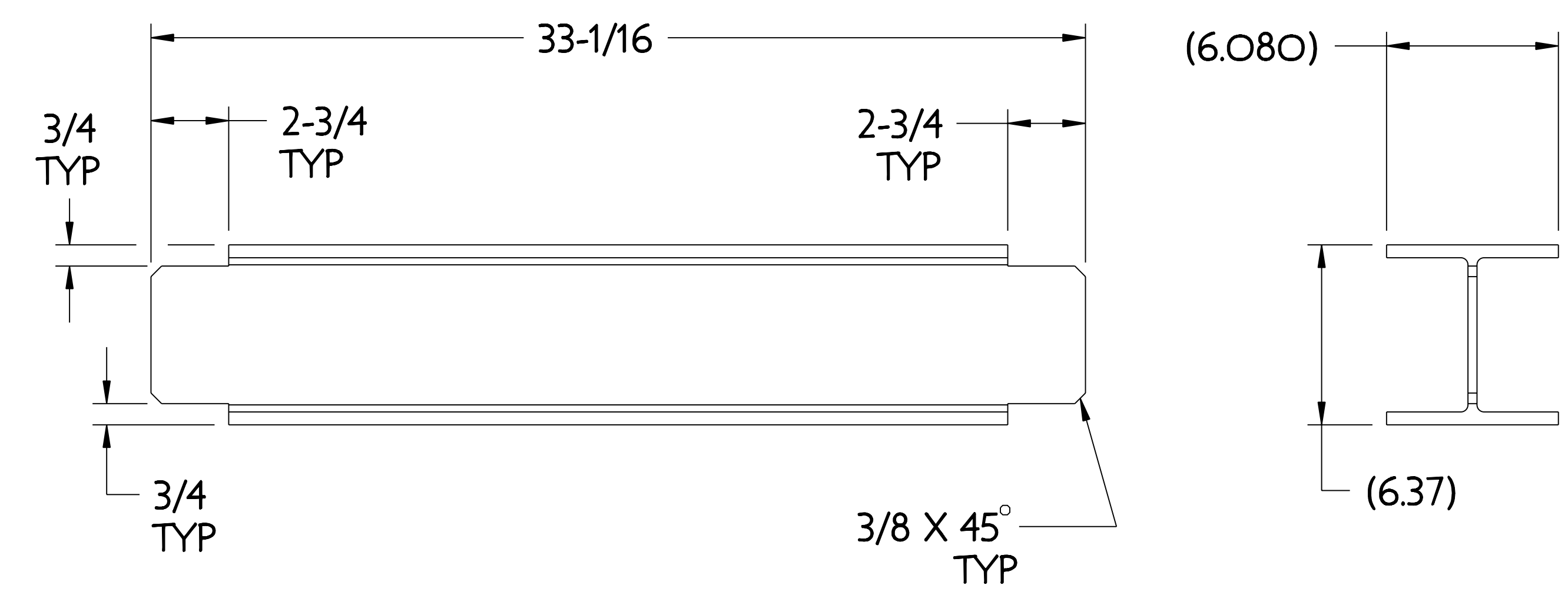
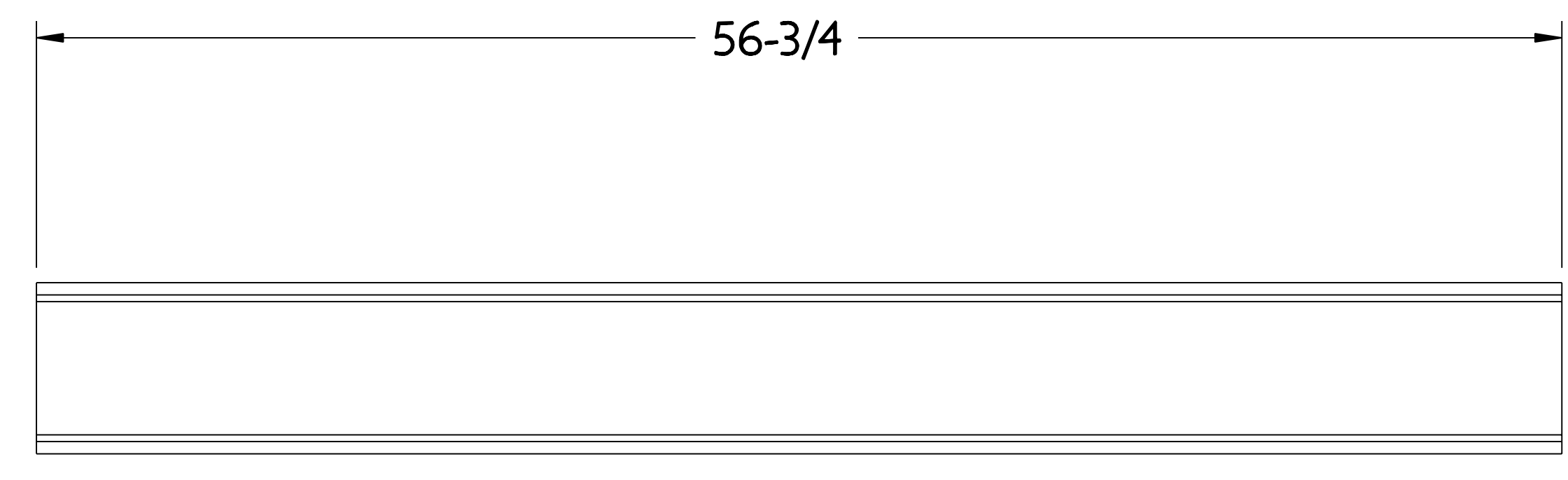


