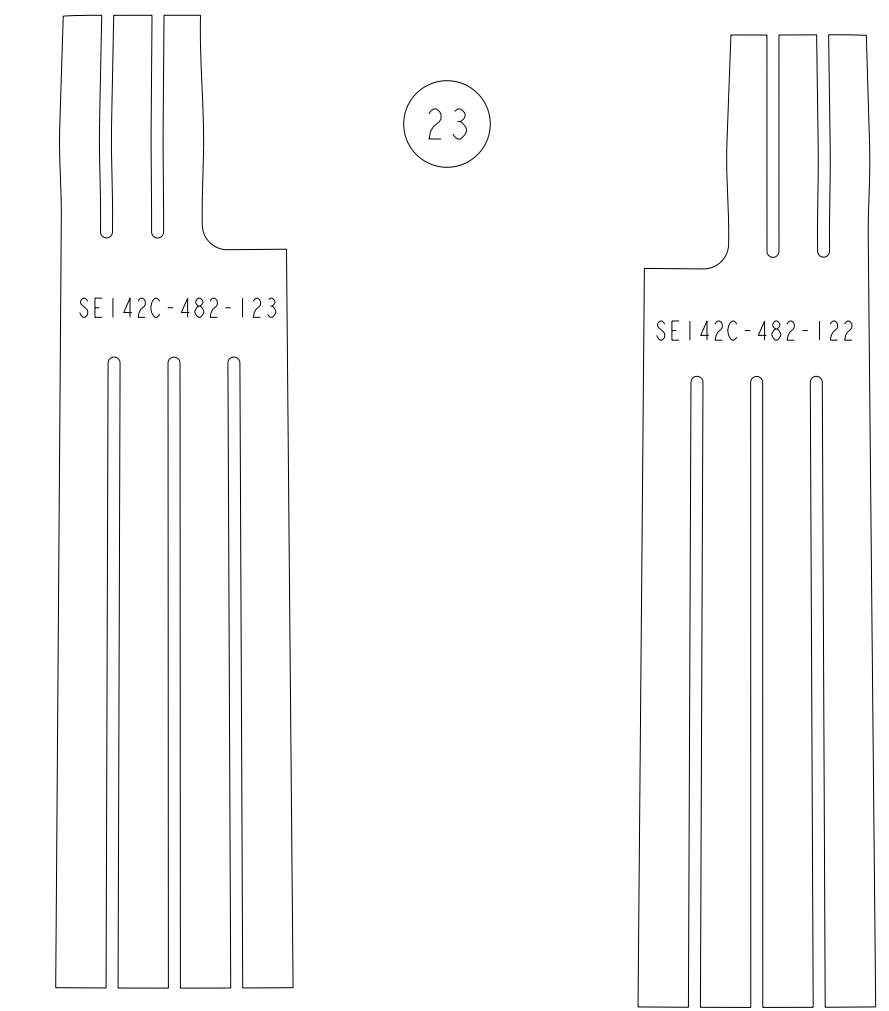
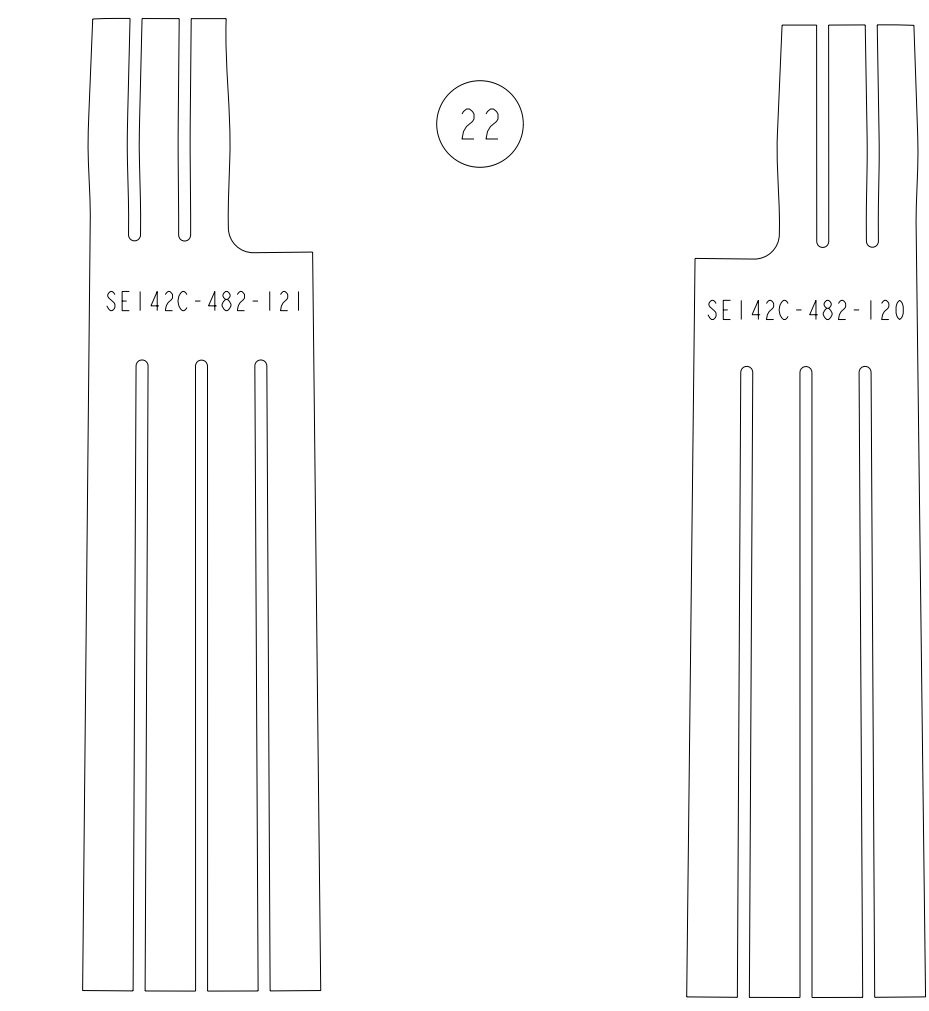


