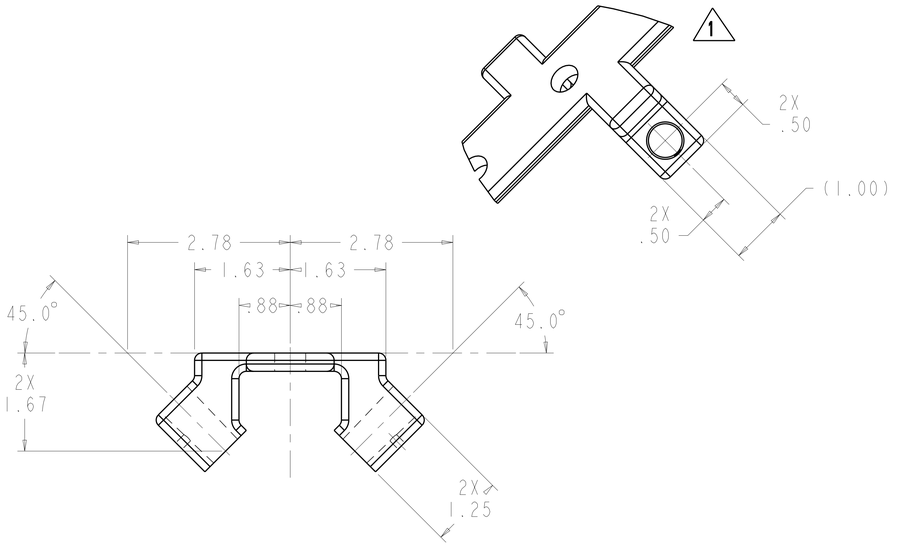
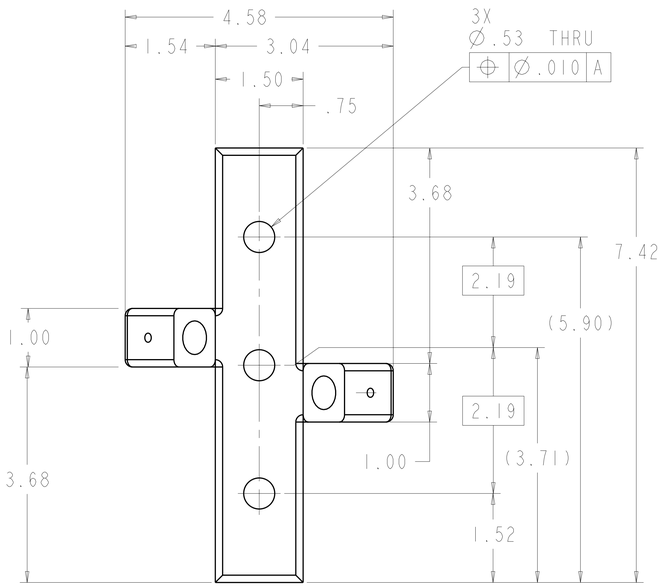
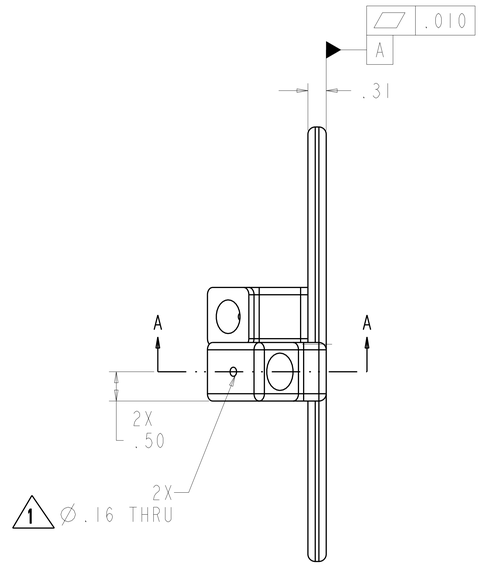
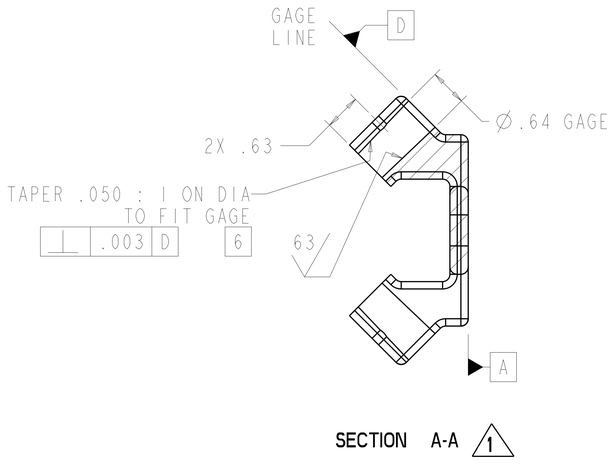




1 TERMINAL JUMPER

SCALE 1 : 1



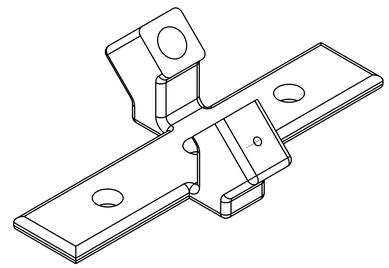


SECTION A-A 1

NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K.
4. GEOMETRY IS DEFINED IN PRO ENGINEER CAD MODELS/FILES SE142C-053.PRT
5. DRAWING AND MODELS COMBINED DEFINE FINISHED MACHINED PART.

6 SILVER PLATE 10 MICRON THICK PER ASTM B700 TYPE 1, GRADE C, CLASS S. APPLY NICKEL INTERMEDIATE LAYER >1 MICRON THICK IMMEDIATELY AFTER CLEANING BASE METAL AND BEFORE ELECTROPLATE.



ISOMETRIC VIEW

RELEASED FOR FABRICATION / INSTALLATION

PPPL Drafting: Jerry Siegel 2006.09.13 13:18:33 -05'00'

AR	X		-1	TERMINAL JUMPER	1 OFHC COPPER (UNS C10200 OR C10100)	1
SE142C-053	-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST		

SE142C-053

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION (REVISION OR ISSUE PURPOSE)	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
1	REVISE PART AND DRAWING PER ECN 5140	GLL	7-06	MJC		DEW						
0	INITIAL RELEASE	GLL	6-05	MJC		DEW						

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS ·
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS		DATE
DES	P FOGARTY	05/05
DRW	G LOVETT	05/05
CHK	M COLE	05/05
SECT	:	:
DEPT	:	:
PE	D WILLIAMSON	05/05
CR	:	:
PJ	:	:
REQ	:	:
PPPL DRFT	J SIEGEL	05/05
	:	:
	:	:

UT-BATTELLE

Oak Ridge National Laboratory
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U.S. GOVERNMENT contract DE-AC05-00OR22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PRINCETON PLASMA PHYSICS LABORATORY

NATIONAL COMPACT STELLARATOR EXPERIMENT

MODULAR COIL TYPE-C
TERMINAL JUMPER #3
DETAIL

VERSION NO.	PLANT	BLDG	FL	SHT OF	TYPE	CLASS
6	X-10	5700	3	1 1	S	U

RELEASE LEVEL: Fabrication

SE142C-053

REV 1