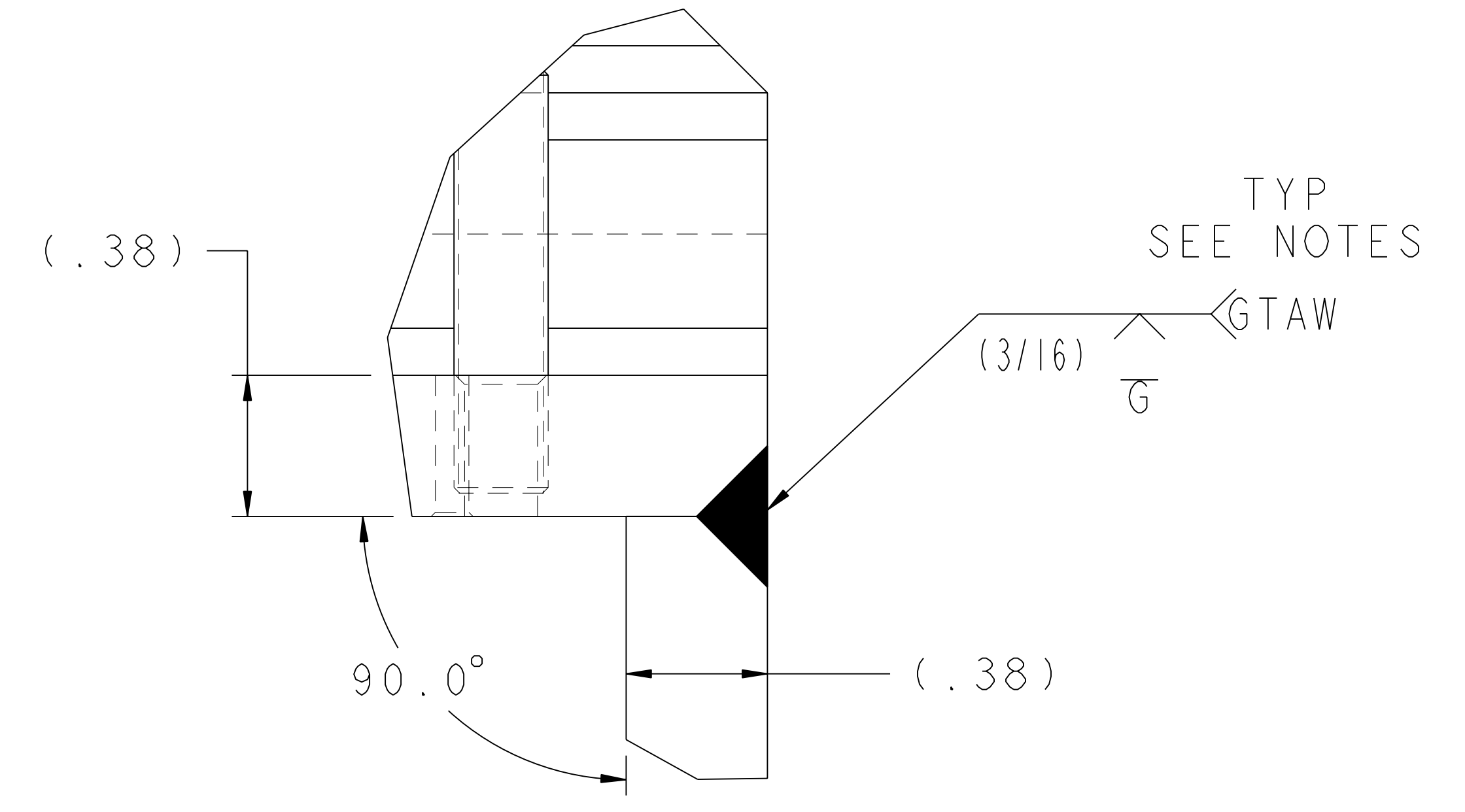
