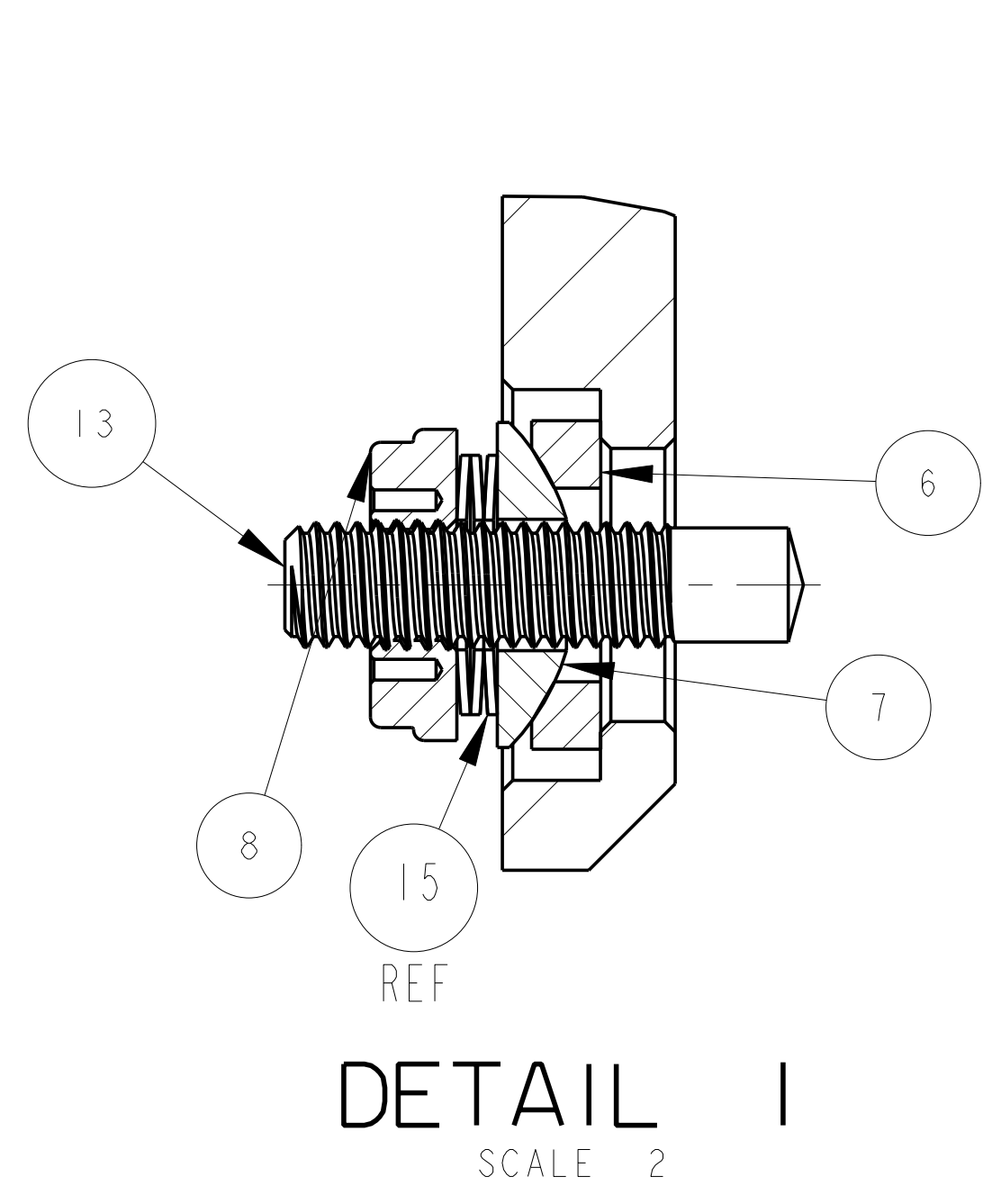
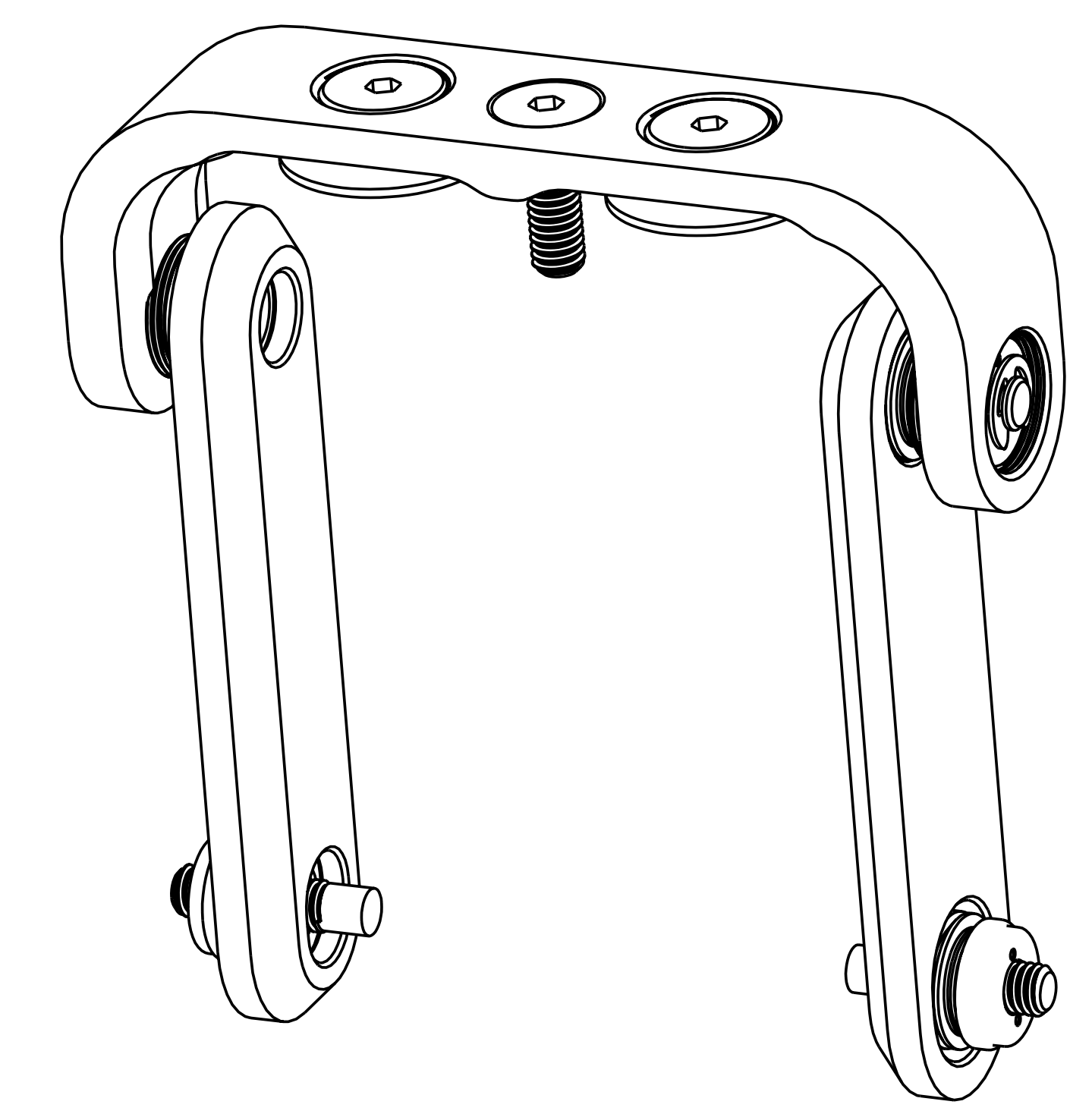
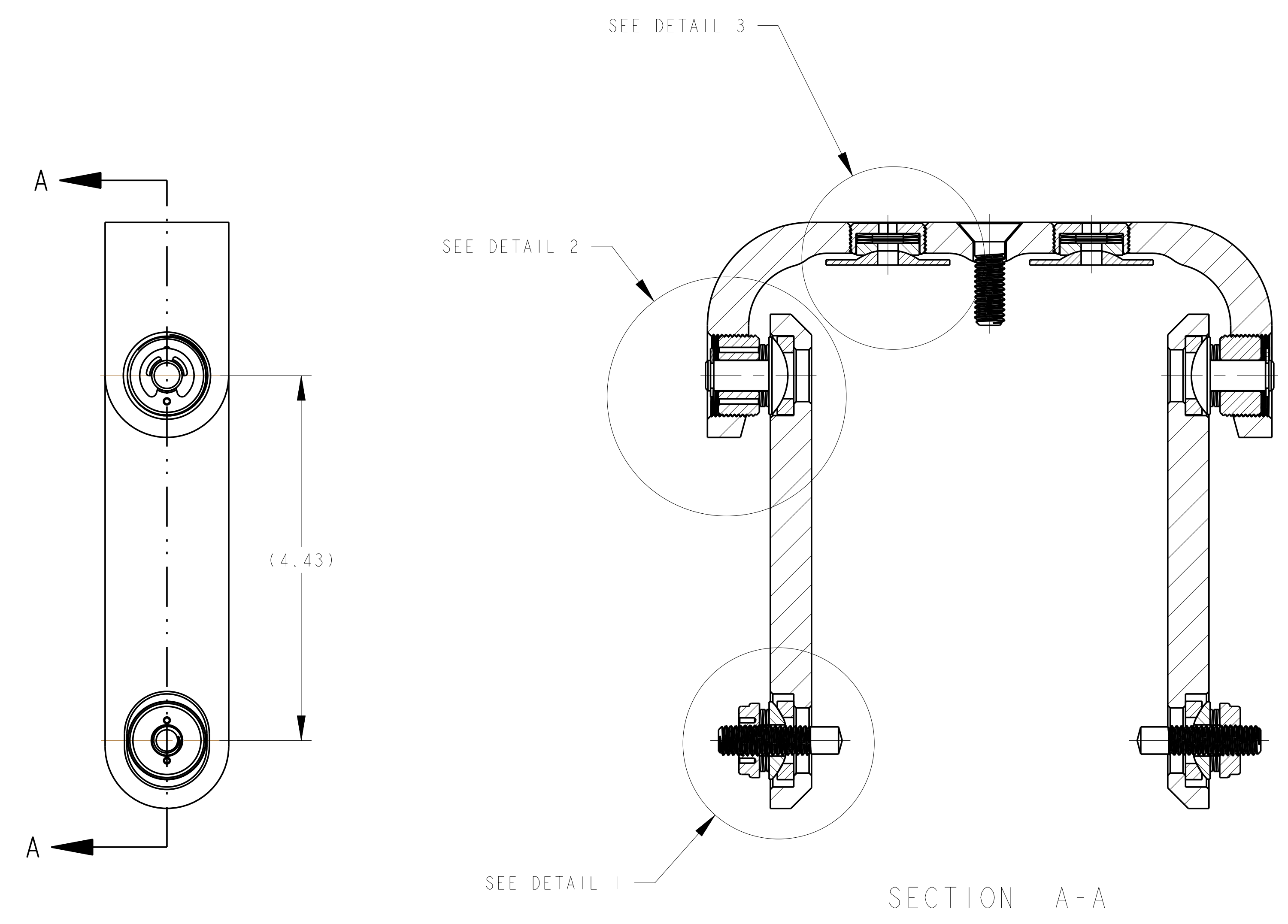
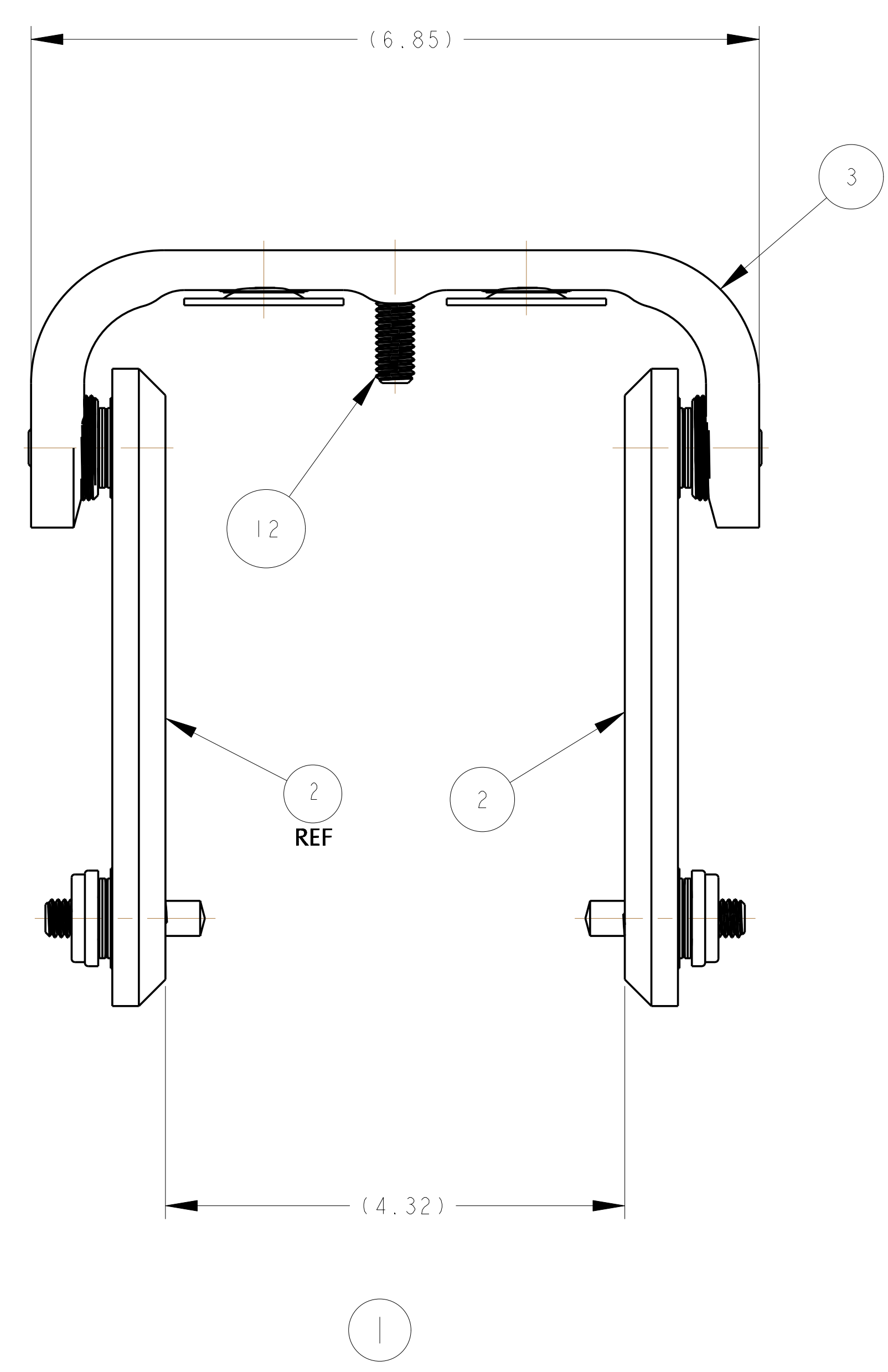
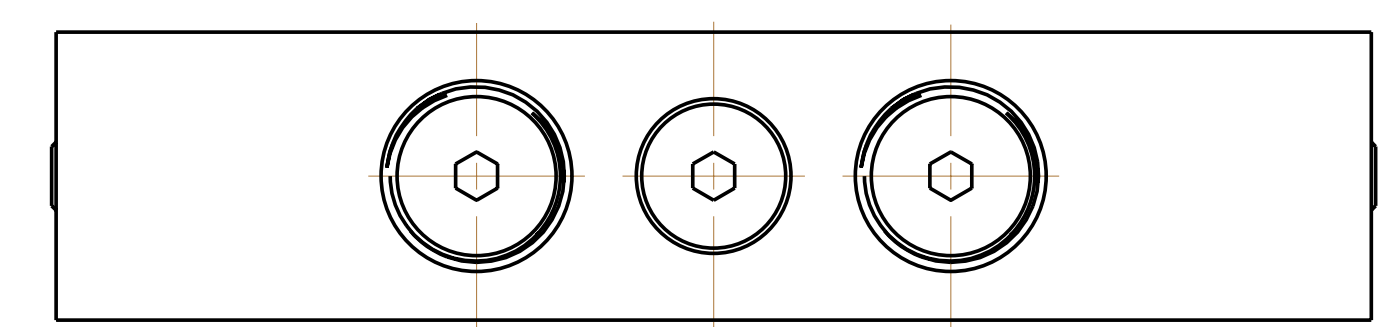


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K
 4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES
 5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART
 6. USE LOCTITE TO SECURE THREADED COMPONENTS



CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
-	15	WASHER, BELLEVILLE, 3/4 OD, 3/8 ID	BERYLLIUM COPPER	K-7600 LBS/IN	15
-	14	E-RING, EXTERNAL	BERYLLIUM COPPER	MS16633-5037	14
2	SE1405-265P	STUD, WELD, 3/8-16 UNC-2A	316L SS	--	13
1	SE1405-264P	SCREW, 3/8-16 UNC-2A X 1 1/4	316L SS AG PLATED	--	12
2	SE1405-263P	WASHER, SPHERICAL, CONVEX	316L SS	--	11
2	SE1405-262P	PISTON, SPHERICAL, CONCAVE	A286 SUPERALLOY	--	10
2	SE1405-261P	SCREW, SET, 15/16-20 UNEF-2A X 3/8	316L SS AG PLATED	--	9
2	SE1405-260P	NUT, PIN DRIVE, 3/8-16 UNC-2B	316L SS AG PLATED	--	8
2	SE1405-259P	WASHER, SPHERICAL, TYPE C	A286 SUPERALLOY	DIN 6319 MODIFIED	7
4	SE1405-257P	WASHER, SPHERICAL, TYPE D	303 SS ANNEALED	DIN 6319	6
2	SE1405-256P	RIVET, SPECIAL BUTTON HEAD	A286 SUPERALLOY	--	5
2	SE1405-255P	SCREW, SET, 1-20 UNEF-2A X 1/2	316L SS AG PLATED	--	4
1	SE1405-254P	BAR, CLAMP, HORIZONTAL	316L SS	--	3
2	SE1405-251P	BAR, CLAMP, VERTICAL	316L SS	--	2
1	SE1405-250P	CLAMP ASSEMBLY, 40 TURN	--	--	1

RELEASED FOR FABRICATION / INSTALLATION

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE

SCALE 1	DES: PAUL MILLER 4-12-04	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee PROJECT NAME:
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW: PAUL MILLER 4-13-04	
FRACTIONS	CHK: :	NATIONAL COMPACT STELLARATOR EXPERIMENT CLAMP ASSEMBLY, 40 TURN VERSION NO. 1 PLANT X-10 BLDG 5700 FL 3 SHT OF 1 TYPE S CLASS U RELEASE LEVEL WIP SE1405-250P REV 0
XX DECIMALS ±.01	SECT: :	
XXX DECIMALS ±.005	DEPT: :	
ANGLES ±0°15'	PE: :	
BREAK SHARP EDGES .06 MAX	CR: :	
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ: :	
	RD: :	
	PPPL DRFT: :	
	REVISION APPROVALS: :	
	DATE: :	

H G F E D C B A