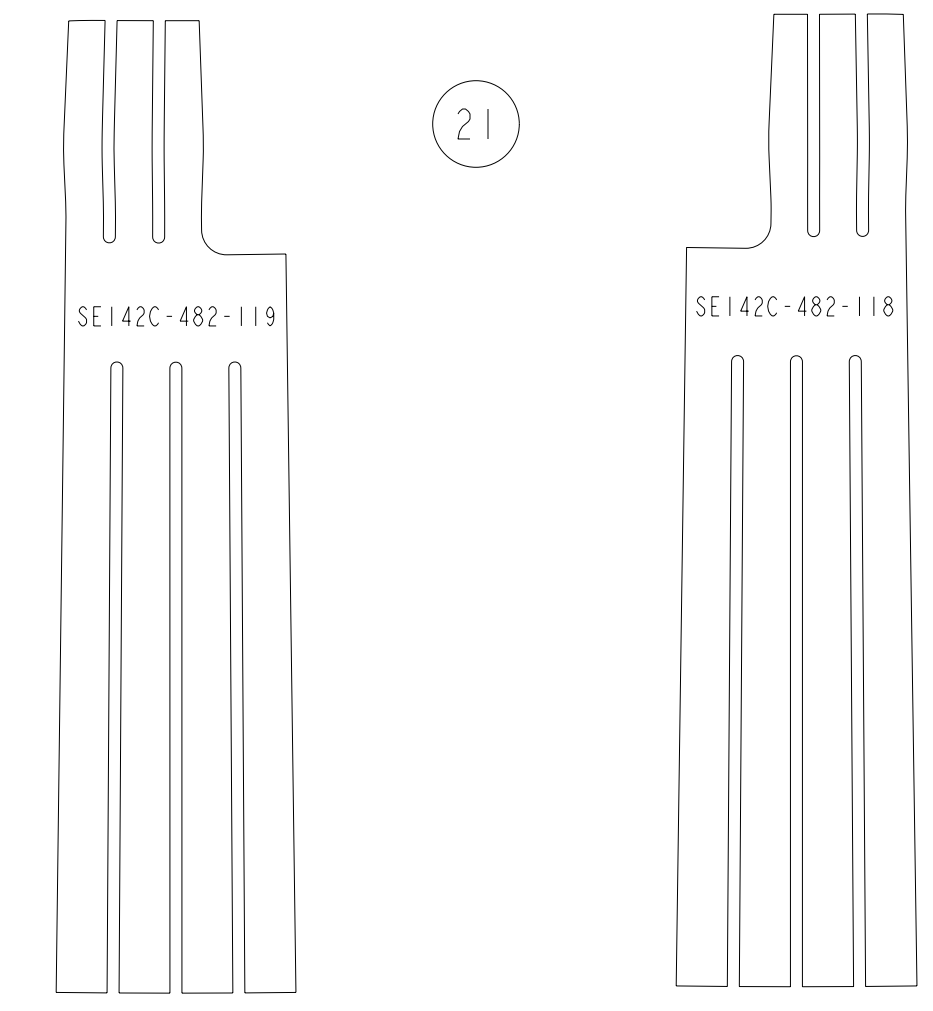
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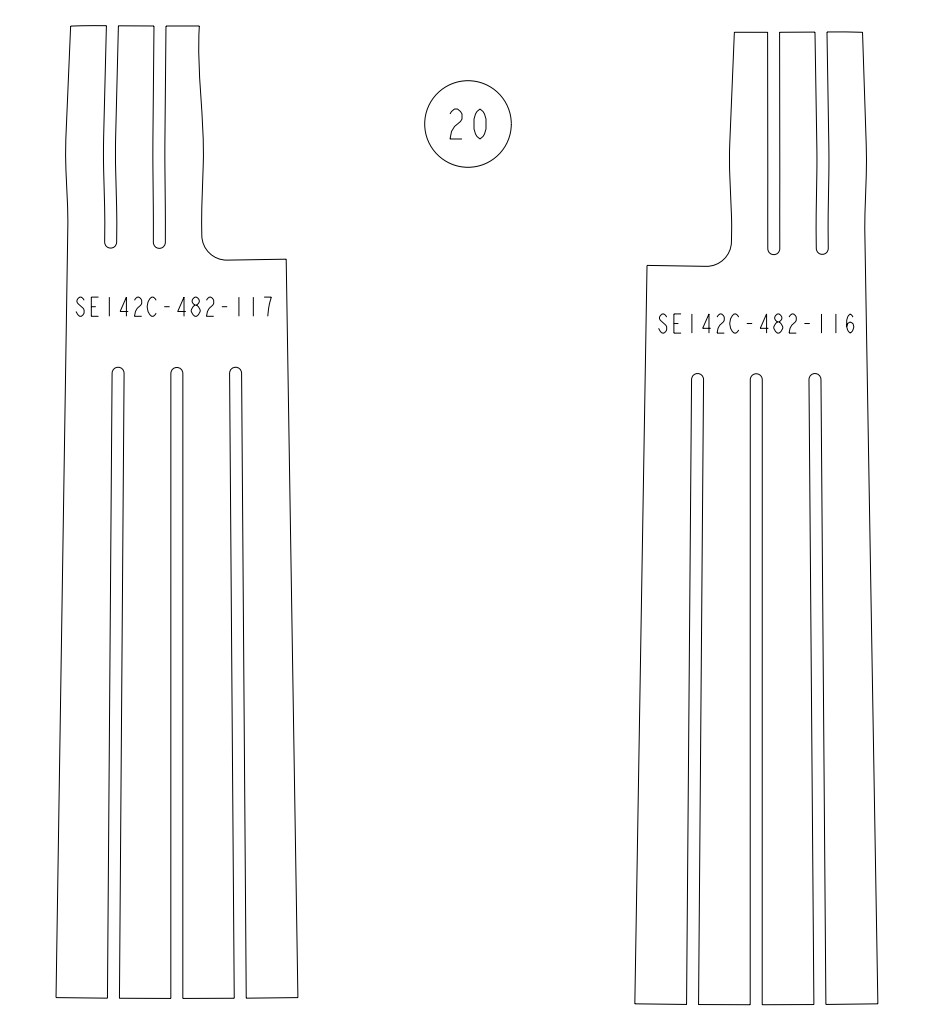
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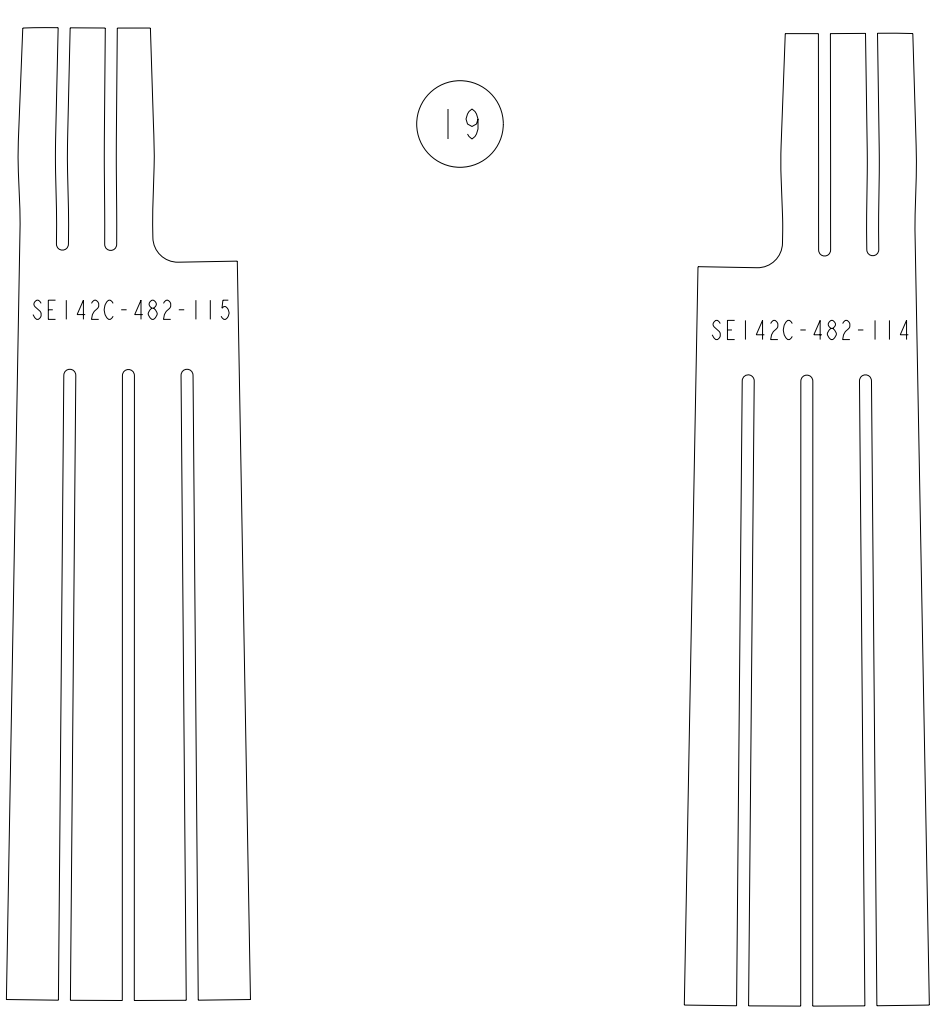
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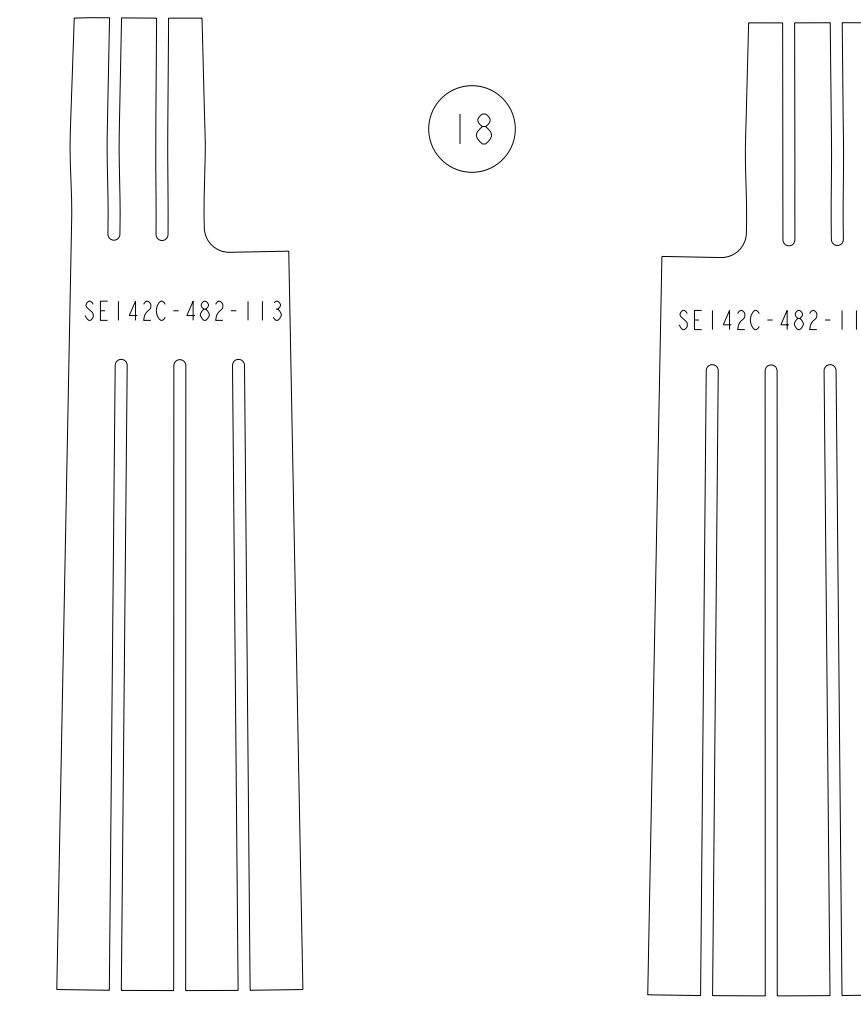
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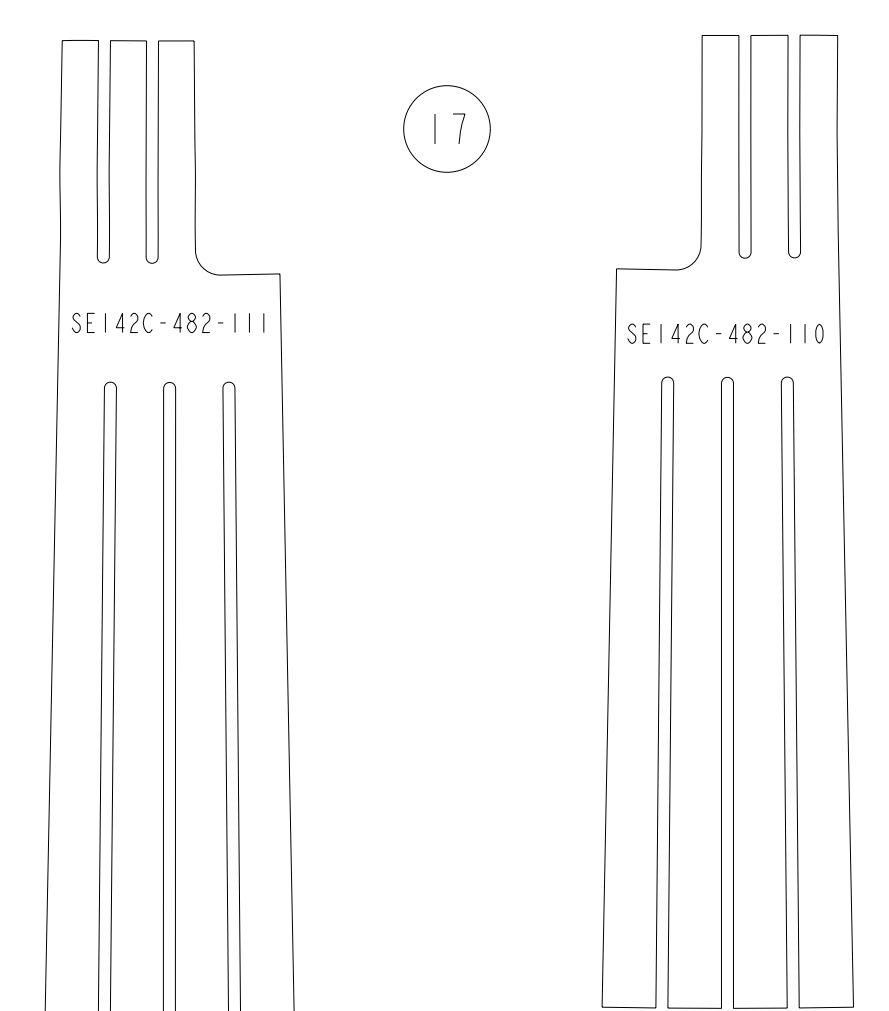
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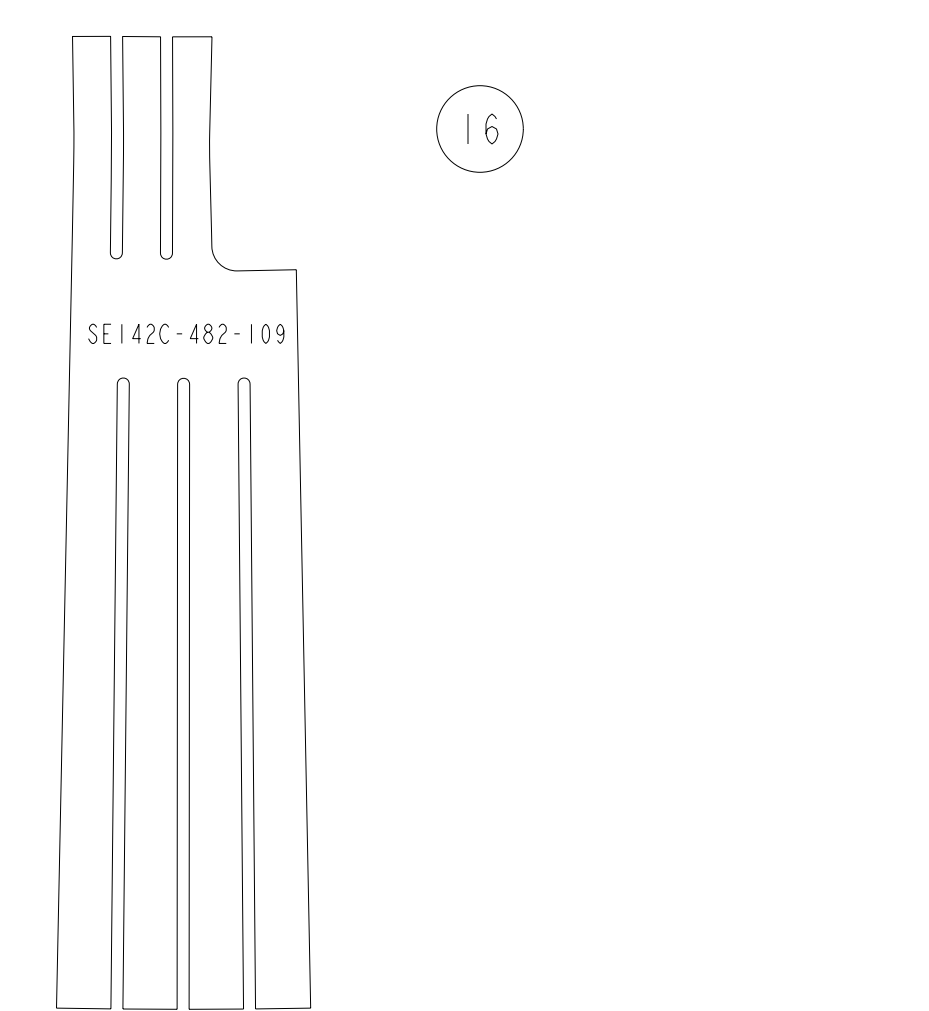
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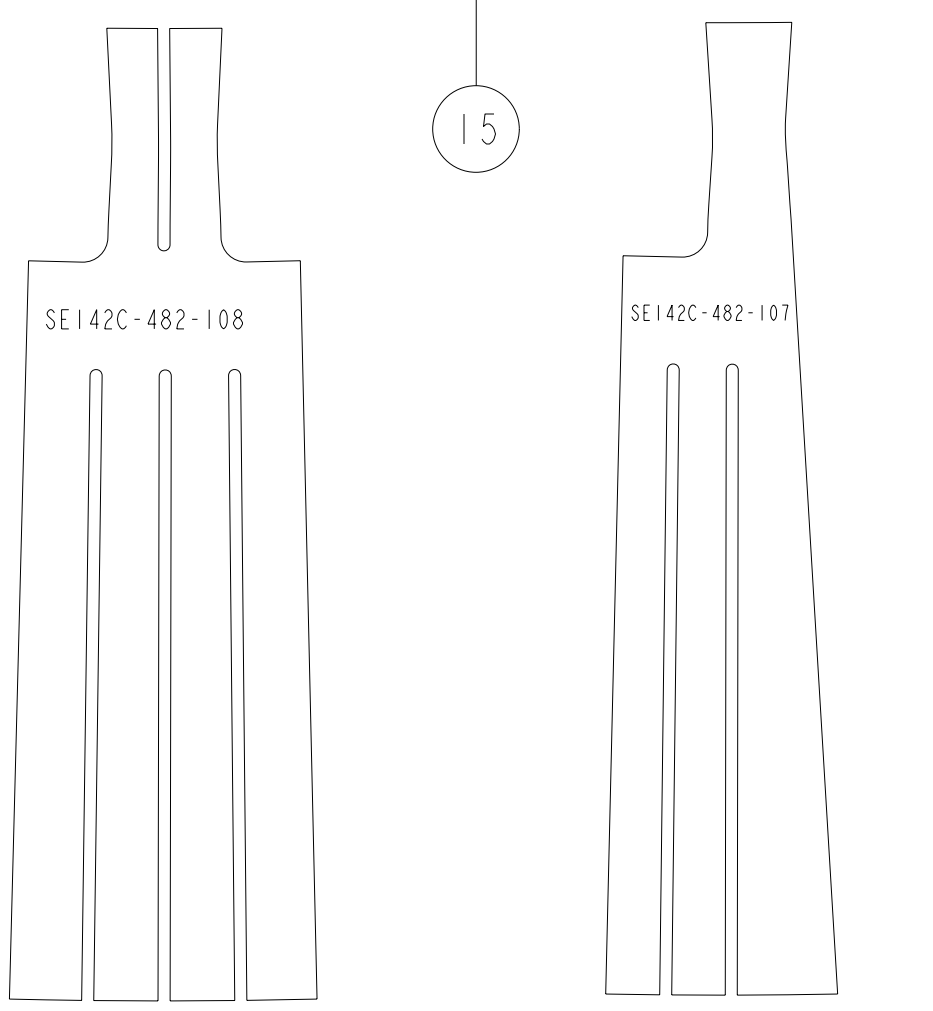
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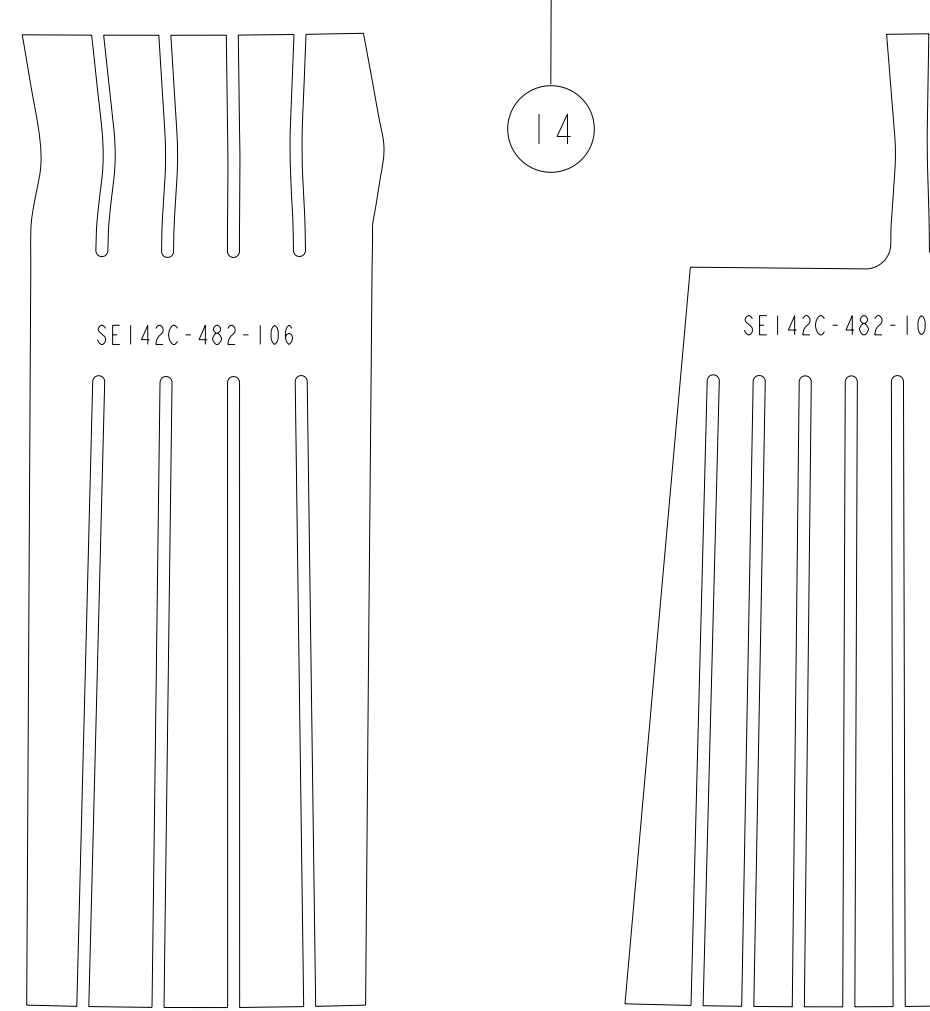
