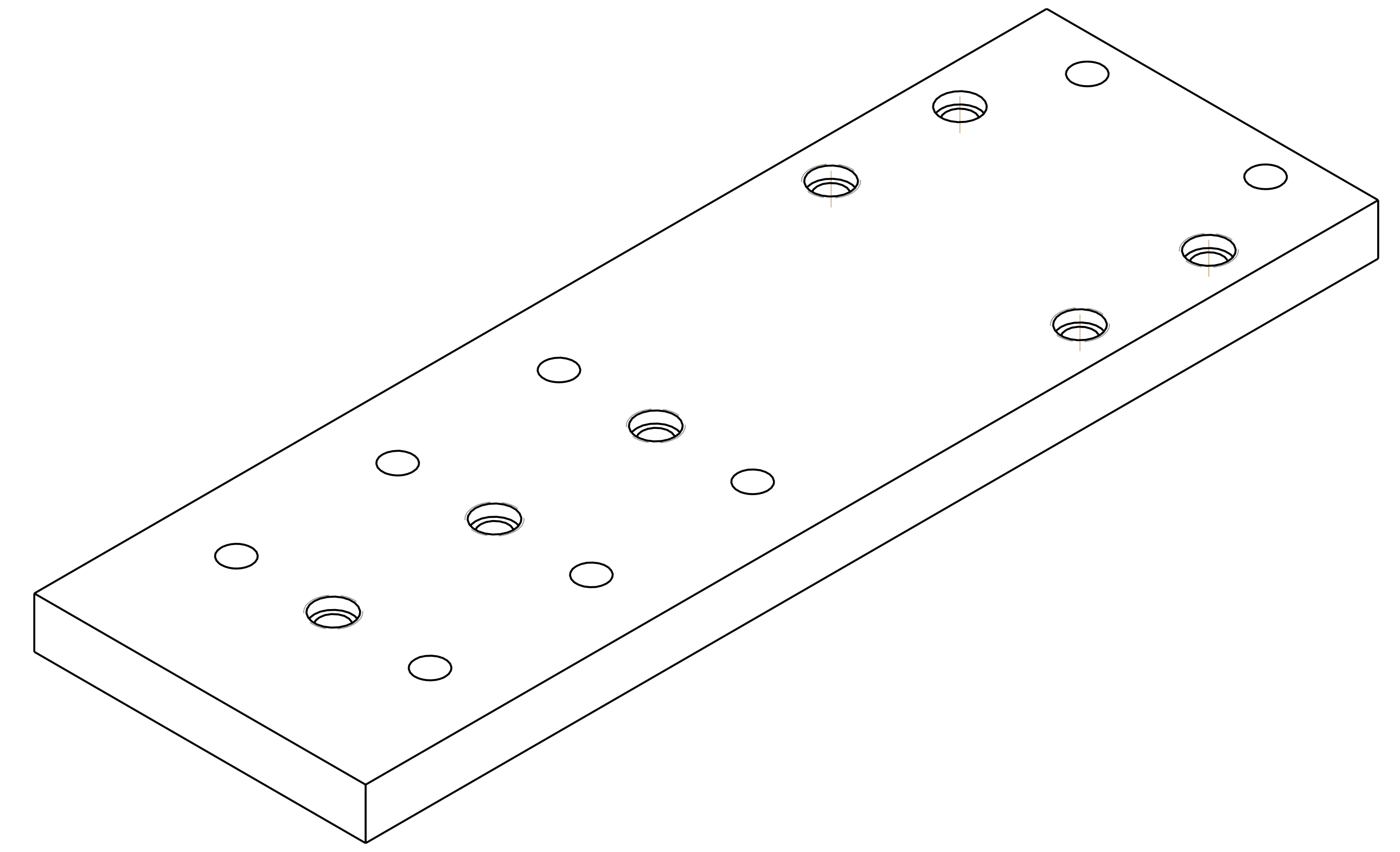
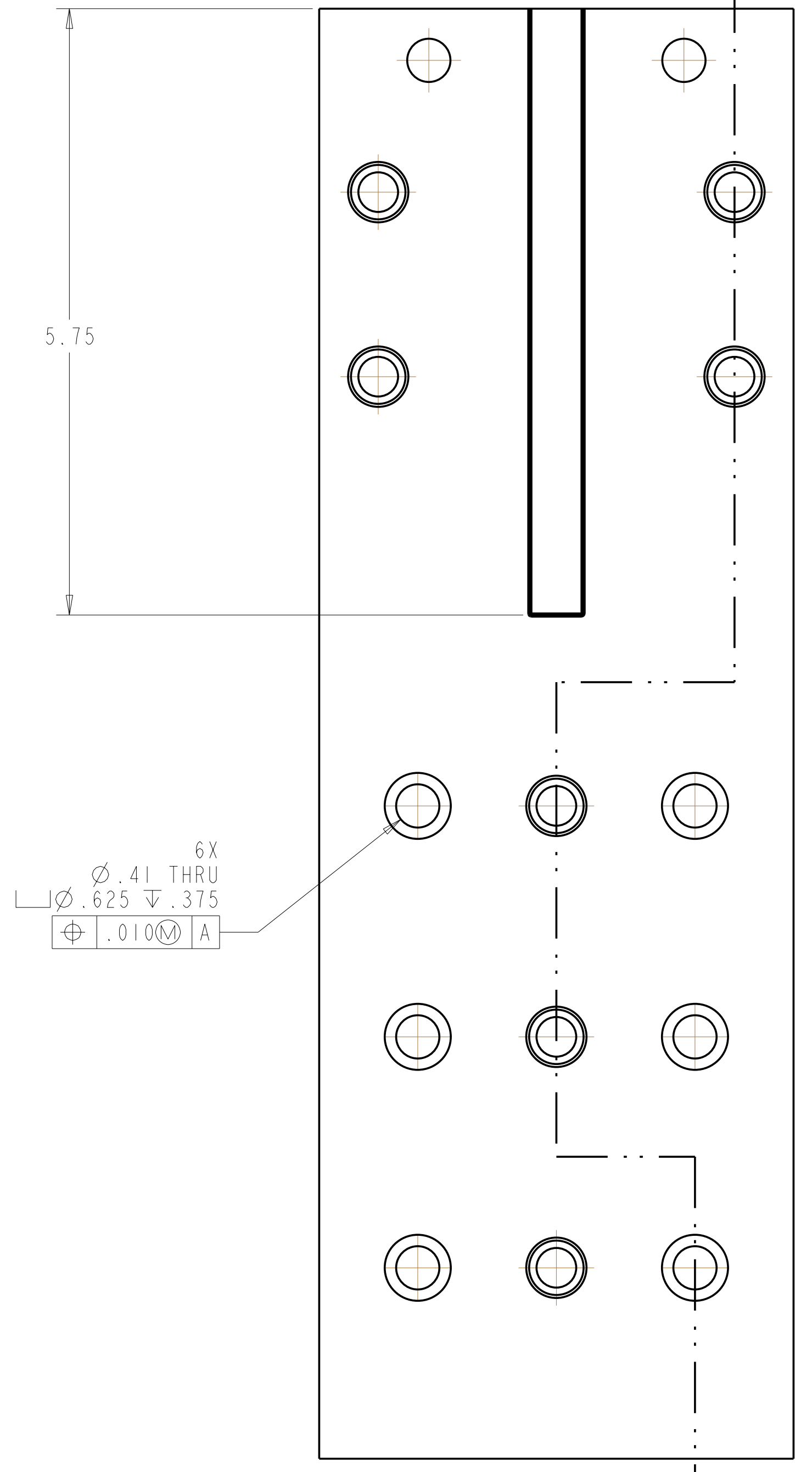
