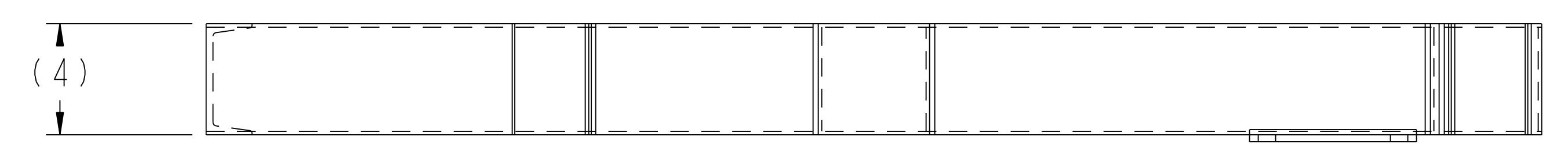
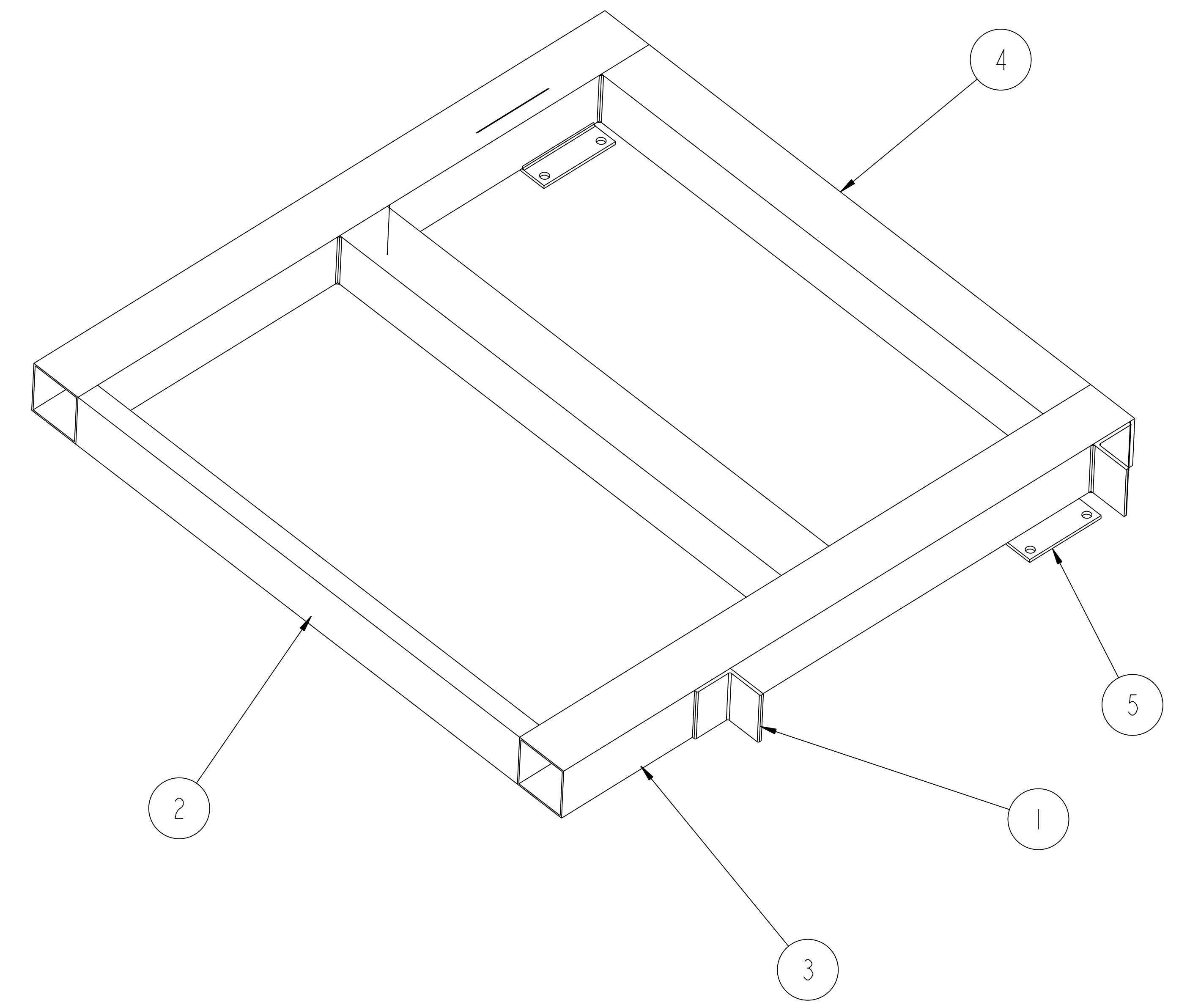


NOTE:
 WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1 (STRUCTURAL CARBON & LOW ALLOY STEEL WELDING) AND PPPL PROCEDURE EM-002. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1.
 NOTE ORIENTATION OF ALL PARTS BEFORE WELDING.



RELEASED FOR FABRICATION / INSTALLATION
 PPPL Drafting:

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY	REOD
5	SE144-397-1	SUPPORT TOP PLATE 6" X 8" X 1/4 THK	STEEL	2	
4	SE144-348-2	PLATFORM EXTENSION SUPPORT POST 4 X 4 X 1/8	STEEL	2	
3	SE144-348-1	PLATFORM EXTENSION SUPPORT POST 4 X 4 X 1/8	STEEL	2	
2	SE144-348-3	CHANNEL 4 X 6.25 #/FT	STEEL	1	
1	ANGLE_EQ_LEG	ANGLE 3 X 3 X 1/4	STEEL	2	

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT STELLARATOR CORE MODULAR COIL WINDING FACILITY AUTOCLAVE LOWER PLATFORM STAIR LANDING WELDMNT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX ±.010 0°-120° ±.010 .XXX ±.005 120°-120° ±.010 ANGULAR ±.0°-15° OVER 120° ±.12	DSN: J. RUSHINSKI	DRAWING NO: SE144-348
NEXT ASSEMBLY	WELDING ENGINEER	ENGR: S. RAFTOPOULOS	SUPV: SHEET 1 OF 1 REV

WEIGHT
128.2 lbs

MODEL NAME
SE144-348

RELEASE LEVEL: As BUILT
 DWG VERSION NO:

NCSX-SE144-348

NCSX-ASSY-FORMAT_E