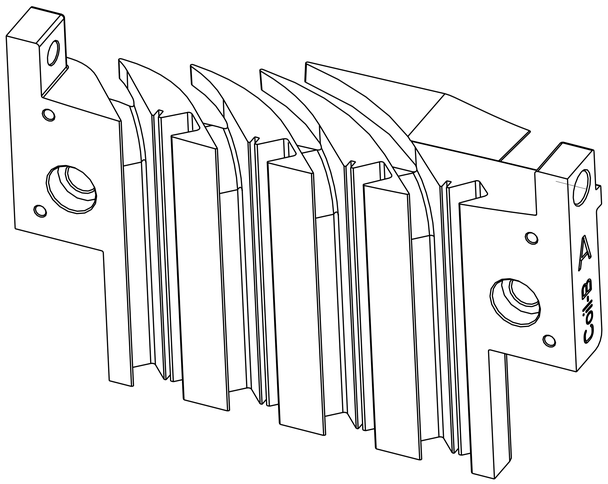
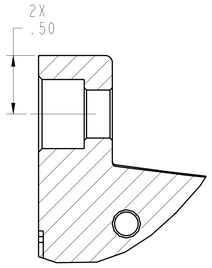
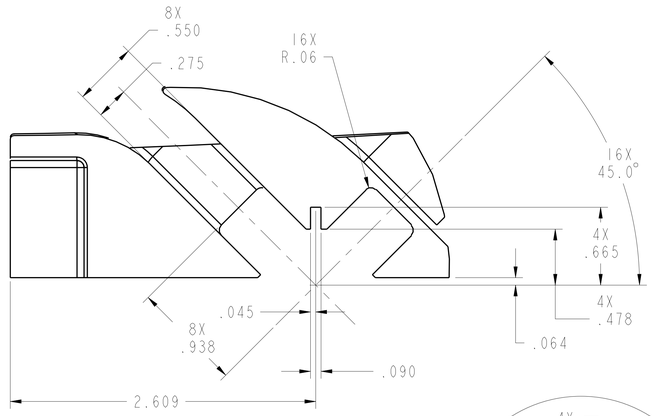


