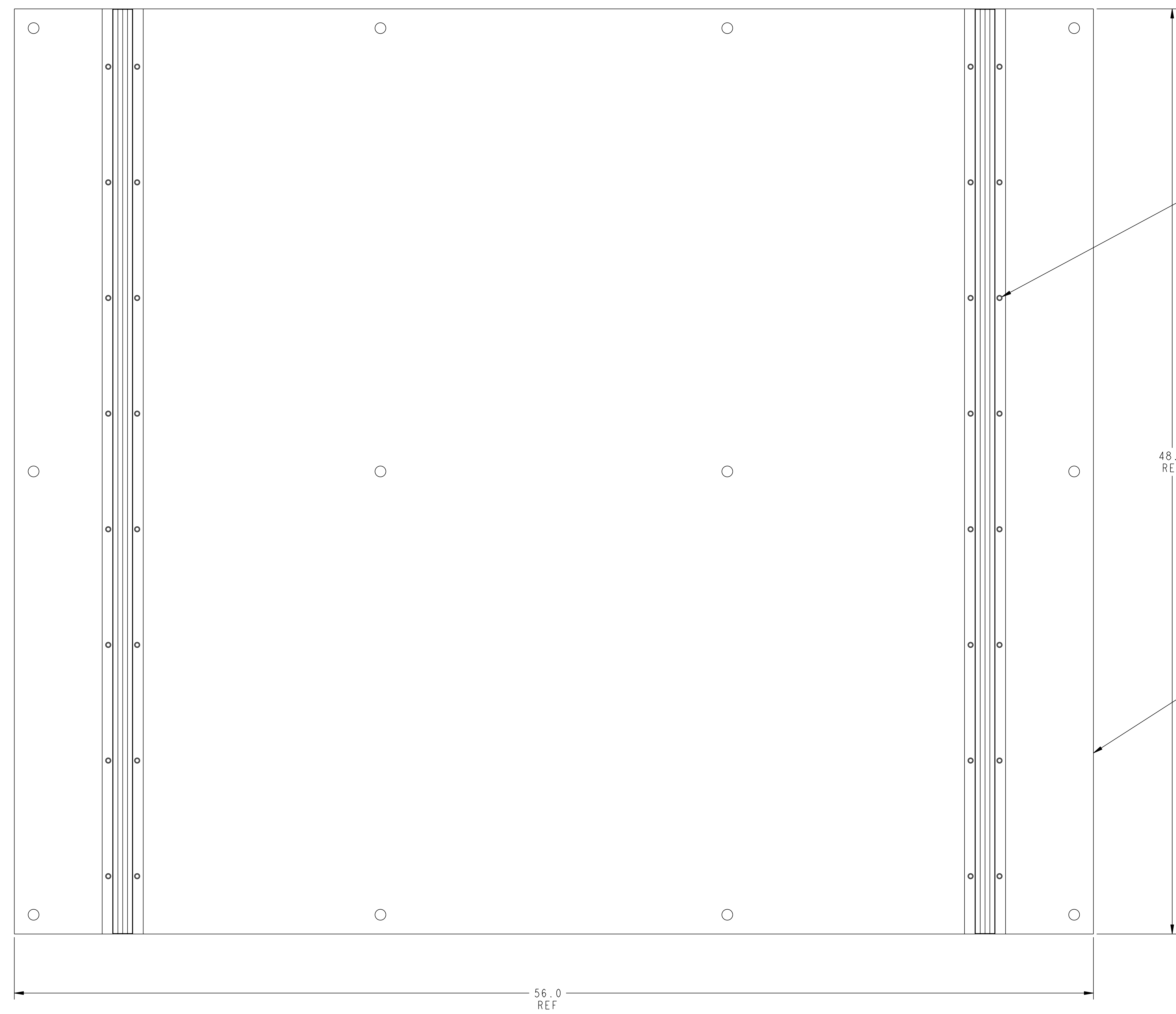


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



3 4 5
SEE NOTE 1

NOTES
1. SCREWS TO BE HAND TIGHT AT THIS ASSEMBLY. FINAL TORQUING OF SCREWS TO BE ACCOMPLISHED AT NEXT ASSEMBLY.



RELEASED FOR FABRICATION / INSTALLATION

QTY	PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
32	5	COMM	1/4-20 UNC -2A X 1" LG HEX HD CAP SCREW	C'STL - ZN PLT	
32	4	COMM	1/4" NOM SPLIT LOCK WASHER	C'STL - ZN PLT	
32	3	COMM	1/4" NOM FLAT WASHER	C'STL - ZN PLT	
2	2	COMM	THOMSON LINEAR RACE SUPPORT RAIL ASSEMBLY - 1" DIA X 48" LG	STEEL/ALUM	
1	1	SE144-127	BASE PLATE	SEE DWG	
1	1	THIS DWG	BASE PLATE ASSEMBLY		

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY NATIONAL COMPACT STELLARATOR EXPERIMENT MODULAR COIL WINDING FACILITY COPPER SPOOLS MANIPULATOR BASE PLATE ASSEMBLY	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.000 .XXX ±.005 ANGULAR ±.0°-15'	DSN: L. MORRIS CHK: S. RAFTOPOULOS ENGR: J. CHRZANOWSKI SUPV: J. SIEGEL	DRAWING NO: SE144-121 SHEET 1 OF 1 REV 0

RELEASE LEVEL: Fabrication
DWG VERSION NO:

NCSX-SE144-121