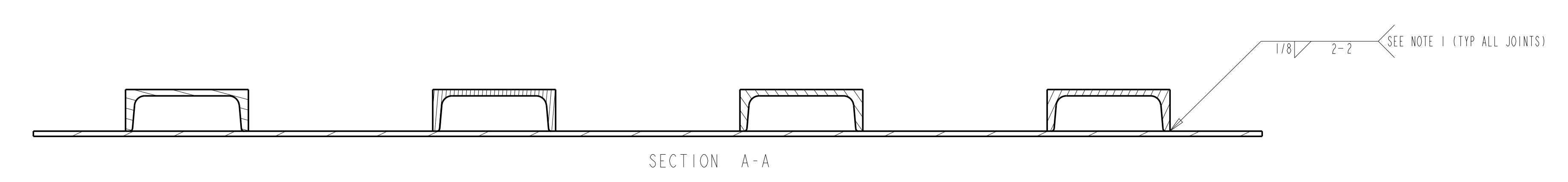
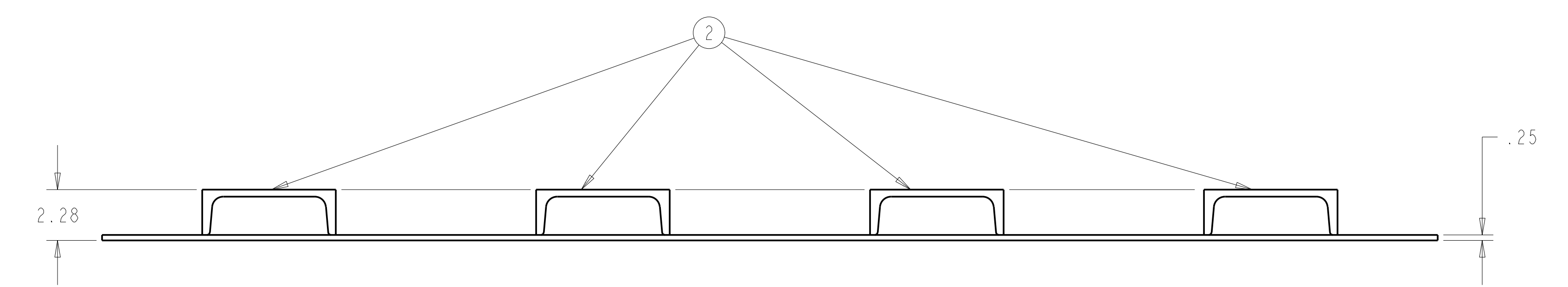
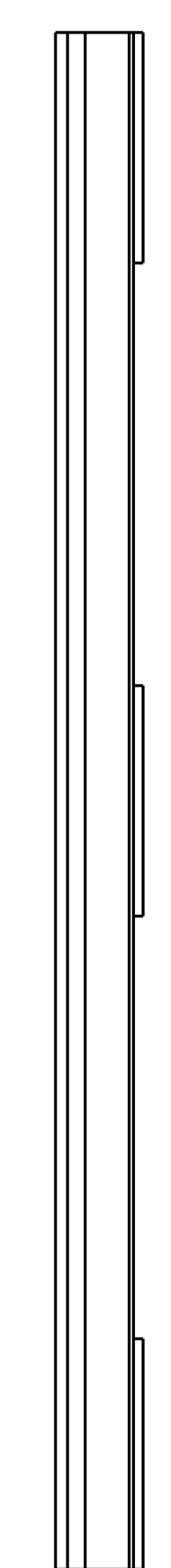
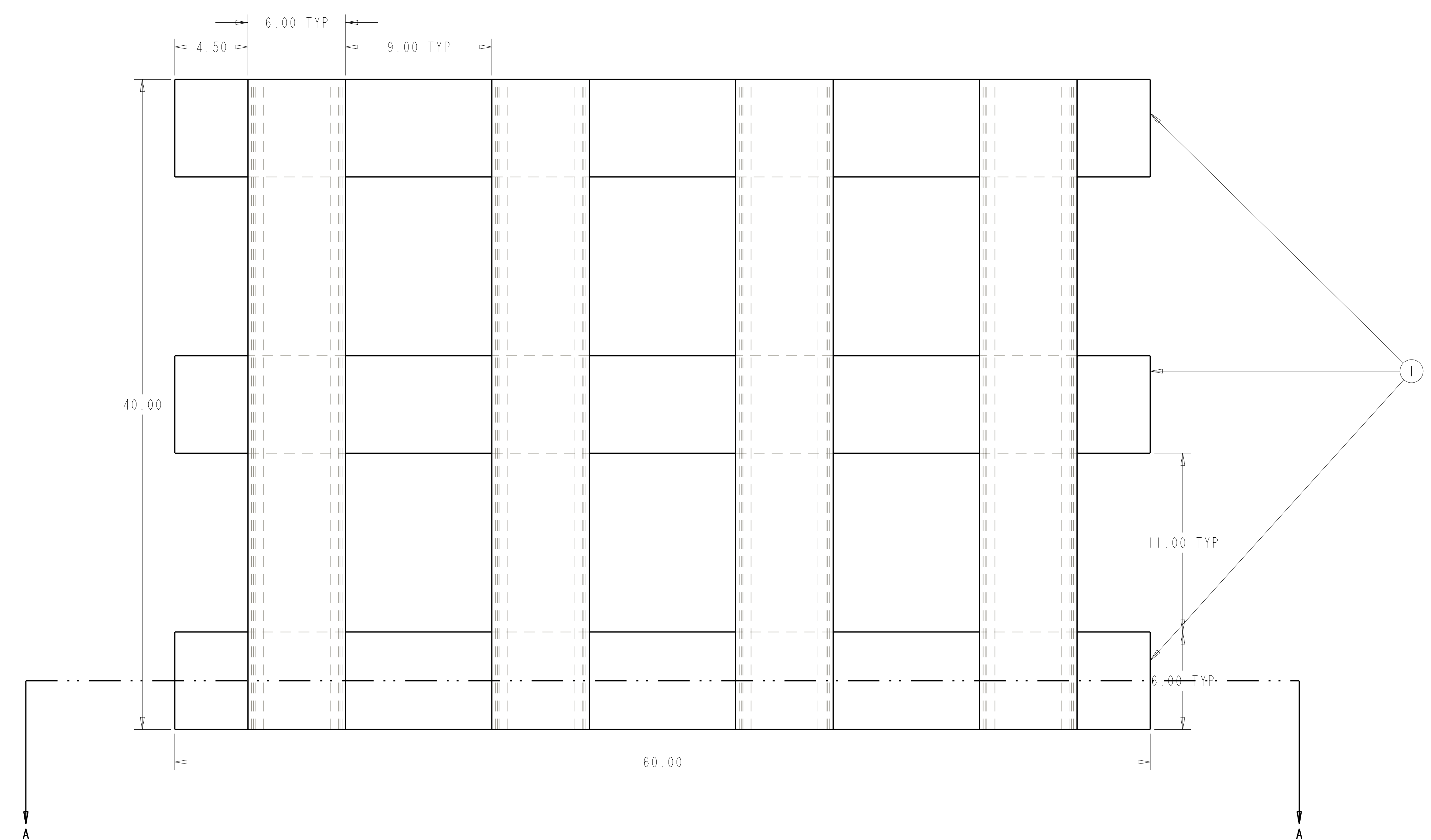