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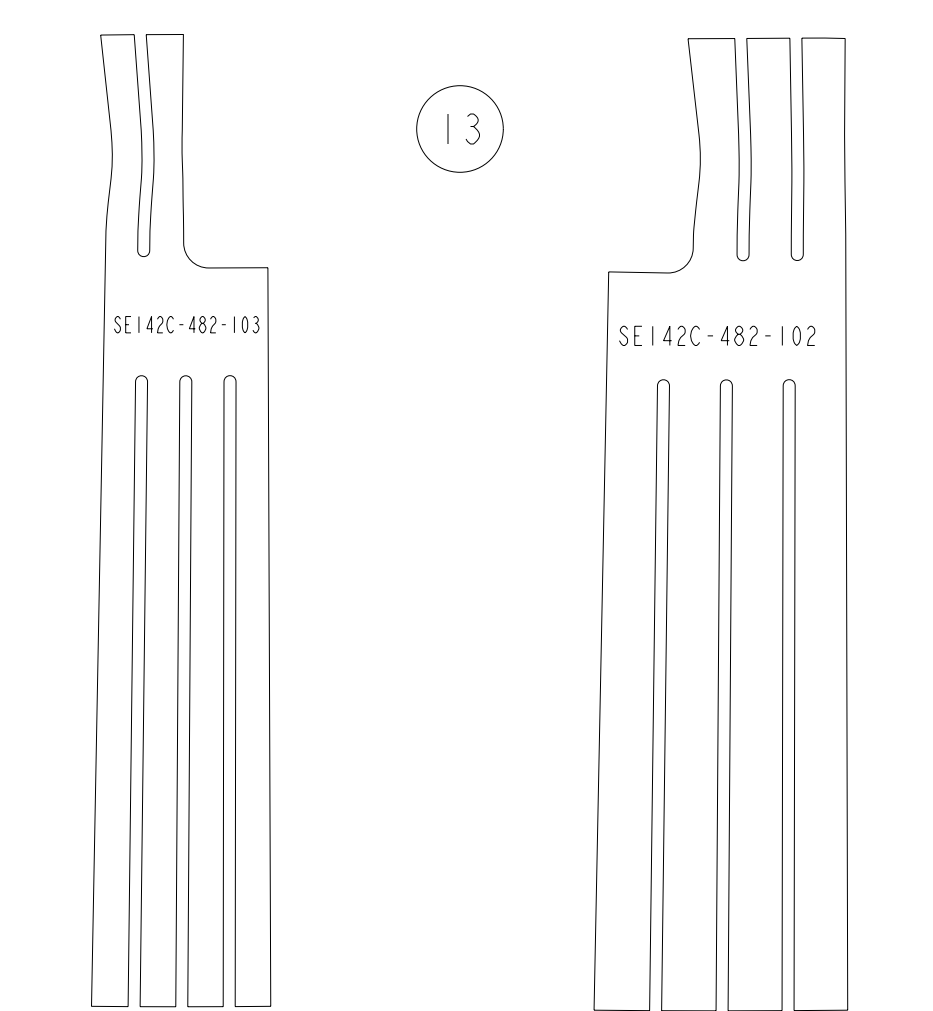
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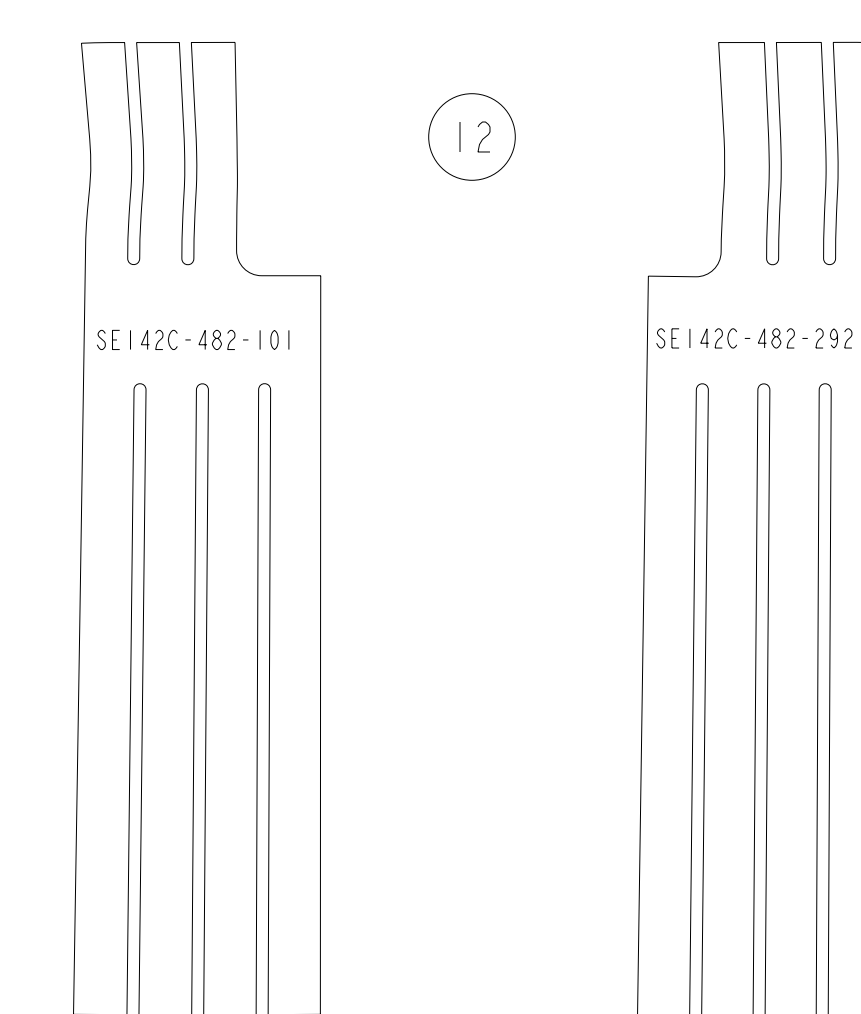
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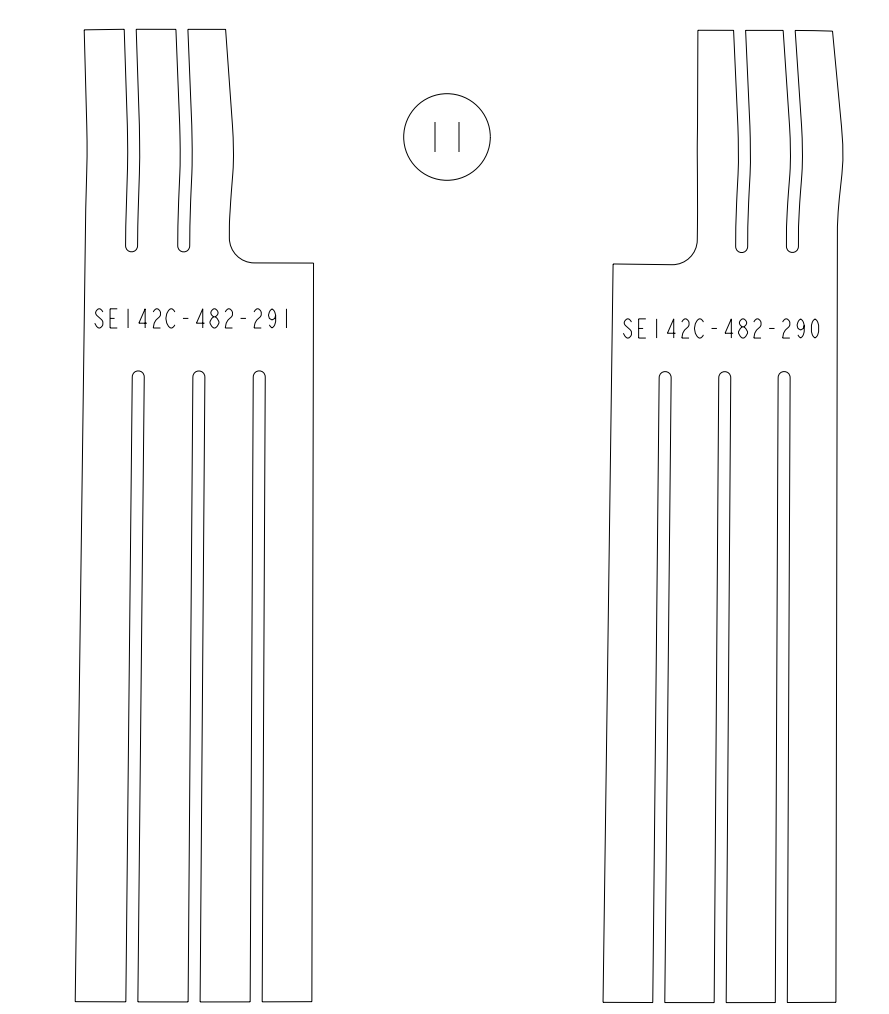
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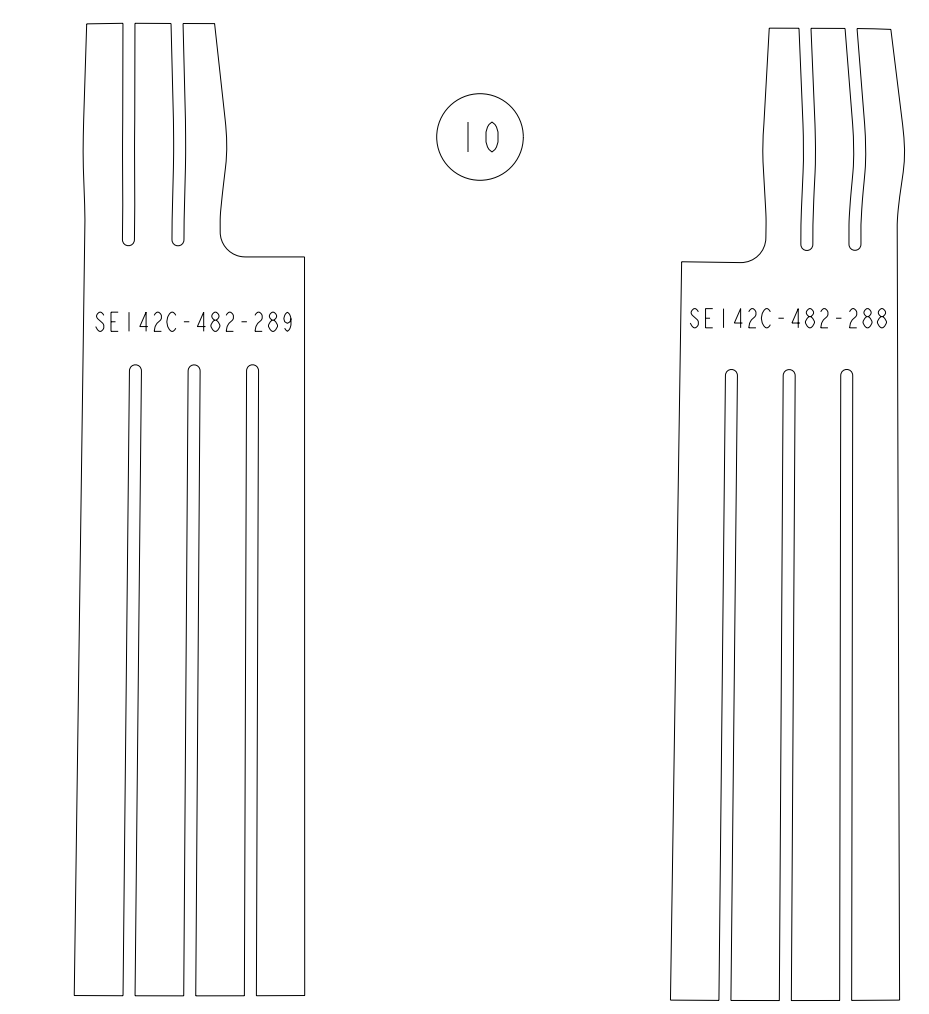
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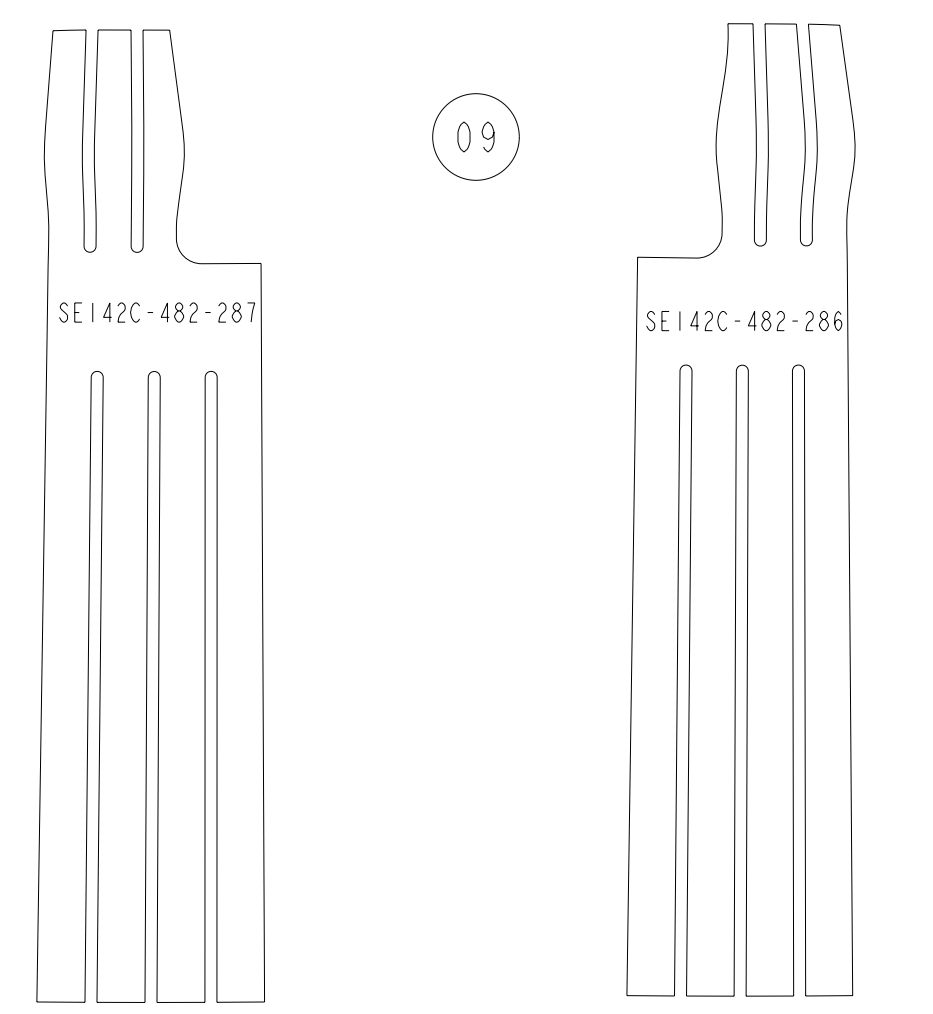
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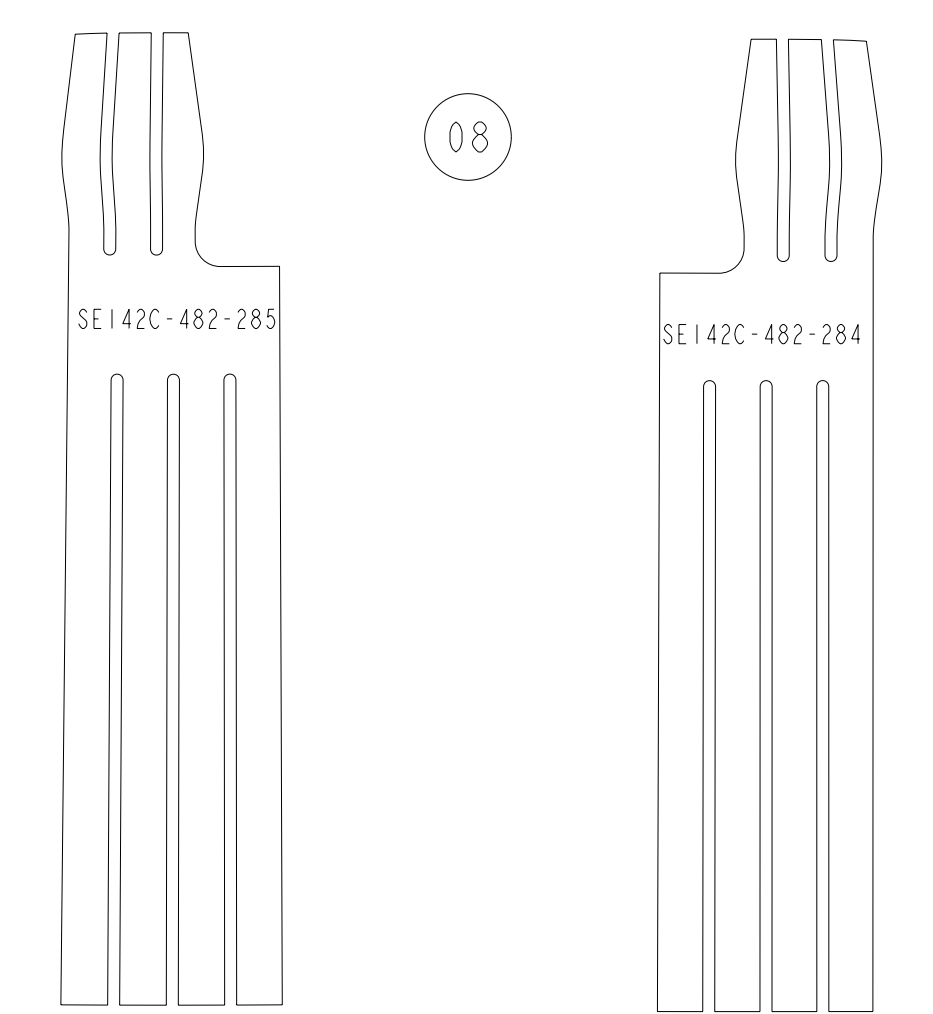
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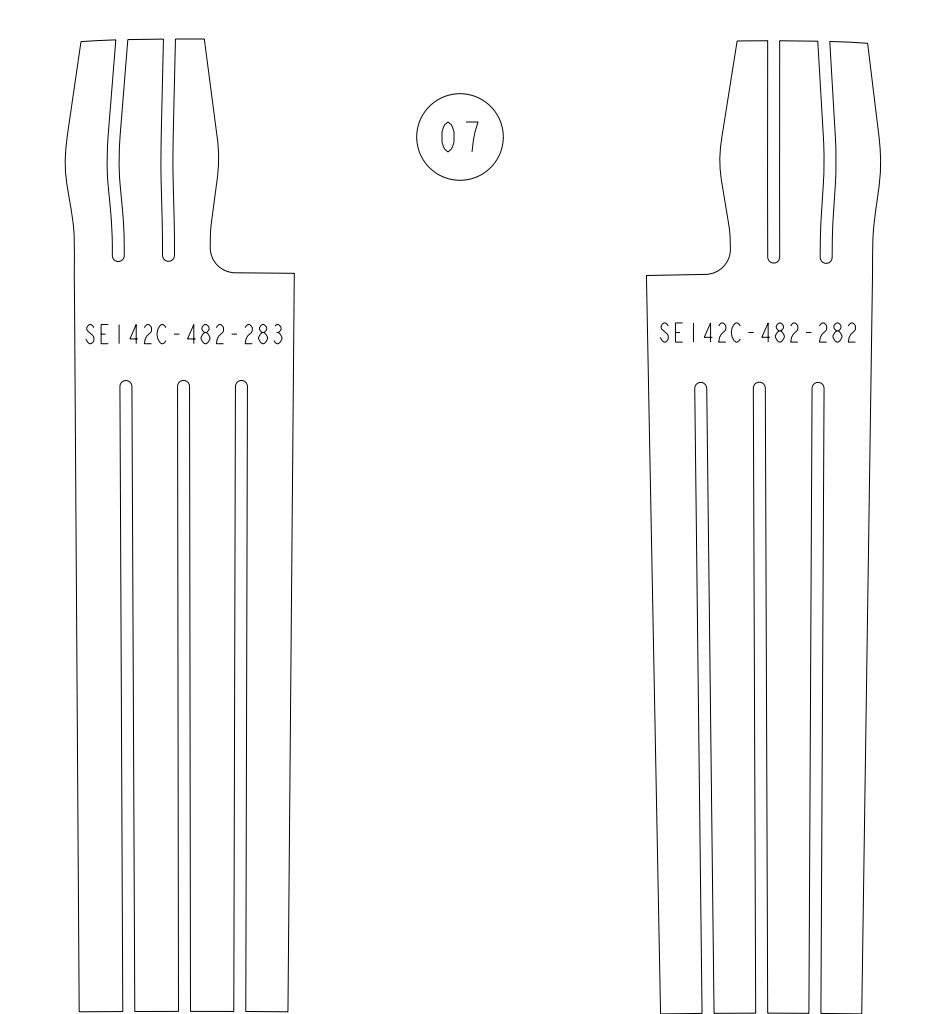
