

WELDING ENGINEER

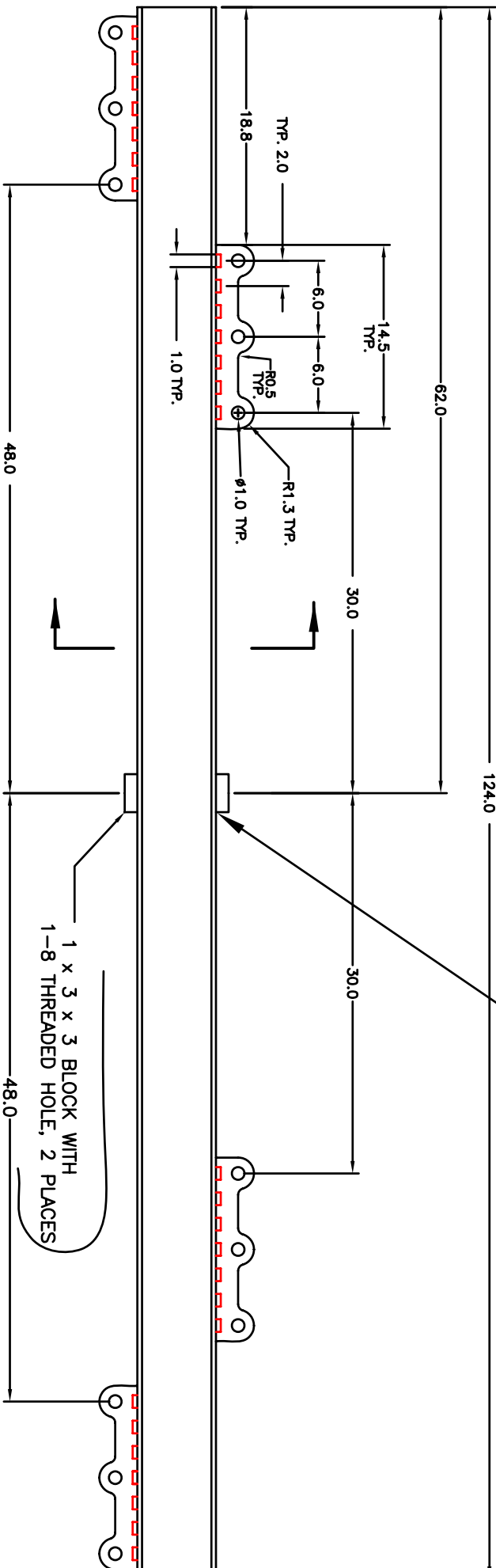
APPROVED: G. GETTELFINGER

DATE: 06/25/07

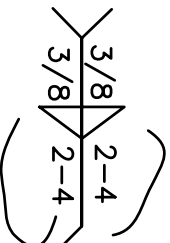
NO	BY	DATE	REVISION	CH	APPROVED
1	GG	6/07	WELDING REV. PER ECN 5247	MV	GG JS

GTAW, GMAW,
OR SMAW, TYP $\frac{3}{8}$

- NOTES
1. ALL WELDS PER PROC ENG-037
 2. VISUAL WELD INSPECTION PER AWS D1.1



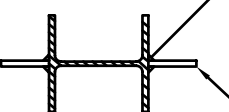
GTAW, GMAW,
OR SMAW, TYP



W6x20, 36 ksi OR
W12x14, 36 ksi OR
W10x15, 36 ksi

1/2" Thk

RELEASED FOR
FABRICATION / INSTALLATION
pppl.Drafting:



COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES:	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES	MODULAR COIL LIFTING BEAM	
AutocAD 2000	BREAK SHARP EDGES .005/.020	DIV: FOM	DATE: 03/01/07
	TOLERANCES NON-CUMULATIVE	ENG: VIOLA	CADD FILE: se185-121-r1
NEXT ASSEMBL	DECIMAL INCH	DWN: FEDER	APPROVED MEV
	1 XX XXX	CHK:FEDER	CHK REF
	ANGULAR +0 -15'		SUPV JS
			SHEET 1 OF 1
			REV 1

SE185-121