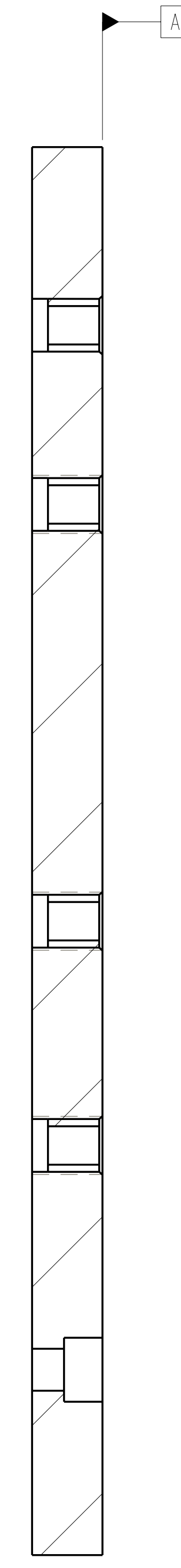
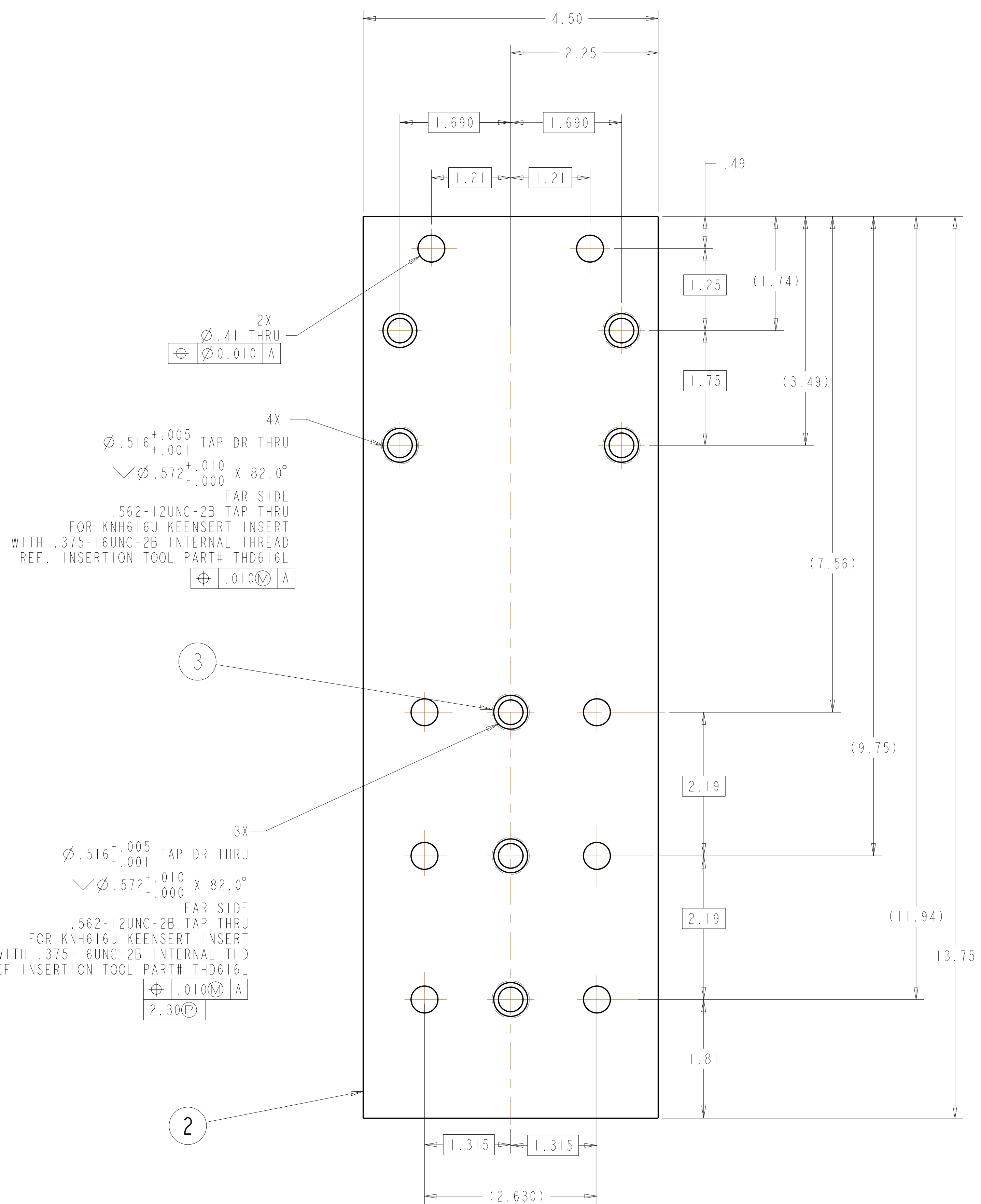