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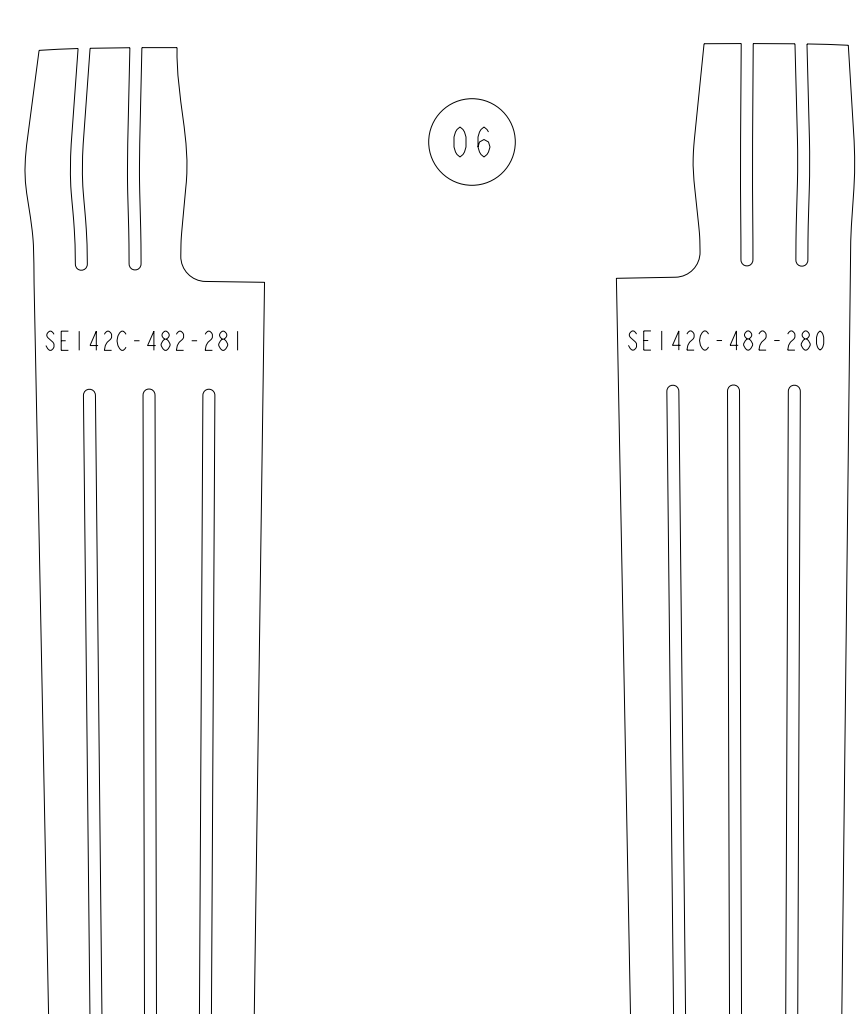
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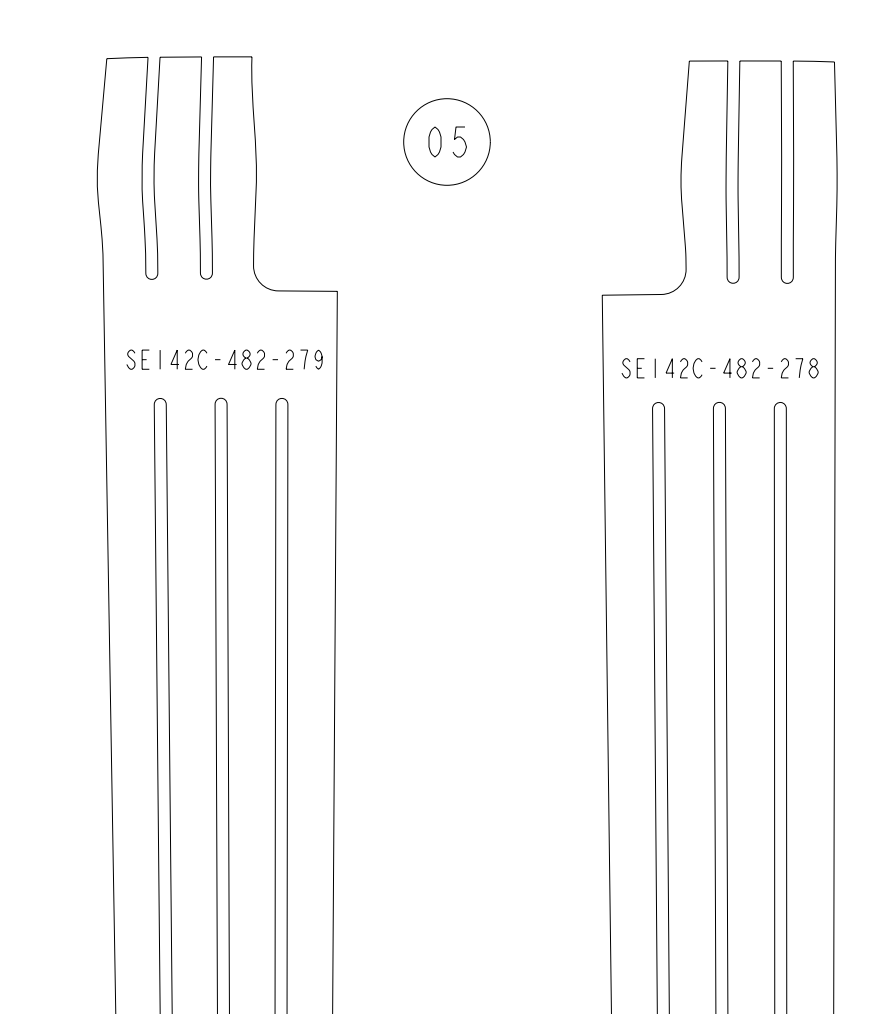
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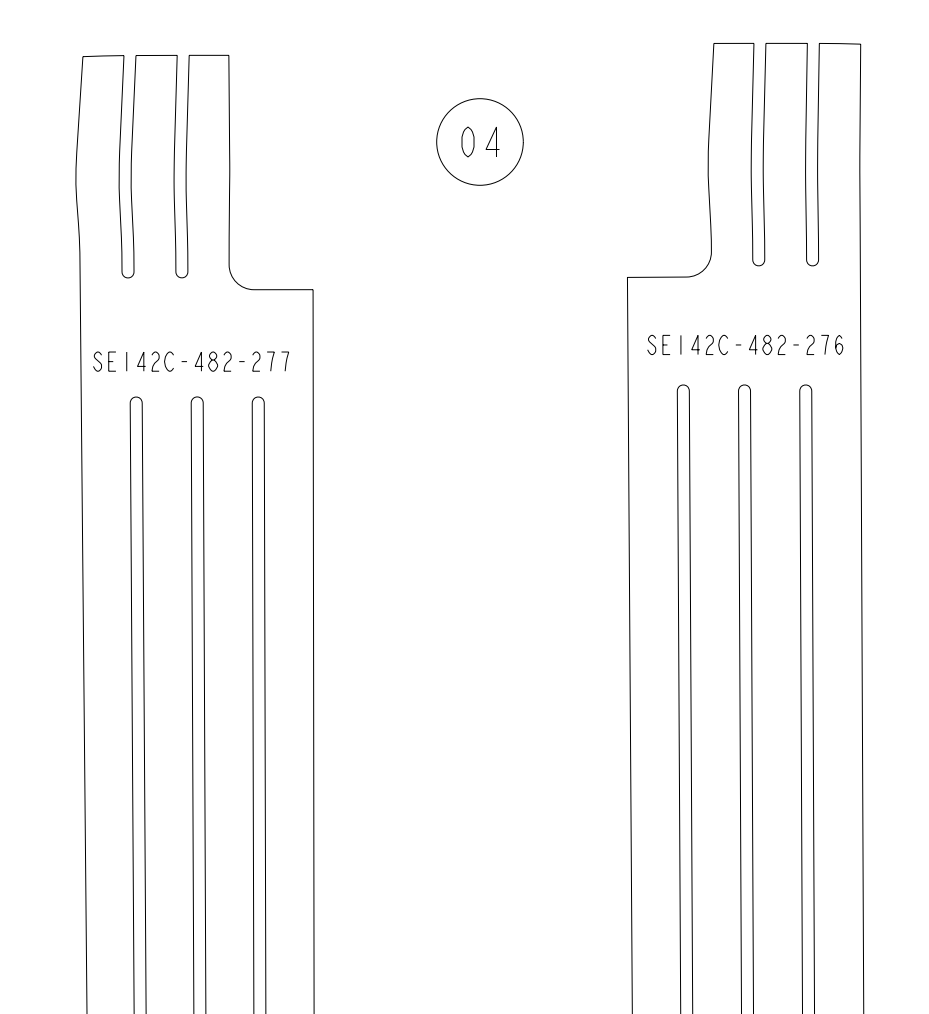
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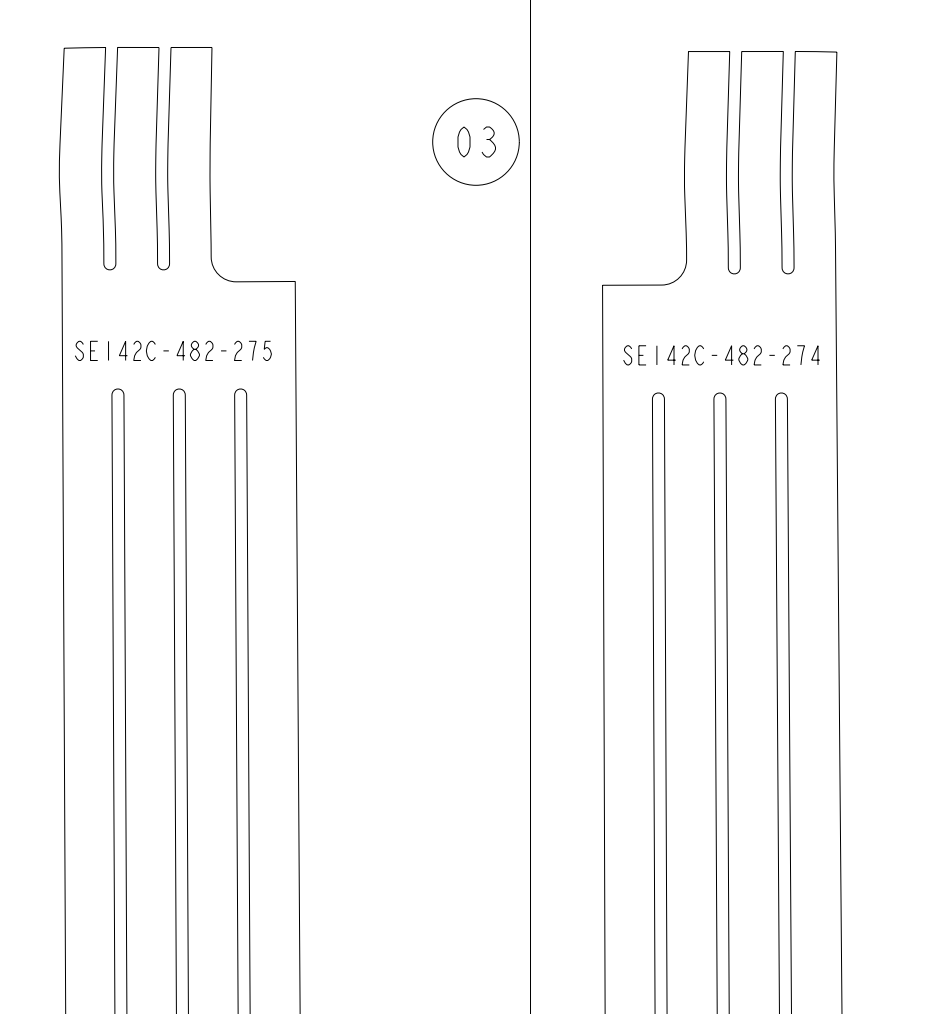
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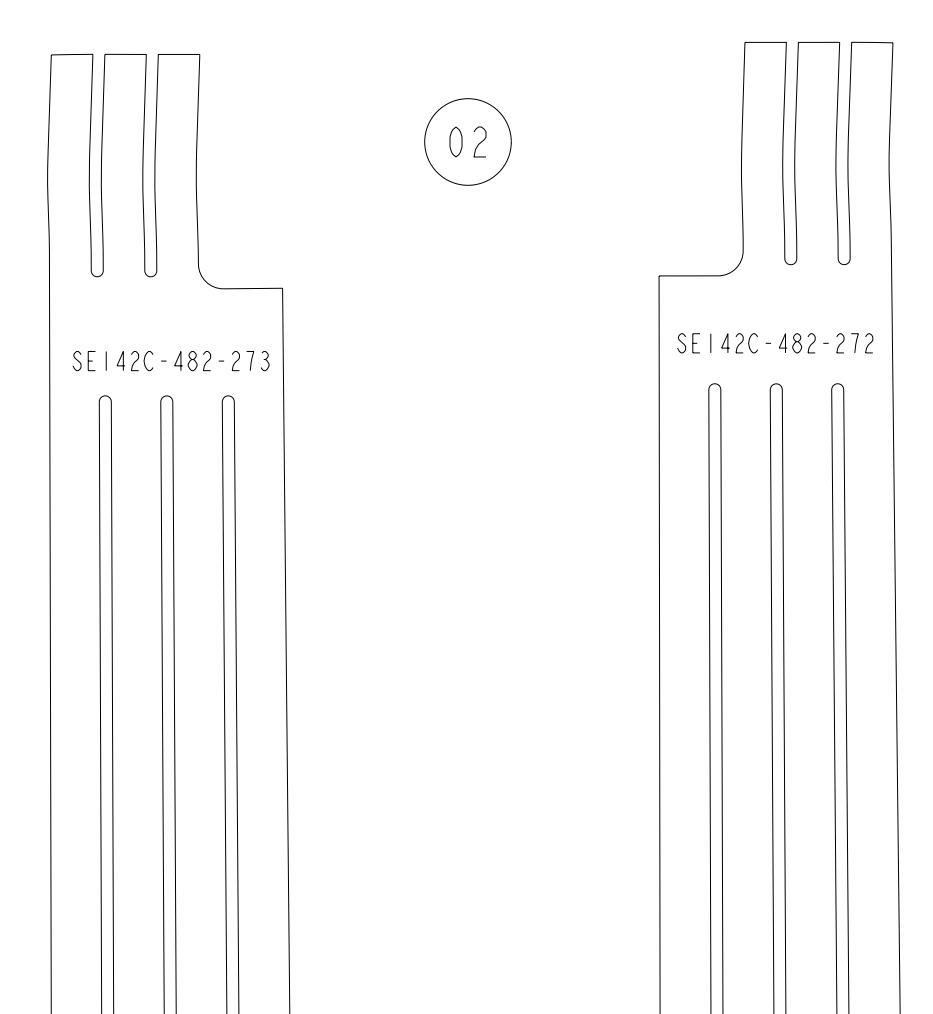
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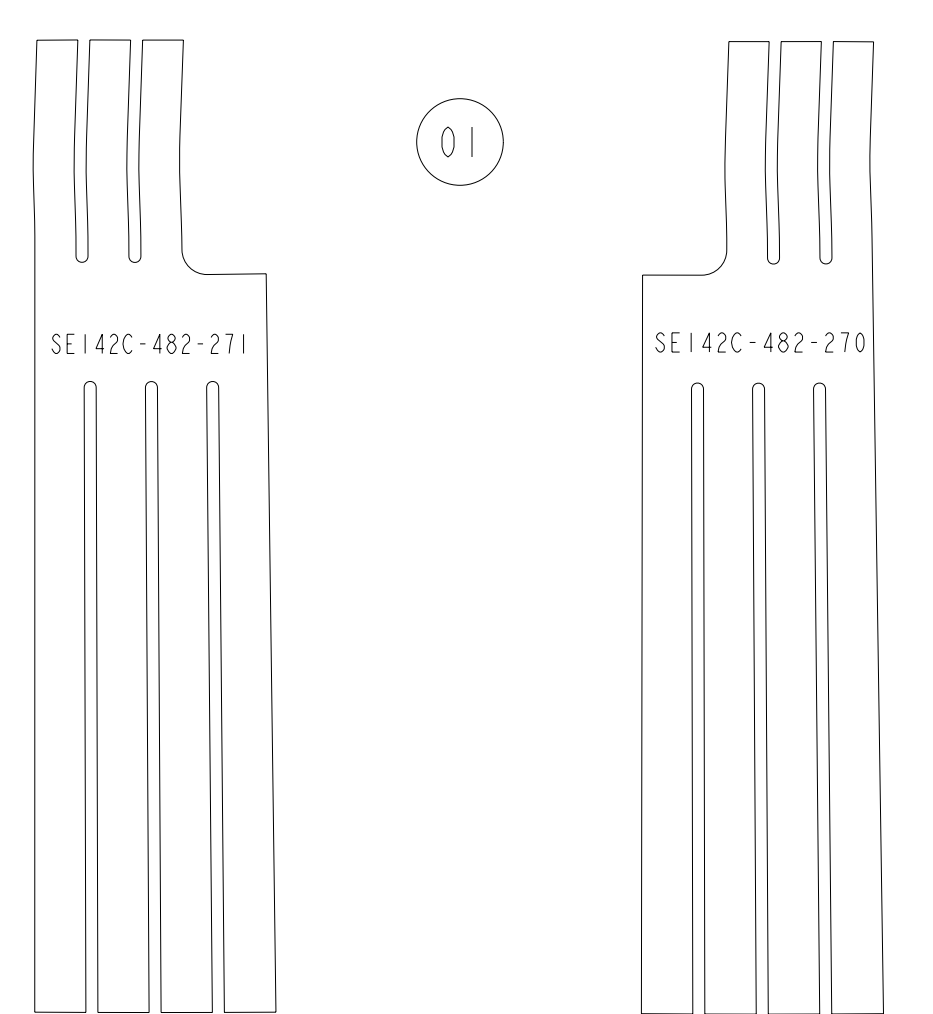
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INSTANCE: SEI42C-482_FLAT_274



