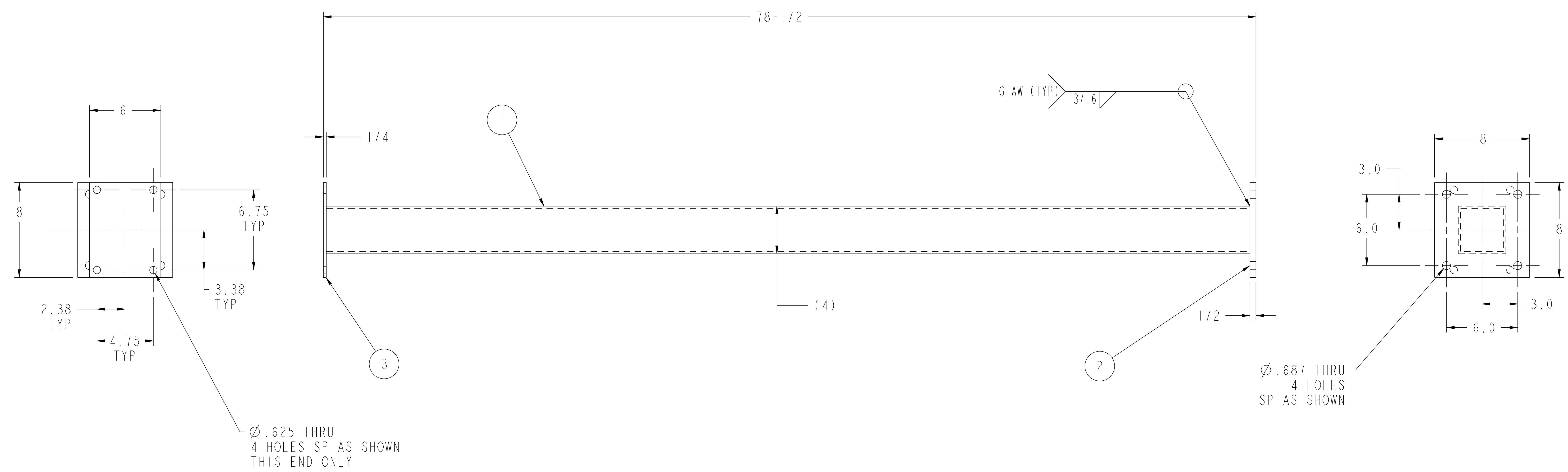


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting:

2 ASSY REQ'D

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REQD
3	SE144-397-1	SUPPORT TOP PLATE 6" X 8" X 1/4 THK	STEEL	1
2	SE144-397-2	PLATFORM EXTENSION SUPPORT POST BOTTOM PLATE	STEEL	1
1	SE144-397-3	PLATFORM EXTENSION SUPPORT POST 4 X 4 X 3/16	STEEL	1

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
Pro E	DIMENSIONS ARE IN INCHES MACHINE SURFACES	NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	STELLARATOR CORE MODULAR COIL WINDING FACILITY AUTOCLAVE PLATFORM EXTENSION SUPPORT POST ASSEMBLY	
TOLERANCES NON-CUMULATIVE	DSN: J. RUSHINSKI	DRAWING NO:	
NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS	CHK:	SE144-397
	.X +/- .100 0°-120° +/- .100	ENGR: S. RAFTOPOULOS	
	.XX +/- .030 12°-120° +/- .100	SUPV:	
	.XXX +/- .005 72°-120° +/- .100		
	ANGULAR +/- .0°-15° OVER 120° +/- .100		
			SHEET 1 OF 1 REV 0

RELEASE LEVEL: As Built
DWG VERSION NO:

WELDING ENGINEER

NCSX-SE144-397