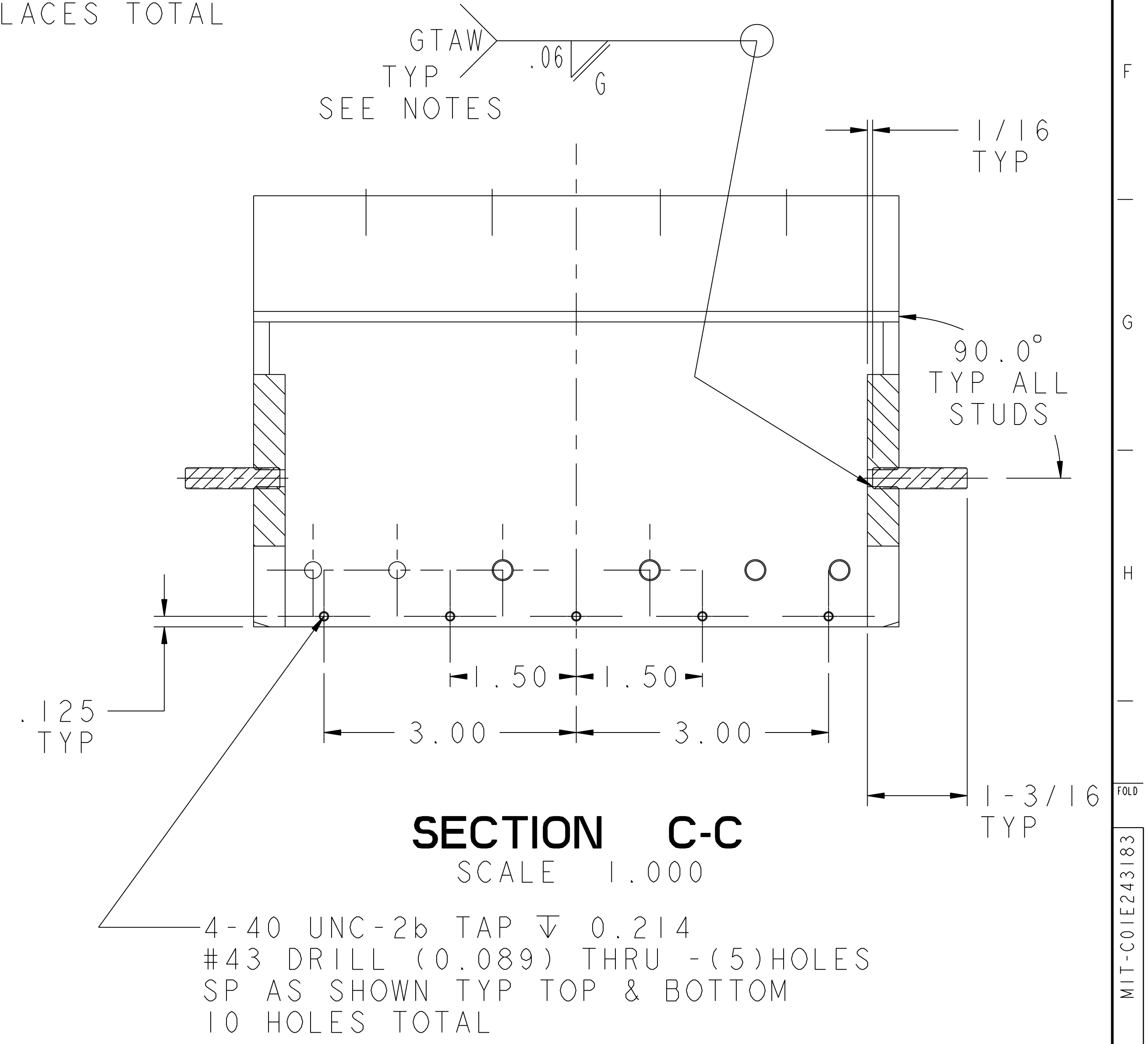
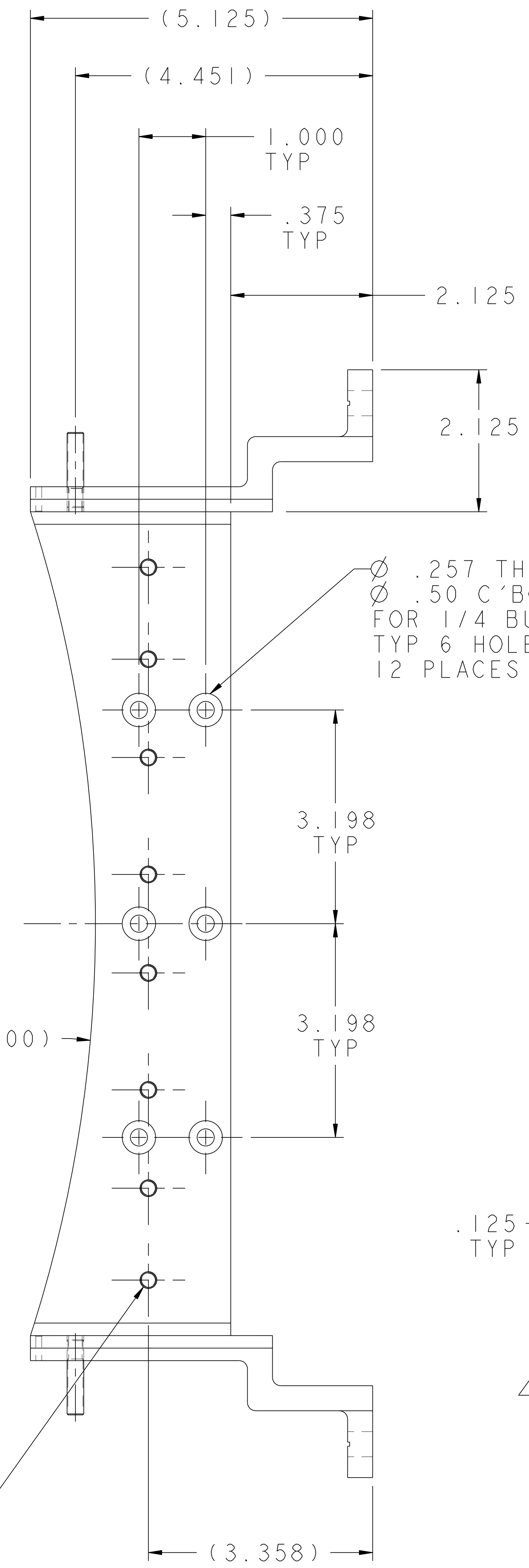
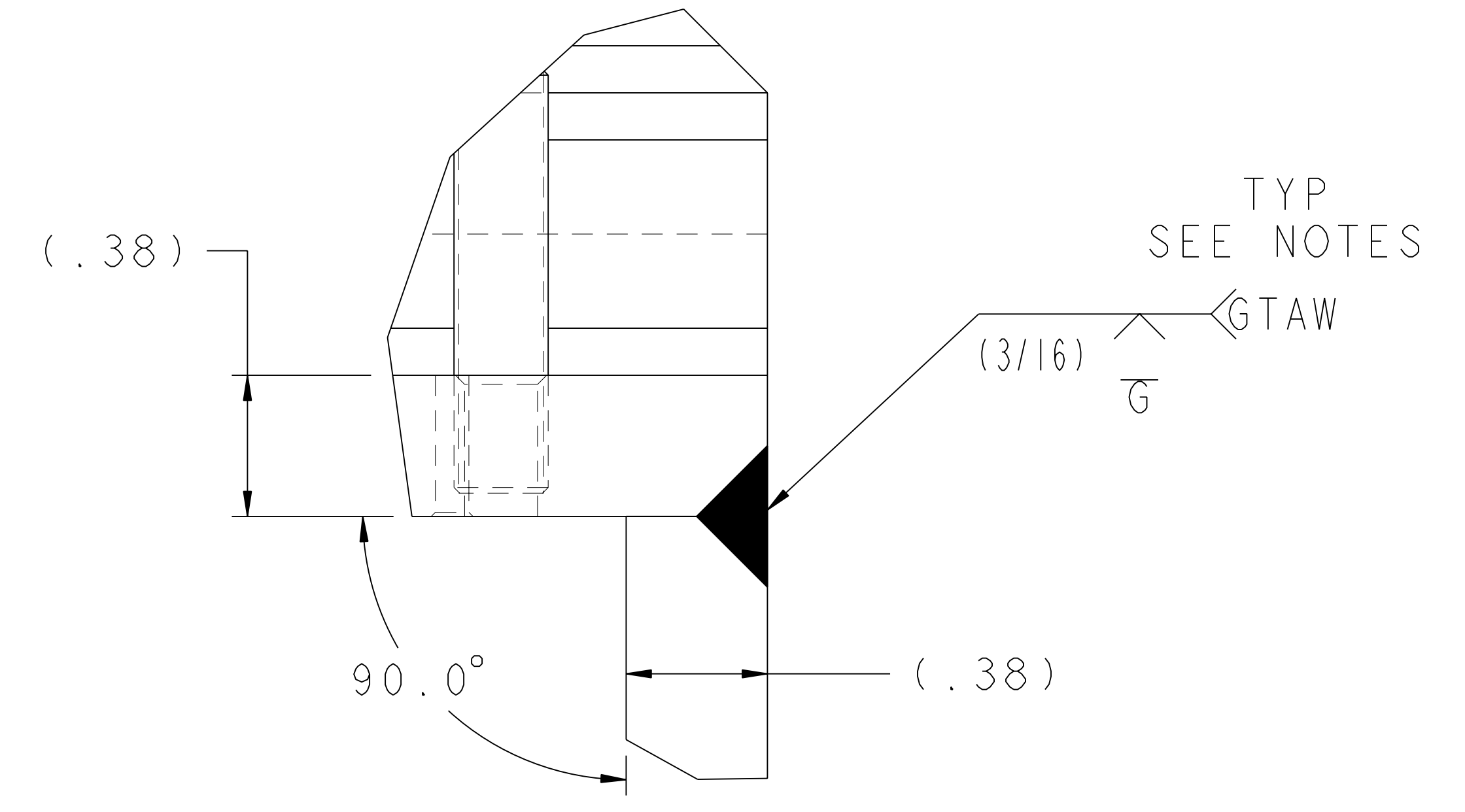
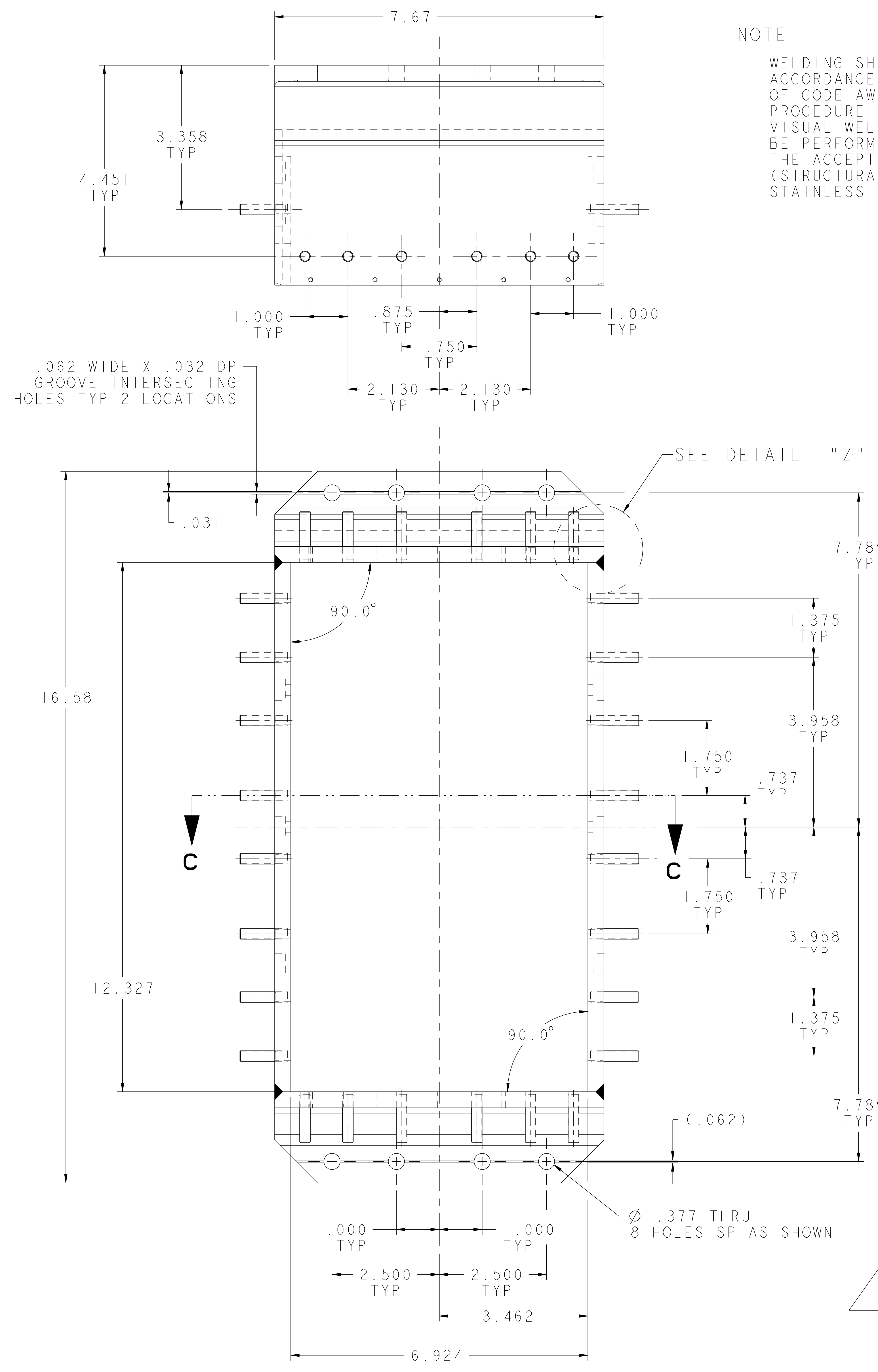


NOTE

WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF CODE AWS D1.6 AND PPPL PROCEDURE NO. EM-002. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.6 (STRUCTURAL WELDING OF AUSTENITIC STAINLESS STEEL.)