INSTANCE: SEI42C-482_FLAT_273
INSTANCE: SEI42C-482_FLAT_272



INSTANCE: SEI42C-482_FLAT_271
INSTANCE: SEI42C-482_FLAT_270

THESE PARTS TO BE NEMA GRADE GIICR MATERIAL

SCALE ALL VIEWS: 1.00

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC. Oak Ridge, Tennessee PROJECT NAME:									
NATIONAL COMPACT STELLARATOR EXPERIMENT MODULAR COIL TYPE - C SIDE -B UPPER CLADDING FLAT PATTERN LAYOUT									
VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS		
3	X-10	5700	3	2	5	S	U		
RELEASE LEVEL		SEI42C-482							
Fabrication									



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NEXT ASS'Y:

FINAL ASS'Y:

INSTANCE:
SEI42C-482_FLAT_173

INSTANCE:
SEI42C-482_FLAT_172

INSTANCE:
SEI42C-482_FLAT_171

INSTANCE:
SEI42C-482_FLAT_170

INSTANCE:
SEI42C-482_FLAT_169

INSTANCE:
SEI42C-482_FLAT_168

INSTANCE:
SEI42C-482_FLAT_167

INSTANCE:
SEI42C-482_FLAT_166

INSTANCE:
SEI42C-482_FLAT_165

INSTANCE:
SEI42C-482_FLAT_164

INSTANCE:
SEI42C-482_FLAT_163

INSTANCE:
SEI42C-482_FLAT_162

INSTANCE:
SEI42C-482_FLAT_161

INSTANCE:
SEI42C-482_FLAT_160

INSTANCE:
SEI42C-482_FLAT_159

INSTANCE:
SEI42C-482_FLAT_158

INSTANCE:
SEI42C-482_FLAT_157

INSTANCE:
SEI42C-482_FLAT_156

INSTANCE:
SEI42C-482_FLAT_155

INSTANCE:
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INSTANCE:
SEI42C-482_FLAT_153

INSTANCE:
SEI42C-482_FLAT_152

INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
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INSTANCE:
SEI42C-482_FLAT_133

INSTANCE:
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INSTANCE:
SEI42C-482_FLAT_131

INSTANCE:
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INSTANCE:
SEI42C-482_FLAT_129

INSTANCE:
SEI42C-482_FLAT_128

INSTANCE:
SEI42C-482_FLAT_127

INSTANCE:
SEI42C-482_FLAT_126

SCALE ALL VIEWS: 1.00

**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting:

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee PROJECT NAME:									
UT-BATTELLE									
NATIONAL COMPACT STELLARATOR EXPERIMENT									
MODULAR COIL TYPE - C									
SIDE -B UPPER CLADDING									
FLAT PATTERN LAYOUT									
VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS		
3	X-10	5700	3	3	5	S	U		
RELEASE LEVEL		SEI42C-482							
Fabrication									

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SEI42C-482

A



SCALE ALL VIEWS: 1.00

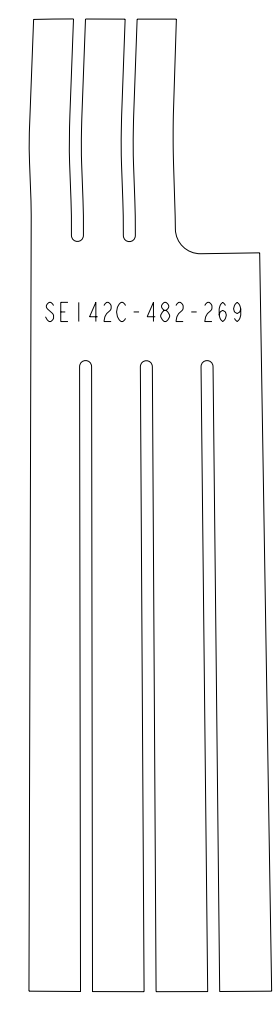
**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee PROJECT NAME					
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VERSION NO.	PLANT	BLDG	FL	SHT	OF
3	X-10	5700	3	4	5
RELEASE LEVEL	SE142C-482				CLASS
Fabrication					U
					REV
					1