NOTES:
 1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994
 3. DIMENSIONS ARE IN INCHES
 4. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
 5. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE142C-047.PRT
 6. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.
 7. MAGNETIC PERMEABILITY NOT TO EXCEED 1.02 AS TESTED BY A SEVERN INDICATOR. AVAILABLE FROM
 SEVERN ENGINEERING
 555 OLD STAGE RD., SUITE 14
 AUBURN, ALABAMA 36830



RELEASED FOR FABRICATION / INSTALLATION
 PPPL Drafting:

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	INITIAL RELEASE	GLL	8-05		DEW							
1	REVISION OR ISSUE PURPOSE											

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	INITIAL RELEASE	GLL	8-05		DEW							
1	REVISION OR ISSUE PURPOSE											

SCALE	TOLERANCES UNLESS OTHERWISE SPECIFIED	FRACTIONS	XX DECIMALS	XXX DECIMALS	ANGLES	BREAK SHARP EDGES	FINISH
NOTED	UNLESS OTHERWISE SPECIFIED	±.01	±.005	±0°15'	Ø.06 MAX	UNLESS OTHERWISE SPECIFIED	

DES	DRW	CHK	SECT	DEPT	PE	CR	PJ	REQ	PPPL DRFT
P FOGARTY	G LOVETT	M COLE			D WILLIAMSON				J SIEGEL

VERSION NO.	PLANT	BLDG	FL	SHT OF	TYPE	CLASS
24	X-10	5700	3	1	I S	U

RELEASE LEVEL	SEI 42C-047
Fabrication	SEI 42C-047

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SEI 42C-047