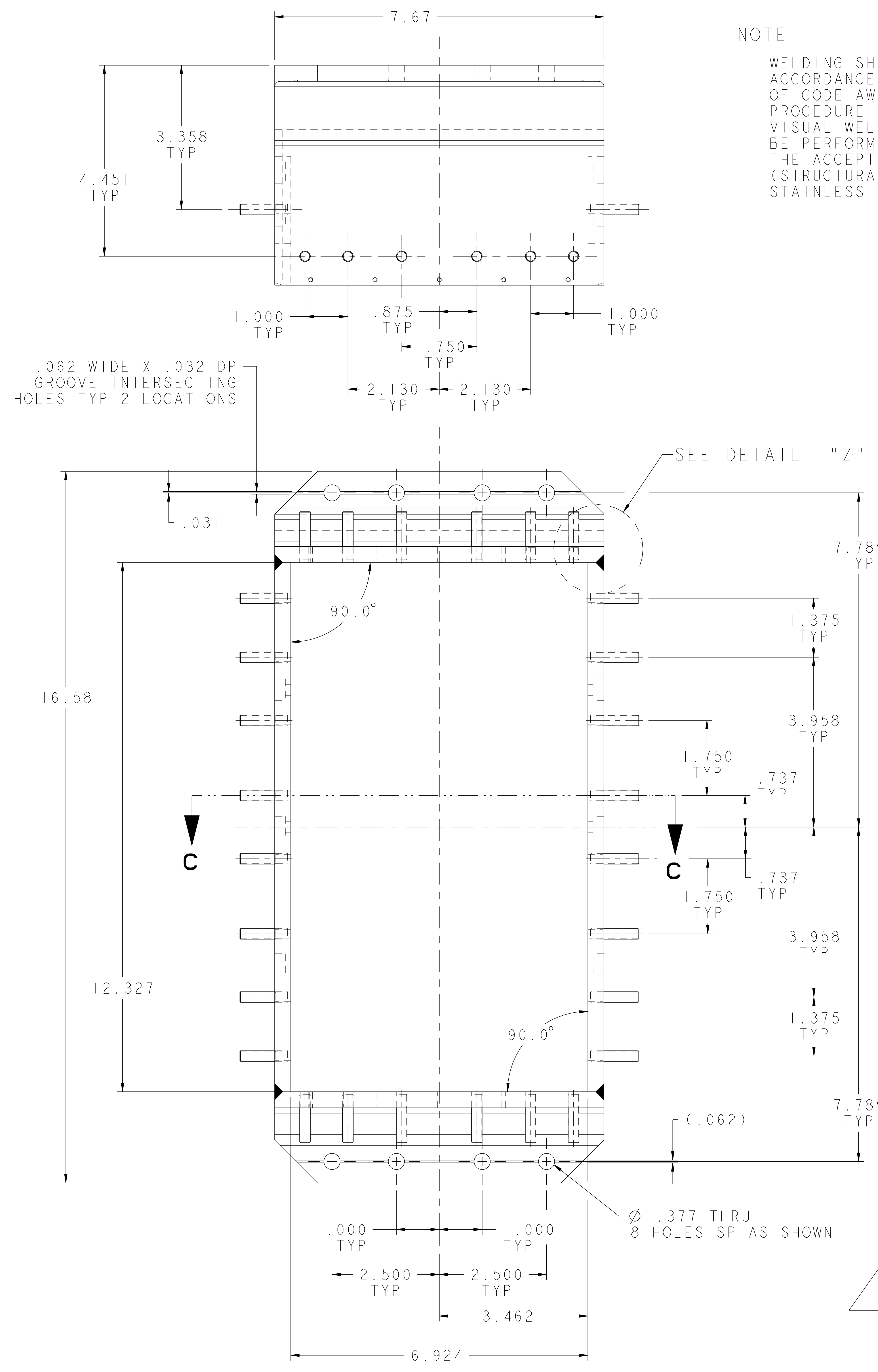