SE142C-482

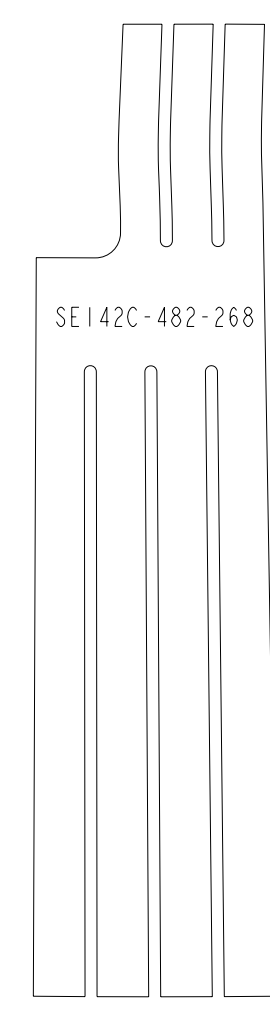
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THESE PARTS TO BE NEMA GRADE GIICR MATERIAL

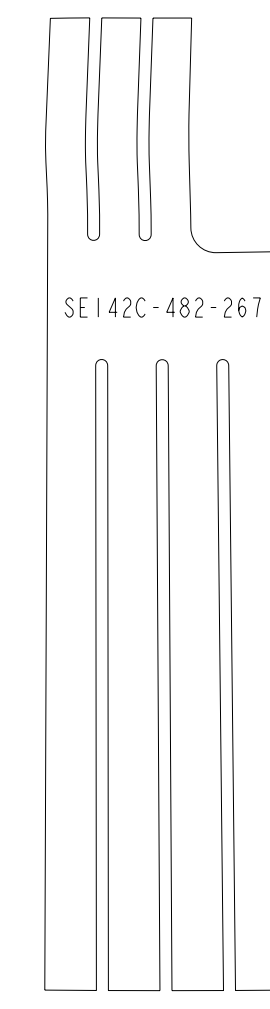


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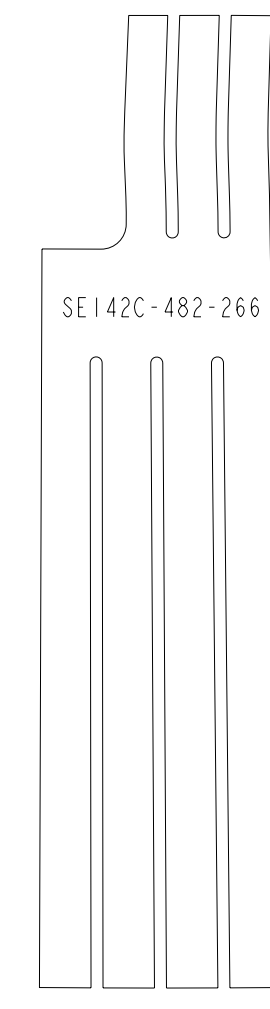


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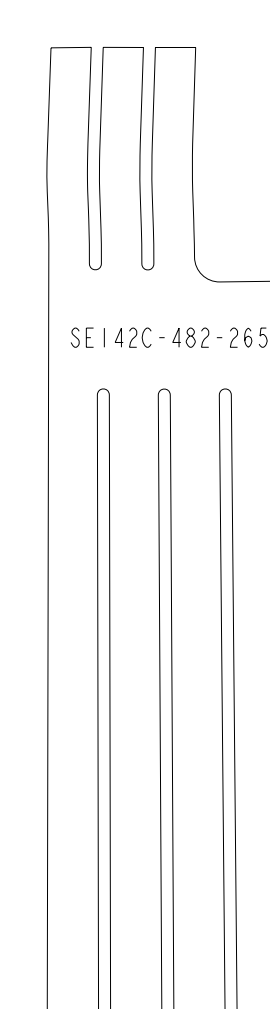


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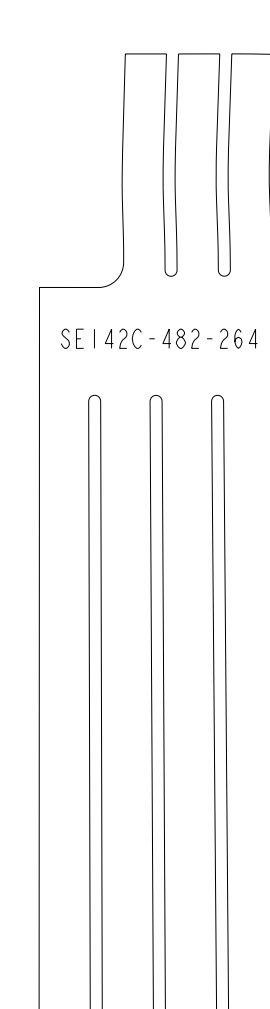


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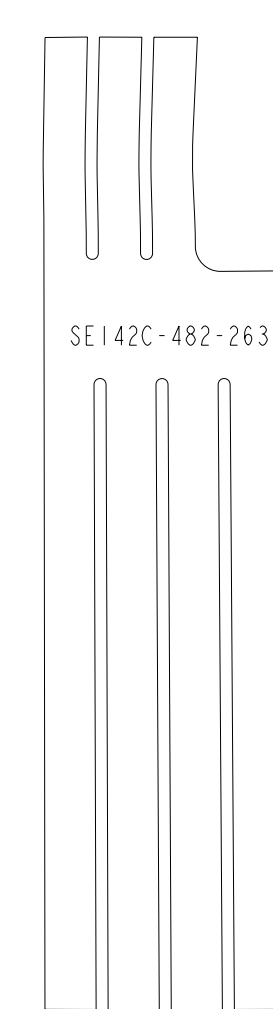


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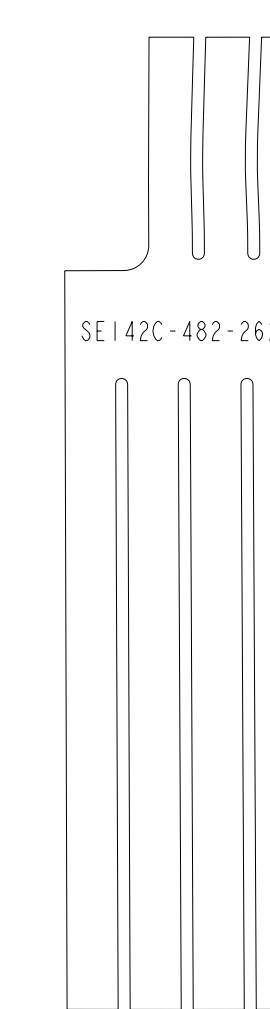


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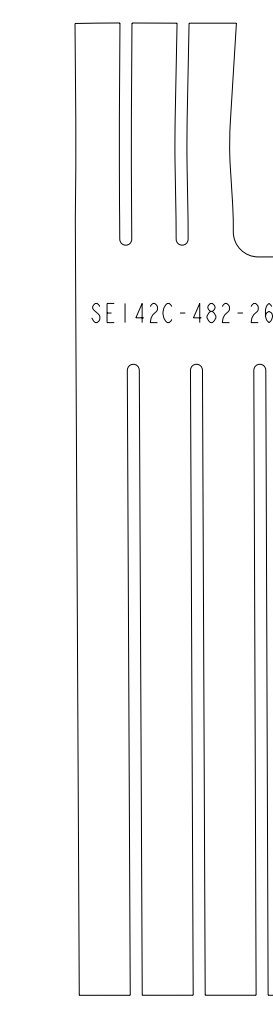


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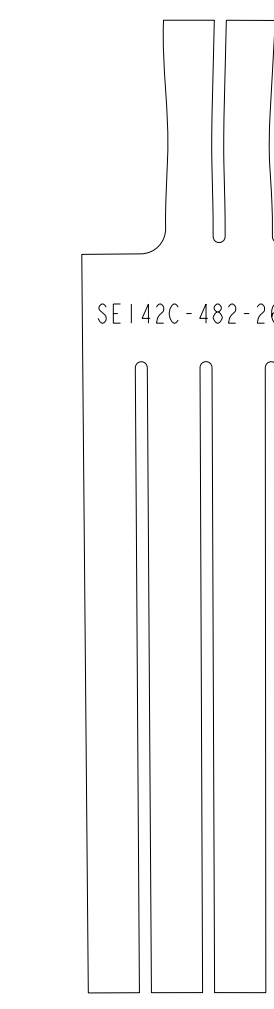


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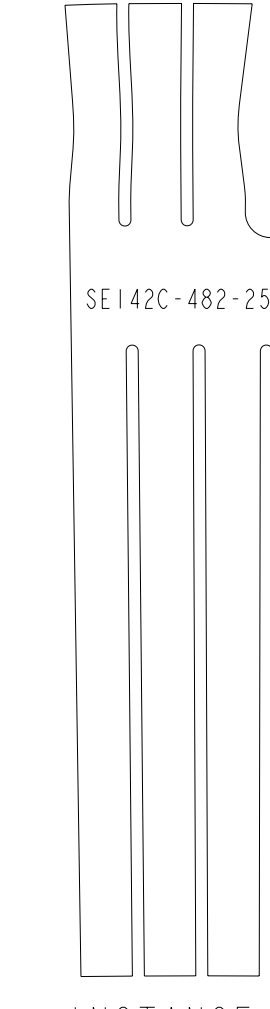


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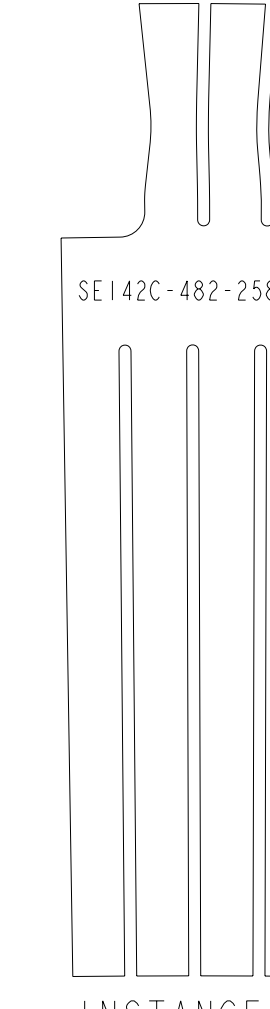


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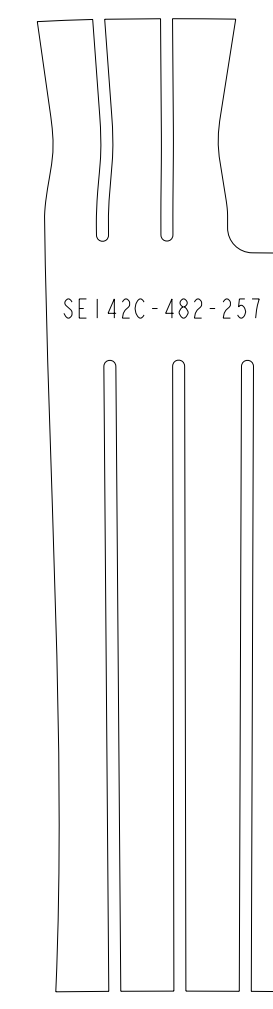


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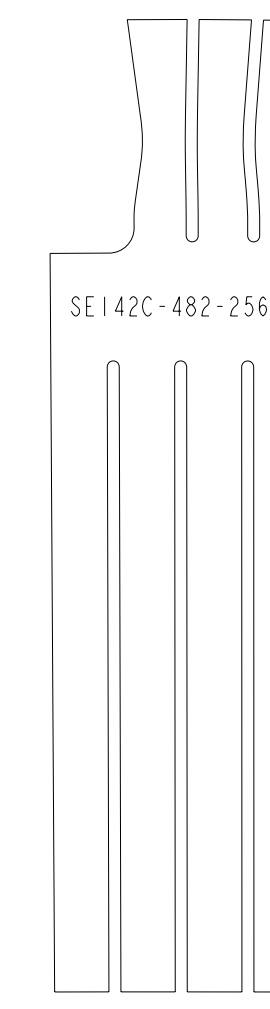


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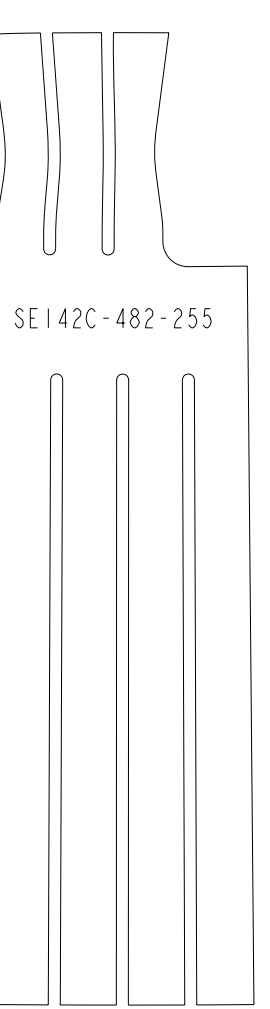


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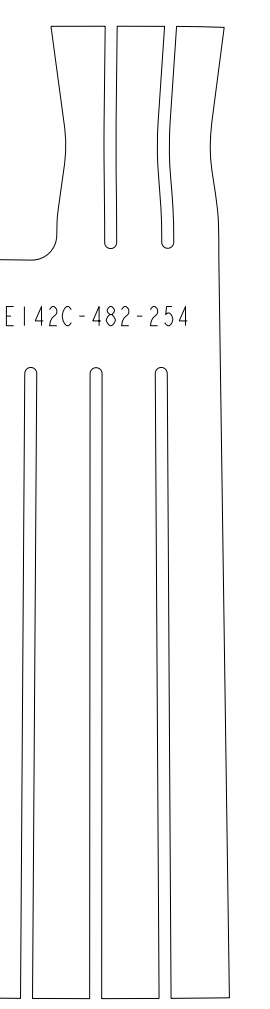


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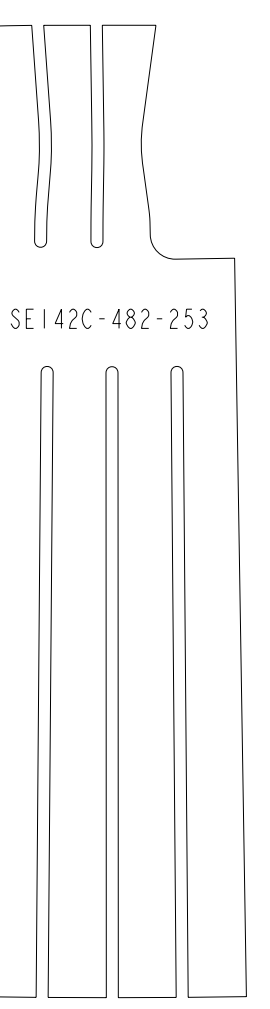