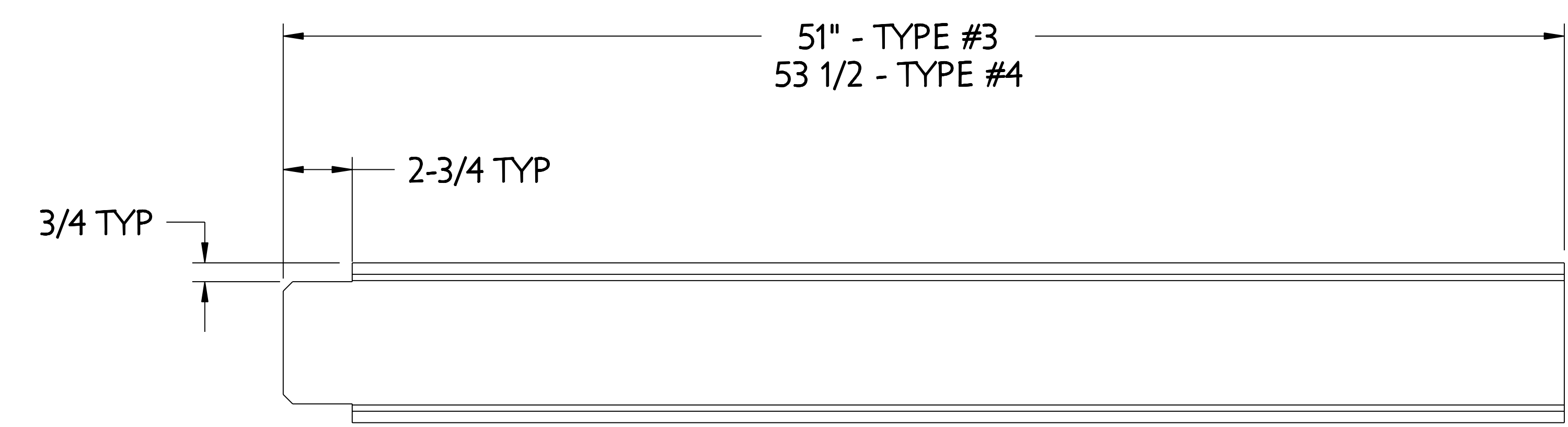
NO.	REVISION	BY	CH	SUP	APPROVED	DATE



1
FRAMING BEAM TYPE #1
MAKE FROM 6 X 25# WF



2
FRAMING BEAM TYPE #2
MAKE FROM 6 X 25# WF



3 **FRAMING BEAM - TYPE #3**
4 **FRAMING BEAM - TYPE #4**
MAKE FROM 6 X 25# WF

**RELEASED FOR
FABRICATION / INSTALLATION**
PPPL Drafting

PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
4	THIS DWG	FRAMING BEAM - TYPE #4	ASTM A36	
3	THIS DWG	FRAMING BEAM - TYPE #3	ASTM A36	
2	THIS DWG	FRAMING BEAM - TYPE #2	ASTM A36	
1	THIS DWG	FRAMING BEAM - TYPE #1	ASTM A36	

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES UNLESS OTHERWISE SPECIFIED	NATIONAL COMPACT STELLARATOR EXPERIMENT	
WEIGHT 61.2 lbs	TOLERANCES NON-CUMULATIVE	STELLARATOR CORE TOOLING DESIGN & FABRICATION MCWF SUPPORT CART BEAM DETAILS	
MODEL NAME SE186-341-3	DECIMAL-INCH FRACTIONS	DSN: J. RUSHINSKI 8-2-2007	DRAWING NO: SE186-341
RELEASE LEVEL: Fabrication DWG VERSION NO: 5	NEXT ASSEMBLY	CHK: M. COLE 8-2-2007	ENGR: T. BROWN 8-2-2007
WELDING ENGINEER	ANGULAR: ±0°-15'	SUPV: J. SIEGEL 8-2-2007	SHEET 1 OF 1 REV 0

NCSX-SE186-341