ISOMETRIC VIEW

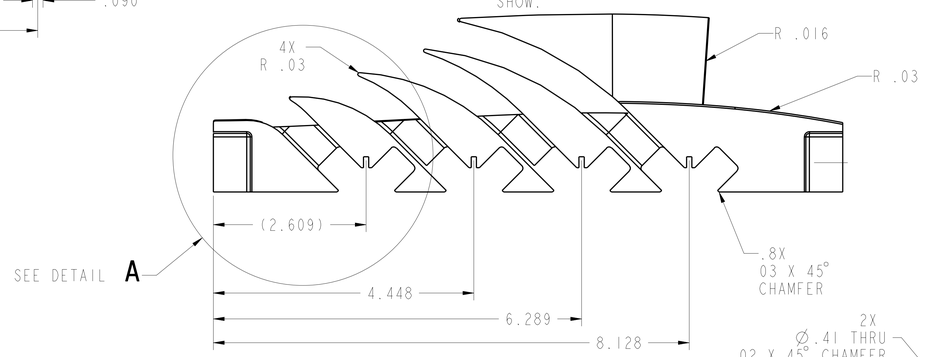


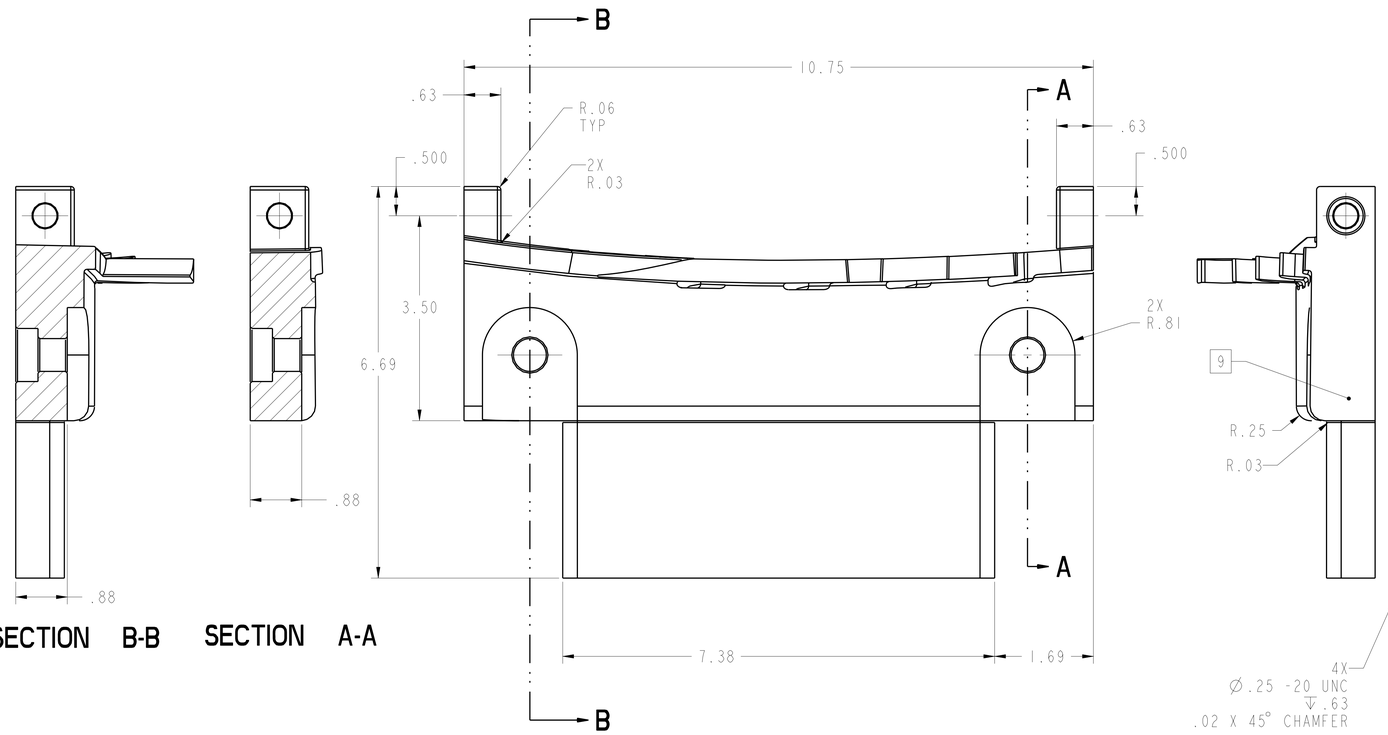
SECTION C-C
SCALE 2.00



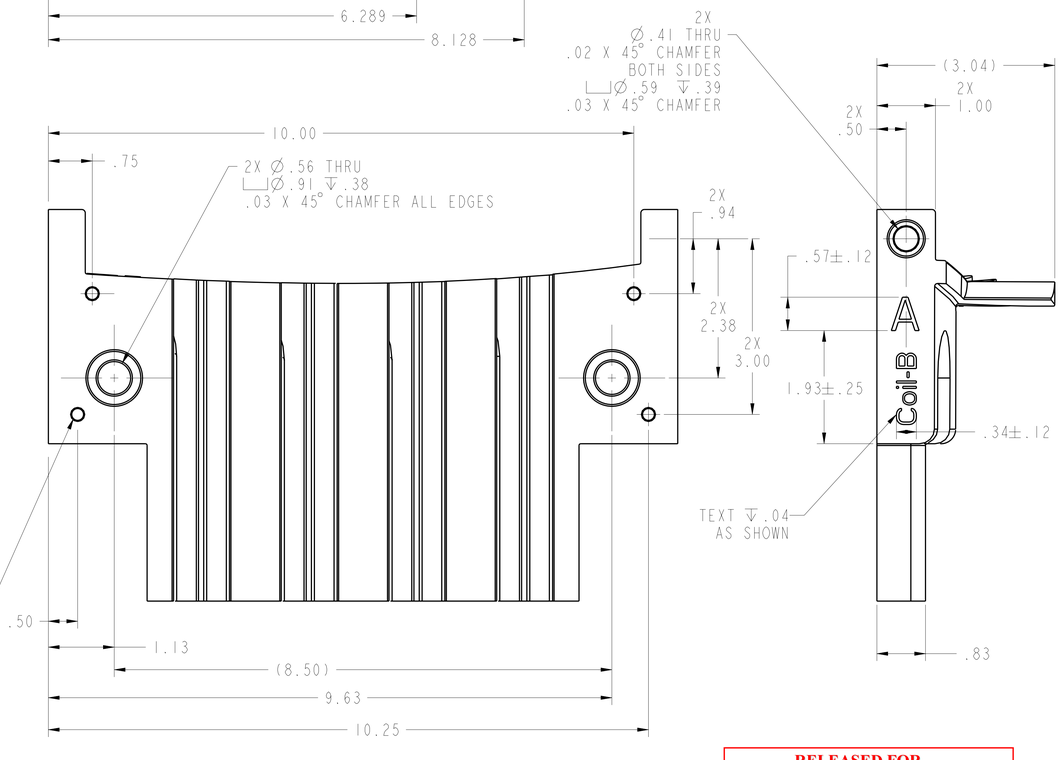
DETAIL A
SCALE 2.00

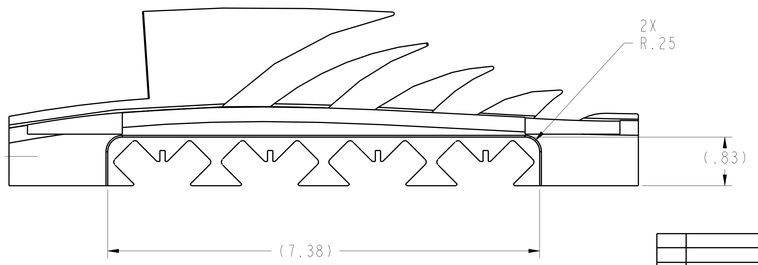
NOTES:
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2000.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
3. DIMENSIONS ARE IN INCHES
4. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
5. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE142B-134.PRT
6. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.
7. IN THE EVENT OF A DISCREPANCY BETWEEN THE CAD MODEL AND DRAWING, THE CAD MODEL SHALL TAKE PRECEDENCE.
8. UNLESS OTHERWISE SPECIFIED, MACHINED SURFACES SHALL HAVE A PROFILE TOLERANCE = +/- 0.01 IN.
9. MARK DRAWING NUMBER AND REVISION WITH 1/4 HIGH LETTERS IN THE AREA SHOW.





SECTION B-B SECTION A-A





1
SCALE 1.00

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting: Jerry Siegel 2006.05.19 09:36:09 -05'00'

	AR		-1	SIDE "A" LOWER LEAD BLOCK	NEMA GRADE G11CR		1
next assy	CAGE CODE	SE142B-000	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	NEXT ASSEMBLY		PARTS LIST				

SE142B-134

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
	REVISION OR ISSUE PURPOSE	REVISION APPROVAL										

SCALE NOTED
TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS :
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS	DATE
DES P FOGARTY	02/06
DRW G LOVETT	02/06
CHK M COLE	02/06
SECT :	:
DEPT :	:
PE D WILLIAMSON	02/06
CR :	:
PJ :	:
REQ :	:
PPPL DRFT J SIEGEL	02/06
:	:
:	:

UT-BATTELLE
Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

MODULAR COIL TYPE-B
SIDE-A LOWER LEAD BLOCK
DETAIL

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
10	X-10	5700	3	1	1	S	U

RELEASE LEVEL: Fabrication
SE142B-134
REV 0