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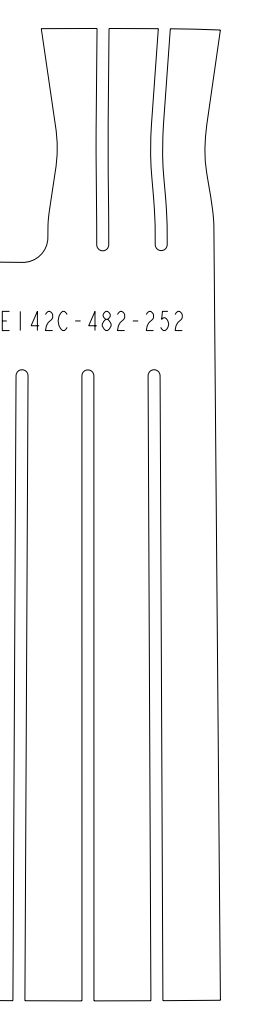


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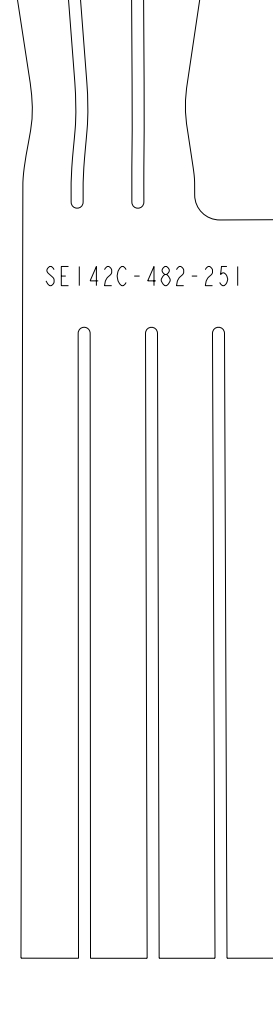


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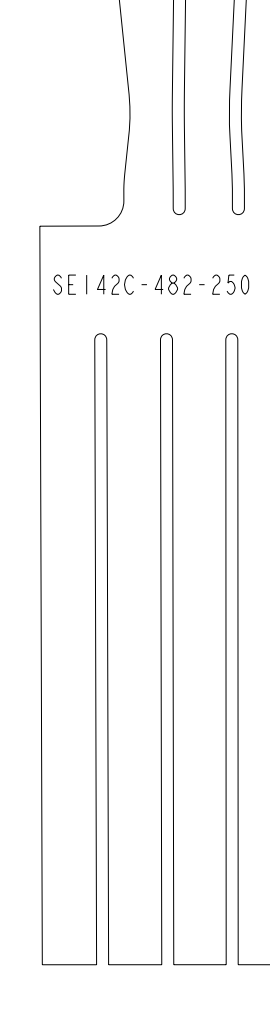


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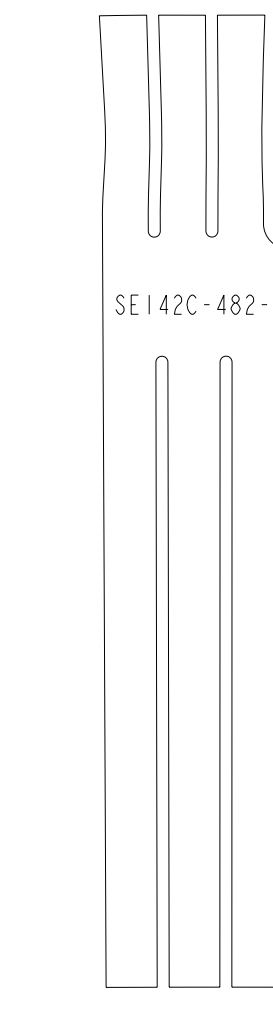


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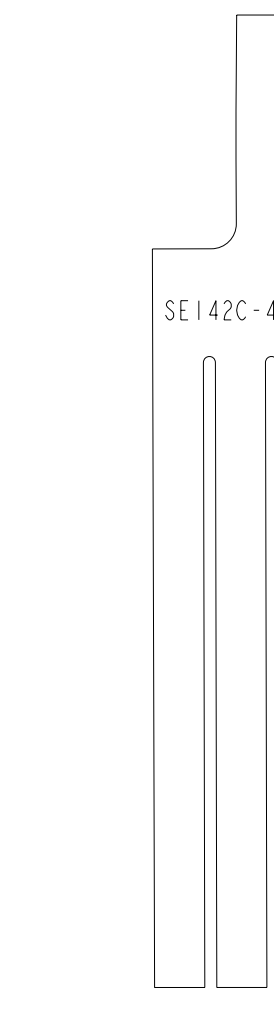


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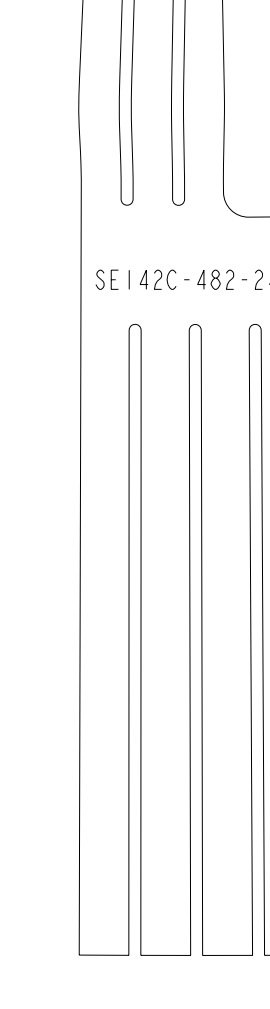


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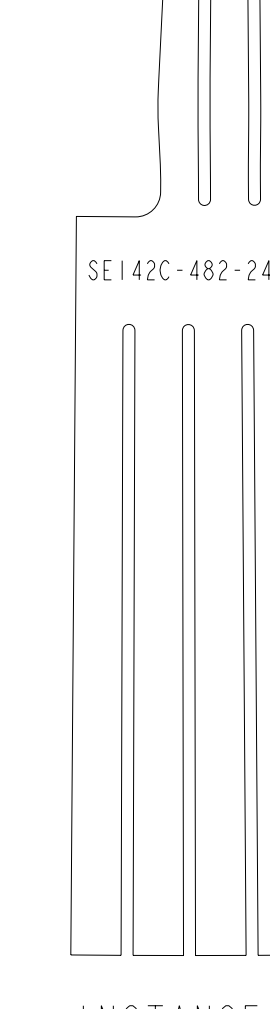


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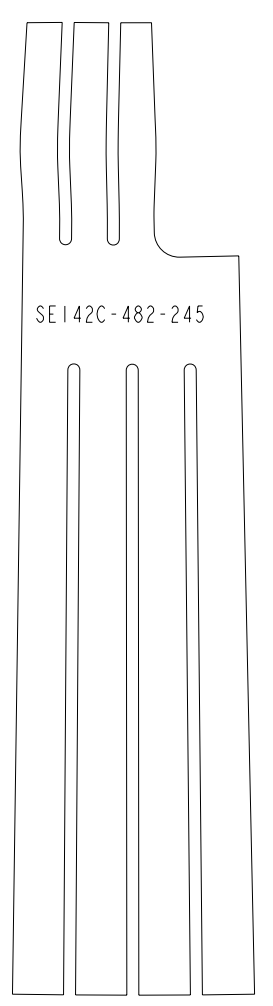


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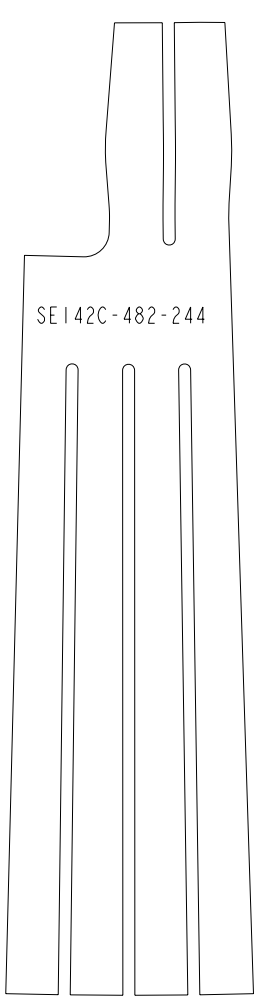


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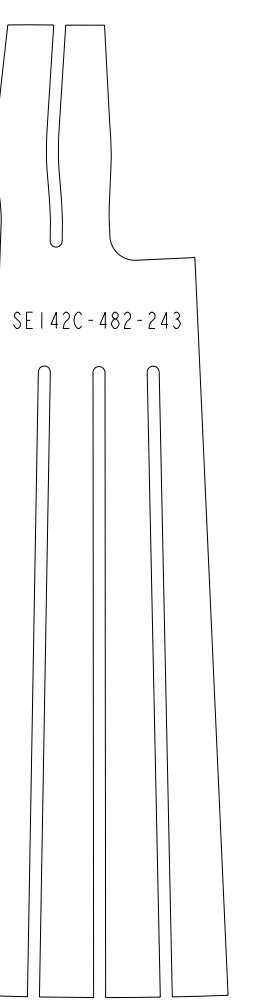


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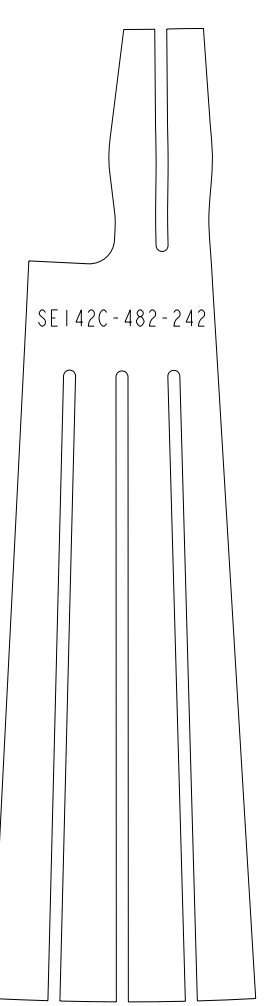


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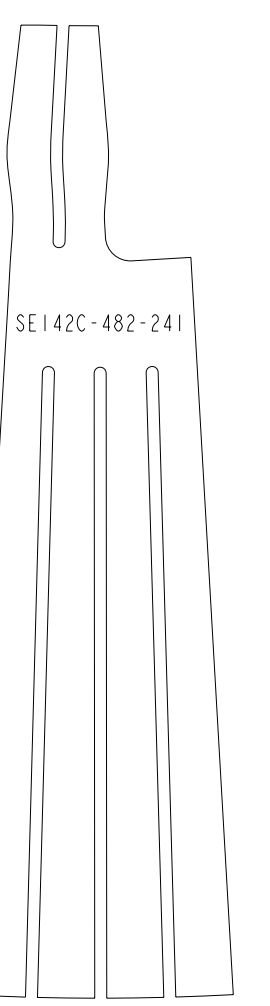


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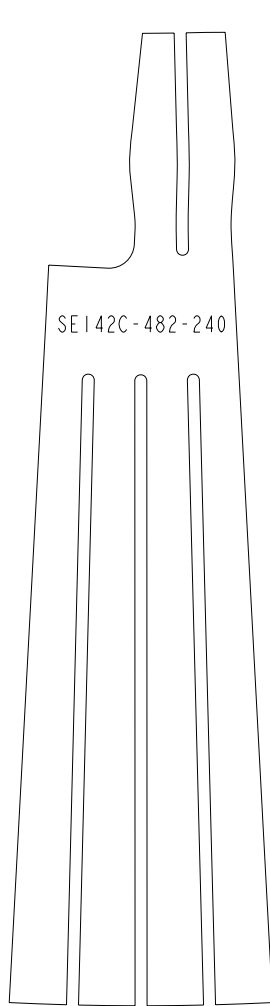


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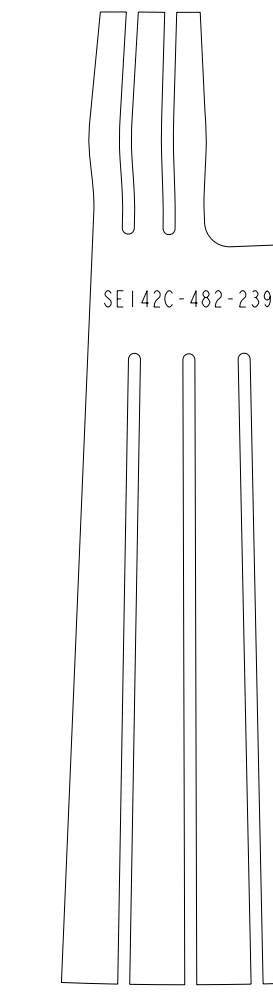


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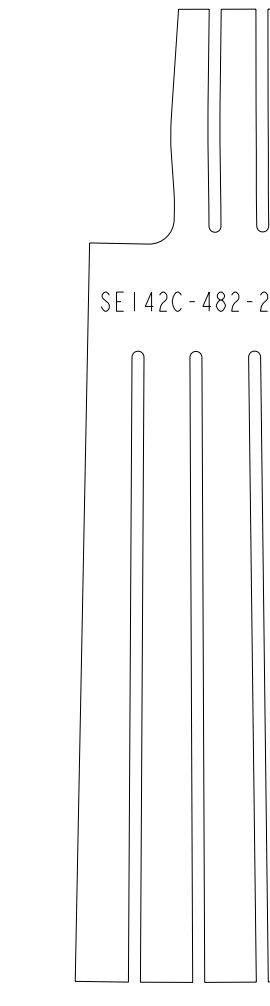


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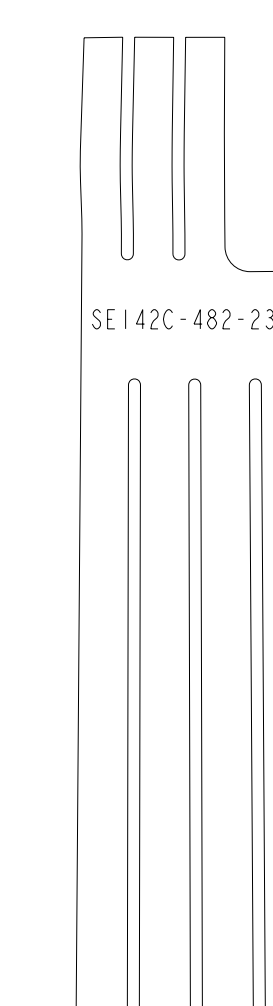