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



**NOTES:**

1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1, AND PPPL PROCEDURE NO. EM-002. VISUAL INSPECTION OF WELD SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 SECTION 6

**RELEASED FOR FABRICATION / INSTALLATION**  
PPPL Drafting:

RELEASE LEVEL: FABRICATION  
DWG VERSION NO: 0

WEIGHT  
230 LBS.  
MODEL NAME  
SE710-013  
WELDING ENGINEER  
R. PARSELLS

2	SE710-013-2	C-CHANNEL C6X10.5 40" LONG	--	4
1	SE710-013-1	1/4" PLATE 6"X60"	---	3
<b>PART NO.</b>	<b>DRAWING NO</b>	<b>NOMENCLATURE OR DESCRIPTION</b>	<b>MATERIAL</b>	<b>QTY REQD</b>
PARTS LIST				
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
Pro E		DIMENSIONS ARE IN INCHES MACHINE SURFACES	NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		BREAK SHARP EDGES .005/.020	NCSX TEST CELL SHIELD WALL WALL FOOTING CHANNELS	
NEXT ASSEMBLY		TOLERANCES NON-CUMULATIVE	DSN: C. PRINISKI 12-9-04	DRAWING NO:
		DECIMAL-INCH FRACTIONS	CHK: R. PARSELLS 12-9-04	<b>SE710-013</b>
		.X .125 .1875 .25 .3125 .375 .4375 .5 .5625 .625 .6875 .75 .8125 .875 .9375 1.0	ENGR: R. PARSELLS 12-9-04	
		.XXX .4375 .5 .5625 .625 .6875 .75 .8125 .875 .9375 1.0	SUPV:	SHEET 1 OF 1 REV 0
		ANGULAR ±.015 ±.015 OVER 120° ±.010		

NCSX-SE710-013