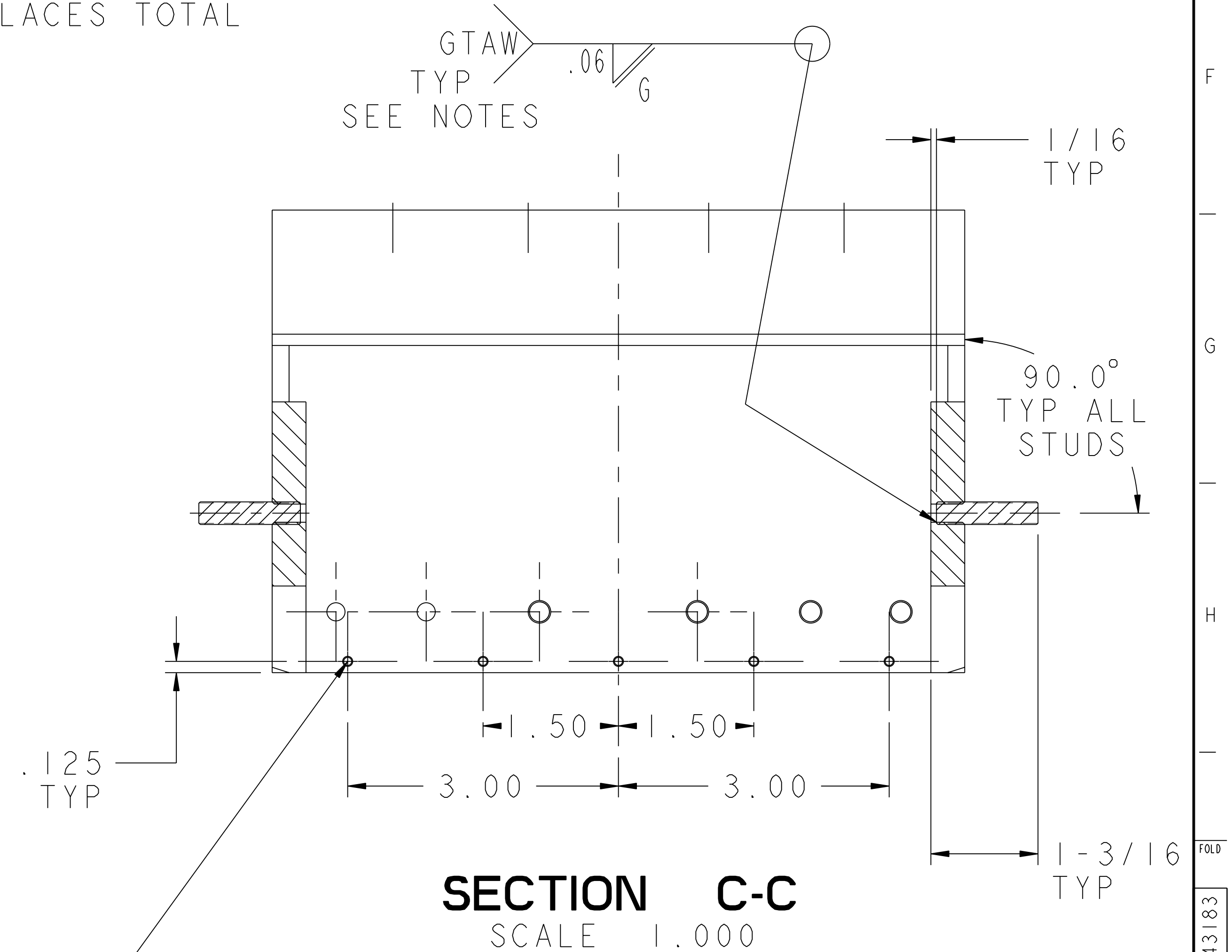
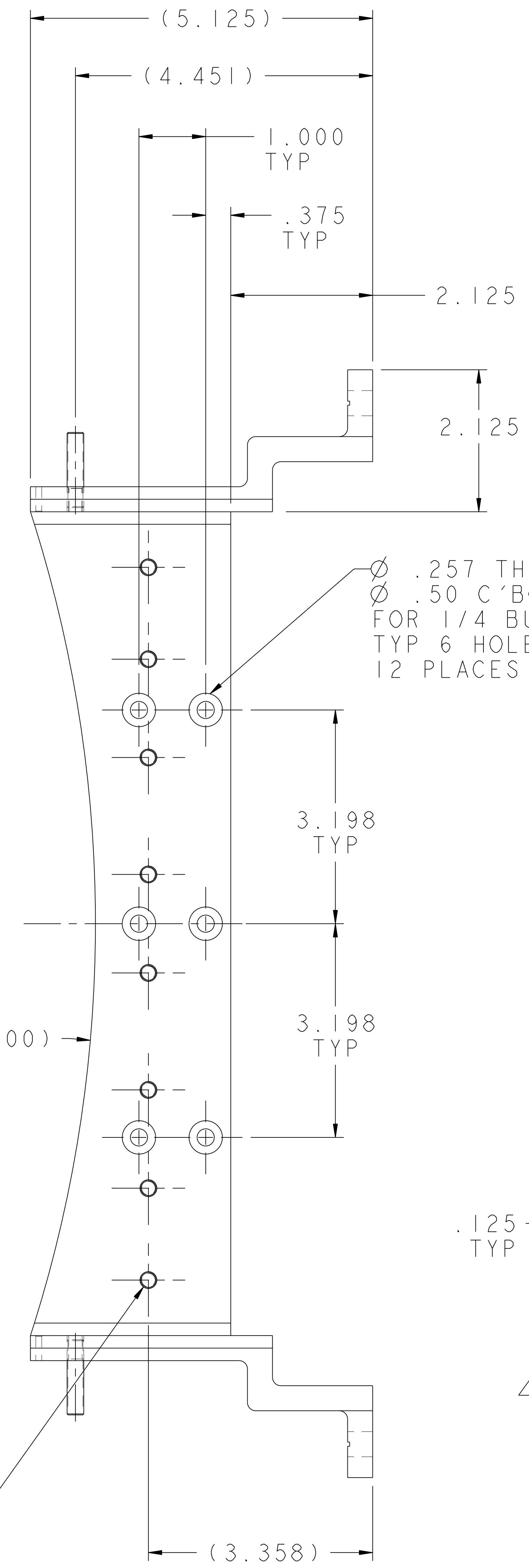
NO.	REVISION	BY	CH	SUP	APPROVED	DATE

NOTE

WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF CODE AWS D1.6 AND PPPL PROCEDURE NO. EM-002. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.6 (STRUCTURAL WELDING OF AUSTENITIC STAINLESS STEEL.)



DETAIL "Z"  
SCALE 3.000 TYP



1/4-20 UNC THRU FOR 1/4 STUD (PART #1) 28 HOLES SP AS SHOWN

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	QTY RECD
PARTS LIST					
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY MIT ALCATOR C-MOD			
MODEL NAME C01E243183	Pro E	HEATING SYSTEMS LOWER HYBRID PROJECT COUPLER TILE COLLAR WELDMENT/ASSEMBLY			
DATE 14 Jan 02	SCALE 1.000	TOLERANCES NON-CUMULATIVE	DIV: MECH. ENG.	DATE:	CADD FILE: C01E243183 DRW
WELDING ENGINEER	NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS	ENG: D. LOESSER	APPROVED	C01E243183
APPVD: _____ DATE: _____		.XX ±.000 .XXX ±.005 ANGULAR ±.0°-15°	0°-12° ±.010 12°-72° ±.010 72°-120° ±.010 OVER 120° ±.012	CHK: _____	CHK SUPPLY
					SHEET 2 OF 2 REV 0

MIT-C01E243183