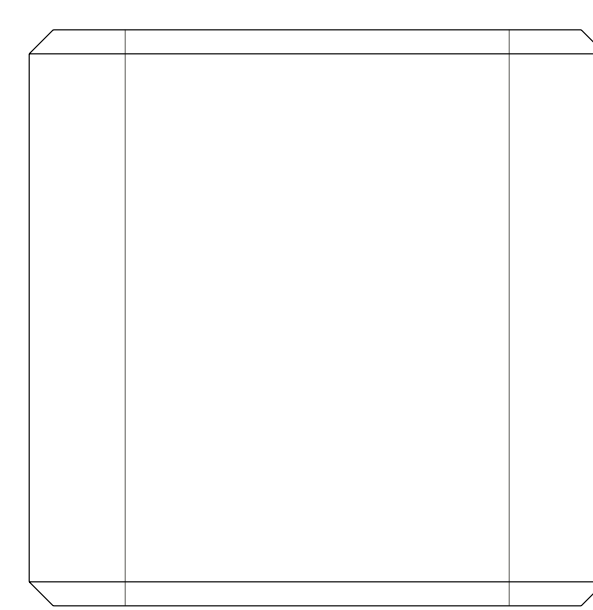
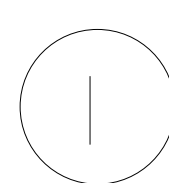


ISOMETRIC VIEW



NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE1406-023.PRT
5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.



**RELEASED FOR  
FABRICATION / INSTALLATION**  
PPPL Drafting:

next assy	AR	-1	FILL BLOCK 3	G10		I	
	SE1406-010	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
			NEXT ASSEMBLY	PARTS LIST			

<p>NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.</p>										<p><b>P</b> THIS DRAWING PRODUCED ON PRO-ENGINEER</p>										<p>SCALE 2:1</p> <p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>FRACTIONS : XX DECIMALS ±.01 XXX DECIMALS ±.005 ANGLES ±0°15' BREAK SHARP EDGES .06 MAX FINISH .125 UNLESS OTHERWISE SPECIFIED</p>		<p>DES: PJ FOGARTY 8-9-04 DRW: G LOVETT 8-9-04 CHK: G JONES 8-10-04 PE: D WILLIAMSON 8-10-04 CR: : PJ: : REQ: : REG: : PPPL DRFT J SIEGLE 12-04</p>		<p>UT-BATTELLE NATIONAL COMPACT STELLARATOR EXPERIMENT TRC FILL BLOCK 3</p>		<p>Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee PROJECT NAME</p>		<p>VERSION NO. 1 PLANT X-10 BLDG 5700 FL 3 SHT OF 1 TYPE I CLASS S U</p>		<p>RELEASE LEVEL Fabrication SE1406-023 REV 0</p>	
REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE	DRAWING APPROVALS		DATE		REV														

SE1406-023

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