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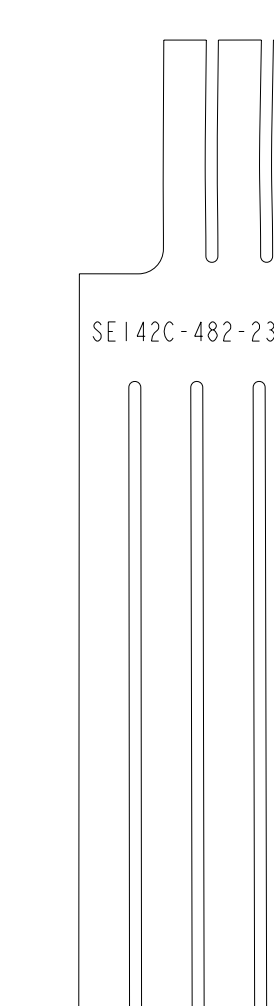


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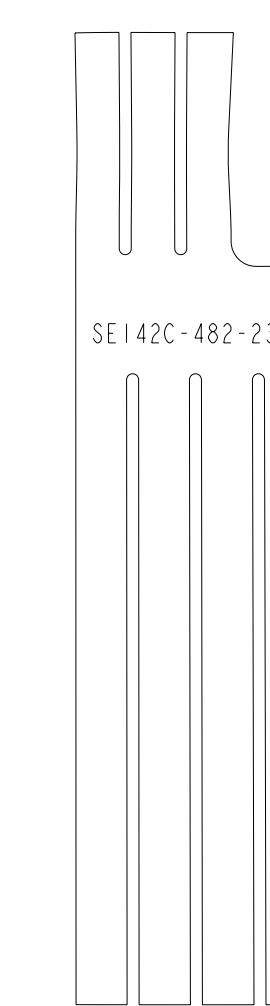


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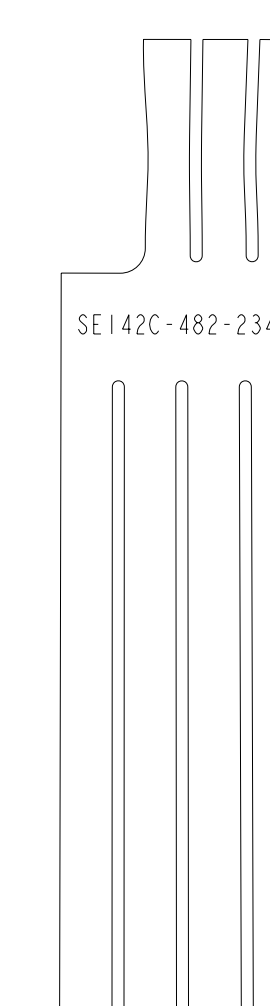


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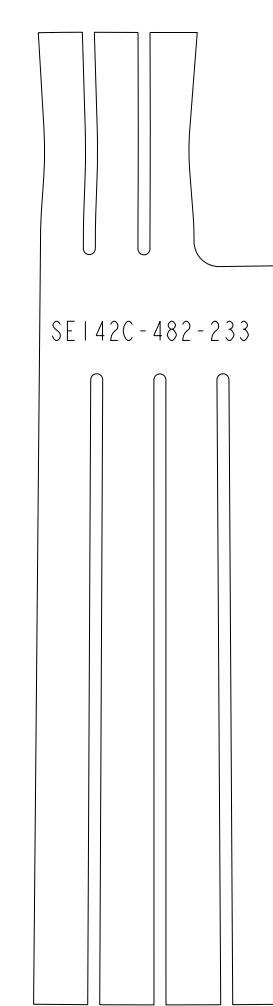


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SE142C-482_FLAT_235

79

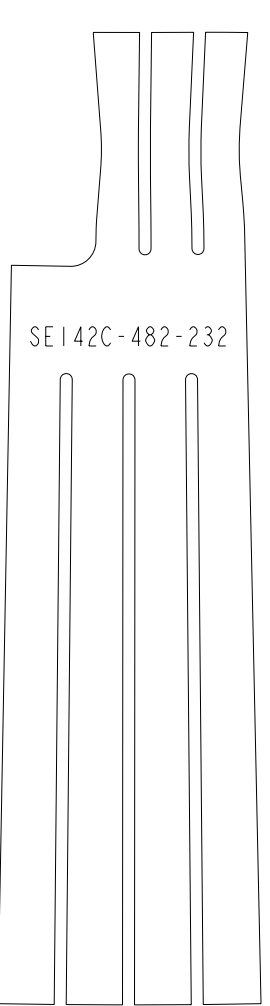


INSTANCE:
SE142C-482_FLAT_234

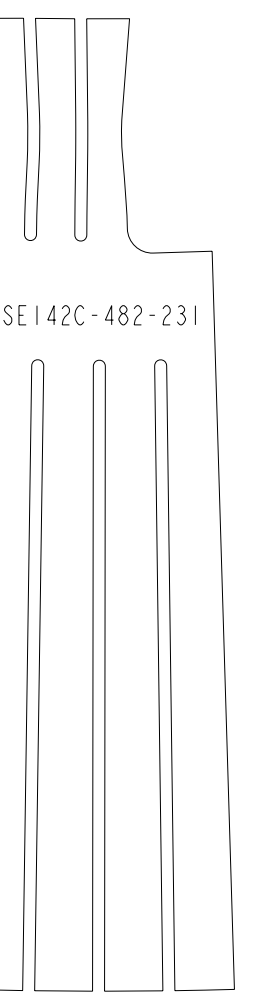


78

INSTANCE:
SE142C-482_FLAT_233

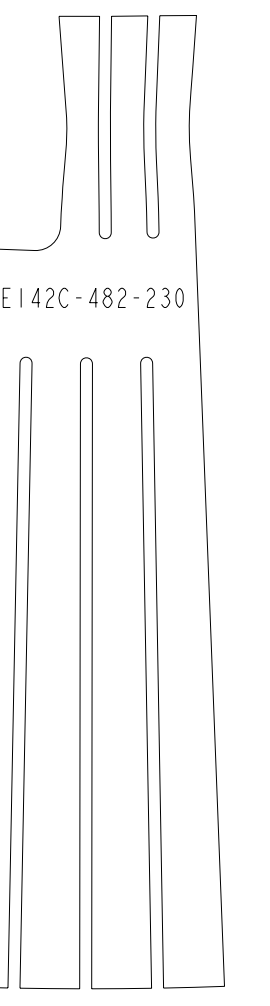


INSTANCE:
SE142C-482_FLAT_232

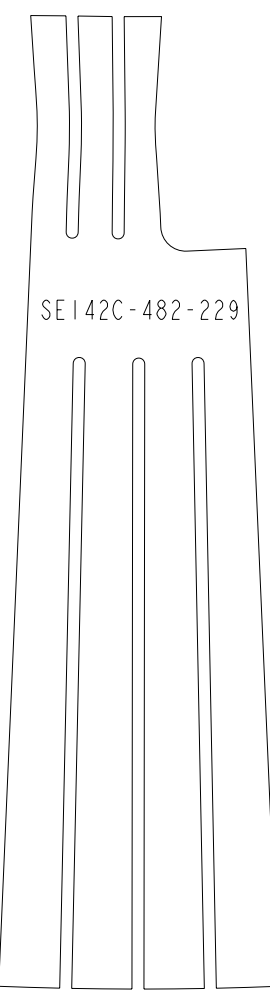


INSTANCE:
SE142C-482_FLAT_231

77

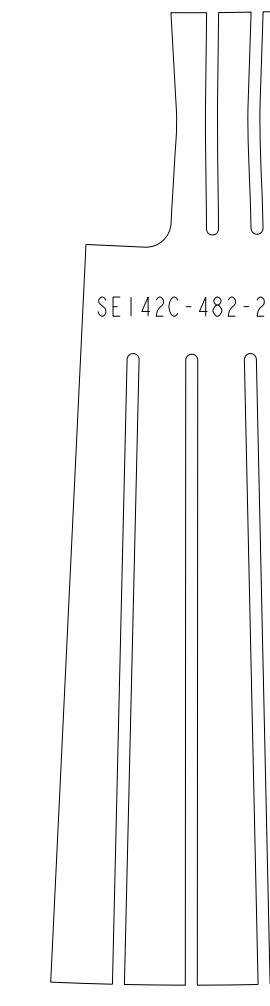


INSTANCE:
SE142C-482_FLAT_230

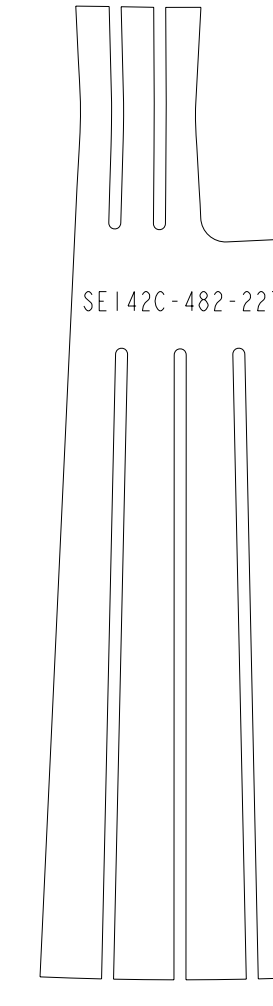


INSTANCE:
SE142C-482_FLAT_229

76

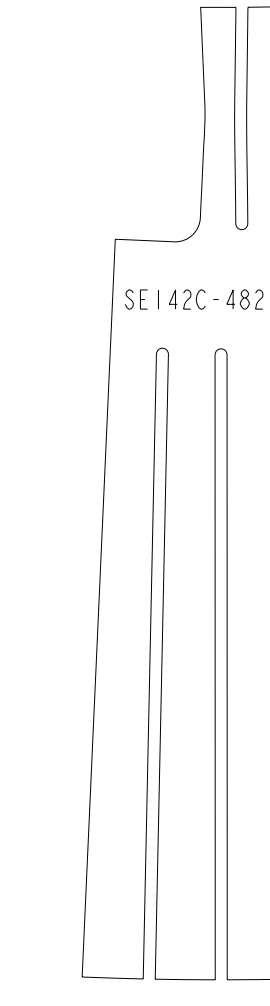


INSTANCE:
SE142C-482_FLAT_228

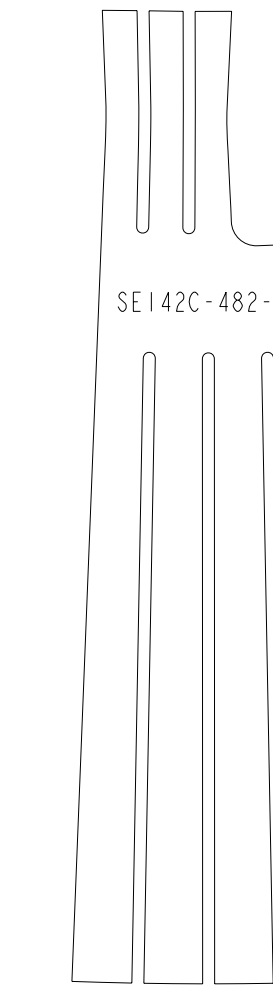


INSTANCE:
SE142C-482_FLAT_227

75

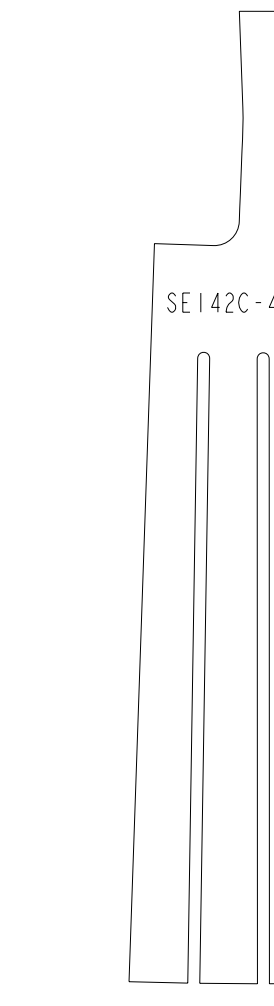


INSTANCE:
SE142C-482_FLAT_226

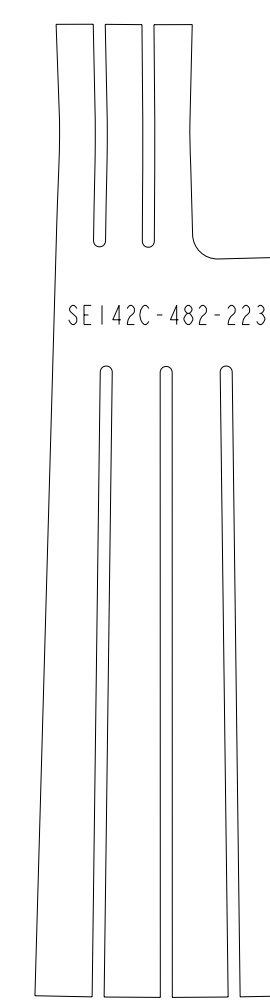


INSTANCE:
SE142C-482_FLAT_225

74

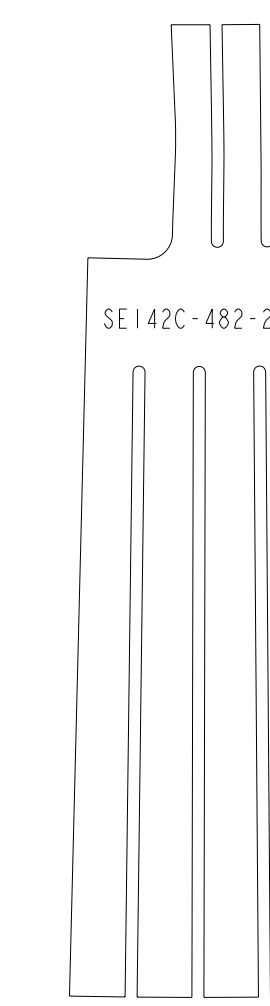


INSTANCE:
SE142C-482_FLAT_224



INSTANCE:
SE142C-482_FLAT_223

73



INSTANCE:
SE142C-482_FLAT_222

SCALE ALL VIEWS: 1:00
RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting

Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 UT-BATTELLE, LLC., Oak Ridge, Tennessee PROJECT NAME:									
UT-BATTELLE NATIONAL COMPACT STELLARATOR EXPERIMENT MODULAR COIL TYPE - C SIDE -B UPPER CLADDING FLAT PATTERN LAYOUT									
VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS		
3	X-10	5700	3	5	5	S	U		
RELEASE LEVEL		SE142C-482							
Fabrication									