1/4-20 UNC THRU FOR 1/4 STUD (PART #1) 28 HOLES SP AS SHOWN

| PART NO. | DRAWING NO | NOMENCLATURE OR DESCRIPTION | MATERIAL | SPECIFICATION | QTY | REOD |
|--|---|--|-----------------|--------------------|------------|----------------|
| PARTS LIST | | | | | | |
| COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED | CENTRAL FILES: UNLESS OTHERWISE SPECIFIED | PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY MIT ALCATOR C-MOD | | | | |
| Pro E | DIMENSIONS ARE IN INCHES MACHINE SURFACES ∇ | HEATING SYSTEMS LOWER HYBRID PROJECT COUPLER TILE COLLAR WELDMENT/ASSEMBLY | | | | |
| DO NOT VERIFY INFORMATION BY SCALING DRAWING | BREAK SHARP EDGES .005/.020 | TOLERANCES NON-CUMULATIVE | DIV: MECH. ENG. | DATE: | CADD FILE: | CO1E243183 DRW |
| SCALE 1.000 | DECIMAL-INCH FRACTIONS | ENG: D. LOESSER | APPROVED | CO1E243183 | | |
| NEXT ASSEMBLY | .XX \pm .000 \pm .000 \pm .000 | DSN: J. RUSHINSKI | CHK: | | | |
| WELDING ENGINEER | ANGULAR \pm .015 \pm .015 | OVER 120° \pm .112 | CHK SUPV | SHEET 2 OF 2 REV 0 | | |
| APPVD: _____ DATE: _____ | | | | | | |

MIT-CO1E243183